

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

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INTERNET IN-PROCESS SITE

The Bidder shall post and maintain a website where the City of Columbus will be able to view digital images of their apparatus as its being manufactured. The digital images shall be posted once a week starting when the body begins production or when the cab/chassis arrives and shall continue until the final completion of the apparatus.

ROADABILITY

The apparatus, when loaded to its estimated in-service weight, shall be capable of the following performance while on dry, paved roads that are in good condition:

- 1) From a standing start, the apparatus shall be able to attain a speed of 35 mph (55 km/hr) within 25 seconds on a level road.
- 2) The apparatus shall be able to attain a minimum top speed of 50 mph (80 km/hr) on a level road.
- 3) The apparatus shall be able to maintain a speed of at least 20 mph (32 km/hr) on any grade up to and including 6 percent.

The maximum top speed of fire apparatus with a GVWR over 26,000 lb (11,800 kg) shall not exceed either 68 mph (105 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

If the combined water tank and foam agent tank capacities on the fire apparatus exceed 1250 gal (4732 L), or the GVWR of the vehicle is over 50,000 lb (22,680 kg), the maximum top speed of the apparatus shall not exceed either 60 mph (85 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

SERVICEABILITY

The fire apparatus shall be designed to allow the manufacturer's recommended routine maintenance checks of lubricant and fluid levels to be performed by the operator without lifting the cab of a tilt-cab apparatus or without the need for hand tools.

Where special tools are required for routine service on any component of the apparatus, such tools shall be provided with the apparatus.

Apparatus components that interfere with repair or removal of other major components shall be attached with fasteners, such as cap screws and nuts, so that the components can be removed and installed with ordinary hand tools. These components shall not be welded or otherwise permanently secured into place.

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CONSTRUCTION DOCUMENTATION

The contractor shall supply, at the time of delivery, at least one (1) copy of the following documents:

The manufacturers record of apparatus construction details, including the following information:

- 1) Owner's name and address
- 2) Apparatus manufacturer, model, and serial number
- 3) Chassis make, model, and serial number
 - a) GAWR of front and rear axles and GVWR
 - b) Front tire size and total rated capacity in pounds (kilograms)
 - c) Rear tire size and total rated capacity in pounds (kilograms)
 - d) Chassis weight distribution in pounds (kilograms) with water and manufacturer-mounted equipment (front and rear)
 - e) Engine make, model, serial number, rated horsepower and related speed, and governed speed; and if so equipped, engine transmission PTO(s) make, model, and gear ratio
 - f) Type of fuel and fuel tank capacity
 - g) Electrical system voltage and alternator output in amps
 - h) Battery make, model, and capacity in cold cranking amps (CCA)
 - i) Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
- 4) Pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
- 5) Pump transmission make, model, serial number, and gear ratio
- 6) Auxiliary pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
- 7) Water and Foam tank certified capacity in gallons or liters
- 8) Paint manufacturer and paint number(s)
- 9) Company name and signature of responsible company representative
- 10) If the apparatus is a mobile foam fire apparatus, the certification of foam tank capacity
- 11) Certification of compliance of the optical warning system
- 12) Siren manufacturer's certification of the siren
- 13) Written load analysis and results of the electrical system performance tests
- 14) Certification of slip resistance of all stepping, standing, and walking surfaces
- 15) If the apparatus has a fire pump, the pump manufacturer's certification of suction capability
- 16) If the apparatus is equipped with a fire pump and special conditions are specified by the purchaser, the pump manufacturer's certification of suction capacity under the special conditions
- 17) If the apparatus has a fire pump, a copy of the apparatus manufacturer's approval for stationary pumping applications
- 18) If the apparatus has a fire pump, the engine manufacturer's certified brake horsepower curve for the engine furnished, showing the maximum governed speed
- 19) If the apparatus has a fire pump, the pump manufacturer's certification of the hydrostatic test
- 20) If the apparatus has a fire pump, the certification of inspection and test for the fire pump
- 21) If the apparatus is equipped with an auxiliary pump, the apparatus manufacturer's certification of the hydrostatic test
- 22) When the apparatus is equipped with a water tank, the certification of water tank capacity
- 23) If the apparatus has an aerial device, the certification of inspection and test for the aerial device
- 24) If the apparatus has an aerial device, all the technical information required for inspections to comply with NFPA 1911, Standard for the Inspection, Maintenance, Testing, and Retirement of In-Service Automotive Fire Apparatus
- 25) If the apparatus has a foam proportioning system, the foam proportioning system manufacturer's certification of accuracy and the final installer's certification the foam proportioning system meets this standard

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- 26) If the system has a CAFS, the documentation of the manufacturer's pre delivery tests
- 27) If the apparatus has a line voltage power source, the certification of the test for the power source
- 28) If the apparatus is equipped with an air system, air tank certificates, the SCBA fill station certification, and the results of the testing of the air system installation
- 29) Any other required manufacturer test data or reports.

OPERATIONS AND SERVICE DOCUMENTATION

The Contractor shall deliver with the fire apparatus at least two (2) sets of complete operation and service documentation covering the completed apparatus as delivered and accepted.

The documentation shall address at least the inspection, service, and operations of the fire apparatus and all major components thereof.

The Contractor shall also deliver with the fire apparatus the following documentation for the entire apparatus and each major operating system or major component of the apparatus:

- 1) Manufacturer's name and address
- 2) Country of manufacture
- 3) Source for service and technical information
- 4) Parts replacement information
- 5) Descriptions, specifications, and ratings of the chassis, pump (if applicable), and aerial device (if applicable)
- 6) Wiring diagrams for low voltage and line voltage systems to include the following information:
 - a) Pictorial representations of circuit logic for all electrical components and wiring
 - b) Circuit identification
 - c) Connector pin identification
 - d) Zone location of electrical components
 - e) Safety interlocks
 - f) Alternator-battery power distribution circuits
 - g) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
- 7) Lubrication charts
- 8) Operating instructions for the chassis, any major components such as a pump or aerial device, and any auxiliary systems
- 9) Precautions related to multiple configurations of aerial devices, if applicable
- 10) Instructions regarding the frequency and procedure for recommended maintenance
- 11) Overall apparatus operating instructions
- 12) Safety considerations
- 13) Limitations of use
- 14) Inspection procedures
- 15) Recommended service procedures
- 16) Troubleshooting guide
- 17) Apparatus body, chassis and other component manufacturer's warranties
- 18) Special data required by this standard
- 19) A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus

The Contractor shall deliver with the apparatus all manufacturer's operations and service documents supplied with components and equipment that are installed or supplied by the Contractor.

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NFPA REQUIRED DOCUMENTATION FORMAT - CD-ROM

The vehicle construction details and the operations and service documentation as required per NFPA 1901 latest edition shall be provided on a CD-ROM. These manuals shall be divided into sections for ease of reference. There shall be two (2) copies of the CD-ROM provided with the completed vehicle.

STATEMENT OF EXCEPTIONS

The Contractor shall deliver with the fire apparatus either a certification that the apparatus fully complies with all requirements of this standard or alternatively, a Statement of Exceptions specifically describing each aspect of the completed apparatus that is not fully compliant with the requirements of this standard at the time of delivery.

The Statement of Exceptions shall contain, for each noncompliant aspect of the apparatus or missing required item, the following information:

- 1) A separate specification of the section of the applicable standard for which compliance is lacking
- 2) A description of the particular aspect of the apparatus that is not in compliance therewith or required equipment that is missing
- 3) A description of the further changes or modifications to the delivered apparatus that must be completed to achieve full compliance
- 4) Identification of the entity that will be responsible for making the necessary post delivery changes or modifications or for supplying and installing any missing required equipment to the apparatus to achieve full compliance with this standard

Prior to or at the time of delivery of the apparatus, the Statement of Exceptions shall be signed by an authorized agent of the entity responsible for final assembly of the apparatus and by an authorized agent of the purchasing entity, indicating mutual understanding and agreement between the parties regarding the substance thereof.

An apparatus that is delivered subject to a Statement of Exceptions other than a certification of full compliance shall not be placed in emergency service until the apparatus has been modified as necessary to accomplish full compliance with this standard.

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CARRYING CAPACITY

The GAWR and the GCWR or GVWR of the chassis shall be adequate to carry the weight of the completed vehicle when loaded to its estimated in-service weight. The Body Manufacturer shall establish the estimated in service weight during the design of the vehicle

The estimated in-service weight shall include the following:

- 1) The chassis, body and tank(s)
- 2) Full fuel, lubricant, and other chassis or component fluid tanks or reservoirs
- 3) Full water and other agent tanks
- 4) *250 lb (114 kg) in each seating position
- 5) Fixed equipment such as pumps, aerial devices, generators, reels and air systems as installed
- 6) Ground ladders, suction hose, designed hose load in their hose beds and on their reels
- 7) An allowance for miscellaneous equipment that is the greatest of the values for type of vehicle per NFPA 1901, a Purchaser provided list of equipment to be carried with weights or a Purchaser specified miscellaneous equipment allowance.

The Body Manufacturer shall engineer and design the vehicle such that the completed unit, when loaded to its estimated in-service weight, with all movable weights distributed as close as is practical to their intended in-service configuration, does not exceed the GVWR.

A final Body Manufacturer's certification of the GVWR or GCWR, along with a certification of each GAWR, shall be supplied on a label affixed to the vehicle.

Apparatus Type	Equip. Storage Area	Apparatus Size	Equipment Allowance	
			lb.	kg.
Special Service Fire Apparatus	Minimum of 120 cu ft (3.4 cu mt) of enclosed compartmentation.	10,000 lb to 15,000 lb (4,500 kg to 7,000 kg) GVWR	2,000	910
		15,001 lb to 20,000 lb (7,001 kg to 9,000 kg) GVWR	2,500	1,135
		20,001 lb to 30,000 lb (9,001 kg to 14,000 kg) GVWR	3,000	1,350
		30,001 lb to 40,000 lb (14,001 kg to 18,000 kg) GVWR	4,000	1,800
		40,001 lb to 50,000 lb (18,001 kg to 23,000 kg) GVWR	6,000	2,700
		50,001 lb to 60,000 lb (23,001 kg to 27,000 kg) GVWR	8,000	3,600
		60,001 lb and up (27,001 kg) GVWR	10,000	4,500

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TESTING

ROAD TEST

Road test shall be conducted in accordance with this section to verify that the completed apparatus is capable of compliance with Roadability Section.

The tests shall be conducted at a location and in a manner that does not violate local, state or provincial or federal traffic laws.

The tests shall be conducted on dry, level, paved roads that are in good condition. The apparatus shall be loaded to its estimated in service weight.

The engine shall not operate in excess of the maximum governed speed. Acceleration tests shall consist of two runs in opposite directions over the same route. The fire apparatus shall attain a speed of 35 mph (55 km/hr) from a standing start within 25 seconds. The fire apparatus shall attain a minimum top speed of 50 mph (80 km/hr).

If the apparatus is equipped with an auxiliary braking system, the Body Manufacturer shall road test the system to confirm that the system is functioning as intended by the auxiliary braking system manufacturer.

If the apparatus is equipped with an air brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 20 mph (32.2 km/hr) in a distance not exceeding 35 ft (10.7 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

If the apparatus is equipped with a hydraulic brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 30 mph (48.2 km/hr) in a distance not exceeding 88 ft (26.8 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

The vehicles low voltage electrical system shall be tested and certified by the manufacturer. The certified test results shall be delivered with the completed vehicle. Tests shall be performed when the air temperature is between 0°F and 110°F (-18°C and 43°C).

TEST SEQUENCE

The following three (3) tests shall be performed in the order in which they appear below. Before each test, the batteries shall be fully charged until the voltage stabilizes at the voltage regulator set point and the lowest charge current is maintained for ten (10) minutes. Failure of any of these tests shall require a repeat of the sequence.

1. RESERVE CAPACITY TEST

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off and the minimum continuous electrical load shall be activated for ten (10) minutes.

All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test failure of the battery system.

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2. ALTERNATOR PERFORMANCE TEST

TEST AT IDLE

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

TEST AT FULL LOAD

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer's governed speed. The test duration shall be a minimum of two (2) hours. Activation of the load management system shall be permitted during this test.

An alarm sounded by excessive battery discharge, as detected by the warning system required in 13.3.4, or a system voltage of less than 11.8 V dc for a 12 V nominal system, 23.6 V dc for a 24 V nominal system, or 35.4 V dc for a 42 V nominal system for more than 120 seconds shall be considered a test failure.

3. LOW VOLTAGE ALARM TEST

The following test shall be started with the engine off and the battery voltage at or above 12 V for a 12 V nominal system, 24 V for a 24 V nominal system or 36 V for a 42 V nominal system.

With the engine shut off, the total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals.

The test shall be considered a failure if the alarm does not sound in less than 140 seconds after the voltage drops to 11.70 V for a 12 V nominal system, 23.4 V dc for a 24 V nominal system, or 35.1 V for a 42 V nominal system.

The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

DOCUMENTATION

The manufacturer shall deliver the following with the fire apparatus:

- 1) Documentation of the electrical system performance tests
- 2) A written electrical load analysis, including the following:
 - h) The nameplate rating of the alternator
 - i) The alternator rating
 - j) Each of the component loads specified that make up the minimum continuous electrical load
 - k) Additional electrical loads that, when added to the minimum continuous electrical load, determine the total continuous electrical load
 - l) Each individual intermittent electrical load

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UL 120/240 VAC CERTIFICATION

The 120/240 volt electrical system shall be tested and certified by Underwriters Laboratories, to perform as listed below;

The prime mover shall be started from a cold start condition, and the unloaded voltage and frequency shall be recorded.

The line voltage electrical system shall be loaded to at least 100% of the continuous rated wattage stated on the power source specification label. Testing with a resistive load bank shall be permitted.

The power source shall be operated in the manner specified by the apparatus manufacturer as documented on instruction plates or in operation manuals. The power source shall be operated at a minimum of 100% of the continuous rated wattage as stated on the power source specification label for a minimum of two (2) hours.

The load shall be adjusted to maintain the output wattage at or above the continuous rated wattage during the entire 2-hour test.

The following conditions shall be recorded at least every 1/2 hour during the test:

- 1) The power source output voltage, frequency and amperes
- 2) The prime mover's oil pressure, water temperature and transmission temperature, if applicable
- 3) The power source hydraulic fluid temperature, if applicable
- 4) The ambient temperature and power source air inlet temperature

The following conditions shall be recorded once during the test for power sources driven by dedicated auxiliary internal combustion engines:

- 1) Altitude
- 2) Barometric pressure
- 3) Relative humidity

If the generator is driven by the chassis engine and the generator allows for operation at variable speeds, the chassis engine speed shall be reduced to the lowest rpm allowed for generator operation and the voltage and frequency shall be recorded.

The load shall be removed and the unloaded voltage and frequency shall be recorded.

Voltage shall be maintained within $\pm 10\%$ of the voltage stated on the power source specification label during the entire test. Frequency shall be maintained within ± 3 Hz of the frequency stated on the power source specification label during the entire test.

The total continuous electrical loads, excluding those loads associated with the equipment defined in NFPA 22.15.7.3.11.2, shall be applied during the testing unless an auxiliary engine drives the power source.

If the apparatus is equipped with a fire pump, the 2-hour certification test of the power source shall be completed with the fire pump pumping at 100% capacity at 150 psi (1000 kPa) net pump pressure. The test shall be permitted to be run concurrently with the pump certification test.

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DOCUMENTATION

The Body Manufacturer shall deliver the following with the fire apparatus:

The results of each test shall be recorded on an appropriate form and provided with the delivery of the fire apparatus.

DIELECTRIC VOLTAGE WITHSTAND TEST

The line voltage wiring and permanently connected devices and equipment shall be subjected to a dielectric voltage withstand test of 900 volts for one (1) minute. The testing shall be performed after all body work has been completed.

The test shall be conducted as follows:

- 1) Isolate the power source from the panel board and disconnect any solid state low voltage components
- 2) Connect one lead of the dielectric tester to all the hot and neutral buses tied together
- 3) Connect the other lead to the fire apparatus frame or body
- 4) Close any switches and circuit breakers in the circuit(s)
- 5) Apply the dielectric voltage for one (1) minute in accordance with the testing equipment manufacturer's instructions

The electrical polarity of all permanently wired equipment, cord reels and receptacles shall be tested to verify that wiring connections have been properly made.

Electrical continuity shall be verified from the chassis or body to all line voltage electrical enclosures, light housings, motor housings, light poles, switch boxes and receptacle ground connections that are accessible to fire fighters in normal operations.

If the apparatus is equipped with a transfer switch, it shall be tested to verify operation and that all non grounded conductors are switched.

Electrical light towers, floodlights, motors, fixed appliances and portable generators shall be operated at their full rating or capacity for 30 minutes to ensure proper operation.

WARRANTY

A full statement shall be provided of the warranties for the vehicle(s) being bid. Warranties should clearly describe the terms under which the vehicle manufacturer accepts responsibility for the cost to repair defects caused by faulty design, quality of work or material and for the applicable period of time after delivery.

Cost of repairs refers to all costs related thereto including, but not limited to, the cost of materials and the cost of labor.

The Body Manufacturer shall warrant all materials and accessories used on the vehicle(s), whether fabricated by manufacturer or purchased from an outside source and will deal directly with the City of Columbus on all warranty work.

GENERAL LIMITED WARRANTY - ONE (1) YEAR

The vehicle shall be free of defects in material and workmanship for a period of one (1) year or 12,000 miles, whichever occurs first starting thirty (30) days after the original invoice date.

The Contractor must be the "single source" coordinator of all warranties on the vehicle.

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LOW VOLTAGE ELECTRICAL WARRANTY - FIVE (5) YEARS

The vehicle low voltage electrical system shall be free of defects in material and workmanship for a period of five (5) years or 60,000 miles, whichever occurs first, starting thirty (30) days after the original invoice date.

STRUCTURAL WARRANTY - TEN (10) YEARS

The body shall be free of structural or design failure or workmanship for a period of ten (10) years, or 100,000 miles whichever occurs first, starting thirty (30) days after the original invoice date.

PAINT LIMITED WARRANTY - TEN (10) YEARS

The body shall be free of bubbling or peeling as a result of a defect in the method of manufacture for a period of ten (10) years or 100,000 miles whichever occurs first, starting thirty (30) days after the original invoice date.

GRAPHICS LIMITED WARRANTY

The 3M graphics installation shall be warranted for a period of two (2) years. The 3M materials installed on completed vehicle shall be warranted for seven (7) years. The 3M Diamond grade film (if specified) shall be warranted for ten (10) years.

CONSTRUCTION PERIOD

The completed vehicle shall be delivered within three hundred sixty (360) days after receipt of a purchase order or contract.

Contractor shall not be held liable for delays of chassis delivery due to accidents, strikes, floods or other events not subject to their control. Contractor shall provide immediate written notice to City of Columbus as to delays and to what extent these delays have in completing vehicle within the stated construction time period.

SHOP NOTES

\$100/day

OVERALL HEIGHT

The overall height (OAH) of the vehicle shall be approximately 144" (12' - 0") from the ground. This measurement shall be taken on flat ground with the tires properly inflated, in the unloaded condition, at that highest point of the vehicle.

OVERALL LENGTH

The overall length (OAL) of the vehicle shall be approximately 408" (34' - 0").

OVERALL WIDTH

The overall width (OAW) of the body at drip rails shall be 102" (8' - 6"), and body shall be 100" (8' - 4").

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

CHASSIS MODIFICATIONS

LUBRICATION AND TIRE DATA PLATE

A permanent label in the driving compartment shall specify the quantity and type of the following fluids used in the vehicle and tire information:

- Engine oil
- Engine coolant
- Chassis transmission fluid
- Pump transmission lubrication fluid . . (if applicable)
- Pump priming system fluid, if applicable . . (if applicable)
- Drive axle(s) lubrication fluid
- Air conditioning refrigerant . . (if applicable)
- Air conditioning lubrication oil . . (if applicable)
- Power steering fluid
- Cab tilt mechanism fluid . . (if applicable)
- Transfer case fluid . . (if applicable)
- Equipment rack fluid (if applicable)
- CAFS air compressor system lubricant . . (if applicable)
- Generator system lubricant . . (if applicable)
- Front tire cold pressure
- Rear tire cold pressure
- Maximum tire speed ratings

VEHICLE DATA PLATE

A permanent label in the driving compartment which indicates the following:

- Filter part numbers for the;
 - Engine
 - Transmission
 - Air
 - Fuel
- Serial numbers for the;
 - Engine
 - Transmission
- Delivered Weights of the Front and Rear Axles
- Paint Brand and Code(s)
- Sales Order Number

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

OVERALL HEIGHT, LENGTH DATA PLATE (US)

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed fire apparatus in feet and inches, the length of the completed fire apparatus in feet and inches and the GVWR in pounds.

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.

ACCIDENT PREVENTION

There shall be a placard in the cab seating area which reads, "ALL OCCUPANTS MUST BE SEATED AND BELTED WHEN THE APPARATUS IS IN MOTION".

PERSONNEL CAPACITY

A label that states the number of personnel the vehicle is designed to carry shall be located in an area visible to the driver.

ACCIDENT PREVENTION

If the rear bumper is 8" deep or more, there shall be a placard on the rear face of the body, in clear sight from the ground, which reads, "WARNING - DO NOT RIDE ON STEPS OR DECK AREAS WHILE THE APPARATUS IS IN MOTION. DEATH OR SERIOUS INJURY MAY RESULT".

WEARING HELMET WARNING

A label stating "DO NOT WEAR HELMET WHILE SEATED" shall be visible from each seating location.

FRONT BUMPER

The front bumper shall be as provided by the cab/chassis manufacturer. No other alternation or modifications are required.

EXHAUST SYSTEM (VERTICAL)

The existing exhaust tailpipe shall be modified to a vertical exhaust pipe, extending above the body height.

The exhaust piping and discharge outlet shall be located or shielded so as not to expose any portion of the apparatus or equipment to excessive heating.

Exhaust pipe discharge shall be directed away from any operator's position.

Where parts of the exhaust system are exposed so that they are likely to cause injury to operating personnel, protective guards shall be provided.

SHOP NOTES

Turn out exhaust to the curbside

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

MUDFLAPS

There shall be rubber mudflaps furnished and installed behind each set of tires.

FUEL FILL

There shall be one (1) fuel fill door located in the streetside exterior wheel well panel, behind the rear axle. The fill door shall be fabricated from brushed stainless steel. There shall be a permanent label with the text "DIESEL FUEL ONLY" located adjacent to the fuel fill access.

BODY DESIGN

The importance of public safety associated with emergency vehicles requires that the construction of this vehicle meet the following specifications. These specifications are written to establish the minimum level of quality and design. All Bidders shall be required to meet these minimum requirements.

It is the intent of these specifications to fully describe the requirements for a custom built emergency type vehicle. In order to extend the expected service life of this vehicle, the body module shall be removable from the chassis frame and be capable of being installed on a new chassis.

The sheet metal material requirements, including alloy and material thickness, throughout the specifications are considered to be a minimum. Since such materials are available to all Manufacturers, the material specifications shall be strictly adhered to.

The fabrication of the body shall be formed sheet metal. Formed components shall allow the City of Columbus to have the body repaired locally in the case where any object has struck the body and caused damage. The use of proprietary extrusions will prevent the City of Columbus from such repair and shall NOT be used.

Following construction of the subframe, which supports the apparatus body, the sheet metal portion of the body shall be built directly on the subframe. The joining of the subframe and body shall be of a welded integral construction.

The sheet metal fabrication of the body shall be performed using inert gas continuous feed welders only. The entire body shall be welded construction. The use of pop rivets in any portion of structural construction may allow premature failure of the body structure. Therefore, pop rivets shall NOT be used in the construction of the structural portions of the body. This includes side body sheets, inner panels of compartment doors, and any other structural portions of the body.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

EXTERIOR ALUMINUM BODY

The fabrication of the body shall be constructed from aluminum 3003H-14 alloy smooth plate. This shall include compartment front panel, vertical side sheets, side upper rollover panels, rear panels and compartment door frames.

The body compartment floors and exterior panels shall be constructed with not less than 3/16" (.187) aluminum 3003H-14 smooth plate. Interior compartment dividing walls shall be constructed with not less than 1/8" (.125) aluminum 3003H-14 smooth plate. Lighter gauge sheet metal will not be acceptable in these areas.

The door side frame openings shall be formed "C" channel design. An electrical wiring conduit raceway running the full length of exterior compartments shall be provided. This raceway shall contain all 12 volt wiring running to the rear of the apparatus, permitting easy accessibility to wiring.

Individual compartment modules, with dead air space voids between compartments, will not be an acceptable method of compartment construction.

The compartments shall be an integral part of the body construction. Compartment floors from front of body to ahead of rear axle, also from rear axle to rear of body shall be single one-piece sections. Compartment floors shall be preformed, then positioned in body and welded into final position.

Compartment floors shall have a "sweep-out" design with door opening threshold positioned lower than compartment floor, permitting easy cleaning of compartments. Angles, lips, or door moldings are not acceptable in the base of compartment door opening. One-way rubber drain valves shall be provided in compartment floors so that a water hose may be used to flush-out compartment area.

All exterior seams in sheet metal below frame, and around the rear wheel well area shall be welded continuous to prevent moisture from entering compartments. All other interior seams and corners shall be sealed with silicone based caulk prior to painting.

Only stainless steel bolts, nuts, and sheet metal screws shall be used in mounting exterior trim, hardware and equipment.

Exterior compartments shall have louvers in lower back wall of compartment for ventilation.

ROOF CONSTRUCTION

The roof shall be integral with the body and shall be all welded construction. The roof shall be reinforced with 2" x 2" tubing running the full width of the body. All seams in the roof area shall be welded prior to paint to prevent entry of moisture.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

BODY SUBFRAME

The chassis frame rails shall be fitted with 1/4" custom extruded UHMW polyethylene rail cap to isolate the body frame members from direct contact with chassis frame rails.

The body subframe shall be constructed from 6061T6 aluminum alloy tubing. Subframe shall consist of two (2) 2" x 6" x 1/4" aluminum tubes, the same width as the chassis frame rails, NO EXCEPTION. Welded to this tubing shall be cross members of 2" x 6" x 1/4" aluminum. These cross members shall extend the full width of the body to support the compartments. Cross members shall be located at front and rear of the body, below compartment divider walls, and in front and rear of wheel well opening. Additional aluminum cross members shall be located as necessary to support walkway or heavy equipment.

To form the frame, the tubing shall be beveled and welded at each joint using 5356 aluminum alloy welding wire.

BODY MOUNTING

The body subframe shall be fastened to the chassis frame with a minimum of six (6) spring loaded body mounts. Each mount shall be configured using a two-piece encapsulated slide bracket. The two (2) brackets shall be fabricated of heavy duty 1/4" thick steel and shall have a powder coat finish to prevent any corrosion. Each mounting assembly shall utilize two (2) 3/4" diameter x 6" long grade 8 bolts and two (2) heavy duty springs. The assembly design shall allow the body and subframe to act as one (1) component, separate from the chassis. As the chassis frame twists under driving conditions, the spring mounting system shall eliminate any stress from being transferred into the body. The spring loaded body mounts shall also prevent frame side rail or body damage caused by unevenly distributed stress and strains due to load and chassis movement.

Body mountings that do not allow relief from chassis movement will not be acceptable.

12" REAR STEP BUMPER

The full width rear bumper shall be constructed from 2" x 2" x 1/4" aluminum tubing frame and covered with 3/16" NFPA compliant aluminum tread plate. The bumper shall extend from the rear vertical body panel 12" and provide a rear step with a minimum of 1/2" space at body for water drainage.

REAR TOW EYES

There shall be two (2) heavy duty rear mounted tow eyes securely attached to the body subframe, below the apparatus body. The tow eyes shall be fabricated from 3/4" thick steel plate and shall have a black powder coat finish.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

TRAILER HITCH

A Class III, 7,500 lbs. weight carrying capacity (gross trailer weight) rear hitch receiver shall be provided below the rear bumper. The receiver shall be attached to the apparatus body frame.

The hitch shall be complete with a 2" square receiver. Without the use of a "weight distribution" ball hitch the Class III receiver shall have a capacity of 5,000 lbs. gross trailer weight.

A label shall be provided in a location in which it is visible to an operator making trailer connections. The label shall state the maximum GVWR and tongue weight of the trailer that can be safely towed with the hitch system.

Two (2) safety chain attachment points shall be provided near the hitch point for hitches designed to use safety chains, each designed with an ultimate strength of not less than the maximum GVWR specified on label.

TRAILER ELECTRICAL RECEPTACLE

For hydraulic brake equipped or electric brake equipped trailer towing capability, a primary electrical receptacle shall be provided near the hitch point and shall match the umbilical cable specified. Receptacle shall be a waterproof 4 Pin Type socket.

SHOP NOTES:

Changed the trailer pin from 7 way to a waterproof 4 pin.

TRAILER AUXILIARY ELECTRICAL RECEPTACLE

An auxiliary electrical receptacle shall be provided near the hitch point and shall match the umbilical cable specified for optical warning lights. Receptacle shall be a 7-Way Pin Type Socket, ISO3731 compliant with a reverse ground terminal.

GROUND LIGHTS

Two (2) OnScene Solutions 9" LED Nightstik ground lights shall be mounted below the bumper.

WHEEL WELL EXTERIOR PANEL

The exterior panel of the body wheel well enclosure shall be constructed from 3/16" smooth aluminum panels.

DIEFORMED BEADED EDGE BODY FENDERS

A die formed beaded edge shall be provided along the radius of the wheel well opening for a finished appearance.

WHEEL WELL LINERS

The wheel wells shall be provided with an easily removable polymer, circular inner fender liner. The inner liner shall be bolted to the wheel well with stainless steel bolts and spaced away from the wheel well so the liner will not accumulate dirt or water.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

SCBA CYLINDER COMPARTMENTS

There shall be three (3) SCBA cylinder storage compartments located, two (2) on the curbside, and one (1) on the streetside of rear wheel well area. Each compartment shall be capable of storing two (2) SCBA cylinders. Each compartment shall have a vertically hinged door with a positive catch latch installed and painted primary lower body color. Each compartment shall allow the storage of two SCBA cylinder up to 7-1/4" in diameter. The door shall activate the "Hazard Warning Light" in the cab when not in the closed position.

SHOP NOTES

SCBA Dimension 25"Length - 7"dia - SCOTT 4500psi 45 minute cylinders

ALUMINUM BODY PAINT SPECIFICATIONS

BODY PAINT PREPARATION

After the body and components have been fabricated they shall be disassembled prior to painting so when the vehicle is complete there shall be finish paint beneath the removable components. The body shall be totally removed from chassis during the paint process to insure the entire unit is covered. The body and components shall be metal finished as follows to provide a superior substrate for painting.

The exterior body shall undergo a thorough cleaning process starting with a biodegradable phosphoric acid solution to begin the etching process followed by a complete clear water rinse. The next step shall consist of a chemical conversion coating applied to seal the metal substrate and become part of the metal surface for greater film adhesion. If the compartment interior is to be painted the interior shall be acid etched as described above then primed with an epoxy primer and all seams caulked.

All bright metal fittings, if unavailable in stainless steel or polished aluminum, shall be chrome plated. Iron fittings shall be copper under plated prior to chrome plating.

PAINT PROCESS

The paint process shall follow the strict standards set forth by PPG Industries guidelines. Painters applying PPG products will be PPG Certified Commercial Technicians, and re-certified every two (2) years.

The body shall go through an eight-stage paint process;

- 1) Clean bare metal using a solvent base wax & grease remover.
- 2) Finish all exterior body seams as necessary, followed by a thorough sanding of all bare metal to be painted.
- 3) Re-clean bare metal using a solvent base wax & grease remover.
- 4) Bare Metal Epoxy Primer Coat - PPG Delfleet® Evolution corrosion resistance epoxy primer to be applied at 1.0-2.0 mills DFT over clean abraded bare metal.
- 5) Primer Filler Coat - PPG Delfleet® Evolution urethane build primer to achieve total thickness of 3.0-6.0 mills DFT after sanding.
- 6) Base coat (Color) - PPG Delfleet® Evolution High Solids Polyurethane Base coat. Apply 1.0-3.0 mills DFT of base coat color to achieve full hiding.
- 7) Clear coat PPG Delfleet® Evolution polyurethane premium quality clear coat with improved mar resistant finish. The clear coat shall be applied to achieve a total dry film thickness of 2.0-3.0 mils.
- 8) Curing process of the painted body shall go through a force dry/bake cycle process. The painted components shall be baked 180 degrees for 2 hours to achieve a complete coating cure on the finished product.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

MACHINE POLISHED

After the force dry/bake cycle and ample cool down time, the coated surface shall be sanded using 1,000, 1,500, and or 3,000 grit sandpaper to remove surface defects. In the final step, the surface shall be buffed then polished to an extra high gloss smooth finish. Total dry film thickness of paint will average between 8.0-12.0 mils.

PAINT - ENVIRONMENTAL IMPACT

The contractor shall meet or exceed all current State (his) regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water and soil. PPG Delfleet® Evolution paint shall be free of all heavy metal (lead & chromate) components. Paint emissions from sanding and painting shall be filtered and collected. All paint wastes shall be disposed of in an environmentally safe manner. Solvents used in cleanup operations shall be collected, sent off-site for distillation and returned for reuse.

PAINT FINISH - SINGLE COLOR

The body shall be painted with a single color of PPG Delfleet® Evolution paint per approved customer sprayout.

Prior to the assembly and reinstallation of exterior components; i.e. warning and DOT lights, handrails, steps, door hardware, and miscellaneous items, an isolation tape, or gasket shall be used to prevent damage to the finish painted surfaces. These components shall be fastened to body using either a plastic insert into body metal with stainless steel screws or zinc coated nutserts into body surface using stainless steel bolts to prevent corrosion from dissimilar metals.

Touch-up paint shall be provided with completed vehicle.

- Paint Color: Match cab/chassis supplied paint color.

BODY UNDERCOATING

The entire underside of body shall be sprayed with black automotive undercoating. Undercoating shall cover all areas underside of body and wheel well area to help prevent corrosion under the vehicle.

UNDERCOAT WARRANTY

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

PAINT WARRANTY

The vehicle shall be provided with a ten (10) year non-prorated warranty to the original owner. Warranty is provided by PPG Inc. A warranty sheet with all conditions and maintenance procedures shall be provided with the delivered vehicle.

COMPARTMENT INTERIOR FINISH

The interior of all exterior body compartments shall be a "Maintenance Free" smooth unpainted finish. All body seams shall be finished with a caulk sealant for both appearance and moisture protection.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

REFLECTIVE STRIPE REQUIREMENTS

Material

All retroreflective materials shall conform to the requirements of ASTM D 4956, *Standard Specification for Retroreflective Sheeting for Traffic Control*, Section 6.1.1 for Type I Sheeting.

All retroreflective materials used that are colors not listed in ASTM D 4956, Section 6.1.1, shall have a minimum coefficient of retroreflection of 10 with observation angle of 0.2 degrees and entrance angle of -4 degrees.

Any printed or processed retroreflective film construction used shall conform to the standards required of an integral colored film as specified in ASTM D 4956, Section 6.1.1.

Minimum Requirements

A retroreflective stripe(s) shall be affixed to at least 50 percent of the cab and body length on each side, excluding the pump panel areas, and at least 25 percent of the width of the front of the apparatus.

The stripe or combination of stripes shall be a minimum of 4 in. (100 mm) in total width.

The 4 in. (100 mm) wide stripe or combination of stripes shall be permitted to be interrupted by objects (i.e., receptacles, cracks between slats in roll up doors) provided the full stripe is seen as conspicuous when approaching the apparatus.

REFLECTIVE STRIPE - CAB SIDE

The reflective stripe material shall be 6" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be white in color.

There shall be a 3" Scotchcal reflective stripe located 1" above and a second 3" Scotchcal reflective stripe located 1" below the main stripe.

- This reflective stripe shall be gold in color.

REFLECTIVE STRIPE - CAB FRONT

The reflective stripe material shall be 6" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be white in color.

There shall be a 3" Scotchcal reflective stripe located 1" above and a second 3" Scotchcal reflective stripe located 1" below the main stripe.

- This reflective stripe shall be gold in color.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

REFLECTIVE STRIPE - BODY SIDES

The reflective stripe material shall be 6" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be white in color.

There shall be a 3" Scotchcal reflective stripe located 1" above and a second 3" Scotchcal reflective stripe located 1" below the main stripe.

- This reflective stripe shall be gold in color.

The stripe shall remain in a straight line from the front of the vehicle to the rear.

CHEVRON REFLECTIVE STRIPE - REAR SIDES PANELS

At least 50 percent of the rear-facing vertical surfaces, visible from the rear of the apparatus, excluding any pump panel areas not covered by a door, shall be equipped with retroreflective striping in a chevron pattern sloping downward and away from the centerline of the vehicle at an angle of 45 degrees. Each stripe shall be 6" width.

The rear side panels only of the body shall have a Chevron style reflective stripe layout, and cover as much of the rear side panels as possible. Chevron panels shall have a 3M UV over laminate to protect from UV rays, scene damage, and everyday use. Chevron panels shall have a minimum 10 year warranty for material failure, and colorfastness.

The stripe material shall be 3M Diamond Grade.

This reflective chevron stripe shall alternate red and fluorescent yellow-green in color.

LETTERING

The following lettering shall be furnished and installed on the completed unit:

SIDE CAB DOOR LETTERING

UPPER BODY SIDE LETTERING

There shall be eight (8) 16" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

There shall be forty (40) 4" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

There shall be fifty (50) 10" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

FRONT OF CAB LETTERING

There shall be thirty (30) 3" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

CAB ROOF LETTERING

There shall be four (4) 22" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

EXTERIOR COMPARTMENT DOORS

ROLL-UP DOOR CONSTRUCTION - ROBINSON (ROM)

The apparatus shall be equipped with Robinson ROM Series III roll-up exterior compartment doors. Robinson roll-up doors shall be complete with the following features;

- Doors shall be front roll with drum positioned at upper front portion of compartment to afford maximum clearances and head room for mounting equipment to ceiling of compartment
- There shall be a non-abrasive side brush seals
- Every slat must have interlocking end shoes to prevent slat from moving side-to-side and binding the door
- Between each slat must be a co-extruded PVC inner seal to prevent metal-to-metal contact and to repel moisture. This inner seal is not visible to detract from appearance of door
- Slat are to have interlocking joints with a folding locking flange to provide security and prevent penetration by sharp objects
- Slat to be double-wall extrusion 1.366" high by .315" thick. Exterior surface to be flat and interior surface to be concave to prevent loose equipment from interfering with door operation
- Latch system to be a full width one piece lift bar operable by one (1) hand
- A 2" wide finger pull integrated into the bottom rail extrusion for easy one (1) hand opening and closing
- Clip system that connects the curtain slats to the operator drum which allows for easy tension adjustment without tools
- Each roll-up door shall have a 4" diameter counterbalance operator drum to assist in lifting the door.
- Track shall be one-piece aluminum that has an attaching flange and finishing flange incorporated into its design
- Drip rail will have specially designed seal that prevents the seal from scratching the door
- Bottom rail extrusion must have smooth back to prevent loose equipment from jamming the door
- Bottom rail to have "V" shaped double seal to prevent water and debris from entering the compartment
- Standard replacement parts to be shipped from the United States and available in as little as 48 hours

Each shutter door shall decrease the compartment door frame opening approximately 2.00" in width and approximately 4.50" in height for the bottom section of door assembly.

The specified retroreflective stripe material shall be applied on the roll-up compartment doors. The stripe shall be precision machine cut for each door slat of the roll-up doors. Under no circumstance will the stripe material be cut on roll-up door surface.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

BODY HEIGHT MEASUREMENTS

The vertical body dimensions shall be as follows:

AHEAD OF REAR AXLE

	<u>Description</u>	<u>Dimension</u>
A	Bottom of Subframe to Top of Body	89.0"
B	Bottom of Subframe to Bottom of Body	25.0"
C	Vertical Door Opening	
	-with roll-up door	67.5"
	-with hinged door	71.5"

ABOVE REAR AXLE

	<u>Description</u>	<u>Dimension</u>
D	Vertical Door Opening - Above Rear Wheel	
	-with roll-up door	34.0"
	-with hinged door	37.0"

BEHIND REAR AXLE

	<u>Description</u>	<u>Dimension</u>
E	Bottom of Subframe to Bottom of Body	20.0"
F	Vertical Door Opening	
	-with roll-up door	62.0"
	-with hinged door	66.0"

GENERAL

	<u>Description</u>	<u>Dimension</u>
G	Bottom of Drip Rail to Top of Body	38.5"

(Dimensions are generic and subject to change during the actual design process)

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

TWO (2) UPPER BODY COMPARTMENTS (INDIVIDUAL)

There shall be two (2) compartments parallel to the sides of the body, one (1) on each side. Street side compartment shall be approximately 81.0" long x 28.0" wide x 29.5" deep and the curb side compartment shall be approximately 120.0" long x 28.0" wide x 29.5" deep . The side compartments shall be open under each door sill to allow for long equipment. Each compartment shall be integral with the body construction, and will not be bolted or add-on modules. The outside walls of each compartment will be double walled to prevent equipment from denting the outside painted surface.

Each compartment shall have a lift-up type compartment door hinged on the outboard side. Each door shall be fabricated from 3/16" aluminum tread plate. Each door shall have two (2) pneumatic type cylinders, one (1) at each end, attached to cast aluminum brackets mounted to the interior surface of the door to hold the door in both the opened and closed positions. Each door shall be mounted using 16" long, equally spaced, 14 gauge stainless steel hinges, with 1/4" stainless steel pin. A polyester barrier film gasket shall be placed between stainless steel hinge and the body mounting surface as necessary to prevent corrosion caused by dissimilar metals.

Each compartment door shall overlap a 2" vertical lip on the body roof to prevent entry of moisture and sealed with automotive type rubber molding to provide a weather resistant seal.

Each roof compartment door shall have a chrome 7" handle bolted to center of each door.

Each compartment shall have a horizontally mounted OnScene Solutions LED Night Stik on the underside of the door. The light and NFPA Door Ajar System shall be automatically activated by an individual switch per compartment.

SHOP NOTES

Increase width of the curbside upper body compartment approximately 4" for a total of a 30" clear opening

- One (1) stokes basket(s). Manufacturer, model number and size of stokes basket shall be provided in equipment section of specification or at pre-construction meeting.

SHOP NOTES

Curb side.

- One (1) backboard(s). Manufacturer, model number and size of the backboard(s) shall be provided in equipment section of specification or at pre-construction meeting.

SHOP NOTES

Streetside

- One (1) rescue tri-pod(s). Manufacturer, model number and size of the tri-pod shall be provided in equipment section of specification or at pre-construction meeting.

SHOP NOTES

The Tripod storage will be in a vertically adjustable bin in the upper curbside - Dimensions are:90" long x 10"square Roof Compt. No Door Latch

SIDE ROOF COMPARTMENT - SHELF TRAC

There shall be two (2) roof compartment(s) provided with horizontally mounted Shelf Trac on front and rear walls for vertical partition installation.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

ROOF COMPARTMENT - VERTICAL PARTITION

There shall be two (2) vertical partition(s) provided in the roof compartment(s). The partitions shall be designed for holding equipment in place during travel. Each partition shall be fabricated from 3/16" smooth aluminum and bolted to specified Shelf Trac for ease of adjustment.

UPPER BODY WALKWAY

A 34" wide, upper body walkway shall be provided at the center of body and recessed into the roof structure. The walkway shall be finished with NFPA compliant 3/16" aluminum tread plate with continuously welded seams to prevent moisture penetration into apparatus body. Drains shall be installed at front of walkway to allow water to drain to the ground through flexible drain hose.

SHOP NOTES

Upper Walkway to be 30" wide ILO 34"

WALKWAY LIGHTS

There shall be two (2) OnScene Solutions 9" LED Night Stik lights provided to illuminate the upper body walkway area. The lights shall be activated when the parking brake is set.

Each light shall be mounted in a ball burnished cast aluminum housing to protect against damage from personnel or equipment.

There shall be (1) 30" FRC Man Saver Bar (Part #MSA110-A30) located on the upper body apparatus walkway. The Man Save Bar shall be mounted so the the base of the bar is located on the streetside f the upper body walkway.

ACCESS LADDER

The top of the body shall be accessible from the ground by a folding ladder. The ladder design will have a main ladder section and a folding lower step section for better angle of departure. Ladder stores in a folded position and then pulls out to a comfortable climbing angle. The ladder shall be parallel to the body when in the stored position.

Each cast aluminum step shall be 4-1/2" deep x 16" wide. Hand railing shall be 2-1/8" oval shaped aluminum tubing with a ribbed gripping surface. The ladder shall be wired to the door ajar warning light in cab to warn the driver that the ladder is in the down position. Ladder shall be mounted to body with stainless steel bolts. Ladder shall be located on rear curbside of the body.

WALKWAY/STEP LIGHTS

There shall be two (2) OnScene Solutions 9" LED NightStik lights provided to illuminate the walkway or step area. The lights shall be activated when the parking brake is set.

Each light shall be mounted in a ball burnished cast aluminum housing to protect against damage from personnel or equipment.

Lighting shall provide illumination at a minimum level of 2 fc (20 lx) on all work surfaces, steps, and walkways. Lighting shall be switchable but activated automatically when the vehicle park brake is set.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

ROOF ACCESS HANDRAIL

There shall be one (1) handrail mounted on top of body to assist in roof access. Handrails shall be NFPA compliant 1-1/4" 304 knurled stainless steel with welded end stanchions.

BODY HEIGHT MEASUREMENTS

The vertical body dimensions shall be as follows:

AHEAD OF REAR AXLE

	<u>Description</u>	<u>Dimension</u>
A	Bottom of Subframe to Top of Body	89.0"
B	Bottom of Subframe to Bottom of Body	25.0"
C	Vertical Door Opening - (Full Height Compartment)	
	-with roll-up door	67.5"
	-with hinged door	71.5"
	Vertical Door Opening - (Short Compartment)	
	-with hinged door	20.0"

ABOVE REAR AXLE

	<u>Description</u>	<u>Dimension</u>
D	Vertical Door Opening - Above Rear Wheel	
	-with roll-up door	34.0"
	-with hinged door	37.0"

BEHIND REAR AXLE

	<u>Description</u>	<u>Dimension</u>
E	Bottom of Subframe to Bottom of Body	22.5"
F	Vertical Door Opening - (Full Height Compartment)	
	-with roll-up door	62.0"
	-with hinged door	66.0"
	Vertical Door Opening - (Short Compartment)	
	-with hinged door	17.5"

GENERAL

	<u>Description</u>	<u>Dimension</u>
G	Bottom of Drip Rail to Top of Body	38.5"
H	Walk-in Interior Height	78.0" (min)

(Dimensions are generic and subject to change during the actual design process)

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

BODY WIDTH DIMENSIONS

The body shall be 100.0" wide, not including drip rail or non-permanent fixtures. Interior compartment depth dimensions shall be:

<u>Area Description</u>	<u>Dimension</u>
Transverse Area:	95.5"
- Above Top of Subframe	
Compartment Depth:	24.5"
- Below Top of Subframe	
- Ahead of Rear Axle	
Compartment Depth:	23.5"
- Below Top of Subframe	(Eng. Note)
- Behind the Rear Axle	

(Dimensions are generic and subject to change during the actual design process)

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

STREETSIDE COMPARTMENT - FRONT (S1)

The interior useable compartment width shall be approximately 49.0" wide.

The compartment door opening shall be approximately 42.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front face of the tray. The striping shall be 2" wide and red/white in color.
- There shall be two (2) slide-out smooth aluminum vertical tool board(s) approximately 16" deep. Each tool boards shall be fabricated of 3/16" (.188) aluminum 3003H-14 alloy smooth plate with double 90 degree formed edge to provide an easy grip handle. The top and bottom of tool board shall be provided with Accuride 9300 series slide tracks. Each board shall be rated for a maximum 200 lbs. evenly distributed load. Each tool board shall utilize a pneumatic cylinder to hold the tool board in both the opened and closed positions.
 - Each tool board shall be horizontally adjustable; mounted on aluminum shelf trac on compartment floor.
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on both sides of the toolboard. The striping shall be 2" wide and red/white in color.
- The floor of the compartment above the frame rails shall cover the area directly above the frame rails ONLY (non-extended floor).
- Two (2) Hannay EF2016-17-18 hydraulic hose reel(s) capable of storing 100' of dual line hydraulic hose. The rewind button for each reel shall be located adjacent to the reel it controls.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

- The hydraulic reel shall be equipped with 100' of Genesis dual hydraulic hose. The hose shall be Black in color.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The hydraulic reel shall connect to the hydraulic pump with one (1) 6' Genesis pigtails. The hoses shall be Black in color.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The hydraulic reel shall be equipped with 100' of Genesis dual hydraulic hose. The hose shall be Yellow in color.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The hydraulic reel shall connect to the hydraulic pump with one (1) 6' Genesis pigtails. The hoses shall be Yellow in color.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The fairlead roller shall be mounted directly to the reel.

- Two (2) OnScene Solutions 63" LED Nightstik compartment lights, vertically mounted.

- There shall be one (1) 240 volt outlet(s) located in this compartment mounted on the forward wall unless noted otherwise.

- The outlet receptacle(s) shall be 20 amp, twist-lock (NEMA L6-20R).

- Outlet(s) shall be powered through the on-board generator system.

- One (1) City of Columbus supplied electric hydraulic power unit(s). One (1) 240 VAC twist lock receptacle with switch shall be provided on wall within easy reach of operator for turning the power unit ON/OFF.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

- One (1) City of Columbus supplied gas powered hydraulic power unit(s).

SHOP NOTES

The Customer supplied gas power unit will be located in the compartment and be mounted on its own shelf (HPU to be removable from shelf)

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

STREETSIDE COMPARTMENT - AHEAD OF REAR WHEELS (S2)

The interior useable compartment width shall be approximately 49.0" wide.

The compartment door opening shall be approximately 42.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.

SHOP NOTES

Partially extended floor attached to vertical partition wall

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front face of the tray. The striping shall be 2" wide and red/white in color.
- There shall be one (1) slide-out smooth aluminum vertical tool board(s) approximately 24" deep. Each tool boards shall be fabricated of 3/16" (.188) aluminum 3003H-14 alloy smooth plate with double 90 degree formed edge to provide an easy grip handle. The top and bottom of tool board shall be provided with Accuride 9300 series slide tracks. Each board shall be rated for a maximum 200 lbs. evenly distributed load. Each tool board shall utilize a pneumatic cylinder to hold the tool board in both the opened and closed positions.
 - Each tool board will be bolted to compartment floor.
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on both sides of the toolboard. The striping shall be 2" wide and red/white in color.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

- One (1) Hannay ECR1618-17-18 240 volt electric cable reel(s) capable of storing 200' of 10/4 electric cable. Reel(s) shall be designed to hold 110% of the capacity of cord length, with fully enclosed 60 amp, four (4) conductor collector rings. Reel(s) shall be mounted to channel structure that allows for side-to-side adjustment of reel position.
 - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function.
 - A label shall be provided in a visible location adjacent to reel with following information: Current rating, Current type, Phase, Voltage, and Total cord length.
 - The electric cord reel shall equipped with 200' of 10/4 SEOW yellow cord, a molded plastic ball clamp, and a single heavy duty L14-30 twist-lock female plug.
- One (1) Akron model EJB electrical junction box with yellow powder coat finish. The power distribution box shall meet all requirements described in NFPA Section 22.12.8. The junction box shall include:
 - A 12" pigtail that terminates in an L14-30 configuration to match the cable on the cord reel. The outlet configuration shall include:
 - One (1) L5-20 duplex straight blade receptacle
 - One (1) 5-20 duplex straight blade receptacle
 - One (1) L5-20 single twist lock receptacle
 - One (1) L5-20 single twist lock receptacle
- One (1) EJB vertical apparatus mounting bracket - treadplate
 - The fairlead roller shall be mounted directly to the reel.
- Two (2) OnScene Solutions 18" LED Nightstik compartment lights, vertically mounted.
- The controls for the specified light tower(s).
- There shall be one (1) 120 volt outlet(s) located in this compartment on the forward wall unless noted otherwise.
- The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).

SHOP NOTES

Locate above the shelf directly under the reel.

- Outlet(s) shall be powered by both the on-board generator and shore power system through a relay system.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

STREETSIDE COMPARTMENT - ABOVE REAR WHEELS (S3)

The interior useable compartment width shall be approximately 59.0" wide.

The compartment door opening shall be approximately 52.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be one (1) 1,000 lbs. slide-out tray(s) with an OnScene Solutions base approximately 94" deep and as wide as the compartment layout or door opening permits, capable of extending out either side of the body located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will lock the tray in the closed, 40% extended and 70% extended positions. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet and shall have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".

SHOP NOTES

The tray shall be adjusted high enough to store (8) 4X4's - reference layout for Strathcona # 819 C3/S3.

- There shall be three (3) vertical partition(s) installed on tray dividing the tray into left and right sides. Each vertical partition shall be horizontally adjustable; mounted on aluminum shelf trac on tray floor.

SHOP NOTES

These are for cribbing storage - layout per pre con sales drawing

Vertical partitions in tray will be placed approximately 25" Deep from the streetside door and 25" Deep From the curbside door.

1000lbs tray to have doors on all sides to hold in cribbing

- 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front and side faces of the tray. The striping shall be 2" wide and red/white in color.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

- There shall be one (1) transverse module fabricated from 3/16" (.188) 3003H-14 aluminum alloy smooth sheet. The module will be designed for the following long tools and equipment:
 - One (1) City of Columbus supplied stokes basket(s). Manufacturer, model number and dimensions of the stokes basket(s) shall be provided during the pre-construction meeting.
 - Two (2) City of Columbus supplied backboard(s). Manufacturer, model number and dimensions of the backboard(s) shall be provided during the pre-construction meeting.

SHOP NOTES

Add storage for (2) backboards (this side only) - (curbside side will be empty module for excess storage) Extra transverse storage box (without top for hot stick and wire cutters)

- There shall be one (1) OnScene Solutions cargo straps provided to secure the stored equipment.
- There shall be one (1) transverse floor storage slots for (8) 4X4's
 - One (1) City of Columbus supplied sheets of 4' x 8' x 3/4" sheets of plywood.
- Two (2) OnScene Solutions 36" LED Nightstik compartment lights, vertically mounted.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

STREETSIDE COMPARTMENT - REAR (S4)

The interior useable compartment width shall be approximately 64.0" wide.

The compartment door opening shall be approximately 57.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 30" deep and as wide as the compartment layout or door opening permits. Each tray shall be vertically adjustable. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.

There shall be mechanical actuators that are designed to lift and lower a fire department supplied dolly in and out of the compartment to ground level. FD to send weight and dimensions of the dolly to SVI for design purposes.

- 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front face of the tray. The striping shall be 2" wide and red/white in color.
- There shall be one (1) 1,000 lbs. slide-out tray(s) with an OnScene Solutions base approximately 46" deep and as wide as the compartment layout or door opening permits located above the level of the chassis frame rails. Each slide base shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will lock the tray in the closed and full extension positions. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and shall have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front and side faces of the tray. The striping shall be 2" wide and red/white in color.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

- There shall be one (1) 250 lbs. slide out and down tray(s) with an OnScene Solutions base approximately 24" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front and side faces of the tray. The striping shall be 2" wide and red/white in color.
- There shall be one (1) vertical compartment partition dividing the compartment into left and right sides.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.

SHOP NOTES

Partially Extended

- Two (2) OnScene Solutions 63" LED Nightstik compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

CURBSIDE COMPARTMENT - FRONT (C1)

The interior useable compartment width shall be approximately 49.0" wide.

The compartment door opening shall be approximately 42.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front face of the tray. The striping shall be 2" wide and red/white in color.
- There shall be two (2) slide-out smooth aluminum vertical tool board(s) approximately 24" deep. Each tool boards shall be fabricated of 3/16" (.188) aluminum 3003H-14 alloy smooth plate with double 90 degree formed edge to provide an easy grip handle. The top and bottom of tool board shall be provided with Accuride 9300 series slide tracks. Each board shall be rated for a maximum 200 lbs. evenly distributed load. Each tool board shall utilize a pneumatic cylinder to hold the tool board in both the opened and closed positions.
 - Each tool board will be bolted to compartment floor.
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on both sides of the toolboard. The striping shall be 2" wide and red/white in color.
- The floor of the compartment above the frame rails shall cover the area directly above the frame rails ONLY (non-extended floor).
- Two (2) Hannay EF2016-17-18 hydraulic hose reel(s) capable of storing 100' of dual line hydraulic hose. The rewind button for each reel shall be located adjacent to the reel it controls.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

- The hydraulic reel shall be equipped with 100' of Genesis dual hydraulic hose. The hose shall be Red in color.

SHOP NOTES

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The hydraulic reel shall connect to the hydraulic pump with one (1) 6' Genesis pigtails. The hoses shall be Red in color.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The hydraulic reel shall be equipped with 100' of Genesis dual hydraulic hose. The hose shall be Blue in color.

SHOP NOTES

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The hydraulic reel shall connect to the hydraulic pump with one (1) 6' Genesis pigtails. The hoses shall be Blue in color.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

Ensure all hydraulic hose ordered on this truck is "Genesis" brand hose. There will be NO other exceptions.

- The fairlead roller shall be mounted directly to the reel.

- The cab tilt control pendant.

SHOP NOTES

Locate cab tilt control on forward wall of compartment C1

- Two (2) OnScene Solutions 63" LED Nightstik compartment lights, vertically mounted.
- The generator gauge panel.
- There shall be one (1) 240 volt outlet(s) located in this compartment mounted on the forward wall unless noted otherwise.
- The outlet receptacle(s) shall be 20 amp, twist-lock (NEMA L6-20R).
 - Outlet(s) shall be powered through the on-board generator system.
- One (1) City of Columbus supplied electric hydraulic power unit(s). One (1) 240 VAC twist lock receptacle with switch shall be provided on wall within easy reach of operator for turning the power unit ON/OFF.

SHOP NOTES

Make Sure All Hydraulic connections are quick connects

HPU that connects to reels is the electric HPU - To match compartment S1

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

CURBSIDE COMPARTMENT - AHEAD OF REAR WHEEL (C2)

The interior useable compartment width shall be approximately 49.0" wide.

The compartment door opening shall be approximately 42.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be two (2) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edges

SHOP NOTES

Change tray depths to 26" ILO 24" and to be notched around vertical exhaust

One tray will made to fit vertically adjustable below frame level and the other will be fit to be vertically adjustable above frame level

- There shall be one (1) vertical compartment partition dividing the compartment into left and right sides.

SHOP NOTES

Vertical exhaust

- Two (2) OnScene Solutions 18" LED Nightstik compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

CURBSIDE COMPARTMENT - ABOVE REAR WHEEL (C3)

The interior useable compartment width shall be approximately 59.0" wide.

The compartment door opening shall be approximately 52.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

SHOP NOTES

This Compartment will Compartment S3

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be one (1) 1,000 lbs. slide-out tray(s) with an OnScene Solutions base approximately 94" deep and as wide as the compartment layout or door opening permits, capable of extending out either side of the body located above the level of the chassis frame rails and shall be vertically adjustable in height. (Specified in opposite side compartment.)
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front and side faces of the tray. The striping shall be 2" wide and red/white in color.
- Two (2) OnScene Solutions 36" LED Nightstik compartment lights, vertically mounted.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

CURBSIDE COMPARTMENT - REAR (C4)

The interior useable compartment width shall be approximately 64.0" wide.

The compartment door opening shall be approximately 57.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be one (1) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edges

SHOP NOTES

Change depth of shelf to 26" deep

- There shall be one (1) 1,000 lbs. slide-out tray(s) with an OnScene Solutions base approximately 46" deep and as wide as the compartment layout or door opening permits located above the level of the chassis frame rails. Each slide base shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will lock the tray in the closed and full extension positions. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and shall have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
- There shall be one (1) vertical partition(s) installed on tray dividing the tray into left and right sides. Each vertical partition shall be horizontally adjustable; mounted on aluminum shelf trac on tray floor.
 - 3M™ Diamond Grade™ Conspicuity striping shall be provided on the front and side faces of the tray. The striping shall be 2" wide and red/white in color.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

- There shall be one (1) vertical compartment partition dividing the compartment into left and right sides.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- Two (2) OnScene Solutions 63" LED Nightstik compartment lights, vertically mounted.
- There shall be one (1) 120 volt outlet(s) located in this compartment on the forward wall unless noted otherwise.

SHOP NOTES

20 Amp Straight Blade Duplex

Locate per pre con Sales Drawing

- Outlet(s) shall be powered by both the on-board generator and shore power system through a relay system.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

REAR COMPARTMENT - CENTER (RC1)

The rear center compartment shall be closed to both side rear compartments.

The rear center compartment shall start at the bottom of the body and shall be as high as the body permits.

The interior useable compartment width shall be approximately 45.0" wide.

The compartment door opening shall be approximately 38.0" wide.

This compartment shall have vertically hinged box pan style doors fabricated of 1/8" thick smooth aluminum. The inner liner of the door shall be 1/8" thick smooth aluminum with an unpainted finish. The door exterior shall be painted job color.

The hinged door(s) shall have a stainless steel 6" Hansen offset bent D-ring non-locking handle. A gasket shall be placed between stainless steel handle and door. Door latches shall be a two-point rotary slam, double-catch latch, recessed inside the double panel door with striker plate.

The hinged door(s) shall have a pneumatic cylinder to hold door in the open and closed positions. Each door shall be capable of being closed without unlatching. Door checks shall be bolted to the upper compartment door header and the box pan of the door.

A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum shelf-trac for specified component installation.
- There shall be two (2) adjustable shelf/shelves approximately 60" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edges

SHOP NOTES

Right of specified partition.

- There shall be one (1) vertical compartment partition dividing the compartment into left and right sides.
- There shall be one (1) air bag storage module(s). The module shall be fabricated from 1/8" (.125) 3003H-14 aluminum alloy sheet. Circular notches shall be provided along the front edge to ease the access to the air bags. Each bay shall be sized to hold the air bag and a matching piece of plywood. The make, model and exact dimensions of the air bags shall be provided during the pre-construction meeting.

SHOP NOTES

Left of specified partition.

2 KPI-1 (6x6), 2 KPI-12 (15x15), 2 KPI-22 (20x20), 2 KPI-35L (15x42), 2 KPI-44 (28x28), 2 KPI-74 (37x37).

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PRODUCTION SPECIFICATION

- There shall be one (1) SCBA cylinder storage module for 8" OD (maximum) SCBA bottles. The module shall have an exterior shell fabricated from 1/8" (.125) 3003H-14 aluminum alloy sheet. The module shall have a 2" slope, front to back to prevent cylinders from sliding out. The SCBA cylinder storage tubing shall be fabricated from PVC pipe to prevent damage or abrasion to cylinders. In addition there shall be rubber matting provided in the base of each storage tube for bottle protection and to prevent slipping.

SHOP NOTES

SCBA Dimension 25"Length - 7"dia - SCOTT 4500psi 45 minute cylinders

- The SCBA cylinder module shall be capable of storing eight (8) SCBA cylinders up to 7.5" diameter.

SHOP NOTES

Right of specified partition, at base of compartment.

- There shall be five (5) removable plastic tool box(s) with hand holes for carrying. Each tool box shall be fabricated from 1/2" (.50) textured finish polypropylene sheet.
- Two (2) OnScene Solutions 63" LED Nightstik compartment lights, vertically mounted.

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PRODUCTION SPECIFICATION

PLASTIC FLOOR AND SHELF TILE

All compartment floors, shelves, and trays shall be covered with Dri-Dek plastic interlocking grating.

- The plastic floor tile shall be black.
- The plastic edge trim shall be black.

ROPE TIE-OFF OR PORTABLE WINCH RECEIVERS

The completed unit shall have an integrated receiver system for use with rope rescue accessories and/or electric winch components when specified. Each receiver shall have the following load rating:

	<u>STRAIGHT PULL</u>	<u>SAFETY FACTOR</u>
Rope Tie Off:	600 LBS.	15:1
Winch:	1,000 LBS	4:1

The following items shall be provided to accomplish rope rescue and/or portable winch operations:

- Two (2) rope tie off anchor accessories shall be provided with the completed vehicle. Each anchor accessory shall include a hitch pin to lock it in place. The tie off anchor accessories shall have an eyelet for use with a rope rescue carabineer. A mounting bracket shall be provided to store each rope tie off accessory in a body compartment as close to receiver as possible.

One (1) Warn model XD9000i - 9,000 lb. 12 volt electric winch furnished with the completed apparatus. It shall be capable of being stored in a compartment and mounted to the apparatus by inserting the mounting point into a properly rated receiver. A minimum of 125' of 5/16" stranded galvanized steel cable with pinned utility hook shall be installed on the drum. A 12' remote control shall be provided with the assembly that permits the Operator to stand at a safe operating distance from the cable and winch.

- There shall be one (1) receiver tube(s) located at the front bumper for use with rope tie-off accessory and/or a portable electric winch.
 - There shall be one (1) 12 VDC plug with a quick connect used to power the Warn portable winch.

SHOP NOTES

All winch power points to be interior compartments (front bumper) - Make sure there is sufficient length in winch power cord to reach all power locations.

- There shall be one (1) rubber cover / plug for the receiver.
- There shall be one (1) receiver tube(s) located on the streetside of the body in the forward portion of the wheel well panel for use with rope tie-off accessory and/or a portable electric winch.
- There shall be one (1) 12 VDC plug with a quick connect used to power the Warn portable winch.

SHOP NOTES

All winch power points to be interior compartments (front bumper) - Make sure there is sufficient length in winch power cord to reach all power locations.

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PRODUCTION SPECIFICATION

- There shall be one (1) rubber cover / plug for the receiver.
- There shall be one (1) receiver tube(s) located on the curbside of the body in the forward portion of the wheel well panel for use with rope tie-off accessory and/or a portable electric winch.
- There shall be one (1) 12 VDC plug with a quick connect used to power the Warn portable winch.

SHOP NOTES

All winch power points to be interior compartments (front bumper) - Make sure there is sufficient length in winch power cord to reach all power locations.

- There shall be one (1) rubber cover / plug for the receiver.
- The rear center mounted trailer hitch shall be compatible with a pinnable rope tie-off accessory and/or a portable electric winch.
- There shall be one (1) 12 VDC plug with a quick connect used to power the Warn portable winch.

SHOP NOTES

All winch power points to be interior compartments (front bumper) - Make sure there is sufficient length in winch power cord to reach all power locations.

- There shall be one (1) rubber cover / plug for the receiver.

SIDE BODY PROTECTION - RUB RAIL

A UHMW rub railing to lower body sides and upper body sides.

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PRODUCTION SPECIFICATION

WALK-IN INTERIOR FINISH DETAILS

CAB/BODY WALK-THROUGH CONNECTION

The front center of the rescue body shall be interconnected with the rear crew area of custom cab through a weather tight walk-through opening. The opening shall be designed to allow the custom cab to tilt forward without disconnecting an attached type seal between the cab and body. The opening shall be approximately 24" wide x 70" high (sized to match the cutout in the rear wall of the cab).

The front of the body shall be cut out to match the cab opening. Additional reinforcements with metal angle or tubing shall be provided to back of cab or front of body, if necessary so that the walk-through opening weakens neither the cab nor body integrity.

The connection shall be weather resistant, yet provide the cab and body to move independent of each other. A flexible 3" rubber weather strip shall be attached to a stainless steel sheet metal frame around the perimeter of the opening in the back wall of the cab. A drip rail shall be provided on front of body above the opening to channel water to both sides of opening. Stainless steel scuff panels shall be provided on back of cab where the rubber seal on body comes in contact with cab.

A formed metal frame shall be bolted to the front of the body. The body-mounted frame shall be provided where the rubber seal comes into contact with the body. The framework shall be painted to match the body color.

The base of the opening shall be covered with a 3/16" aluminum tread plate full width panel, which will overlap from the cab to body so that the rubber seal can not be damaged.

Full width padded foam cushion head bumpers shall be provided on both sides of opening. Head bumpers shall be covered with matching interior vinyl and bolted to each side of walk-through.

CUT OUT IN REAR CAB WALL

The rear wall of the custom cab shall be cut out 24" wide for walk-thru application. The height of the cutout shall be determined by the cab structure in the rear wall and the roof. The opening shall be completed by the custom cab/chassis manufacturer to assure proper cab structural integrity and completed final interior finish.

INTERIOR SPECIFICATIONS

INTERIOR INSULATION

Following the sheet metal fabrication the roof area, upper exterior walls and the entry door of the apparatus body shall be insulated with 1-1/2" rigid polyurethane foam insulation. This insulation shall be the type that will not absorb moisture, move once in place or deteriorate. Mat type fiberglass or spray in foam insulation is not acceptable.

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PRODUCTION SPECIFICATION

INTERIOR FINISH

The interior of the apparatus body shall have a fully maintenance free and durable finish. The interior finish shall be installed on the ceiling, front wall, and interior side walls from top of exterior compartments to ceiling height.

The interior panels shall be installed with sheet metal screws with white plastic plugs covering the screws. The seams between FRP panels, interior corners, and exterior corners shall be trimmed with white plastic molding.

The interior finish shall be bright white pebble grain FRP.

INTERIOR WALKWAY SIDE WALLS

Walkway side walls from floor level to top of exterior compartments shall be brushed stainless steel panels.

INTERIOR WALKWAY FLOOR

The NFPA compliant 3/16" aluminum tread plate walkway floor shall be installed above the barrier, with a 2" high vertical break on each side of the floor panel to form a watertight splash and kickboard along the walkway sides.

The walkway floor area continuously welded at all cross seams to provide a watertight finish, so that a water hose may be used to flush-out walkway area.

INTERIOR SUB-FLOOR

Above the body subframe shall be an isolation sheet that shall prevent outside elements from permeating the full length sound and thermal barrier of 3/4" thick air core plastic. The sheet shall be fabricated from the same type of material as is used in the subframe. The isolation sheet shall be flanged on both sides with a 1" high vertical break.

AIR CONDITIONER - HEATER

One (1) Dometic Penguin, model 641835 low profile, 120 VAC, 60 cycle, single phase air conditioner(s) shall be provided and installed on the body roof. The unit shall be a roof top contemporary contoured integral evaporator/condenser type with built-in heating elements.

Each unit shall be rated at minimum of 13,500 BTU cooling capacity with a heating element rated at 5,600 BTU.

A three-speed fan shall supply a maximum/minimum of 335/250 cfm air flow capacity.

The roof mounted air conditioner shall be approximately 9.5" high x 29" wide x 40" long and weigh approximately 96 pounds. The opening in roof shall be properly reinforced to support the air conditioner and shall be supplied with a 1" rise to minimize moisture condensation under the unit.

SHOP NOTES

Wire body overhead A/C to the Sutphen supplied blue 30 amp shore power so that the Aux A/C can be ran by either generator or shore power

There shall be a tread plate wind/limb deflector in front of the A/C unit.

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PRODUCTION SPECIFICATION

STREETSIDE INTERIOR AREA (IS1)

- The 12 volt electrical distribution panel shall be located in this compartment.

INTERIOR CABINET – ABOVE DECK

There shall be one (1) cabinet(s) provided on interior above the interior deck surface formed by exterior compartment ceilings. Cabinet(s) shall be framed in from the top of the interior deck surface to the ceiling of the walk-in area. Each cabinet shall be approximately (insert actual dimensions).

- The above cabinet(s) shall have an open front face covered with cargo netting. The Cargo Netting shall be hard mounted to the bottom of the cabinet with a quick release/latch bar on the top of the cabinet.
- There shall be one (1) vertically adjustable shelf in each of the above cabinets. It shall have a 1.25" lip to contain items while minimizing space used.

INTERIOR BENCH SEAT

The interior body walkway shall be provided with a squad bench seat along the side wall. The bench seat base shall be fabricated of 1/8" aluminum tread plate to form a under seat storage compartment. A hinged door with single point "D"-ring handle and latch shall be provided at the rear of the seat compartment.

The seat shall be fabricated of 3/4" exterior grade plywood with 3" thick foam and Duraware heavy duty fabric covering. The seat backrest shall be approximately 12" high x 2" thick and constructed the same as the seat.

SHOP NOTES

Label: Not A Riding Position

STREETSIDE INTERIOR AREA (IS2)

INTERIOR DECK MATERIAL

The interior deck areas, over the top of the exterior side compartments shall be smooth aluminum. The deck areas shall be trimmed with aluminum edge moldings.

There shall be one (1) 120 volt outlet(s) located in the walk-in area of the body.

SHOP NOTES

120 volt power to be in same area as the 12 volt panel tie outlet into both gen and shore

- The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).

There shall be one (1) 120 volt outlet strip(s) approximately 2' long with straight blade household type outlets provided with this outlet. Exact mounting location shall be specified by the City of Columbus at the pre-construction meeting.

- Outlet(s) shall be powered through the on-board generator system.

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PRODUCTION SPECIFICATION

CURBSIDE INTERIOR AREA (IC1)

- One (1) 120/240 VAC load center.

INTERIOR CABINET – ABOVE DECK

There shall be one (1) cabinet(s) provided on interior above the interior deck surface formed by exterior compartment ceilings. Cabinet(s) shall be framed in from the top of the interior deck surface to the ceiling of the walk-in area. Each cabinet shall be approximately (insert actual dimensions).

SHOP NOTES

~26" wide

- The above cabinet(s) shall have an open front face covered with cargo netting. The Cargo Netting shall be hard mounted to the bottom of the cabinet with a quick release/latch bar on the top of the cabinet..
- There shall be two (2) vertically adjustable shelves in each of the above cabinets.

CURBSIDE INTERIOR AREA (IC2)

INTERIOR DECK MATERIAL

The interior deck areas, over the top of the exterior side compartments shall be smooth aluminum. The deck areas shall be trimmed with aluminum edge moldings.

There shall be one (1) 120 volt outlet(s) located in the walk-in area of the body.

SHOP NOTES

120 volt power to be in same area as the 120 volt panel tie outlet into both gen and shore

- The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).

There shall be one (1) 120 volt outlet strip(s) approximately 2' long with straight blade household type outlets provided with this outlet. Exact mounting location shall be specified by the City of Columbus at the pre-construction meeting.

- Outlet(s) shall be powered through the on-board generator system.

CURBSIDE INTERIOR AREA (IC3)

INTERIOR CABINET - FULL HEIGHT

There shall be one (1) full height cabinet(s) provided on interior. Cabinet(s) shall be constructed of 1/8" smooth finish aluminum, and painted with a hammer tone powder coat paint finish for a hard durable surface. Paint color shall be gray. Each cabinet shall be approximately (insert actual dimensions).

- One (1) OnScene Solutions 63" LED Nightstik compartment light, vertically mounted.
- The above cabinet(s) shall have an open front face covered with cargo netting. The Cargo Netting shall be hard mounted to the bottom of the cabinet with a quick release/latch bar on the top of the cabinet..

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PRODUCTION SPECIFICATION

INTERIOR LED LIGHTS

One (1) OnScene Solution model #70156, 10" x 10" x 7/8", 10-30 VDC, surface mount dual red and white LED light(s) with clear lens shall be provided throughout the vehicle. Each light shall be individually switched with a high/low intensity setting switchable at the entry door(s). In addition light(s) will be capable of a 5 second delay after switching off.

SHOP NOTES

Locate in the upper portion of this compartment

There shall be one (1) bar mounted in this compartment used to hang rescue suits. Reference Pre Construction sales drawing for approved location.

LOW VOLTAGE ELECTRICAL SYSTEM- 12 VDC

General

Any low voltage electrical systems or warning devices installed on the fire apparatus shall be appropriate for the mounting location and intended electrical load.

Where wire passes through sheet metal, grommets shall be used to protect wire and wire looms. Electrical connections shall be with double crimp water-tight heat shrink connectors.

All 12 VDC wiring running from front to back of vehicle body shall be run in full length electrical wiring raceway down each side of body.

Wiring

All electrical circuit feeder wiring supplied and installed by the fire apparatus manufacturer shall meet the requirements of NFPA Chapter 13.

The circuit feeder wire shall be stranded copper or copper alloy conductors of a gauge rated to carry 125 % of the maximum current for which the circuit is protected. Voltage drops in all wiring from the power source to the using device shall not exceed 10 %. The use of star washers for circuit ground connections shall not be permitted.

All circuits shall otherwise be wired in conformance with SAE J1292, *Automobile, Truck, Truck-Tractor, Trailer, and Motor Coach Wiring*.

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PRODUCTION SPECIFICATION

Wiring and Wire Harness Construction

All insulated wire and cable shall conform to SAE J1127, *Low Voltage Battery Cable*, or SAE J1128, *Low Voltage Primary Cable*, type SXL, GXL, or TXL.

All conductors shall be constructed in accordance with SAE J1127 or SAE J1128, except where good engineering practice dictates special strand construction. Conductor materials and stranding, other than copper, shall be permitted if all applicable requirements for physical, electrical, and environmental conditions are met as dictated by the end application. Physical and dimensional values of conductor insulation shall be in conformance with the requirements of SAE J1127 or SAE J1128, except where good engineering practice dictates special conductor insulation. The overall covering of conductors shall be moisture-resistant loom or braid that has a minimum continuous rating of 194°F (90°C) except where good engineering practice dictates special consideration for loom installations exposed to higher temperatures. The overall covering of jacketed cables shall be moisture resistant and have a minimum continuous temperature rating of 194°F (90°C), except where good engineering practice dictates special consideration for cable installations exposed to higher temperatures.

All wiring connections and terminations shall use a method that provides a positive mechanical and electrical connection. The wiring connections and terminations shall be installed in accordance with the device manufacturer's instructions. All ungrounded electrical terminals shall have protective covers or be in enclosures. Wire nut, insulation displacement, and insulation piercing connections shall not be used.

Wiring shall be restrained to prevent damage caused by chafing or ice buildup and protected against heat, liquid contaminants, or other environmental factors.

Wiring shall be uniquely identified at least every 2 ft (0.6 m) by color coding or permanent marking with a circuit function code. The identification shall reference a wiring diagram.

Circuits shall be provided with properly rated low voltage overcurrent protective devices. Such devices shall be readily accessible and protected against heat in excess of the overcurrent device's design range, mechanical damage, and water spray. Circuit protection shall be accomplished by utilizing fuses, circuit breakers, fusible links, or solid state equivalent devices.

If a mechanical-type device is used, it shall conform to one of the following SAE standards:

- 1) SAE J156, *Fusible Links*
- 2) SAE J553, *Circuit Breakers*
- 3) SAE J554, *Electric Fuses (Cartridge Type)*
- 4) SAE J1888, *High Current Time Lag Electric Fuses*
- 5) SAE J2077, *Miniature Blade Type Electrical Fuses*

Switches, relays, terminals, and connectors shall have a direct current (dc) rating of 125 % of maximum current for which the circuit is protected.

Power Supply

A 12 V or greater electrical alternator shall be provided. The alternator shall have a minimum output at idle to meet the minimum continuous electrical load of the vehicle, at 200°F (93°C) ambient temperature within the engine compartment, and shall be provided with full automatic regulation.

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PRODUCTION SPECIFICATION

Minimum Continuous Electrical Load

The minimum continuous electrical load shall consist of the total amperage required to simultaneously operate the following in a stationary mode during emergency operations:

- 1) The propulsion engine and transmission
- 1) All legally required clearance and marker lights, headlights, and other electrical devices except windshield wipers and four-way hazard flashers
- 2) The radio(s) at a duty cycle of 10 percent transmit and 90 % receive (for calculation and testing purposes, a default value of 5 A continuous)
- 3) The lighting necessary to produce 2 fc (20 lx) of illumination on all walking surfaces on the apparatus and on the ground at all egress points onto and off the apparatus, 5 fc (50 lx) of illumination on all control and instrument panels, and 50 percent of the total compartment lighting loads
- 4) The minimum optical warning system, where the apparatus is blocking the right-of way
- 5) The continuous electrical current required to simultaneously operate any fire pumps, aerial devices, and hydraulic pumps
- 6) Other warning devices and electrical loads defined by the purchaser as critical to the mission of the apparatus

If the apparatus is equipped to tow a trailer, an additional 45 A shall be added to the minimum continuous electrical load to provide electrical power for the federally required clearance and marker lighting and the optical warning devices mounted on the trailer.

The condition of the low voltage electrical system shall be monitored by a warning system that provides both an audible and a visual signal to persons on, in, or near the apparatus of an impending electrical system failure caused by the excessive discharge of the battery set.

The charge status of the battery shall be determined either by direct measurement of the battery charge or indirectly by monitoring the electrical system voltage.

If electrical system voltage is monitored, the alarm shall sound if the system voltage at the battery or at the master load disconnect switch drops below 11.8 V for 12 V nominal systems, 23.6 V for 24 V nominal systems, or 35.4 V for 42 V nominal systems for more than 120 seconds.

A voltmeter shall be mounted on the driver's instrument panel to allow direct observation of the system voltage.

Electromagnetic Interference

Electromagnetic interference suppression shall be provided, as required, to satisfy the radiation limits specified in SAE J551/1, *Performance Levels and Methods of Measurement of Electromagnetic Compatibility of Vehicles, Boats (up to 15 m), and Machines (16.6 Hz to 18 GHz)*.

Wiring Diagram

A complete electrical wiring schematic of actual system shall be provided with finished apparatus. Similar or generic type electrical schematics shall NOT BE ACCEPTABLE.

Low Voltage Electrical System Performance Test

A low voltage electrical system test certification shall be provided with delivered apparatus.

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PRODUCTION SPECIFICATION

12 VOLT DIAGNOSTIC RELAY CONTROL CENTER

The 12 volt power distribution shall be conveniently located with easy access for service. All relays and circuit breakers shall be plug-in type allowing for removal for repairs without necessitating soldering or tools. The sockets mounts for both the relays and circuit breakers shall be of a design that permits the use of standard automotive type components.

The 12 volt distribution panel shall utilize printed circuit boards mounted in high strength enclosure. Each printed circuit board shall be provided with twelve (12) heavy duty independent switching relays. Each relay shall have the ability to be configured either normally open or normally closed and be protected by a 20 amp automatic reset breaker. Each circuit will be provided with a LED for visual diagnostic.

Power distribution panel shall be located in apparatus body within a protected enclosure with removable or hinged cover.

ROCKER SWITCH PANEL

The 12 volt control switch panel shall be supplied and installed by the cab/chassis manufacturer.

ELECTRICAL SYSTEM MANAGER

The chassis shall contain an electrical system manager for:

- Monitoring chassis battery voltage
- Shedding pre-determined electrical circuits
- Sequencing pre-determined electrical circuits
- Automatically controlling chassis engine fast-idle
- Monitor master switch and parking brake applications
- Automatically control warning light modes ("Calling-For" and "Blocking Right of Way")
- Provide low voltage alarm
- Programmable control circuits
- Remote system status indicator panel

System manager shall perform all electrical functions required by current NFPA 1901 Standards.

The electrical system manager shall be supplied and installed by the cab/chassis manufacturer.

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PRODUCTION SPECIFICATION

BATTERY SYSTEM

The battery connectors shall be heavy duty type with cables terminating in heat shrink loom. Heavy duty battery cables shall provide maximum power to the electrical system. Where required, the cables shall be shielded from exhaust tubing and the muffler. Large rubber grommets shall be provided where cables enter the battery compartment.

Batteries shall be of the high-cycle type. With the engine off, the battery system shall be able to provide the minimum continuous electrical load for 10 minutes without discharging more than 50 percent of the reserve capacity and then to restart the engine. The battery system cold cranking amps (CCA) rating shall meet or exceed the minimum CCA recommendations of the engine manufacturer. The batteries shall be mounted to prevent movement during fire apparatus operation and shall be protected against accumulations of road spray, snow, and road debris. The batteries shall be readily accessible for examination, testing, and maintenance.

A means shall be provided for jump-starting the engine if the batteries are not accessible without lifting the cab of a tilt-cab apparatus.

Where an enclosed battery compartment is provided, it shall be ventilated to the exterior to prevent the buildup of heat and explosive fumes. The batteries shall be protected against vibration and temperatures that exceed the battery manufacturer's recommendation.

A master load disconnect switch shall be provided between the starter solenoid(s) and the remainder of the electrical loads on the apparatus. The starter solenoids shall be connected directly to the batteries.

Electronic control systems and similar devices shall be permitted to be otherwise connected if so specified by their manufacturer.

The alternator shall be wired directly to the batteries through the ammeter shunt(s), if one is provided, and not through the master load disconnect switch.

A green "battery on" pilot light that is visible from the driver's position shall be provided.

A sequential switching device shall be permitted to energize the optical warning devices and other high current devices required in minimum continuous electrical load, provided the switching device shall first energize the electrical devices required in minimum continuous electrical load within five (5) seconds.

BATTERY SWITCH

One (1) battery "On/Off" switch in cab located within easy reach of Driver with green "BATTERY ON" pilot light that is visible from the driver's position shall be provided. The switch and pilot light shall be supplied and installed by the cab/chassis manufacturer.

BATTERY SOLENOID

Battery switch shall consist of a minimum 200 ampere, constant duty solenoid to feed from positive side of battery.

BATTERY CONDITIONER

The battery conditioner shall be supplied and installed by the cab chassis manufacturer.

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PRODUCTION SPECIFICATION

REAR VIEW CAMERA

There shall be one (1) Voyager rear observation camera system provided and installed on the apparatus. The system shall include one (1) color camera installed on the rear the body. The image shall be displayed on a 7" color flat panel display located within the Driver's range of view.

INTERIOR LED LIGHTS

Two (2) OnScene Solution model #70156, 10" x 10" x 7/8", 10-30 VDC, surface mount dual red and white LED light(s) with clear lens shall be provided throughout the vehicle. Each light shall be individually switched with a high/low intensity setting switchable at the entry door(s). In addition light(s) will be capable of a 5 second delay after switching off.

TAIL LIGHTS

Rear body tail lights shall be vertically mounted per Federal Motor Vehicle Safety Standards. The following lights shall be furnished:

- Two (2) Whelen amber LED M6 Series M6T turn signal lights
- Two (2) Whelen red LED M6 Series M6BTT stop/tail lights
- Two (2) Whelen LED M6 Series M6BUW back-up lights with clear lens

Each of the lights above shall be mounted in a M6FC, chrome finish bezel.

MIDSHIP MARKER/TURN SIGNAL

Two (2) Whelen LED midship body clearance marker/turn signal lights (TOA00MAR) shall be installed. There shall be one (1) light on each side of the body, in the wheel well, ahead of the rear axle. Both lights shall have an amber lens and operate with the chassis clearance marker and turn signals.

MARKER LIGHTS

The apparatus body shall be equipped with all necessary clearance lights and reflectors in accordance with Federal Motor Vehicle Safety Standards (FMVSS) regulations. All body clearance lights shall be Truck-Lite Model 18 LED to reduce the need for maintenance and lower the amp draw. Clearance lights shall be wired to the headlight circuit of the chassis.

SHOP NOTES

Add 2 part #047-15462 red lights and 2 part #047-15463 amber lights if not included with rubrails

Floodlight(s) shall be provided on the front of the cab by the cab/chassis manufacturer. Scene lights shall be provided with a lens or a means for preventing damage from water spray and shall be listed for wet location usage.

Each light shall be wired directly to the 12 VDC electrical system with stranded copper wire. The floodlights shall be protected with circuit breakers rated at the proper amperage and wire size.

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PRODUCTION SPECIFICATION

SIDE SCENE LIGHTS

There shall be four (4) Fire Research Spectra recessed LED lights provided on the upper body. Light quantity shall be divided equally per side. The housing shall incorporate internal heat-dissipating fins and have cutout dimensions not to exceed 2" deep by 4 ½" high by 12 ½" wide. The lamphead shall protrude no more than 1 ½" from the housing flange.

Two (2) switches shall be provided, one (1) for the streetside scene lights, and one (1) for the curbside scene lights.

The lights shall be switched at the 12 volt control panel in the cab.

REAR SCENE LIGHT

One (1) FRC Spectra 12 Volt LED scene light shall be installed on the back of the apparatus on the upper rear streetside position.

The lights shall be switched at the 12 volt control panel in the cab.

The rear scene lights shall also be activated when the apparatus is in reverse.

TRAFFIC DIRECTIONAL LIGHT

One (1) Whelen TAM65, 36" six (6) Super LED light, traffic directional warning device with 30' control cable shall be located on upper rear body. The control head shall be located in the cab within easy reach of Driver.

The traffic directional light shall be surface mounted on upper rear body.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

WARNING LIGHT PACKAGE

Each apparatus shall have a system of optical warning devices that meets or exceeds the requirements of this section.

The optical warning system shall consist of an upper and a lower warning level. The requirements for each level shall be met by the warning devices in that particular level without consideration of the warning devices in the other level.

For the purposes of defining and measuring the required optical performance, the upper and lower warning levels shall be divided into four warning zones. The four zones shall be determined by lines drawn through the geometric center of the apparatus at 45 degrees to a line drawn lengthwise through the geometric center of the apparatus. The four zones shall be designated A, B, C, and D in a clockwise direction, with zone A to the front of the apparatus.

Each optical warning device shall be installed on the apparatus and connected to the apparatus's electrical system in accordance with the requirements of this standard and the requirements of the manufacturer of the device.

A master optical warning system switch that energizes all the optical warning devices shall be provided.

The optical warning system on the fire apparatus shall be capable of two separate signaling modes during emergency operations. One mode shall signal to drivers and pedestrians that the apparatus is responding to an emergency and is calling for the right-of-way. One mode shall signal that the apparatus is stopped and is blocking the right-of-way. The use of some or all of the same warning lights shall be permitted for both modes provided the other requirements of this chapter are met.

A switching system shall be provided that senses the position of the parking brake or the park position of an automatic transmission. When the master optical warning system switch is closed and the parking brake is released or the automatic transmission is not in park, the warning devices signaling the call for the right-of-way shall be energized. When the master optical warning system switch is closed and the parking brake is on or the automatic transmission is in park, the warning devices signaling the blockage of the right-of-way shall be energized. The system shall be permitted to have a method of modifying the two signaling modes.

The optical warning devices shall be constructed or arranged so as to avoid the projection of light, either directly or through mirrors, into any driving or crew compartment(s). The front optical warning devices shall be placed so as to maintain the maximum possible separation from the headlights.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

UPPER LEVEL OPTICAL WARNING DEVICES

The upper-level optical warning devices shall be mounted as high and as close to the corner points of the apparatus as is practical to define the clearance lines of the apparatus. The upper-level optical warning devices shall not be mounted above the maximum height, specified by the device manufacturer.

ZONE A - FRONT WARNING LIGHTS

The light bar shall be supplied and installed by the cab/chassis manufacturer.

The lightbar shall be separately switched at the 12 volt control panel in the cab.

ZONES B AND D - SIDE WARNING LIGHTS

UPPER REAR CORNER WARNING LIGHTS

There shall be two (2) Whelen M9 series Red Linear Super-LED lights (M9R) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the 12 volt control panel in the cab.

UPPER FORWARD CORNER WARNING LIGHTS

There shall be two (2) Whelen M9 series Red Linear Super-LED lights (M9R) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the 12 volt control panel in the cab.

ZONE C - REAR WARNING LIGHTS

There shall be two (2) Whelen 4500 28" LED Mini Light Bars mounted on the rear of the apparatus, one (1) each side. The color for each light bar from left to right shall be Red/Amber/Red - all LED.

The lights shall be switched at the 12 volt control panel in the cab.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

LOWER LEVEL OPTICAL WARNING DEVICES

To define the clearance lines of the apparatus, the optical center of the lower-level optical warning devices in the front of the vehicle shall be mounted on or forward of the front axle centerline and as close to the front corner points of the apparatus as is practical.

A midship optical warning device shall be mounted right and the left sides of the apparatus if the distance between the front and rear lower-level optical devices exceeds 25 ft (7.6 m) at the optical center. Additional midship optical warning devices shall be required, where necessary, to maintain a horizontal distance between the centers of adjacent lower-level optical warning devices of 25 ft (7.6 m) or less. The optical center of any midship mounted optical warning device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground.

ZONE A - FRONT WARNING LIGHTS

The warning lights shall be supplied and installed by the cab/chassis manufacturer. They shall be Whelen lights to complete an NFPA compliant lower level warning light system.

The lights shall be switched at the 12 volt control panel in the cab.

ZONES B AND D - CAB INTERSECTOR LIGHT (CAB FRONT CORNERS)

The warning lights shall be supplied and installed by the cab/chassis manufacturer. They shall be Whelen lights to complete an NFPA compliant lower level warning light system.

The lights shall be switched at the 12 volt control panel in the cab.

ZONES B AND D - BODY INTERSECTOR LIGHT (BODY WHEELWELL AREA)

There shall be two (2) Whelen 500 series (5" x 2") red Linear Super-LED lights (50R02ZRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the 12 volt control panel in the cab.

ZONES B AND D - BODY INTERSECTOR LIGHT (BODY REAR CORNERS)

There shall be two (2) Whelen M6 series Red Linear Super-LED lights (M6R) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the 12 volt control panel in the cab.

ZONE C - REAR WARNING LIGHTS (LOWER REAR CORNERS)

There shall be two (2) Whelen M6 series Red Linear Super-LED lights (M6R) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the 12 volt control panel in the cab.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

LINE VOLTAGE ELECTRICAL SYSTEM

ONAN PTO GENERATOR

The vehicle shall be equipped with an Onan Protec PTO generator system with a capacity of 25,000 watts at 120/240 VAC, 208/104 amps, single phase. Current frequency shall be stable at 60 hertz.

The transmission's PTO port and PTO, or the split shaft PTO, and all associated drive shaft components shall be rated to support the continuous duty torque requirements of the generator's continuous duty rating as stated on the power source nameplate.

Where the generator is driven by the chassis engine and transmission through a split shaft PTO, the driving compartment speedometer shall register when the generator drive system is engaged.

Where the generator is driven by the chassis engine and transmission through a split shaft PTO and a chassis transmission retarder is furnished, it shall be automatically disengaged for generator operations.

The direct drive generator shall be mounted so that it does not change the ramp break over angle, angle of departure, or angle of approach as defined by other components, and it shall not extend into the ground clearance area.

The direct drive generator shall be mounted away from exhaust and muffler areas or provided with a heat shield to reduce operating temperatures in the generator area.

GENERATOR ENGAGEMENT

A "Generator Engaged" indicator shall be provided in the driving compartment to indicate that the generator shift has been successfully completed.

An "OK to Operate Generator" indicator shall be provided in the driving compartment to indicate that the generator is engaged (if not always engaged), the transmission is in the proper gear (if required, automatic transmissions only), and the parking brake is engaged (if applicable).

An interlock system shall be provided to prevent advancement of the engine speed in the driving compartment or at any operator's panel unless the parking brake is engaged, and the transmission is in neutral or the output of the transmission is correctly connected to a pump or generator instead of the drive wheels.

WARRANTY PERIOD

Provided such goods are operated and maintained in accordance with Onan's written instructions, Onan warrants that the Protec YDCR series PTO generators shall be free from defects in material and workmanship for a period of five (5) years or one thousand (1,000) hours, whichever comes first, from the date of delivery to the first purchaser.

GENERATOR SPLASH GUARD

A powder coat painted splash cover shall be installed to reduce the amount of road spray on the frame mounted PTO generator. A V-ring seal shall also be installed in the cover to provide additional protection against contaminants reaching the generator front seals.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

GENERATOR MOUNTING

The generator shall be mounted between the chassis frame rails. The generator mounting brackets shall be fabricated using heavy duty steel tubing, or structural channel. The generator mounting shall be bolted and removable so that the generator can be lowered from under apparatus for service, if necessary. The generator case shall not extend below the bottom edge of the apparatus body.

MANUALS AND SCHEMATICS

Two (2) complete manuals on parts list, maintenance, wiring schematics, hydraulic schematics, circuit boards, voltage regulator board and other components shall be provided on delivery.

POWER-TAKE-OFF GENERATOR DRIVE

There shall be a "Hot Shift" power-take-off (PTO) installed on the transmission PTO opening of the chassis. The "Hot Shift" PTO is provided to allow the engagement of the PTO at higher engine RPM speeds. The PTO output shall be connected to the generator through hollow tube type driveline with heavy duty universals.

The engagement of the PTO shall be in the chassis cab with a rocker switch and red pilot light to note engagement of the PTO.

The power supply to the PTO engagement control shall be wired to the parking brake and a neutral position transmission switch to prevent engagement unless the vehicle is stopped and transmission has been placed in neutral.

The installation of the engine, transmission, driven accessories (power takeoffs (PTO), etc.) shall meet the engine and transmission manufacturers' installation recommendations for the service intended.

Model part number shall be Chelsea 277XGFJPB5XD, 147% Ratio.

ENGINE SPEED CONTROL

An engine speed auxiliary control device (high idle switch or throttle) shall be installed to maintain a stable cycle output from generator when the apparatus is parked.

An interlock shall prevent the operation of the engine speed auxiliary control device unless the parking brake is engaged and the transmission is in neutral or park, or the parking brake is engaged and the engine is disengaged from the drive wheels.

The engine shall be prevented from regulating its own engine speed during times when engine rpm control is critical for consistent apparatus functions such as generator, water pump, or aerial operation.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

GENERATOR MONITORING PANEL

To properly monitor the generator performance and load demand during operation, the generator installation shall be equipped with a full instrument monitor panel.

- Generator frequency in hertz
- Line 1 current in amperes
- Line 2 current in amperes
- Generator voltage in volts

The program shall support the accumulation of elapsed generator hours. Generator hours shall be displayed.

LOADCENTER

The loadcenter shall be a Cutler Hammer, BR Series, specifically designed for protection and distribution of 120/240 volt AC, such as lighting and small motor branch circuits. The loadcenter enclosure shall be made of 16 gauge galvanized sheet steel. The galvanized coating provides corrosion protection and as such does not require paint. All trims used on the BR Loadcenter shall be chromate sealed and finished with electro disposition epoxy paint (ASA61) which exceeds requirements for outdoor and indoor applications. A combination surface/flush cover with integral door shall be supplied.

The loadcenter shall be UL / CSA listed, **NO EXCEPTIONS** will be allowed.

OUTLETS AND CIRCUITS

The generator and or shore power shall supply the 120/240 volt electrical equipment and outlets outlined below. Proper circuit protection shall be installed as noted:

Two (2) 120 volt exterior outlets, one (1) each side near rear wheel well area.

SHOP NOTES

Locate these outlets interior on the S2/C2 wall - as close to the same height as they would be mounted on the exterior.

- The outlet receptacle(s) shall be 20 amp, twist-lock (NEMA L5-20R).

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

LINE VOLTAGE ELECTRICAL SYSTEM

GENERAL REQUIREMENTS

Stability

Any fixed line voltage power source producing alternating current (ac) shall produce electric power at 60 Hz, ± 3 Hz when producing power at all levels between no load and full rated power. Any fixed line voltage power source shall produce electric power at the rated voltage ± 10 percent when producing power at all levels between no load and full rated power.

The maximum voltage supplied to portable equipment shall not exceed 275 volts to ground. Higher voltage shall be permitted only when used to operate fixed wired, permanently mounted equipment on the apparatus.

Conformance with National Electrical Code

All components, equipment, and installation procedures shall conform to *NFPA 70, National Electrical Code*, except where superseded by the requirements of this chapter. Where the requirements of this chapter differ from those in *NFPA 70*, the requirements in this chapter shall apply.

Where available, line voltage electrical system equipment and materials included on the apparatus shall be listed and used only in the manner for which they have been listed. All equipment and materials shall be installed in accordance with the manufacturer's instructions.

Location Ratings

Any equipment used in a dry location shall be listed for dry locations. Any equipment used in a wet location shall be listed for wet locations.

Any equipment, except a PTO-driven generator, used in an underbody or under chassis location that is subject to road spray shall be either listed as Type 4 or mounted in an enclosure that is listed as Type 4.

If a PTO-driven generator is located in an underbody or under chassis location, the installation shall include a shield to prevent road spray from splashing directly on the generator.

Grounding

Grounding shall be in accordance with 250.34(A) and 250.34(B) of *NFPA 70*. Ungrounded systems shall not be used.

Only stranded or braided copper conductors shall be used for grounding and bonding.

The grounded current-carrying conductor (neutral) shall be insulated from the equipment-grounding conductors and from the equipment enclosures and other grounded parts.

The neutral conductor shall be colored white or gray in accordance with 200.6, "Means of Identifying Grounded Conductors," of *NFPA 70*.

Any bonding screws, straps, or buses in the distribution panel board or in other system components between the neutral and equipment-grounding conductor shall be removed and discarded.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

Bonding

The neutral conductor of the power source shall be bonded to the vehicle frame. The neutral bonding connection shall occur only at the power source. In addition to the bonding required for the low voltage return current, each body and each driving or crew compartment enclosure shall be bonded to the vehicle frame by a copper conductor.

The conductor shall have a minimum amperage rating, as defined in 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*, of 115 percent of the rated amperage on the power source specification label.

A single conductor that is sized to meet the low voltage and line voltage requirements shall be permitted to be used.

Ground Fault Circuit Interrupters

In special service vehicles incorporating a lavatory, sink, toilet, shower, or tub, 120 V, 15 or 20 A receptacles within 6 ft (1.8 m) of these fixtures shall have ground fault circuit interrupter (GFCI) protection. GFCIs integrated into outlets or circuit breakers or as stand-alone devices shall be permitted to be used in situations.

Power Source General Requirements

All power source system mechanical and electrical components shall be sized to support the continuous duty nameplate rating of the power source.

The power source shall be shielded from contamination that would prevent the power source from operating within its design specifications.

Power Source Rating

For power sources of 8 kW or larger, the power source manufacturer shall declare the continuous duty rating that the power source can provide when installed on fire apparatus according to the manufacturer's instructions and run at 120°F (49°C) air intake temperature at 2000 ft (600 m) above sea level.

The rating on the power source specification label shall not exceed the declared rating from the power source manufacturer.

Access shall be provided to permit both routine maintenance and removal of the power source for major servicing. The power source shall be located such that neither it nor its mounting brackets interfere with the routine maintenance of the fire apparatus.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

Instrumentation

If the power source is rated at less than 3 kW, a “Power On” indicator shall be provided. If the power source is rated at 3 kW or more but less than 8 kW, a voltmeter shall be provided.

If the power source is rated at 8 kW or more, the following instrumentation shall be provided at an operator’s panel:

- 1) Voltmeter
- 2) Current meters for each ungrounded leg
- 3) Frequency (Hz) meter
- 4) Power source hour meter

The instrumentation shall be permanently mounted at an operator’s panel. The instruments shall be located in a plane facing the operator. Gauges, switches, or other instruments on this panel shall each have a label to indicate their function.

The instruments and other line voltage equipment and controls shall be protected from mechanical damage and not obstructed by tool mounting or equipment storage.

An instruction plate(s) that provides the operator with the essential power source operating instructions, including the power-up and power-down sequence, shall be permanently attached to the apparatus at any point where such operations can take place.

Operation

Provisions shall be made for placing the generator drive system in operation using controls and switches that are identified and within convenient reach of the operator.

Where the generator is driven by the chassis engine and engine compression brakes or engine exhaust brakes are furnished, they shall be automatically disengaged for generator operations.

Any control device used in the generator system power train between the engine and the generator shall be equipped with a means to prevent unintentional movement of the control device from its set position in the power generation mode.

If there is permanent wiring on the apparatus that is designed to be connected to the power source, a power source specification label that is permanently attached to the apparatus at the operator’s control station shall provide the operator with the information required.

The power source, at any load, shall not produce a noise level that exceeds 90 dBA in any driving compartment, crew compartment, or onboard command area with windows and doors closed or at any operator’s station on the apparatus.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

Power Supply Assembly

The conductors used in the power supply assembly between the output terminals of the power source and the main over current protection device shall not exceed 12 ft (4 m) in length.

All power supply assembly conductors, including neutral and grounding conductors, shall have an equivalent amperage rating and shall be sized to carry not less than 115 percent of the amperage of the nameplate current rating of the power source.

If the power supply assembly connects to the vibrating part of a generator (not a connection on the base), the conductors shall be flexible cord or other fine-stranded conductors enclosed in metallic or nonmetallic liquid tight flexible conduit rated for wet locations and temperatures not less than 194°F (90°C).

Overcurrent Protection

Manually resettable over current devices shall be installed to protect the line voltage electrical system components.

Power Source Protection

A main over current protection device shall be provided that is either incorporated in the power source or connected to the power source by a power supply assembly.

The size of the main over current protection device shall not exceed 100 percent of the rated amperage stated on the power source specification label or the rating of the next larger available size over current protection device, where so recommended by the power source manufacturer.

If the main over current protection device is subject to road spray, the unit shall be housed in a Type 4-rated enclosure.

Branch Circuit Overcurrent Protection

Over current protection devices shall be provided for each individual circuit and shall be sized at not less than 15 amps in accordance with 240.4, "Protection of Conductors," of *NFPA 70*.

Any panel board shall have a main breaker where the panel has six or more individual branch circuits or the power source is rated 8 kW or larger.

Each over current protection device shall be marked with a label to identify the function of the circuit it protects.

Dedicated circuits shall be provided for any large appliance or device (air conditioning units, large motors, etc.) that requires 60 percent or more of the rated capacity of the circuit to which it is connected, and that circuit shall serve no other purpose.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

Panelboards

All fixed power sources shall be hardwired to a permanently mounted panel board unless one of the following conditions exists:

- 1) All line voltage power connections are made through receptacles on the power source and the receptacles are protected by integrated over current devices.
- 2) Only one circuit is hardwired to the power source, which is protected by an integrated over current device.

The panel shall be visible and located so that there is unimpeded access to the panel board controls. All panel boards shall be designed for use in their intended location. The panel(s) shall be protected from mechanical damage, tool mounting, and equipment storage.

Where the power source is 120/240 V and 120 V loads are connected, the apparatus manufacturer or line voltage system installer shall consider load balancing to the extent that it is possible.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

Wiring Methods

Fixed wiring systems shall be limited to the following:

- 1) Metallic or nonmetallic liquid tight flexible conduit rated at temperatures not less than 194°F (90°C) with stranded copper wire rated for wet locations and temperatures not less than 194°F (90°C)
- 2) Type SOW, SOOW, SEOW, or SEOOW flexible cord rated at 600 V and at temperatures not less than 194°F (90°C)

Electrical cord or conduit shall not be attached to chassis suspension components, water or fuel lines, air or air brake lines, fire pump piping, hydraulic lines, exhaust system components, or low voltage wiring and shall be arranged as follows:

- 1) Separated by a minimum distance of 12 in. (300 mm) from exhaust piping or shielded from such piping
- 2) Separated from fuel lines by a minimum distance of 6 in. (150 mm)

A means shall be provided to allow “flexing” between the driving and crew compartment, the body, and other areas or equipment whose movement would stress the wiring.

Electrical cord or conduit shall be supported within 6 in. (150 mm) of any junction box and at a minimum of every 24 in. (600 mm) of run.

Supports shall be made of nonmetallic materials or of corrosion-resistant or corrosion-protected metal. All supports shall be of a design that does not cut or abrade the conduit or cord and shall be mechanically fastened to the apparatus.

Only fittings and components listed for the type of cord or conduit being installed shall be used.

Splices shall be made only in a listed junction box.

Additional Requirements for Flexible Cord Installations

Where flexible cord is used in any location where it could be damaged, it shall be protected by installation in conduit, enclosures, or guards.

Where flexible cord penetrates a metal surface, rubber or plastic grommets or bushings shall be installed.

Wiring Identification

Each line voltage circuit originating from the main panel board shall be identified.

The wire or circuit identification either shall reference a wiring diagram or wire list or shall indicate the final termination point of the circuit.

Where prewiring for future power sources or devices exists, the un-terminated ends shall be marked with a label showing their wire size and intended function.

COLUMBUS FIRE DEPARTMENT

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PRODUCTION SPECIFICATION

Wiring System Components

Only stranded copper conductors with an insulation rated for temperatures of at least 194°F (90°C) and wet locations shall be used. Conductors in flexible cord shall be sized in accordance with Table 400.5(A) of *NFPA 70*. Conductors used in conduit shall be sized in accordance with 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*. Aluminum or copper-clad aluminum conductors shall not be used.

All boxes shall conform to and be mounted in accordance with Article 314, "Outlet, Device, Pull, and Junction Boxes; Conduit Bodies; Fittings; and Manholes," of *NFPA 70*. All boxes shall be accessible using ordinary hand tools. Boxes shall not be permitted behind welded or pop-riveted panels.

The maximum number of conductors permitted in any box shall be in accordance with 314.16, "Number of Conductors in Outlet, Device, and Junction Boxes, and Conduit Bodies," of *NFPA 70*.

All wiring connections and terminations shall provide a positive mechanical and electrical connection. Connectors shall be installed in accordance with the manufacturer's instructions. Wire nuts or insulation displacement and insulation piercing connectors shall not be used.

Each switch shall indicate the position of its contact points (i.e., open or closed) and shall be rated for the continuous operation of the load being controlled. All switches shall be marked with a label indicating the function of the switch. Circuit breakers used as switches shall be "switch rated" (SWD) or better. Switches shall simultaneously open all associated line voltage conductors. Switching of the neutral conductor alone shall not be permitted.

Line voltage circuits controlled by low voltage circuits shall be wired through properly rated relays in listed enclosures that control all non-grounded current-carrying conductors.

Receptacles and Inlet Devices

Wet and Dry Locations

All wet location receptacle outlets and inlet devices, including those on hardwired, remote power distribution boxes, shall be of the grounding type, provided with a wet location cover, and installed in accordance with Section 406.8, "Receptacles in Damp or Wet Locations," of *NFPA 70*.

All receptacles located in a wet location shall be not less than 24 in. (600 mm) from the ground. Receptacles on off road fire apparatus shall be a minimum of 30 in. (750 mm) from the ground. All receptacles located in a dry location shall be of the grounding type and shall be at least 12 in. (300 mm) above the interior floor height. No receptacle shall be installed in a face-up position.

The face of any wet location receptacle shall be installed in a plane from vertical to not more than 45 degrees off vertical.

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PRODUCTION SPECIFICATION

Receptacle Label

Each receptacle shall be marked with a label indicating the nominal line voltage (120 volts or 240 volts) and the current rating in amps of the circuit. If the receptacle is DC or other than single phase, that information shall also be marked on the label.

All receptacles and electrical inlet devices shall be listed to UL 498, *Standard for Safety Attachment Plugs and Receptacles*, or other recognized performance standards.

Receptacles used for DC voltages shall be rated for DC service.

Wiring Schematics

An "As-Built" Wiring diagrams for line voltage systems shall be provided to include the following information;

- a) Pictorial representations of circuit logic for all electrical components and wiring
- b) Circuit identification
- c) Connector pin identification
- d) Zone location of electrical components
- e) Safety interlocks
- f) Alternator–battery power distribution circuits
- g) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

120/240 VAC SCENE LIGHTING

COMMAND LIGHT - KNIGHT TOWER w/ BACKLIGHT

The apparatus shall be equipped with one (1) all-electric floodlight tower(s). The unit shall not require tapping into vehicle braking system to be operated, eliminating the chance for vehicle brake problems. Hydraulic or pneumatic type floodlights are not acceptable alternatives to the all-electric light tower specified. NO EXCEPTIONS.

The light tower shall have six (6) weatherproof, 500 watt, 120 volt quartz halogen lights. Light heads shall be mounted in three (3) pairs, giving two (2) vertical lines of three (3) when the lights are in the upright position. The light tower shall have slip-rings for a full 360 degree rotation and capable of rotating either direction from a stowed position, NO EXCEPTIONS.

The lower pair of light heads shall be capable of being rotated about a horizontal axis to provide light down on the vehicle or to the opposite side of the vehicle.

The light tower shall be capable of overhanging the side or back of the vehicle (depending on mounting location) to provide maximum illumination and a warming area adjacent to the vehicle, NO EXCEPTIONS.

The light tower shall be all aluminum construction, with stainless steel shafts and bronze bushings for long life and low maintenance.

Light tower shall be controlled with a hand-held umbilical line remote control. The storage station for the remote control unit shall be equipped with a button to activate the "Auto-Park" automatic nesting feature.

Command Light controls shall include:

- Three (3) switches, one (1) for each light bank.
- One (1) light bank rotation switch.
- One (1) switch for elevating lower stage.
- One (1) switch for elevating upper stage.
- One (1) light to indicate when light bank is out of roof nest position.
- One (1) light to indicate when light bank is rotated to proper nest position.
- One (1) back light rotation switch
- One (1) "On/Off" switch for the top mounted strobe (optional)

The controls shall be located per the itemized compartment list.

The light tower shall have a full extension over 7' from mounted position and extend from nest position to full upright in 15 seconds. The overall size of nested light tower shall be approximately 23" wide x 47" long x 11 3/4" high, and weight approximately 120 lbs.

A flashing warning light shall be provided in cab, indicating when a light tower is not in nested position as required by NFPA 1901. The operational envelope of the mast shall be automatically illuminated whenever the mast assembly is being raised, lowered, or rotated as required by NFPA 1901.

The Command Light shall be covered by a five (5) year limited warranty from defects in materials and workmanship. An operation, maintenance, and parts manual shall be provided with the delivered apparatus.

COLUMBUS FIRE DEPARTMENT

SVI #837 – #841

PRODUCTION SPECIFICATION

RECESSED LIGHT TOWER

The specified light tower(s) shall be recessed into the roof of body to allow light tower(s) to be stowed below roof level. The floor and side walls of recessed area shall be fabricated as a separate module from 3/16" aluminum treadplate with an overlapping 3" flange around perimeter roof line. The recessed area shall be completely water tight. All electrical connections made to light tower shall be located on sidewalls for a water tight connection.

The recessed area shall have two (2) water drain holes (in opposite corners) with flexible 1" diameter hose routed to the area below the body.

EQUIPMENT PAYLOAD WEIGHT ALLOWANCE

In compliance with NFPA 1901 standards, the special service vehicle shall be designed for an equipment loading allowance of 4,000 lbs. of City of Columbus provided loose equipment based on a 30,001 - 40,000 pound gross vehicle weight rating.

EQUIPMENT

The following equipment shall be furnished with the completed special service vehicle;

- One (1) container of assorted stainless steel nuts, bolts, screws and washers used in the construction of the apparatus shall be provided with the completed apparatus.
- There shall be two (2) NFPA approved folding aluminum wheel chocks provided for 44" diameter tires that together will hold the vehicle when loaded to its GVWR or GCWR, on a hard surface with a 20 % grade, with the transmission in neutral, and the parking brake released.
 - The wheel chock(s) shall be mounted on the apparatus, location as per the City of Columbus.

SHOP NOTES

FD requests these be located at the first trucks final inspection.

REMAINING NFPA MINOR EQUIPMENT BY PURCHASER

All other minor equipment not specified above, but required by NFPA 1901 before the unit is placed in service shall be supplied and mounted by City of Columbus.



Change Order #1

Customer: **Sutphen Corporation (Columbus Ohio)**
 Dealer: **Sutphen Corporation**

Date: 4/12/2012
 SVI #: **837-841**

Change Order Description
Upper Zone C Warning Lights

Based on the following changes/modifications to the specification, (0) days will be added to the quoted delivery time.

Review each item for change description and price. Check the appropriate response for each item, sign and date form at bottom, and fax completed form to SVI Trucks at (970) 667-3343.

Prices shown above are per unit (ea truck) prices unless otherwise noted. All work to be performed under same terms and conditions as specified in original contract unless otherwise stipulated. Change Order documentation will override specification in cases of conflicting documentation.

Item #	Spec Section	Item Description	Unit Cost (In US \$)	Change Accepted?
1	Warning Lights	Add (2) Whelen M9 series Red linear Super-LED with Red Lens and chrome flange to the upper rear C side of body, locate per latest sales drawing. No Charge due to accidently being deleted in the transisiton from Bid Specification to Production Specification	\$0.00	<input checked="" type="checkbox"/> YES
Change Order Total:			\$0.00	<input checked="" type="checkbox"/>

Authorized Customer Signature:	Date Accepted:
Authorized Dealer Signature:	Date Accepted:
Authorized SVI Signature:	Date Accepted:

APPROVED
 By Ryan Wells at 8:38 am, Apr 12, 2012

This change order is not valid until signed by all parties listed above.