

Inter-Canyon Fire Rescue

Water Tender

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GENERAL CONSTRUCTION AND DESIGN

The design of the equipment shall be in accordance with the best engineering practices. The equipment design and accessory installation shall permit accessibility for use, maintenance and service. All components and assemblies shall be free of hazardous protrusions, sharp edges, cracks or other elements which might cause injury to personnel or equipment. All components shall be designed and protected so that heavy rains or other adverse weather conditions will not interfere with normal servicing or operation.

All oil, hydraulic and air tubing lines, and electrical wiring shall be located in protective positions properly attached to the frame or body structure and shall have protective loom or grommets at each point where they pass through structural members, except where a through frame connector is necessary.

The apparatus shall be designed and the equipment mounted with due consideration to distribution of load between the front and rear axles, so that all specified equipment including personnel will be carried without injury to the apparatus. All dimensions are approximate and subject to a plus or minus 1/4" tolerance.

The following specifications describe minimum requirements for an emergency services vehicle designed for severe duty applications.

The materials specified are considered absolute minimum. Exceptions will not be accepted or permitted since all raw materials of the specified type are available to all Manufacturers. Since all custom Manufacturers have the ability to shear, break, and weld as these specifications require, all basic design requirements shall be complied with.

Subletting any part of the fabrication, painting, or finishing of the apparatus will not be acceptable.

ACCESSIBILITY

Parts and components shall be located or positioned for rapid and simple inspection and recognition of excessive wear or potential failure. Whenever functional layout of operating components determines that physical or visual interference between items cannot be avoided, the item predicted to require the most maintenance shall be located for best accessibility.

Cover plates which must be removed for component adjustment or part removal should be equipped with quick disconnect fasteners or hinged panels.

Drains, filler plugs, grease fittings, hydraulic lines, bleeders, and check points for all components should be located so that they are readily accessible and do not require special tools for proper servicing. Design practices should minimize the number of tools required for maintenance.

NAMEPLATES AND INSTRUCTION PLATES

All nameplates and instruction plates shall be metal or plastic with the information engraved, stamped or etched thereon. If metal, they shall be made of non-corrosive material.

Nameplates shall show make, model, serial numbers and other such data necessary to positively identify the items. All plates shall be mounted in a conspicuous place with stainless steel screws and bolts.

MATERIALS

The materials specifications are considered absolute minimum. Exceptions will not be accepted or permitted since all raw materials of specified type are available to all manufacturers. Since all manufacturers have the ability to shear, break and weld as these specifications require, all basic design requirements shall be complied with.

Materials shall conform to the specifications listed herein. When not specifically listed, materials shall be of the best quality for purpose of commercial practice. Materials shall be free of all defects and imperfections that might affect the serviceability of finished product.

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QUALITY AND WORKMANSHIP

The manufacturing process, including quality control, shall be consistent with present industry standards. All equipment, material, and articles required under these specifications are to be new or fabricated from new materials produced from recovered materials. The term "Recovered Materials" means materials which have been collected or recovered from solid waste and reprocessed to become a source of raw materials, as opposed to virgin raw materials. None of the above shall be interpreted to mean that the use of used or rebuilt products is allowed under this document. The term "Heavy Duty", as used to describe an item, shall mean in excess of the standard, quantity, quality, or capacity and represents the best, most durable, strongest, etc., part, component, Inter-Canyon Fire Rescue system, etc., that is available. The Inter-Canyon Fire Rescue or their designate shall be the sole judge of quality, construction and stability of the apparatus and equipment being offered.

Welding shall not be employed in the assembly of the apparatus in a manner that will prevent the ready removal of any component part for service or repair. All steel and stainless steel welding shall be done to American Welding Society D1.1-83 recommendations for structural steel welding. All aluminum welding shall be done to American Welding Society and ANSI D1.2-83 requirements for structural welding of aluminum.

Defective components shall not be furnished. Parts, equipment, and assemblies, which have been repaired or modified to overcome deficiencies, shall not be furnished without the approval of the Inter-Canyon Fire Rescue. Welded, bolted, and riveted construction utilized shall be in accordance with the highest standards of the industry. Component parts and units shall be manufactured to definite standard dimensions with proper fits, clearances, and uniformity. General appearance of the vehicle shall not show any evidence of poor quality of work.

INTERNET IN-PROCESS SITE

The Manufacturer shall post and maintain a website where the Inter-Canyon Fire Rescue will be able to view digital images of their apparatus as its being manufactured. The digital images shall be posted once a week starting when the body begins production or when the cab/chassis arrives and shall continue until the final completion of the apparatus.

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CONSTRUCTION DOCUMENTATION

The manufacturer shall supply, at the time of delivery, at least one copy of the following documents:

1. The manufacturers record of apparatus construction details, including the following information:
 - a. Owners name and address
 - b. Apparatus manufacturer, model, and serial number
 - c. Chassis make, model, and serial number
 - d. GAWR of front and rear axles
 - e. Front tire size and total rated capacity in pounds (kg)
 - f. Rear tire size and total rated capacity in pounds (kg)
 - g. Chassis weight distribution in pounds with water and manufacturer mounted equipment (front and rear)
 - h. Engine make, model, serial number, rated horsepower and related speed, and governed speed
 - i. Type of fuel and fuel tank capacity
 - j. Electrical system voltage and alternator output in amps
 - k. Battery make, model, and capacity in cold cranking amps (CCA)
 - l. Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
 - m. Pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
 - n. Pump transmission make, model, serial number, and gear ratio
 - o. Water tank certified capacity in gallons or liters
 - p. Paint manufacturer and paint number(s)
 - q. Company name and signature of responsible company representative
2. Certification of slip resistance of all stepping, standing, and walking surfaces
3. If the apparatus has a fire pump, a copy of the following shall be provided: pump manufacturers certification of suction capability, apparatus manufacturers approval for stationary pumping applications, engine manufacturers certified brake horsepower curve showing the maximum governed speed, pump manufacturers certification of the hydrostatic test, and the certification of inspection and test for the fire pump
4. Weight documents from a certified scale showing actual loading on the front axle, rear axle(s), and overall fire apparatus (with the water tank full but without personnel, equipment, and hose)
5. Written load analysis and results of the electrical system performance tests
6. When the apparatus is equipped with a water tank, the certification of water tank capacity

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OPERATION AND SERVICE DOCUMENTATION

The Manufacturer shall supply, at time of delivery, at least two sets of complete operation and service documentation covering the completed apparatus as delivered and accepted.

The documentation shall address at least the inspection, service, and operations of the apparatus and all major components thereof.

The manufacturer shall also provide documentation of the following items for the entire apparatus and each major operating system or major component of the apparatus:

1. Manufacturers name and address
2. Country of manufacture
3. Source of service and technical information
4. Parts and replacement information
5. Descriptions, specifications, and ratings of the chassis, and pump
6. Wiring diagrams for low voltage and line voltage systems to include the following information: representations of circuit logic for all electrical components and wiring, circuit identification, connector pin identification, zone location of electrical components, safety interlocks, alternator-battery power distribution circuits, and input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
7. Lubrication charts
8. Operating instructions for the chassis, any major components such as a pump or any auxiliary systems
9. Instructions regarding the frequency and procedure for recommended maintenance
10. Overall apparatus operating instructions
11. Safety considerations
12. Limitations of use
13. Inspection procedures
14. Recommended service procedures
15. Troubleshooting guide
16. Apparatus body, chassis, and other component manufacturers warranties
17. Special data required by this standard
18. Copies of required manufacturer test data or reports, manufacturer certifications, and independent third-party certifications of test results
19. A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus

The contractor shall deliver with the apparatus all manufacturers operations and service documents supplied with components and equipment that are installed or supplied by the contractor.

NFPA REQUIRED DOCUMENTATION FORMAT - CD-ROM

The vehicle construction details and the operations and service documentation as required per NFPA 1901 latest edition be provided on a CD-ROM. These manuals shall be divided into sections for ease of reference. There shall be two (2) copies of the CD-ROM provided with the completed vehicle.

WARRANTY

The Manufacturer shall provide a full statement of the warranty provided for the vehicle(s) being built. This warranty should clearly describe the terms under which the vehicle's Manufacturer accepts responsibility for the cost to repair defects caused by faulty design, quality of work or material, and for the applicable period of time after delivery.

Cost of repairs refers to all costs related thereto including, but not limited to, the cost of materials, the cost of labor.

The Manufacturer shall warrant all materials and accessories used in the vehicle(s), whether fabricated by the Manufacturer or purchased from an outside source and will deal directly with the Inter-Canyon Fire Rescue on all warranty work.

The warranty shall commence upon acceptance of the vehicle.

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GENERAL WARRANTY - ONE (1) YEAR

The entire body and all Manufacturer installed components shall be warranted, including parts and labor for a period of at least *One (1) Year* commencing upon the placing of the unit in-service by the Inter-Canyon Fire Rescue (except that warranty on the tires and tubes, batteries, electrical lamps, and other devices subject to deterioration is limited to the warranty of the manufacturer thereof and adjustments for same are to be made directly with the manufacturer). Extended warranties on the engine, transmission, or other major components shall be detailed by Bidder in proposal.

This warranty shall not apply to those items which are usually considered normal maintenance and repair; including but not limited to normal lubrication or proper adjustment of main functional operating components. All manufacturers' warranties (apparatus & equipment) shall be furnished and indicated in the manufacturer's bid. Any standard warranties, including, but not limited to engine, transmission, tires and axles furnished by the original equipment manufacturer (OEM) or the prime contractor will be passed on to the Inter-Canyon Fire Rescue. Also include any available extended warranties that will start after the initial warranty period. Goods or property shall be as represented by these specifications as well as additional agreements as a result of discussions regarding these specifications and shall be as promised with implied liability on the manufacturer.

The Body Manufacturer must be the "single source" coordinator of all warranties on the vehicle.

STRUCTURAL WARRANTY - TEN (10) YEARS

The Manufacturer shall warrant that each new rescue body (exclusive of paint, finish, hardware, moldings, windows, and other appointments and accessories) is structurally sound and free of all structural defects of both material and workmanship and further warrants that it will maintain such structural integrity for a period of *Ten (10) Years* from the completion date listed on the Manufacturer's data plate attached to the vehicle inside the cab.

The Manufacturer further warrants that this structural integrity warranty may be transferred to a second Purchaser providing the vehicle is inspected by the Original Manufacturer or their authorized representative within thirty (30) days of ownership transfer. To maintain warranty coverage, the proper ownership transfer papers shall be kept on file at Manufacturer's facility.

In the event of a chassis remount, this structural warranty shall remain in effect providing that the re-chassis work is completed by the Manufacturer or a facility which obtains written authorization from the Manufacturer.

Should repairs become necessary under the terms of this warranty, the extent of the repair shall be determined solely by the Manufacturer and shall be repaired by the Manufacturer or an Authorized Service Center designated by the Manufacturer. The expense of any transportation to or from the ASC shall be the responsibility of the Inter-Canyon Fire Rescue and is not an item covered by this warranty.

There shall be a Warranty Certificate supplied with the completed apparatus to detail the warranty configuration.

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PUMP WARRANTY – FIVE (5) YEARS

Waterous warrants, to the original buyer only, that products and parts manufactured by Waterous will be free from defects in material and workmanship under normal use and service for a period of five (5) years from the date the product is first placed in service, or five and one half 5-1/2 years from the date of shipment by Waterous, whichever period will be the first to expire; provided the buyer notifies Waterous in writing, of the defect in said product within the warranty period, and said product is found by Waterous to be conforming with the aforesaid warranty.

When required in writing by Waterous, defective products must be promptly returned by the buyer to the Waterous Company at Waterous' plant at South St. Paul, Minnesota, or at such other place as may be specified by Waterous with transportation and other charges prepaid. A returned materials authorization (RMA) is required for all products and parts and may be requested by phone, fax or mail. The previously mentioned warranty excludes any responsibility or liability of Waterous for:

- A. Damages or defects due to accident, abuse, misuse, abnormal operating conditions, negligence, accidental causes or improper maintenance, or attributable to written specifications or instructions furnished by buyer;
- B. Defects in products manufactured by others and furnished by Waterous hereunder, it being understood and agreed by the parties that the only warranty provided for such products shall be the warranty provided by the manufacturer thereof which, if assignable, Waterous will assign to the buyer, if requested by Buyer;
- C. Any product or part, altered, modified, serviced or repaired other than by Waterous, without its prior written consent.
- D. The cost of dismantling, removing, transporting, storing, or insuring the defective product or part and the cost of reinstallation.
- E. Normal wear items (packing, strainers, filters, light bulbs, anodes, intake screens, etc.)

This warranty is subject to Waterous' conditions of sale (Waterous Company form number F-2190 as currently in effect all of which are herein incorporated and by this reference made a part hereof.

All other warranties are excluded, whether expressed or implied by operation of law or otherwise, including all implied warranties of merchantability or fitness for purpose. Waterous shall not be liable for consequential or incidental damages directly or indirectly arising or resulting from breach of any of the terms of this limited warranty or from the sale, handling, or use of any other product or part. Waterous' liability hereunder, either for breach of warranty or for negligence, is expressly limited at Waterous' option:

- A. To the replacement at the agreed point of delivery of any product or part, which upon inspection by Waterous or its duly authorized representative, is found not to conform to the limited warranty set forth above, or
- B. To the repair of such product or part, or
- C. To the refund or crediting to buyer of the net sales price of the defective product or part.

Buyer's remedies contained herein are exclusive of any other remedy otherwise available to the buyer.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

STAINLESS STEEL PLUMBING WARRANTY – TEN (10) YEARS

Subject to the provisions, limitations and conditions set forth in this warranty, the Manufacturer (hereby referred to as "seller") warrants to each original purchaser only that stainless steel plumbing components and ancillary brass fittings used in the construction of the water/foam plumbing system shall be warranted for a period of *Ten (10) Years*. This covers structural failures caused by defective design or workmanship, or perforation caused by corrosion, provided the apparatus is used in a normal and reasonable manner. This warranty is extended only to the original purchaser for a period of ten years from the date of the delivery and shall terminate upon the transfer of possession or ownership by original purchaser.

This warranty is conditioned upon normal use and reasonable maintenance of such plumbing; prompt written notice of all defects to seller or one of the seller's then authorized dealers in the area; no repair or additions there to except by seller or authorized by it; said defect not resulting from misuse, negligence, accident, remount, overloading beyond applicable weight rating by customer or third parties. If any such conditions are not complied with, this warranty shall become void and unenforceable.

Should repairs become necessary under the terms or the warranty, the extent of that repair shall be determined solely by the seller and shall be performed solely by Manufacturer or a repair facility designated by the seller. The expense of any transportation to or from such repair facility shall be that of the purchaser and is not an item covered by this warranty.

Seller reserves the unrestricted right at any time from time to time to make changes in the design of and/or improvements on its products without thereby imposing any obligation on itself to make corresponding changes or improvements in or on its products theretofore manufactured.

OVERALL HEIGHT

The overall height (OAH) of the vehicle shall be approximately 120" (10') from the ground. This measurement shall be taken on flat ground with the tires properly inflated, in the unloaded condition, at that highest point of the vehicle.

OVERALL LENGTH

The overall length (OAL) of the vehicle shall be approximately 347" (28' - 11").

Inter-Canyon Fire Rescue

Water Tender

Build Specification

CARRYING CAPACITY

The GAWR and the GCWR or GVWR of the chassis shall be adequate to carry the weight of the completed vehicle when loaded to its estimated in-service weight. The manufacturer shall establish the estimated in service weight during the design of the vehicle

The estimated in-service weight shall include the following:

- (1) The chassis, body, and tank(s)
- (2) Full fuel, lubricant, and other chassis or component fluid tanks or reservoirs
- (3) Full water and other agent tanks
- (4) *250 lb (114 kg) in each seating position
- (5) Fixed equipment such as pumps, aerial devices, generators, reels, and air systems as installed
- (6) Ground ladders, suction hose, designed hose load in their hose beds and on their reels
- (7) An allowance for miscellaneous equipment that is the greatest of the values for type of vehicle per NFPA 1901, a purchaser provided list of equipment to be carried with weights, or a purchaser specified miscellaneous equipment allowance.

The manufacturer shall engineer and design the vehicle such that the completed unit, when loaded to its estimated in-service weight, with all movable weights distributed as close as is practical to their intended in-service configuration, does not exceed the GVWR.

A final manufacturer's certification of the GVWR or GCWR, along with a certification of each GAWR, shall be supplied on a label affixed to the vehicle.

Apparatus Type	Apparatus Size	Equipment Allowance	
		lb.	kg.
Mobile Water Supply	All	1,000	455

TESTING

LOW VOLTAGE ELECTRICAL SYSTEM NFPA PERFORMANCE TEST

The vehicles low voltage electrical system shall be tested and certified by the manufacturer. The certified test results shall be delivered with the completed vehicle. Tests shall be performed when the air temperature is between 0°F and 110°F (-18°C and 43°C).

TEST SEQUENCE

The following three (3) tests shall be performed in the order in which they appear below. Before each test, the batteries shall be fully charged until the voltage stabilizes at the voltage regulator set point and the lowest charge current is maintained for 10 minutes. Failure of any of these tests shall require a repeat of the sequence.

(1) RESERVE CAPACITY TEST

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off, and the minimum continuous electrical load shall be activated for 10 minutes.

All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test failure of the battery system.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

(2) ALTERNATOR PERFORMANCE TEST

TEST AT IDLE

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

TEST AT FULL LOAD

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer's governed speed. The test duration shall be a minimum of 2 hours. Activation of the load management system shall be permitted during this test.

An alarm sounded by excessive battery discharge, as detected by the warning system required in 13.3.4, or a system voltage of less than 11.8 V dc for a 12 V nominal system, 23.6 V dc for a 24 V nominal system, or 35.4 V dc for a 42 V nominal system for more than 120 seconds shall be considered a test failure.

(3) LOW VOLTAGE ALARM TEST

The following test shall be started with the engine off and the battery voltage at or above 12 V for a 12 V nominal system, 24 V for a 24 V nominal system, or 36 V for a 42 V nominal system.

With the engine shut off, the total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals.

The test shall be considered a failure if the alarm does not sound in less than 140 seconds after the voltage drops to 11.70 V for a 12 V nominal system, 23.4 V dc for a 24 V nominal system, or 35.1 V for a 42 V nominal system.

The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

DOCUMENTATION

The manufacturer shall deliver the following with the fire apparatus:

- (1) Documentation of the electrical system performance tests
- (2) A written electrical load analysis, including the following:
 - (a) The nameplate rating of the alternator
 - (b) The alternator rating
 - (c) Each of the component loads specified that make up the minimum continuous electrical load
 - (d) Additional electrical loads that, when added to the minimum continuous electrical load, determine the total continuous electrical load
 - (e) Each individual intermittent electrical load.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

CAB/CHASSIS

MODEL

The cab and chassis shall include design considerations for multiple emergency vehicle applications, rapid transit and maneuverability. This chassis shall be manufactured for heavy duty service with strength and capacity for a duty rating of one hundred (100) percent loaded full time.

MODEL YEAR

The chassis shall have a vehicle identification number that reflects a 2009 model year.

COUNTRY OF SERVICE

The chassis shall be put in service in the country of United States of America (USA).

APPARATUS TYPE

The apparatus shall be created for the Emergency Services Industry and include the functions of a Rescue which shall include the functions of a multipurpose vehicle which primarily provides support services at emergency scenes.

TRUCK TYPE

The chassis shall be manufactured as a truck style and designed to include permanently mounted compartments behind the cab, known as the body. The body of the truck shall be supplied and installed by the apparatus manufacturer.

AXLE CONFIGURATION

The chassis shall feature a single rear drive axle configuration with a front steering drive axle configuration (4 X 4).

GROSS AXLE WEIGHT RATINGS FRONT

The gross apparatus weight rating and the gross capacity weight rating shall be adequate to carry the weight of equipment and the apparatus, with water tanks full and other tanks at full capacity, miscellaneous equipment and all personnel weights considered as recommended by the most current edition of NFPA 1901.

The chassis front gross axle weight rating (GAWR) shall be 22,000 pounds.

GROSS AXLE WEIGHT RATINGS REAR

The chassis rear gross axle weight rating (GAWR) shall be 31,000 pounds.

PUMP PROVISION

The chassis shall include clearance provisions in the cross members to mount a pump in the middle of the chassis, driven by transmission mounted PTO.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

CAB STYLE

The cab shall be a custom, enclosed model, built specifically for the fire service by a company specializing in cab and chassis design for all fire service applications.

The cab shall be manufactured for heavy-duty service utilizing adequate strength and capacity for the application of protecting firefighters. The cab shall be of a modular design offering improved strength, durability and reduced weight. The modular design shall allow for faster, less costly replacement of components. Per pound, sheet panel aluminum extrusions offer a higher tensile strength, 45,000 PSI, and yield strength, 40,000 PSI, than that of lower grade sheet such as 3003-H13. For this reason, the cab shall be of aluminum extrusion construction, which shall offer superior strength and the truest, flattest surface ensuring less expensive paint repairs if needed.

The method of cab construction shall use a process incorporating techniques outlined in accordance with the American Welding Society D1.1-96 requirements for structural steel welding. All aluminum welding shall be completed to the American Welding Society and ANSI D1.2-96 requirements for structural welding of aluminum.

To provide a superior finish by reducing welds that fatigue cab metal; the roof, the rear wall and side panels shall be assembled using proven industrial adhesives, designed specifically for aluminum fabrication, which exceed the strength of a weld, for construction.

All interior and exterior seams shall be sealed for optimum noise reduction in addition to the most favorable efficiency for heating and cooling retention.

The cab shall incorporate a fully enclosed design, allowing for a spacious cab area with no partition between the front and rear sections of the cab. The walls of the vehicle shall include roof supports allowing for an open design. The outside dimension of the cab shall be 94.00 inches wide with a minimum interior width of 88.00 inches.

The cab shall be constructed of 5052-H32 Marine Grade, one hundred percent primary aluminum plate. A single formed, one (1) piece extrusion, manufactured from 6061-T6 100 percent primary one-quarter inch thick aluminum shall be used for the "A" pillar adding strength and rigidity to the cab as well as additional roll-over protection. The cab side wall skins and shall be 0.125 inch thick, the rear wall and roof skin shall be 0.19 inch thick, the front skin shall be 0.125 inch thick.

The cab shall incorporate tongue and groove fitted 6061-T6 0.25 inch thick aluminum extrusions for extreme duty situations. The cab shall include multi-layer composite insulation for improved cab heating and cooling in addition to noise reduction.

The cab overall length shall be 107.00 inches in length with 33.00 inches from the centerline of the front of the axle to the back of the cab. The cab shall offer an interior height of 58.00 inches from the front floor to the headliner, at a minimum. All interior measurements shall include the area within the interior trimmed surfaces and not to any unfinished surface.

The cab shall include a driver and officer area with two (2) cab door openings. The front door opening shall offer a clear door opening of 43.00 inches wide X 56.00 inches high. This style shall not include any crew area.

The cab shall incorporate a (2) step configuration from the ground to the cab floor for each door opening. The lower step shall be constructed of heavy duty safety grating which meets or exceeds Federal Specification RRG-1602-latest revision and performs under dry, greasy, muddy, soapy and icy conditions and offers open drainage.

The first step for the driver and officer area shall measure 11.44 inches deep X 31.13 inches wide. The intermediate step shall measure 8.75 inches deep X 33.00 inches wide. The height from the first step to the intermediate step and the intermediate step to the cab floor shall not exceed 11.00 inches.

The cab front shall be constructed of 5052-H32 Marine Grade, .090 of an inch thick, one hundred percent primary aluminum plate which shall include a classic front appearance. The front of the cab shall include a cast molded module accommodating up to (4) Hi/Low beam headlights and (2) turn signal lights or up to (4) warning lights.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

CAB FRONT FASCIA

The front cab fascia shall be constructed of 5052-H32 Marine Grade, 0.090 of an inch thick, one hundred percent primary aluminum plate which shall be attached as the front cab skin to offer an appealing exterior. The cab fascia will encompass the front of the aluminum cab structure at the bottom of the windshield to the lower section of the cab and include a Classic design.

The front fascia will cover the front aluminum cab structure from the bottom of the windshield down to the bottom of the cab. The front cab fascia shall include a cast molded module accommodating up to four (4) Hi/Low beam headlights and two (2) turn signal lights or up to four (4) warning lights.

FRONT GRILLE

The front fascia shall include a box style, stainless steel front grille 40.00 inches wide X 30.00 inches high X 1.00 inches deep. The grille shall include a minimum free air intake of 632.90 square inches shall be installed on the front of the cab with the upper portion of the grille hinged. The grille shall include two (2) flush push button latches which shall allow access to the front fluid fills of the cab. The front grille shall offer easy access in examination of and adding engine oil or wiper washer fluid as well as access to the windshield wiper motor and linkage.

CAB ENGINE TUNNEL

The cab interior shall include a fixed type engine tunnel cover sized to accommodate an engine with a smaller block. The engine tunnel shall be an integral part of the cab constructed of 5052-H32 Marine Grade, .090 of an inch thick, one hundred percent primary aluminum plate. The tunnel shall be a maximum of 41.50 inches wide X 23.00 inches high.

The engine tunnel shall be insulated with multi-layer insulating material, consisting of foam, a sound barrier of 1.00 pounds per square foot with a facing which resists heat transfer. This insulation shall be held in place by adhesive, aluminum stick pins and retention caps. Any exposed insulation seams and edges shall be sealed reducing moisture and debris.

CAB ENTRY DOORS

The cab shall include a driver and officer area with two cab door openings which offer a clear door opening of 40.75 inches wide. This style of cab shall also include a crew area offering up to (8) seating positions and two crew door openings which offer a clear door opening of 32.50 inches wide.

All doors shall be constructed of extruded aluminum with a nominal thickness of .125 inch. The exterior skins shall be constructed of .125 inch aluminum plate. The entry doors on the cab shall be as high as possible for ease of entering and egress when outfitted with an SCBA.

All cab and crew doors shall be of substantial weight for the optimum strength and rigidity for the best performance in all cab crash testing. Any cab with front and crew doors manufactured of less than the material thickness of .125 inch in both the extrusion and exterior skin shall not be considered.

The doors shall include a double rolled style automotive rubber seal around the perimeter of each door frame and door edge which ensures a weather tight fit.

All door hinges shall be hidden within flush mounted cab doors for a pleasing smooth appearance and perfect fit along each side of the cab. Each hinge shall be .375 inch piano style and be constructed of stainless steel.

The piano style hinge and hidden flush mounted door is the most favorable construction keeping dirt and debris out of the hinge allowing for optimum operation throughout the lifetime of the door.

CAB ENTRY DOOR TYPE

All entry doors shall be of a flush, full height design and shall be located on the sides of the cab.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

AUXILIARY CAB STEPS

The cab shall be equipped with two (2) stirrup style auxiliary steps, one installed below each of the front door openings. The step frame shall be constructed of .19 inch thick 5052-H32 Marine Grade one hundred percent primary aluminum plate. The step surface shall be constructed of heavy duty aluminum Grip-Strut safety grating which meets or exceeds Federal Specification RRG-1602-latest revision and performs under dry, greasy, muddy, soapy and icy conditions and offers open drainage. The step surface shall measure 7.69 inches deep X 27.73 inches wide.

LH EXTERIOR REAR COMPARTMENT

The cab shall offer an exterior compartment on the left side of the cab behind the door. The compartment interior dimensions shall be 30.00 inches wide X 51.88 inches high and shall be transverse from side to side of the cab. The compartment shall include a locking ROM roll up door. There shall be a switch to activate a light inside the compartment and the open compartment warning light in the cab in the event the door is left ajar.

LH EXTERIOR REAR COMPARTMENT LIGHTING

There shall be one (1) SoundOff Signal brand LED strip light installed to illuminate the exterior rear compartment on the left side of the cab. The strip light shall be 43" long and shall include twelve (12) bright white Gen3 LEDs for long life and low amp draw.

RH EXTERIOR REAR COMPARTMENT

The cab shall offer an exterior compartment on the right side of the cab behind the door. The compartment interior dimensions shall be 30.00 inches wide X 51.88 inches high and shall be transverse from side to side of the cab. The compartment shall include a locking ROM roll up door. There shall be a switch to activate a light inside the compartment and the open compartment warning light in the cab in the event the door is left ajar.

RH EXTERIOR REAR COMPARTMENT LIGHTING

There shall be one (1) SoundOff Signal brand LED strip light installed to illuminate the exterior rear compartment on the right side of the cab. The strip light shall be 43" long and shall include twelve (12) bright white Gen3 LEDs for long life and low amp draw.

CAB WARRANTY

The cab structure shall be warranted for a period of ten (10) years. Warranty conditions may apply and shall be listed in the detailed warranty document that shall be provided upon request.

CAB TEST INFORMATION

The cab shall have successfully achieved survival of the International crash test ECE-29, Addendum 28, Revision 1 as indicated below.

As part of the ECE regulation 29 test, the frontal area of the cab is struck by a 3,700 pound pendulum weight. The weight is brought back to a sixty degree angle and then the weight is released and allowed to swing forward, imparting some 32,600 pounds foot of force to the cab front face. The cab shall be so constructed that after the test, there will be minimal intrusion of the cab structure into the passenger area. The doors shall remain usable for both entry and exit. Also, as part of the test the cab roof must withstand a static load bearing test. The cab shall withstand a weight of over 60,000 pounds without permanent damage or collapse. The above tests shall be witnessed by and attested to by an independent third party. The test results shall be recorded on/by cameras, high speed imagers, accelerometers and strain gauges, with notarized copies of the letters verifying the test results and videos of said test shall be available upon request.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

CAB PAINT EXTERIOR

The cab shall be painted prior to the installation of glass accessories and all other cab trim to ensure complete paint coverage and the maximum in corrosion protection of all metal surfaces.

All metal surfaces on the entire cab shall be ground by disc to remove any surface oxidation or surface debris which may hinder the paint adhesion. Once the surface is machine ground a high quality acid etching of base primer shall be applied. Upon the application of body fillers and their preparation, the cab shall be primed with a coating designed for corrosion resistance and surface paint adhesion. The maximum thickness of the primer coat shall be 2.00 mils.

The entire cab shall then be coated with an intermediate solid or epoxy surfacing agent that is designed to fill any minor surface defects, provide an adhesive bond between the primer and the paint and improve the color and gloss retention of the color. The finish to this procedure shall be a sanding of the cab with 360 grit paper, the seams shall be sealed with SEM brand seam sealer and painted with two (2) to four (4) coats of an acrylic urethane type system designed to retain color and resist acid rain and most atmospheric chemicals found on the fire ground or emergency scene.

The cab shall then be painted with the specific color designated by the customer with a minimum thickness of 2.00 mils of paint, followed by a clear top coat not to exceed 2.00 mils.

CAB PAINT MANUFACTURER

The cab shall be painted with PPG Industries paint.

CAB PAINT PRIMARY/ LOWER CAB COLOR

The lower paint color shall be PPG FBCH 71663 Red.

CAB PAINT EXTERIOR ROLL-UP DOORS

The roll up doors shall be painted the same as the primary color of the cab. The painting shall be accomplished by the roll up door manufacturer and shall be complete prior to the doors being installed into the compartment.

CAB PAINT WARRANTY

The cab and chassis shall be covered by a limited manufacturer paint warranty which shall be in effect for 10 years from the first owner's date of purchase or in service or the first 100,000 actual miles, whichever occurs first.

LOW VOLTAGE ELECTRICAL SYSTEM

The chassis shall include a single starting electrical system which shall include a 12 volt direct current system, suppressed per SAE J551. The wiring shall be appropriate gauge cross link with 311 degree Fahrenheit insulation. All SAE wires in the chassis shall be color coded and shall include the circuit number and function where possible. The wiring shall be protected by 275 degree Fahrenheit minimum high temperature flame retardant loom.

APPARATUS WIRING PROVISION

An apparatus wiring panel shall be installed on the officer side bulkhead below the dash which shall include (8) each open circuits with three (3) each 20.00 amp, (1) each 30.00 amp, (3) each 10 amp and (1) each 15 amp relay and breaker with trigger wires which shall be connected to the rocker switch panel.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

LOAD MANAGEMENT SYSTEM

The apparatus shall be equipped with a Class 1 Total System Manager (TSM) for performing electrical load management. The TSM shall have sixteen (16) programmable outputs to supply warning and load switching requirements. Outputs one (1) through twelve (12) shall be independently programmable to activate during the scene mode, the response mode, or both. These outputs can also be programmed to activate with the ignition or master warning switch, or to sequence and shed along with the priority. Output thirteen (13) shall be designated to activate a fast idle system. Output fourteen (14) shall provide a low voltage warning for an isolated battery. Output fifteen (15) is a user configurable output and shall be programmable for activating between 10.50 and 15.00 volts. Output sixteen (16) shall provide a low voltage alarm that activates at the NFPA required 11.80 volts. The TSM shall have a digital display to indicate system voltage in normal operation mode and also indicate the output configuration during programming mode. The TSM shall be protected against reverse polarity and shorted outputs and be enclosed in a metal enclosure to enhance EMI/RFI protection.

POWER & GROUND STUD

A 40 amp battery direct power and ground stud shall be provided and installed in the electrical distribution panel. The stud shall be size #10 and protected with a 40 amp circuit breaker.

EXTERIOR ELECTRICAL TERMINAL COATING

All terminals exposed to the elements will be sprayed with a yellow protective rubberized coating to prevent corrosion.

ENGINE

The power plant for the vehicle shall offer a high pressure performance, turbo charged engine which shall feature a high pressure common rail fuel system. This system shall be coupled with a proven Holset turbo which delivers outstanding performance at ratings up to 425 HP. The Cummins ISL engine shall include replaceable mid-stop cylinder liners plus heavy duty roller followers, targeted piston cooling and 30% more efficient oil cooling for improved durability and reliability. The heavy duty design shall also feature stronger braking capacity.

The engine shall be EPA certified to meet the very latest emissions standards without compromising performance, reliability or durability. The Cummins ISL 425 engine shall feature an air charge cooled engine which consists of an in line six (6) cylinder, four cycle diesel powered engine. The engine shall offer a rating of 425 horse power at 2100 RPM which shall be governed at 2200 RPM. The torque rating shall feature 1200 foot pounds of torque at 1300 RPM with 543 cubic inches of displacement. The Cummins ISL 425 engine shall feature an electronic governor.

A wiring harness shall be supplied ending at the back of the cab. The harness shall include a connector which shall allow an optional harness for the pump panel. The included circuits shall be provided for a tachometer, oil pressure, engine temperature, hand throttle, high idle and a PSG system. A circuit for J1939 data link shall also be provided at the back of the cab.

The engine shall include an engine mounted combination full flow/by-pass oil filter with replaceable spin on cartridge for use with the engine lubrication system. The engine shall include Citgard brand Citgard 500, or equivalent SAE 15W40 CJ4 low ash engine oil which shall be utilized for proper engine lubrication.

ENGINE PROGRAMMING ROAD SPEED GOVERNOR

The engine shall include programming which will govern the top speed of the vehicle.

AUXILIARY ENGINE BRAKE

A Jacobs engine compression brake, for the six (6) cylinder engine, with brake light actuation and cutout relay for when in pump mode or when an ABS event occurs shall be installed. The engine brake shall activate upon 0% accelerator when in operation mode.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

AUXILIARY ENGINE BRAKE CONTROL

An engine compression brake control device shall be included. The electronic control device shall monitor various conditions and shall activate the engine brake only if all of the following conditions are simultaneously detected: a valid gear ratio is detected; the driver has requested or enabled engine compression brake operation; the throttle is at a minimum engine speed position; and the electronic controller is not presently attempting to execute an electronically controlled final drive gear shift and there is no active ABS event. The compression brake shall be controlled through an off/low/high rocker switch on the dash.

FLUID FILLS

The front of the chassis shall accommodate fluid fills for the engine oil, and the power steering fluid through the grille. This area shall also accommodate checks for the engine oil, and power steering fluid.

ELECTRONIC ENGINE OIL LEVEL INDICATOR

The engine oil shall be monitored electronically and shall send a signal to activate a light in the instrument panel when levels fall below normal. The light shall activate in a low oil situation upon turning on the master battery and ignition switches without the engine running.

ENGINE WARRANTY

The Cummins engine shall be warranted for a period of five (5) years or 100,000 miles, whichever occurs first.

REMOTE THROTTLE CONTROL

A Class 1 "TPG" pressure governor pump panel control module and a pressure transducer shall be provided. Class 1 Total Pressure Governor is designed to control the engine fuel to maintain a desired pump pressure or engine speed setting along with displaying diagnostic information. The "TPG" has a pre-set button for selecting a predetermined pressure or RPM and an emergency return to idle button.

LED readouts shall display RPM, engine oil pressure, engine temperature and battery voltage. An audible alarm output shall also be part of the system.

ENGINE PROGRAMMING REMOTE THROTTLE

The engine ECM (Electronic Control Module) discreet wire remote throttle circuit shall be turned off for use with a J1939 based pump controller or when the discreet wire remote throttle controls are not required.

ENGINE PROGRAMMING IDLE SPEED

The engine low idle speed will be programmed at 700 rpm.

ENGINE FAN DRIVE

The engine cooling system fan shall be direct drive belt driven on the engine.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

ENGINE COOLING SYSTEM

There shall be a heavy-duty aluminum cooling system designed to meet the demands of the fire industry. The cooling system shall have the capacity to keep the engine properly cooled under all conditions of road and pumping operations. The cooling system shall be designed and tested to meet or exceed the requirements specified by the engine and transmission manufacturer and all EPA requirements. The complete cooling system shall utilize heavy-duty welds and be mounted to isolate the entire system from vibration or stress. The individual cores of the cooling system shall be mounted in a manner to allow expansion and contraction at various rates without inducing stress into the adjoining cores.

The cooling system shall be comprised of a stacked, single depth package that provides the maximum cooling capacity for the specified engine as well as offers excellent serviceability. The main components shall include a surge tank, a charge air cooler, a recirculation shield, and a radiator.

There shall be a single depth core that allows greater efficiency, enhanced serviceability, and lighter weight with a higher ambient capability.

The cooling package core shall not protrude below the frame of the vehicle by more than 1.1 inch. This feature shall improve the angle of approach thereby reducing possible damage.

The radiator shall be a cross-flow design constructed completely of aluminum with welded side tanks. The radiator shall include a minimum of a 627 square inch core and shall be bolted to the bottom of the charge air cooler to allow a single depth core, thus allowing a more efficient and serviceable cooling system. The radiator shall be equipped with a drain cock to drain the coolant for serviceability.

The cooling system shall include a one piece injected molded Polymer fan blade designed to provide long life in harsh environments. Polymer fans provide a significant weight reduction over metal fans providing longer life for fan clutch linings and bearings along with increased fan belt life.

The cooling system shall be equipped with a surge tank that is capable of removing entrained air from the system. The surge tank shall be equipped with a low coolant probe and sight glass to monitor the level of the coolant. The surge tank shall have a cap that meets the engine manufactures pressure requirements as well as the system design requirements.

All radiator tubes shall be formed from aluminized steel tubing. Recirculation shields shall be installed where required to prevent heated air from reentering the cooling package and affecting performance. When a center bumper compartment is installed an additional shield may be required to redirect the airflow into the coolers.

The charge air cooler shall be a cross-flow design constructed completely of aluminum with welded side tanks. The charge air cooler shall have a minimum of a 390 square inch core and be bolted to the top of the radiator to allow a single depth core, thus allowing a more efficient and serviceable cooling system.

All charge air cooler tubes shall be formed from aluminized steel tubing and installed with silicone hump hoses and stainless steel "constant torque" style clamps meeting the engine manufactures requirements.

ENGINE COOLANT

The cooling package shall include Extended Life Coolant (ELC). The use of ELC provides longer intervals between coolant changes over standard coolants providing improved performance. The coolant shall contain a 50/50 mix of ethylene glycol and de-ionized water to keep the coolant from freezing to a temperature of -34 degrees F.

Proposals offering supplemental coolant additives (SCA) shall not be considered, as this is part of the extended life coolant makeup.

ENGINE COOLANT FILTER

An engine coolant filter with a shut-off valve for the inlet and outlet shall be installed on the chassis. The location of the filter shall allow for easy maintenance.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

ELECTRONIC COOLANT LEVEL INDICATOR

The instrument panel shall feature a low engine coolant indicator light which shall be located in the center of the instrument panel. An audible tone alarm shall also be provided to warn of a low coolant incident.

ENGINE PUMP HEAT EXCHANGER

A single bundle type coolant to water heat exchanger shall be installed between the engine and the radiator. The heat exchanger shall be designed to prohibit water from the pump from coming in contact with the engine coolant. This shall allow the use of water from the discharge side of the pump to assist in cooling the engine.

COOLANT HOSES

The cooling systems hose shall be formed silicone hose and formed aluminized steel tubing and include stainless steel constant torque band clamps.

ENGINE AIR INTAKE

The engine air intake system shall include an ember separator air intake filter which shall be located in the front of the cab behind the officer side fascia. This filter shall protect the downstream air filter from embers using a combination of unique flat and crimped metal screens constructed into a galvanized steel frame. This multilayered screen shall be designed to trap embers or allow them to burn out before passing through the pack, while creating only minimal air flow restriction through the system. Periodic cleaning or replacement of the screen shall be all that is required after installation.

The engine shall also include an air intake filter which shall be bolted to the frame and located under the front of the cab on the officer side. The completely disposable dry type filter shall ensure containment of dust and debris safely contained inside the disposable housing, eliminating the chance of contaminating the air intake system during air filter service via a leak-tight seal.

The air flow distribution and dust loading shall be uniform throughout the high-performance filter cone pack, which shall result in increased capacity and lower pressure differential for improved horsepower and fuel economy. The air intake shall be mounted within easy access via a hinged panel behind the headlight module. The air intake system shall include a restriction indicator light in the warning light cluster which shall activate when the air cleaner element requires replacement.

The charge air cooler hose shall be formed from aluminized steel tubing and include silicone hump hose with stainless expansion rings and stainless steel "constant torque" style clamps meeting the engine manufactures requirements.

ENGINE EXHAUST SYSTEM

The exhaust system shall include a diesel particulate filter and a diesel oxidation catalyst to meet current EPA standards. The system shall be designed and installed using 0.065 inch aluminized steel plumbing from the diesel particulate filter to the discharge which shall terminate horizontally on the officer side of the vehicle ahead of the rear tires. The exhaust system shall be mounted below the frame in the outboard position providing maximum space for frame mounted components such as midship pumps. All joints following the diesel particulate filter shall be connected with lapping band style clamps.

The system shall include 5.00 inch diameter plumbing which shall be 0.065 inch thick stainless steel exhaust tubing between the engine turbo and the diesel particulate filter. The tubing shall include a thermal cover in order to retain heat between the engine turbo and diesel particulate filter. The entire exhaust system shall be bolted to the frame and include system joints connected with zero leak clamps between the turbo and diesel particulate filter.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

TRANSMISSION

The drive train shall include an Allison Gen IV-E model EVS 3000 torque converting, automatic transmission which shall include electronic controls. The transmission shall feature two (2) 10-bolt PTO pads located on the converter housing.

The transmission shall include two (2) internal oil filters and Castrol TranSynd™ synthetic TES 295 transmission fluid which shall be utilized in the lubrication of the EVS transmission. An electronic oil level sensor shall be included with the readout located in the shift selector.

The Gen IV-E transmission shall include prognostic diagnostic capabilities. These capabilities shall include the monitoring of the fluid life, filter change indication, and transmission clutch maintenance.

The transmission gear ratios shall be:

1st- 3.49:1; 2nd- 1.86 to 1; 3rd- 1.41 to 1; 4th- 1.00 to 1; 5th- 0.75 to 1; 6th-0.64 to 1 (if applicable); Rev- 5.03 to 1.

TRANSMISSION MODE PROGRAMMING

The transmission, upon start-up, will automatically select a four (4) speed operation. The fifth speed over drive shall be available with the activation of the mode button on the shifting pad.

TRANSMISSION FEATURE PROGRAMMING

The EVS group package number 127 shall contain the 199 vocational package in consideration of the duty of this apparatus for rescue. This package shall incorporate an automatic neutral with selector override. This feature commands the transmission to neutral when the park brake is applied, regardless of drive range requested on the shift selector. This requires re-selecting drive range to shift out of neutral for the override.

An 8 pin Delphi connector will be provided next to the steering column connector. This will contain the following input/output circuits to the transmission tcm.

Function ID	Description	Wire assignment
C	PTO Request	143
F	Aux. Function Range Inhibit (Special)	101/142
G	PTO Enable Output (See Input Function C)	130
S	Neutral Indicator for PTO	145
	Signal Return	103

TRANSMISSION SHIFT SELECTOR

An Allison pressure sensitive range selector touch pad shall be provided and located to the right of the driver within clear view and easy reach. The shift selector will provide a prognostic indicator (wrench symbol) between the selected and attained indicators.

ELECTRONIC TRANSMISSION OIL LEVEL INDICATOR

The transmission fluid shall be monitored electronically and shall send a signal to activate a light in the instrument panel when levels fall below normal.

TRANSMISSION PRE-SELECT WITH AUXILIARY BRAKE

When the auxiliary brake is engaged, the transmission shall automatically seek shifting to second gear to decrease the rate of speed assisting the secondary braking system and slowing the vehicle speed.

TRANSMISSION WARRANTY

The Allison EVS series transmission shall be warranted for a period of five (5) years with unlimited mileage. Parts and labor shall be included in the warranty.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

TRANSMISSION COOLING SYSTEM

The transmission shall include an air to oil cooler integrated into the lower portion of cooling package. The transmission cooling system shall meet all transmission manufacturer requirements. The cooling system shall feature a circuit provision located within the hydraulic transmission oil which shall provide for rapid warm up to the optimum transmission operating temperature.

TRANSFER CASE

The front axle shall be driven by a Cushman 358 series single speed transfer case designed for front engine applications. Power shall be supplied into the top shaft, out of the bottom shaft to the rear axle with an internal air engaged disconnect and to the front axle with an air engaged front axle disconnect.

TRANSFER CASE DRIVEN PTO CONTROL

The transfer case shall include one (1) toggle switch and two (2) lights on the dash. The toggle shall control the transfer case and the lights shall indicate four wheel drive engagement and activation.

LH PTO

A Spartan supplied ten (10) bolt standard duty clutched drive PTO shall be installed on the transmission. Installation shall include mounting of the PTO and wiring the unit with a control switch.

LH PTO MODEL

A ten (10) bolt Chelsea model 277-XGFJP-B5RA heavy duty transmission driven PTO shall be installed. The clutched shifted PTO is designed specifically for the Allison world transmission and provides torque ranges from 250 to 335 lb. ft.

PTO LOCATION

The transmission driven power take off (PTO) shall be mounted in the 9:00 o'clock position.

PTO CONTROL

The left hand power take off shall be controlled by the transmission. It will use an on/off rocker switch that contains an independent light that will indicate a positive engagement of the power take off. This switch will be located on dash.

Required operating conditions for enabling this function are:

- Throttle position is low
- Engine speed is within customer modifiable constant limits
- Output speed is within customer modifiable constant limits
- Park brake set

DRIVELINE

All drivelines shall be heavy duty metal tube and equipped with Spicer 1710 series universal joints. The shafts shall be dynamically balanced prior to installation to alleviate future vibration. A splined slip joint shall be provided in each driveshaft and shall be coated with Glide coat[®].

Inter-Canyon Fire Rescue

Water Tender

Build Specification

FUEL FILTER/WATER SEPARATOR

The fuel system shall have a Fleetguard FS1003 fuel filter/water separator as a primary filter. The fuel filter shall have a drain valve.

A water in fuel sensor shall be provided and wired to an instrument panel lamp and audible alarm to indicate when water is present in the fuel/water separator.

A secondary fuel filter shall be included as approved by the engine manufacturer.

FUEL LINES

The fuel system lines shall be brown reinforced nylon tubing rated for diesel fuel with brass fittings installed from the tank to engine including the return.

FUEL TANK

The fuel tank shall have a minimum capacity of fifty (50) gallons and measure 35.00 inches wide X 15.00 inches high X 24.00 inches long. The baffled tank shall be made of 14 gauge aluminized steel. The tank exterior is painted with a PRP Corsol™ black anti-corrosive exterior metal treatment finish. This results in a tank which offers the internal and external corrosion resistance.

The fuel tank shall be mounted 2.00 inches below the frame, behind the rear axle. The tank can be easily lowered and removed for service purposes.

The tank shall have a vent port to facilitate venting to the top of the fill neck for rapid filling without "blow-back" and a roll over ball check vent for temperature related fuel expansion and draw.

The tank is designed with dual draw tubes and sender flanges. The tank shall have 2.00 inch NPT fill ports for right or left hand fill. A 0.5 inch NPT drain plug shall be centered in the bottom of the tank.

FUEL TANK FILL PORT

The fuel tank fill ports shall be offset with the left fill port located in the forward position and the right fill port located in the rear position.

FRONT AXLE

The front axle shall be a Marmon Herrington, model MT-22 full-floating front drive steering axle. The axle shall include a five and a half (5.5) degree King Pin Inclination (KPI).

The axle shall include a double cardan steering joint as well as a conventional style hub with a standard knuckle. The weight capacity of the axle shall be rated at 22,000 pounds FAWR.

FRONT WHEEL BEARING LUBRICATION

The front axle wheel bearings shall be lubricated with clear oil. The oil level can be visually checked via clear inspection windows in the front axle hubs.

FRONT AXLE DIFFERENTIAL LUBRICATION

The front axle differential shall be lubricated with oil.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

FRONT SHOCK ABSORBERS

Two (2) Bilstein inert, nitrogen gas filled heavy duty shock absorbers shall be provided and installed as part of the suspension system. The shocks shall be a monotubular design and fabricated using a special extrusion method, utilizing a single blank of steel without a welded seam, achieving an extremely tight peak-to-valley tolerance and maintains consistent wall thickness. The monotubular design shall provide superior strength while maximizing heat dissipation and shock life.

The ride afforded through the use of a gas shock is more consistent and shall not deteriorate with heat, the same way a conventional oil filled hydraulic shock would.

The Bilstein front shocks shall include a digressive working piston assembly allowing independent tuning of the compression and rebound damping forces to provide optimum ride and comfort without compromise. The working piston design shall feature fewer parts than most conventional twin tube and "road sensing" shock designs and shall contribute to the durability and long life of the Bilstein shock absorbers.

FRONT SUSPENSION

The front suspension shall include nine (9) 54.00 inch long X 4.00 inches wide taper leaf springs with a military double wrapped front eye. Both spring eyes shall have a case hardened threaded bushing installed with lubrication counter bore and lubrication land off cross bore with grease fitting. The spring capacity shall be rated at 22,000 pounds.

STEERING COLUMN/ WHEEL

The cab shall include a Douglas Autotech steering column shall be a seven (7) position tilt and 2.25 inch telescopic type with an 18.00 inch steering wheel located on the left side of the cab designating the driver's position. The steering wheel shall be covered with black absorbite padding.

The steering column shall contain a horn button, self-canceling turn signal switch, four-way hazard switch and headlamp dimmer switch.

POWER STEERING PUMP

The hydraulic power steering pump shall be a TRW PS and shall be gear driven from the engine. The pump shall be a balanced, positive displacement, sliding vane type.

ELECTRONIC POWER STEERING FLUID LEVEL INDICATOR

The power steering fluid shall be monitored electronically and shall send a signal to activate a light in the instrument panel when levels fall below normal.

FRONT AXLE CRAMP ANGLE

The chassis shall have a front axle cramp angle of 35 degrees to the left and right.

CHASSIS ALIGNMENT

The chassis frame rails shall be cross checked to insure the length and to make sure each is square. The front and rear axles shall be laser aligned, additionally the tires and wheels shall be aligned and toe-in set on the front tires. The completed apparatus shall be rechecked for proper alignment once the chassis has been fully loaded.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

REAR AXLE

The rear axle shall be a Meritor model number RS-30-185 single drive axle. The axle shall offer the widest range of ratios available, providing for compatibility engines to ensure maximum fuel efficiency and performance. The axle shall feature a life housing design with a standard 0.56 inch wall thickness.

The axle shall feature precision forged differential gears and shall have a rated capacity of 31,500 pounds.

REAR WHEEL BEARING LUBRICATION

The rear axle wheel bearings shall be lubricated with oil.

REAR AXLE DIFFERENTIAL LUBRICATION

The rear axle differential shall be lubricated with oil.

VEHICLE TOP SPEED

The top speed of the vehicle shall be approximately 65 MPH +/- 2 MPH at governed engine RPM.

REAR SUSPENSION

The single rear axle shall feature a Reyco 79KB vari-rate, self-leveling captive slipper type spring suspension, with 57.50 inch X 3.00 inch springs. One (1) adjustable and one (1) fixed torque rod shall be provided.

The rear suspension capacity shall be rated from 21,000 to 31,500 pounds.

REAR SHOCK ABSORBERS

Two (2) Bilstein monotubular design, nitrogen gas charged shock absorbers shall be installed on the rear axle suspension.

FRONT TIRE

The front tires shall be Michelin 425/65R-22.5 20PR "L" tubeless radial XZY3 mixed service tread.

The front tire stamped load capacity shall be 22,800 pounds per axle with a speed rating of 65 miles per hour when properly inflated to 120 pounds per square inch.

The front tire U. S. Fire Service intermittent load capacity shall be 23,000 pounds per axle with a speed rating of 65 miles per hour when properly inflated to 120 pounds per square inch.

REAR TIRE

The rear tires shall be Michelin 315/80R-22.5 20PR "L" tubeless radial XZY3 mixed service tread.

The rear tire stamped load capacity shall be 33,080 pounds per axle with a speed capacity of 65 miles per hour when properly inflated to 130 pounds per square inch.

The rear tire US Fire Service Intermittent Usage load capacity shall be 33,080 pounds per axle with a speed capacity of 65 miles per hour when properly inflated to 130 pounds per square inch.

FRONT WHEEL

The front wheels shall be Titan hub piloted, 12.25" x 22.5" steel wheels.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

REAR WHEEL

The outer rear wheels shall be Accuride hub piloted, 9.00" x 22.5" steel wheels. The inner rear wheels shall be Accuride hub piloted, 9.00" x 22.5" machine finish aluminum wheels.

WHEEL PAINT

Each of the steel wheels shall be pretreated in a zinc phosphate bath, coated with an acrylic cathode electro deposited white primer base coat (E-Coat). The wheels then shall be powder coated in white all to be completed by the wheel supplier. The powder coat shall exceed 2,000 hours under industry standard ASTM salt spray testing.

The wheels shall then be finish top coat painted the same as the lower color of the cab.

WHEEL TRIM

The front wheels shall include stainless steel lug nut covers and stainless steel baby moons with cutouts for oil seal viewing (there shall be no cutout on front drive, IFS axles, or when the front wheel bearing lubrication is grease). The covers and baby moons shall feature a mirror shine finish and shall be shipped loose with the chassis for installation by the apparatus builder.

The rear wheels shall include stainless steel lug nut covers and band mounted spring clip stainless steel high hats, also in a mirror shine finish, which shall be shipped loose with the chassis for installation by the apparatus builder.

The lug nut covers, baby moons, and high hats shall be RealWheels[®] brand, and constructed of 304L grade, non-corrosive stainless steel meeting D.O.T. certification standards.

WHEEL GUARDS

The rear dual wheels shall include a plastic isolator approximately 0.04" thick installed between the inner and outer wheel to help prevent corrosion caused by metal to metal contact.

BRAKE SYSTEM

A rapid build-up air brake system shall be provided. The air brakes shall include a two (2) air tank, three (3) reservoir system with a total of 4152 cubic inch of air capacity. A floor mounted treadle valve shall be mounted inside the cab for graduated control of applying and releasing the brakes. An inversion valve shall be installed to provide a controlled service brake application during an unlikely event including primary air supply loss.

The rear axle spring brakes shall automatically apply in any situation when the air pressure falls below 25 PSI and shall include a mechanical means for releasing the spring brakes when necessary. An audible alarm shall designate when the system air pressure is below 60 PSI.

A four (4) sensor, four (4) modulator anti-lock braking system (ABS) shall be installed on the front and rear axles in order to prevent the brakes from locking or skidding while braking during hard stops or on icy or wet surfaces. This in turn shall allow the driver to maintain steering control under heavy braking and in most instances, shorten the braking distance. The electronic monitoring system shall incorporate diagonal circuitry which shall monitor wheel speed during braking through a sensor and tone ring on each wheel. A dash mounted ABS lamp shall be provided to notify the driver of a system malfunction. The ABS system shall automatically disengage the auxiliary braking system device when required. The speedometer screen shall be capable of reporting all active defaults using PID/SID and FMI standards.

FRONT BRAKES

The front brakes shall be Meritor 16.5" x 7" S-cam drum type.

REAR BRAKES

The rear brakes shall be Meritor 16.50 inch X 7.00 inch S-cam drum type.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

PARK BRAKE

Upon application of the push-pull valve in the cab, the rear brakes will engage via mechanical spring force. This is accomplished by dual chamber rear brakes, satisfying the FMVSS parking brake requirements.

In addition to the mechanical rear brake engagement, the front service brakes will also engage via air pressure, providing additional braking capability.

PARK BRAKE CONTROL

A Meritor-Wabco manual hand control push-pull style valve shall operate the parking brake system. The control shall be yellow in color.

The parking brake actuation valve shall be mounted on the driver's dash within easy access.

FRONT BRAKE SLACK ADJUSTERS

Front brake automatic slack adjusters shall be an integral part of the brake assembly and be supplied by the brake manufacturer.

REAR BRAKE SLACK ADJUSTERS

Haldex rear brake automatic slack adjusters shall be installed on the chassis.

FRONT BRAKE DUST SHIELDS

The front axle shall be equipped with brake dust shields.

AIR DRYER

The brake system shall include a Wabco System Saver 1200 air dryer. The air dryer incorporates an internal turbo cutoff valve that closes the path between the air compressor and air dryer purge valve during the compressor "unload" cycle. The turbo cutoff valve allows purging of moisture and contaminants without the loss of turbo boost pressure. The air dryer shall be located on the right frame rail behind the officer step.

FRONT BRAKE CHAMBERS

The front brakes shall be provided with MGM type 24 brake chambers.

REAR BRAKE CHAMBERS

The rear axle shall include TSE 30/36 brake chambers shall convert the energy of compressed air into mechanical force and motion. This shall actuate the brake camshaft, which in turn shall operate the foundational brake mechanism forcing the brake shoes against the brake drum. The TSE Type 36 brake chamber has a 36.00 square inch effective area.

AIR COMPRESSOR

The air compressor provided for the engine shall be a Wabco® SS318 single cylinder pass-through drive type compressor which shall be capable of producing 18.7 CFM at 1200 engine RPMs. The air compressor shall feature a higher delivery efficiency translating to more air delivery per horsepower absorbed. The compressor shall include an aluminum cylinder head which shall improve cooling, reduce weight and decrease carbon formation. Superior piston and bore finishing technology shall reduce oil consumption and significantly increasing the system component life.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

AIR GOVERNOR

An air governor shall be provided to control the cut-in and cut-out pressures of the engine mounted air compressor. The governor shall be calibrated to meet FMVSS requirements. The air governor shall be located on the air cleaner bracket on the right frame rail behind the officer step.

AUXILIARY AIR RESERVOIR

One (1) auxiliary air tank, 1200 cubic inch reservoir, shall be installed on the chassis to act as an additional reserve supply to the air system for air horn, air tool, or other non-service brake use. The reservoir shall be isolated with a 90 PSI pressure protection valve on the reservoir supply side to prevent depletion of the air to the air brake system.

MOISTURE EJECTORS

Manual drain valves shall be installed on all reservoirs of the air supply system.

AIR SUPPLY LINES

A dual air system plumbed with color coded reinforced nylon tubing air lines shall be installed on the chassis. The primary (rear) brake line shall be green, the secondary (front) brake line red, the parking brake line orange and the auxiliary (outlet) will be blue.

Brass compression type fittings shall be used on the nylon tubing. All drop hoses shall include fiber reinforced neoprene covered hoses.

WHEELBASE

The chassis wheelbase shall be 175.00 inches.

REAR OVERHANG

The chassis rear overhang shall be 75.00 inches.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

FRAME

The frame shall consist of double channel side rails and cross members forming a ladder style frame. The sides of the rails shall be constructed of "C" channel, 10.25 inches high X 3.5 inches deep X .38 inches thick with an inner channel of 9.44 inches high X 3.13 inches deep and .38 inches thick, 110,000 psi minimum yield high strength low alloy steel. Each rail shall be considered on the following key items: Each rail shall be rated by a Resistance Bending Moment (RBM) minimum of 3,213,100 inch pounds and have a minimum section modulus of 29.21 cubic inches calculated by the radius method. The frame shall measure 35.00 inches in width.

RBM refers to the measure of stiffness of a cross section relative to the yield stress of the material the frame is manufactured from.

Every cross sectional profile of an object has a measure of its mechanical properties based on its shape. These properties of its shape can be broken down relative to the horizontal and vertical direction, represented as I_{xx} and I_{yy} . These act as a measure of the shape's resistance to bending.

The section modulus of mass of this profile takes into consideration the stresses imposed on this profile when a load is applied, by considering the maximum distance from the center of the profile to its outer most extremity. Section modulus is a method of measurement for the relative stiffness of a beam section and is based on the horizontal and vertical directional value plus the distance from the center of mass to the extremities of the cross section from the coordinate axis, such that $Z_{yy} = I_{yy}/Y$ and $Z_{xx} = I_{xx}/X$.

A minimum of seven (7) fully gusseted 0.25 inch thick cross members shall be installed. The inclusion of the engine mounting, body mounting, pump mounting or bumpers shall not be considered as a cross member. The cross members shall be attached using grade 8 flanged head bolts and flanged lock nuts. Each cross member shall be mounted to the frame rails a minimum of utilizing 0.25 inch thick gusset reinforcement plates at all corners balancing the area of force throughout the entire frame.

All holes for bolts shall be drilled into the frame rails, preventing fracture or fatigue. Each hole shall be custom placed relative to its component preventing unnecessary holes that present fatigue along each frame rail.

The frames proposed shall be custom drilled for each component and shall not include any unnecessary holes.

All relief areas shall be cut in with a minimum 2.00 inch radius at intersection points with the edges ground to a smooth finish to prevent a stress concentration point.

The frame and cross members shall carry a lifetime warranty to the original purchaser. A copy of the frame warranty shall accompany the bid.

FRAME WARRANTY

The frame and cross members shall carry a lifetime warranty to the original purchaser.

FRAME CLEAR AREA

The chassis frame shall be left clear of chassis mounted components inside or outside the frame rails within the first 30.00 inches behind the cab to allow space for OEM installed components. Cross members may be installed in the clear area if required for proper frame or driveline configuration.

FRAME PAINT

The chassis under carriage consisting of frame, axles, driveline running gear, battery boxes, air tanks and other assorted chassis mounted components shall be painted with gloss black paint. Paint shall be applied prior to airline and electrical wiring installation.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

FRONT BUMPER

A one piece, two (2) rib wrap-around style, polished stainless steel front bumper shall be provided. The material shall be 10 gauge 304 stainless steel, 12" high and 99" wide.

FRONT BUMPER EXTENSION LENGTH

The front bumper shall be extended 6.00 inches ahead of the cab.

FRONT BUMPER EXTENSION WIDTH

The front bumper extension shall include an overall width of 34.25 inches.

FRONT BUMPER APRON

The bumper extension shall include a bumper apron which consists of 0.19 inch thick aluminum tread plate constructed for an exact fit within the 6.00 inch bumper extension. The apron shall be installed between the bumper and the front face of the cab affixed using stainless steel bolts attaching the apron to the bumper flange.

AIR HORN

The front bumper shall include two (2) Grover brand air horns which shall measure 21.00 inches long with a 6.00 inch round flare. The air horn shall be a trumpet style and shall include a chrome finish.

AIR HORN LOCATION

The air horns shall be recess mounted in the front bumper face, one (1) on the driver side of the bumper in the inboard position relative to the left hand frame rail and one (1) on the officer side of the bumper in the inboard position relative to the right hand frame rail.

AIR HORN RESERVOIR

One (1) air tank, with a 1200 cubic inch reservoir, shall be installed on the chassis to act as a supply tank for operating air horns. The reservoir shall be isolated with a 90 PSI pressure protection valve on the reservoir supply side to prevent depletion of the air to the air brake system.

ELECTRONIC SIREN SPEAKER

The bumper shall include one (1) Cast Products Inc. model SA4301, 100 watt speaker which shall be recess mounted within the bumper fascia. The speaker shall include a flat mounting flange and be chrome in color.

ELECTRONIC SIREN SPEAKER LOCATION

The speaker shall be located in the officer's side of the front bumper fascia, outboard of the frame rails.

FRONT BUMPER TOW HOOKS

Two (2) heavy duty chrome plated tow hooks shall be installed below the front bumper, rearward position and bolted directly to the chassis frame with grade 8.00 bolts.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

CAB TILT SYSTEM

The entire cab shall be capable of tilting 45 degrees to allow for easy maintenance of the engine and transmission.

The electric-over-hydraulic lift system shall include an ignition interlock and red cab lock down indicator lamp on the tilt control which shall illuminate when holding the "Down" button to indicate safe road operation.

It shall be necessary to activate the master battery switch and set the parking brake in order to tilt the cab. As a third precaution the ignition switch must be turned off to complete the cab tilt interlock safety circuit.

Two (2) spring-loaded hydraulic hold down hooks located outboard of the frame shall be installed to hold the cab securely to the frame. Once the hold-down hooks are set in place, it shall take the application of pressure from the hydraulic cab tilt lift pump to release the hooks.

Two (2) cab tilt cylinders shall be provided with velocity fuses in each cylinder port. The cab tilt pivots shall be 1.90" ball and be anchored to frame brackets with 1.25" diameter studs.

A steel safety channel assembly shall be installed on the right side cab lift cylinder to prevent accidental cab lowering. The safety channel assembly shall fall over the lift cylinder when the cab is in the fully tilted position. A cable release system shall also be provided to retract the safety channel assembly from the lift cylinder to allow the lowering of the cab.

CAB TILT AUXILIARY PUMP

A manual cab tilt pump module shall be attached to the rear surface of the driver side battery box.

CAB TILT CONTROL RECEPTACLE

The cab tilt shall include a receptacle which shall be temporarily located on the right hand chassis rail rear of the cab to provide a place to plug in the cab tilt remote control pendant. The tilt pump shall include 8.00 feet of cable with a 6-pin Deutsch connector that includes a cap. The remote control pendant shall also include 20.00 feet of cable which also includes a mating connector.

CAB WINDSHIELD

The cab windshield shall have a maximum of 2808 sq. in. area and be of the wraparound design, 52.00 inches wide X 27.00 inches high for maximum visibility. The distance from the Driver or Officer to the front windshield shall be a minimum of 42.00 inches at the furthest seated position. This distance shall ensure the safety of the Driver and Officer from intruding objects in the unlikely event of a head on collision. All glass utilized for the windshield or windows shall include an automotive tint. The left and right windshield shall use the same interchangeable glass.

GLASS FRONT DOOR

The front cab doors shall include a window which is 26.00 inches wide X 31.00 inches high. These windows shall have the capability to roll down completely into the door housing. This shall be accomplished manually utilizing a crank style handle on the door. There shall be a right angle triangular shaped fixed window which shall measure 2.50 inches wide at the top, 8.00 inches wide at the bottom X 26.00 inches high, more commonly known as "cozy glass" ahead of the front cab door windows. The windows shall be mounted in a black anodized aluminum frame with lower drain slots. The glass utilized for these windows shall include a green automotive tint unless otherwise noted.

GLASS TINT FRONT DOOR

The windows located in the left and right front doors shall have a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

CLIMATE CONTROL

The cab shall include a 57,600 BTU @ 425 CFM front overhead heater/defroster which shall be provided and installed above the windshield between the sun visors. The temperature and blower controls shall be located on the heater/defroster unit.

The cab shall also include a combination heater air-conditioning unit mounted on the engine tunnel. This unit shall offer eight (8) adjustable louvers, (4 forward facing , four rearward facing) a temperature control valve and two (2) blowers offering three (3) speeds which shall be capable of circulating 550 cubic feet of air per minute. The unit shall be rated for 36,000 BTU of cooling and 45,000 BTU of heating. The temperature and blower controls shall be located on the heater/air conditioning unit.

All auxiliary heating units (if optionally equipped) shall be plumbed in series independent of the heater/defroster system with one (1) seasonal shut-off valve at the front corner on the officer side of the cab.

The air conditioning system shall be capable of lowering the cab interior temperature from 100 degrees to 70 degrees within thirty minutes, with a relative humidity of sixty percent.

The air conditioner lines shall be a mixture of custom bent zinc coated steel fittings and Aero-quip GH 134 flexible hose with Aero-Quip EZ-Clip fittings.

CLIMATE CONTROL ACTIVATION

The heating controls, and air conditioning if included, shall be located on the climate control unit.

A/C CONDENSER LOCATION

A roof mounted A/C condenser shall be installed centered on cab forward of raised roof against the slope rise.

A/C COMPRESSOR

The air-conditioning compressor shall be a belt driven, engine mounted, open type compressor that shall be capable of producing a minimum of 13000 BTU at 1500 engine RPMs. The compressor shall utilize R-134A refrigerant and PAG oil.

CAB INSULATION

The cab ceiling and walls shall include 1.00 inch thick foam insulation. The insulation shall include a foil facing which includes grid reinforcement. The insulation shall act as a barrier absorbing noise as well as assisting in sustaining the desired climate within the cab interior.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

UNDER CAB INSULATION

The underside of the cab tunnel surrounding the engine shall be lined with foam insulation, engineered for application inside diesel engine compartments.

The foam insulation shall measure .56 inch thick including a 1.0#/sf PVC barrier and a moisture and heat reflective foil backing, reinforced with fiberglass strands. The foil surface acts as protection against moisture and other contaminants.

The insulation shall act as a noise barrier, absorbing noise thus keeping the decibel level in the cab well within NFPA recommendations. And as an additional benefit, the insulation shall assist in sustaining the desired temperature within the cab interior.

The insulation shall be held in place by 3 mils of acrylic pressure sensitive adhesive and aluminum pins with hard hat, hold in place fastening heads.

The foam shall meet or exceed MVSS 302 flammability test.

The foam shall be cut precisely to fit each section and sealed for additional heat and sound deflection.

INTERIOR TRIM FLOOR MAT

The floor of the cab shall be covered with a multi-layer mat consisting of .25 inch sound absorbing closed cell foam and a .06 inch non-slip vinyl surface with a pebble grain finish. The covering shall be held in place by a pressure sensitive adhesive with aluminum cornering trim. All exposed seam shall be sealed to reduce moisture and debris.

INTERIOR TRIM VINYL

The cab interior shall include trim on the front and rear crew ceiling and the cab walls. The trim shall be constructed of insulated vinyl over a hard board backing. The material shall be securely fastened to the interior of the cab utilizing snap style fasteners with a decorative fastener for a more appealing appearance.

HEADER TRIM

The cab interior shall include the header above the driver and officer positions which shall be constructed of vacuum formed ABS panel. The positions shall include robust styling grooves which shall offer durability and additional structure to the panel.

INTERIOR TRIM SUNVISOR

The header shall include two (2) sun visors, one each side forward of the driver and officer seating positions above the windshield. Each sun visor shall be constructed of Masonite and covered with padded vinyl trim.

TRIM LH DASH

The left hand dash shall be a one (1) piece durable vacuum formed ABS composite housing which shall be custom molded for a perfect fit around the instrument panel and the lower control panels to the left and right of the steering column.

TRIM CENTER DASH

The main center dash area shall be constructed of durable vacuum formed ABS composite.

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Water Tender

Build Specification

TRIM RH DASH

The right hand dash trim shall consist of a vacuum formed ABS composite module, which contains a glove compartment with a hinged locking door and a Mobile Data Terminal (MDT) provision. The glove compartment size shall be 13.50 inches wide X 6.25 inches high X 5.50 inches deep. The MDT provision shall be provided above the glove compartment, recessed approximately 2.25 inches below the surface of the dash and measure 15.70 inches wide X 9.70 inches deep.

ENGINE TUNNEL TRIM

The cab engine tunnel shall be covered with .44 of an inch thick multi-layer mat consisting of .25 inch closed cell foam, .13 of an inch thick rubber and .06 inch thick non-slip pebble grain.

POWER POINT DASH MOUNT

The cab interior shall include one (1) each 12 volt cigarette lighter type receptacle in the cab dash dedicated as a power source panel for additional portable or mobile items. The receptacles shall be wired to be hot when the battery master switch is on.

STEP TRIM

The cab steps shall include Grip Strut® metal grating on the first step, the step closest to the ground. The step shall include a frame which is integral with the construction of the cab for rigidity and strength. The metal grating shall allow water and other debris to flow through rather than becoming packed under the step. The entire middle step shall be integral with the cab in construction and shall be trimmed in an adhesive back grit material adding slip resistance to the painted step.

INTERIOR DOOR TRIM

The doors of the cab shall include an aluminum plate the same weight and grade as the cab on the interior of the door. The aluminum shall be then painted.

DOOR TRIM CUSTOMER NAMEPLATE

The interior door trim on the front doors shall include a customer nameplate which states the vehicle was custom built for Inter-Canyon Fire/Rescue.

CAB DOOR TRIM REFLECTIVE

A reflective chevron sign shall be installed on the lowest portion of the inner door panel, one (1) on each door. A stripe of reflective tape shall be installed at the outer edge of each door.

INTERIOR GRAB HANDLE 'A' PILLAR

A rubber covered 11.00 inch grab handle shall be provided on the inside of the cab on the hinge post at the driver and officer doors. The handle shall assist personnel in exiting and entering the cab.

INTERIOR GRAB HANDLE FRONT DOOR

Each front door shall include one (1) ergonomically contoured 9.00 inch cast aluminum handle mounted horizontally on the interior door panels. The handles shall feature a textured black powder coat finish and provide ease of access and exiting the cab.

INTERIOR FLOOR MAT COLOR

The cab interior floor mat shall be gray in color.

Inter-Canyon Fire Rescue

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Build Specification

INTERIOR TRIM VINYL COLOR

The cab interior vinyl trim surfaces shall be gray in color.

INTERIOR ABS TRIM COLOR

The cab interior vacuum formed ABS composite trim surfaces shall be gray in color.

CAB PAINT INTERIOR

The interior metal surfaces shall be painted with a Zolatone #20-72 silver gray texture finish.

CAB PAINT INTERIOR DOOR TRIM

The inner door panel surfaces shall be painted with a Zolatone #20-72 silver gray texture finish.

DASH PANEL GROUP

The main center dash area shall include three (3) removable panels located one (1) to the right of the driver position, one (1) in the center of the dash and one (1) to the left of the officer position. The center panel shall be within comfortable reach of both the driver and officer.

SWITCHES CENTER PANEL

The center dash panel shall include twelve (12) rocker switch positions in a single row across the top of the panel.

A rocker switch with a blank legend installed directly above shall be provided for any position without a switch and legend designated by a specific option. The non-specified switches shall be two-position, black switches with a green indicator light. Each blank switch legend can be custom engraved by the body manufacturer. All switch legends shall have backlighting provided.

SWITCHES LEFT PANEL

The left dash panel shall include eight (8) switches with five (5) rocker switch positions across the top of the panel and one (1) wiper switch, one (1) headlight switch, and one (1) dimmer switch staggered to the left.

A rocker switch with a blank legend installed directly above shall be provided for any position without a switch and legend designated by a specific option. The non-specified switches shall be two-position, black switches with a green indicator light. Each blank switch legend can be custom engraved by the body manufacturer. All switch legends shall have backlighting provided.

SWITCHES RIGHT PANEL

The right dash panel shall include no rocker switches or legends.

SWITCH PANEL IGNITION

The vehicle shall be equipped with a keyless ignition and master, with an "Off/ On" and a two switch for "Off/ Start".

SEATBELT WARNING

A seatbelt warning system shall be installed for each seat within the chassis. The system shall provide visual and audible warning when any seat is occupied (sixty pounds minimum), the corresponding seat belt remains unfastened, and the park brake is released.

Once activated, the visual and audible indicators shall remain active until all occupied seats have the seat belts fastened.

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Build Specification

SEAT MATERIAL

The seats shall include a covering of high strength, wear resistant fabric made of durable ballistic polyester. A PVC coating shall be bonded to the back side of the material to help protect the seats from UV rays and from being saturated or contaminated by fluids.

SEAT COLOR

All seats supplied on the chassis shall be gray in color. This material shall be semi-resistant to UV rays and from being saturated or contaminated by fluids.

SEAT BACK LOGO

The seat back shall include a black and gray diamond logo which features a capital S in red located in the middle of the diamond. The logo shall be centered on the standard headrest of the seat back and on the left side of a split headrest.

SEAT DRIVER

The driver's seat shall be a Seats Inc. 911 Universal series. The seat shall be a two-way seat with adjustable lumbar support. The seat cushion shall include an adjustment for height and rake angle offering added comfort. The manually adjustable tracks shall include a four 4.00 inch adjustment forward and reverse.

There shall be a red, three-point shoulder harness with lap belt and an automatic retractor attached to the cab and available to the seat. The buckle portion of the seat belt shall be mounted on a rigid or semi-rigid stalk such that the buckle remains positioned in an accessible location. The seat belt assembly anchorages shall conform to the Federal Safety Standard (FMVSS) No. 210, "Seat belt assembly anchorages".

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 37.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

SEAT BACK DRIVER

The driver's seat shall feature a two (2) way adjustable lumbar support and offer an infinite fully reclining adjustable titling seat back. The seat back shall also feature a contoured head rest.

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Build Specification

SEAT OFFICER

The officer's seat shall be a Seats Inc. 911 series. The seat shall feature a tapered and padded seat, and cushion. The two-way, manually adjustable tracks shall include a 4.00 inch adjustment forward and reverse.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a red, three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant.

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 37.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

SEAT BACK OFFICER

The officer's seat shall include a standard seat back incorporating the all belts to seat feature (ABTS) as described above. The seat back shall feature a contoured, adjustable head rest.

WINDSHIELD WIPER SYSTEM

The cab shall include a parallel arm wiper system which shall clear the windshield of water, ice and debris. There shall be two (2) windshield wipers, one (1) for the driver and one (1) for the officer, which shall be affixed to a rod style arm. The system shall include dual motors which shall initiate the arms in which both the driver and officer windshield wipers are attached, initiating a back and forth motion for each wiper. The wiper motors shall be activated by an intermittent wiper control located within easy reach of the driver's position.

ELECTRONIC WINDSHIELD FLUID LEVEL INDICATOR

The windshield washer fluid level shall be monitored electronically and shall send a signal to activate a light in the instrument panel when levels fall below normal.

CAB DOOR HARDWARE

The cab entry doors shall be equipped with exterior pull handles, suitable for use while wearing firefighter gloves. The handles shall be FRP composite with a black matt finish. All doors shall include keyed alike locks that are designed to prevent accidental lockout.

The interior latches shall be black flush paddle type, which are incorporated into an upper door panel.

DOOR LOCKS

The entry doors shall include an independent manual door lock actuated through a toggle switch located on the interior of the cab door near the paddle handle or by using a Trimark key through the exterior of the door.

DOOR LOCK LH REAR CAB COMPARTMENT

The driver side rear compartment shall feature a manual door lock.

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DOOR LOCK RH REAR CAB COMPARTMENT

The officer side rear compartment shall feature a manual door lock.

GRAB HANDLES

The cab shall include one (1) each 18.00 inch knurled, anti-slip, one-piece exterior assist handle behind each cab door. The assist handle shall be made of 14 gauge 304- stainless steel and be 1.25 inch diameter to enable non-slip assistance with a gloved hand.

REARVIEW MIRRORS

Retrac West Coast style single vision mirrors, model 1171H 980-4 shall be provided and installed on each side of the cab. The mirrors shall measure 7.00 inches wide X 16.00 inches high. The mirrors shall be mounted to the cab doors with tubular stainless steel, swing away arms. The mirror glass shall be held in a plastic housing with a stainless steel back. The mirrors shall be heated, and remotely adjustable vertically and horizontally via four way actuation switches. The switches shall be mounted in the cab within easy reach of the driver. A manually adjusted 8" convex mirror is provided below the main mirror head for wider field of vision.

REARVIEW MIRROR HEAT SWITCH

The heated rearview mirrors shall be controlled through a rocker switch on the driver side dash.

TRIM LOWER SIDE

A stainless steel trim band, 12.00 inches high, with upper and lower black and chrome trim moldings, shall be installed on the lower exterior sides of the cab and doors. The trim shall be installed so that the top edge is even with the top of the front bumper, and shall be affixed without holes and fasteners.

CAB FENDER

Full width wheel well liners shall be installed on the extruded cab to limit road splash and enable easier cleaning. The two-piece liners shall consist of an inner liner 16.00 inches wide made of vacuum formed ABS composite and an outer fenderette 3.50 inches wide made of 14 gauge 304 polished stainless steel.

MUD FLAPS FRONT

The front wheel wells shall have mud flaps installed on them.

CAB EXTERIOR MODEL NAMEPLATE

The cab shall include custom "Metro Star" nameplates on the front driver and officer side doors.

CAB EXTERIOR FRONT & SIDE EMBLEMS

Each cab side shall include one (1) Spartan emblem installed on the outside of the cab above each front wheel well.

IGNITION

The master starting system, ignition system shall include chrome thumb turn switch which shall be mounted on the driver side of the cab to the left of the steering wheel on the dash. Each switch will be accompanied by (1) green LED indication light which shall light when the ignition is in the "ON" position and (1) for the master battery switch when in the "ON" position. The thumb turn switches shall also be accompanied by a chrome push button which shall only operate when both the master battery and ignition thumb switches are in the "ON" position.

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BATTERY

The single start electrical system shall include (6) Harris BCI 31 950 CCA batteries with a 210 minute reserve capacity and 4/0 welding type dual path starter cables per SAE J541. The cables shall have encapsulated ends with heat shrink and sealant.

BATTERY BOX

The batteries shall be contained within two (2) black powder coated steel battery boxes which shall be located on the driver and officer side of the chassis, securely bolted to the frame rails. The boxes shall include drain holes in the bottom for sufficient drainage of water and shall include phenolic board battery hold downs and a durable, Dry-Deck in the bottom of the tray under each battery to allow for air flow and drainage.

BATTERY CABLE

The starting system shall include cables which shall be protected by 275 degree F. minimum high temperature flame retardant loom, sealed and encapsulated at the ends with heat shrink and sealant.

BATTERY JUMPER STUD

The starting system shall include battery jumper studs. These studs shall be located in the forward most portion of the driver's side lower step. The studs shall allow the vehicle to be jump started, charged, or the cab to be raised in an emergency in the event of battery failure.

ALTERNATOR

The starting system shall include a 270 amp Leece Neville 12 volt alternator. The alternator shall include a self-excited integral regulator.

BATTERY CONDITIONER

A Kussmaul 1200 battery conditioner shall be supplied. The battery conditioner shall be mounted in the cab behind the driver's seat.

BATTERY CONDITIONER DISPLAY

A Kussmaul battery conditioner display shall be supplied. The battery conditioner display shall be mounted in front of the driver side door just below the windshield.

AUXILIARY AIR COMPRESSOR

A Kussmaul Auto Pump 120V air compressor shall be supplied. The air compressor shall be installed behind the officer's seat. The air compressor shall be plumbed to the air brake system to maintain air pressure.

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ELECTRICAL INLET CONNECTION

A Kussmaul 20 amp super auto-eject electrical receptacle shall be installed on the driver's side of the cab ahead of the front door. It shall automatically eject the plug when the starter button is depressed.

The U.L. maximum allowable amperage draw on receptacles is generally 80% of their listed rating, for example, the 20 amp receptacle should not carry more than 16 amp continuous load. When adding the different amperage draws of the components being installed on the chassis be sure to factor in whether the components will draw a continuous load or intermittent load.

Amp Draw Reference List:

Kussmaul 1000 Charger - 3.5 Amps

Kussmaul 1200 Charger - 10 Amps

Kussmaul 35/10 Charger - 10 Amps

1000W Engine Heater - 8.33 Amps

1500W Engine Heater - 12.5 Amps

120V Air Compressor - 4.2 Amps

ELECTRICAL INLET CONNECTION COLOR

The Kussmaul electrical inlet connection shall include a red cover.

HEADLIGHTS

The cab front shall include (4) rectangular halogen headlamps with separate high and low beams mounted in bright chrome bezels. The headlamps shall be equipped with the "Daytime Running" light feature, which shall illuminate the headlights to 80% brilliance when the ignition switch is in the "On" position and the parking brake is released.

The headlights shall be controlled through a rocker switch on the driver's dash.

HEADLIGHT LOCATION

The headlights shall be located on the front fascia of the cab directly below the front warning lights.

FRONT TURN SIGNALS

The front fascia shall include two (2) Whelen model 600 4.00 inch X 6.00 inch halogen amber arrow shaped turn signals shall be installed outboard of the warning lights in matching bezels located above the headlamps.

SIDE MARKER/TURN SIGNALS

The sides of the cab shall include (2) incandescent round side marker lights which shall be provided just behind the front cab radius corners.

MARKER AND ICC LIGHTS

In accordance with FMVSS, there shall be five (5) cab LED marker lamps designating identification, center and clearance provided. These lights shall be installed on the face of the cab within full view of other vehicles from ground level.

GROUND LIGHTS

Each door shall include an incandescent NFPA compliant ground lights mounted to the underside of the cab on each side of the driver and officer sides of the cab below each door. The lights shall include a polycarbonate lens, a housing which is vibration welded and a bulb which shall be shock mounted for extended life. The ground lighting shall be activated by the opening of the respective door as well as rocker switched.

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ENGINE COMPARTMENT LIGHTS

There shall be an incandescent NFPA compliant light mounted under the engine tunnel for area work lighting on the engine. The light shall include a polycarbonate lens, a housing which is vibration welded and a bulb which shall be shock mounted for extended life.

INTERIOR OVERHEAD LIGHTING

The cab shall include an incandescent dome lamp with a red and white lens located over each door. The dome lamps shall be rectangular in shape and shall measure 9.50 inches in length and approximately 5.00 inches wide including a black colored bezel. The white lamp shall be activated by its respective door when opened and both the red and white lamp shall be activated by an individual switch on the light.

A three (3) light module with dual map light shall be located in the headliner, over the engine tunnel.

DO NOT MOVE APPARATUS LIGHT

The front headliner of the cab shall include a red flashing light, located in the center for greatest visibility. The light shall be 6.00 inches long X 2.50 inches wide X 1.75 inches high and shall be clearly labeled "Do Not Move Apparatus". The light shall be interlocked for activation when a cab door is not firmly closed, an apparatus cabinet door is not closed and the parking brake is released.

MASTER WARNING SWITCH

The optical warning system shall be controlled by a master switch which shall include all "ON" and all "OFF" capability via a rocker switch on the main panel. Any warning light switches left in the "ON" position shall activate when the master switch is activated. This switch shall be clearly labeled for identification.

HEADLIGHT FLASHER

An alternating high beam headlamp flashing system shall be installed into the high beam headlamp circuit which shall allow the high beams to flash alternately from left to right.

Deliberate operator selection of high beams will override the flashing function until low beams are again selected. Per NFPA, these clear flashing lights will also be disabled "On Scene" when the park brake is applied.

ALTERNATING HEADLIGHT SWITCH

The flashing headlights shall be activated through a rocker switch on the main switch panel. The rocker switch shall be clearly labeled for identification.

INBOARD FRONT WARNING LIGHTS MODEL

The cab front fascia shall include dual Code 3 OsciLaser halogen warning lights which shall offer a simple and reliable rotating motion or an up and down movement while oscillating from side to side, both with a parabolic reflector for maximum output. The lights shall be mounted to the front fascia of the cab within a chrome bezel in the inboard position.

INBOARD FRONT WARNING LIGHTS COLOR

The front warning lights mounted on the fascia for the inboard position shall be red.

FRONT WARNING SWITCH

The front warning lights shall be controlled via rocker switch on the main panel. This switch shall be clearly labeled for identification.

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INTERSECTION WARNING LIGHTS MODEL

The chassis shall include two (2) Code 3 65BZ LED 4"x6" intersection warning lights, one (1) each side, which shall offer multiple flash patterns.

INTERSECTOR WARNING LIGHTS COLOR

The intersection lights shall be red.

INTERSECTION WARNING LIGHTS LOCATION

The intersection lights shall be mounted on the side of the cab on the front radius.

SIDE AND INTERSECTOR WARNING SWITCH

The side and intersector warning lights shall be controlled via rocker switch on the main panel. This switch shall be clearly labeled for identification.

ELECTRONIC SIREN CONTROL HEAD

A Code 3 Micro Com2 200 watt remote dual amplifier control head shall be provided and mounted on the dash in the switch panel in a location specific to the customer's needs. The siren shall feature remote switching for horn ring (if a horn ring siren selector switch is ordered), air horn available at any time, wail, yelp, hi-lo, radio broadcast, public address, noise canceling microphone, park kill, instant "ON", adjacent backlighting and scroll mode.

HORN RING SELECTOR SWITCH

A rocker switch shall be installed in the switch panel between the driver and officer to allow control to either the air horn or the electric horn from the steering wheel horn button. The electric horn shall sound by default when the selector switch is in either position which is in accordance with FMVSS requirement.

AIR HORN ACTIVATION

The air horn actuation shall be accomplished by the steering wheel horn button and a right side officer's mounted Linemaster model SP491-S81 foot switch. An air horn activation circuit shall be provided to the chassis harness pump panel harness connector.

BACK-UP ALARM

An ECCO model 575 backup alarm shall be installed at the rear of the chassis with an output level of not less than 107 dB. The alarm will automatically activate when the transmission is placed in reverse.

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INSTRUMENTATION

An ergonomically designed instrument panel shall be provided. The gauges shall be backlit with red LED lamps. All gauges shall be driven by stepper motor movements. The instrumentation system shall be multiplexed and shall receive engine and transmission information over the J1939 data bus to reduce redundant sensors.

The instrument panel shall contain the following gauges:

One (1) electronic tachometer shall be included. The scale on the tachometer shall read from 0 to 3000 RPM.

One (1) electronic speedometer with an integral LCD odometer/ trip odometer and hour meter shall be included. The speedometer shall have a dual scale with miles per hour (MPH) as the dominant scale and kilometers per hour (KPH) on the minor scale. The speedometer scale shall read from 0 to 90 MPH (0 to 140 KPH). The odometer shall display up to 9,999,999.9 miles. The trip odometer shall display up to 9,999.9 miles. The LCD screen shall also be capable of displaying certain diagnostic functions. The hour meter shall display engine hours of operation.

One (1) three function gauge with primary system, secondary system and fuel level shall be included. The scale on the air pressure gauges shall read from 0 to 140 pounds per square inch (PSI). The air pressure scales shall be non-linear to expand the scales in the region of normal operation. A red indicator light in the gauge shall indicate a low air pressure. The scale on the fuel level gauge shall read from empty to full. A yellow indicator light shall indicate low fuel at the quarter tank level.

One (1) four function gauge with engine oil pressure, coolant temperature, transmission oil temperature and a voltmeter shall be included. The scale on the engine oil pressure gauge shall read from 0 to 140 pounds per square inch (PSI). The engine oil pressure scale shall be non-linear to expand the scale in the region of normal operation. A red indicator light in the gauge shall indicate low engine oil pressure. The scale on the coolant temperature gauge shall read from 160 to 250 degrees Fahrenheit (F). A red indicator light in the gauge shall indicate high coolant temperature. The scale on the transmission oil temperature gauge shall read from 100 to 300 degrees Fahrenheit (F). A red indicator light in the gauge shall indicate high transmission oil temperature. The scale on the voltmeter shall read from 8 to 16 volts. A red indicator light shall indicate high or low system voltage.

The instrument panel shall contain an Enunciator Module that contains the following indicator lights. All indicator lights shall contain LED lamps.

RED LAMPS

Stop Engine - indicates critical engine fault. (5)

Park Brake - indicates park brake is set.

Volts - indicates high or low system voltage. (4)

Low Oil Press - indicates low engine oil pressure. (4)

High Coolant Temp - indicates excessive engine coolant temperature. (4)

High Trans Temp - indicates excessive transmission oil temperature. (4)

Low Air - indicates low air pressure in either system one or system two. (4)

Low Coolant Level - indicates low engine coolant level. (1) (5)

Air Filter - indicates excessive engine air intake restriction. (5)

Brake System Fault – indicates a failure in the brake system (hydraulic brake systems only). (5)

Seat Belt Indicator – indicates when a seat is occupied and corresponding seat belt remains unfastened.

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YELLOW LAMPS

Check Engine - indicates engine fault. (5)
Check Trans - indicates transmission fault. (5)
Wait to Start - indicates active engine air preheat cycle. (2) (5)
ABS - indicates anti-lock brake system fault. (5)
Water in Fuel - indicates presence of water in fuel filter. (1) (5)
Check Message Center – indicates there is a fault message present in the LCD digital display.
SRS – indicates a problem in the RollTek supplemental restraint system. (1) (5)
DPF – indicates a restriction of the diesel particulate filter. (3) (5)
HEST – indicates a high exhaust system temperature. (3) (5)
MIL – indicates an engine emission control system fault. (3) (5)
Low Fuel – indicates low fuel. (4)

GREEN LAMPS

Left and Right turn signal indicators.
Aux Brake Active - indicates secondary braking device is active. (1)
High Idle - indicates engine high idle is active. (1)
ATC – indicates low wheel traction for automatic tractions control equipped vehicles, also indicates mud/snow mode is active for ATC system. (1) (5)
OK to Pump – indicates the pump engage conditions have been met. (1)
Pump Engaged – indicates the pump is currently in use. (1)

BLUE LAMPS

High beam indicator.

The instrumentation system shall provide a constant audible alarm for the following situations:

Low air pressure.
Low engine oil pressure.
High engine coolant temperature.
High transmission oil temperature.
Low coolant level. (1)
High or low system voltage
Critical engine fault (Stop Engine).

The Check Message Center icon will illuminate and a message will be displayed in the LCD screen for the following situations:

Cab Ajar
Low Oil Level
Door Ajar
Engine Communication Error
Transmission Communication Error
ABS Communication Error
High Coolant Temp
Turn Signal Reminder (turn signal left on for more than one (1) mile)
Low Fuel
Low Oil Pressure
Low Coolant Level
Low Battery Voltage
High Battery Voltage
Low Primary Air Pressure
Low Secondary Air Pressure
High Trans Temp

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Build Specification

The instrumentation system will provide a continuous alarm for the following situations:

- Stop Engine
- Low Coolant Level (1)
- Brake System Fault
- Check Trans
- Check Engine
- ABS
- Engine Communications Error
- Transmission Communications Error
- ABS Communications Error
- Low Fuel
- Low Primary Air Pressure
- Low Secondary Air Pressure
- Low or High Battery Voltage
- High Trans Temp
- Low Oil Pressure
- High Coolant Temp

The instrumentation system will provide a 160 millisecond second alarm every 880 milliseconds for the following situations:

- Seat Belt
- Air Filter
- Water in Fuel (1)
- Cab Ajar
- Low Oil Level
- Door Ajar

The instrumentation system will provide a 160 millisecond second alarm every 5 seconds for the following situation:
Turn Signal Reminder (turn signal left on for more than one (1) mile)

- (1) Feature only available when optionally equipped.
- (2) Feature only available on engines with pre-heat capability.
- (3) Feature only on vehicles with diesel particulate filter (DPF).
- (4) Warning light is present in gauge.
- (5) A message in the LCD screen will also be displayed.

CAB EXTERIOR PROTECTION

The cab face shall have a removable plastic film installed over the painted surfaces to protect the paint finish during transport to the body manufacturer.

FIRE EXTINGUISHER

A 2.50 pound BC D.O.T approved fire extinguisher shall be shipped loose with the cab.

ROAD SAFETY KIT

The cab and chassis shall include one (1) emergency road side triangle kit.

DOOR KEYS

The cab and chassis shall include a total of four (4) door keys for the manual door locks.

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WARRANTY - CAB AND CHASSIS

The chassis manufacturer shall warrant to the original purchaser the custom fire truck chassis for a period of twelve (12) months. The warranty period shall commence on the date the vehicle is delivered to the original purchaser and continue for twelve (12) months thereafter. The warranty shall include conditional items listed in the detailed warranty document which may be provided upon request.

OPERATORS AND PARTS LIST MANUAL

There shall be one (1) chassis operator's manual which includes a parts list including wiring and air plumbing diagrams provided and shipped loose with the vehicle. All standard wiring and plumbing diagrams shall be created specifically to the chassis model.

ENGINE AND TRANSMISSION OPERATION MANUALS

There shall be one (1) set of engine operation and maintenance manuals and one (1) set of transmission operation manuals specific to the models ordered included with the final vehicle in the ship loose items.

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CHASSIS MODIFICATIONS

LUBRICATION PLATE

A permanent plate shall be installed in the Driver's compartment which indicates the type and quantity of the following fluids in the vehicle:

- Engine Oil
- Engine Coolant
- Transmission Fluid
- Drive Axle Fluid
- Air Conditioning Refrigerant, Air Conditioner Oil
- Power Steering Fluid
- Generator

VEHICLE DATA PLATE

A permanent plate shall be installed in the Driver's compartment which indicates the following:

- Filter Part Numbers for the Engine, Transmission, air and fuel systems
- Serial Number for the Engine and Transmission
- Delivered Weights of the Front and Rear Axles
- Paint Code Brand and Code
- Body Builder Project Number

OVERALL HEIGHT PLATE

There shall be a placard located in direct view of the Driver which shall indicate the overall height of the vehicle.

PERSONNEL CAPACITY

There shall be a placard mounted in the Driver's compartment which specifies the maximum number of personnel the vehicle is design to carry per NFPA standards. The placard shall be located in clear view of the Driver.

ACCIDENT PREVENTION

If there is a rear bumper extension of 8" or more, there shall be a placard on the rear face of the body, in clear sight from the ground, which reads, "WARNING - DO NOT RIDE ON STEPS OR DECK AREAS WHILE THE APPARATUS IS IN MOTION. DEATH OR SERIOUS INJURY MAY RESULT".

CAB SEATING POSITION LIMITS

One (1) label shall be installed in the cab to indicate seating positions for firefighters. A weight allowance of 250 pounds for each shall be factored into the gross vehicle weight rating of the chassis.

EXHAUST

The exhaust system shall be as provided by cab/chassis manufacturer. No other alternation or modifications are required.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

TRANSVERSE COMPARTMENT MODIFICATION

The transverse area of the cab chassis shall be modified with the following changes:

- There shall be one (1) removable ladder provided. The ladder shall be designed to securely attach to the compartment floor for use in accessing stored items in the compartment.
- There shall be four (4) exterior handrails approximately 36" long provided. The handrails shall be located one (1) on each side of the transverse ROM door opening, for a total of two (2) per side.

RADIO ANTENNA INSTALLATION

There shall be one (1) radio antenna mount provided and installed on the roof of the cab/chassis. The end of the radio antenna shall be routed to the drivers side headliner area of the cab and attached to the Inter-Canyon Fire Rescue supplied 800Mhz radio.

Due to multiple configurations of antenna whips, the Manufacturer shall provide the antenna base, and Inter-Canyon Fire Rescue shall provide the whip.

RADIO INSTALLATION

There shall be one (1) Inter-Canyon Fire Rescue supplied 800Mhz radio installed in the cab/chassis. The radio shall be located in the headliner area above the drivers position, justified towards the center of the cab and wired for 12 volt switched battery power and ground. The radio shall be mounted using a standard radio mounting bracket as supplied by the radio manufacturer, with no custom enclosure provided.

DAVID CLARK INTERCOM SYSTEM

The following Manufacturer supplied David Clark intercom system components shall be installed to enhance Command and Communications operations:

- One (1) model U3800 base unit
- One (1) H3441 headset at the driver position
- One (1) H3442 headset at the officer position
- Two (2) remote PTT buttons, one (1) located on the transmission touch pad selector housing on the driver side of the cab, and one (1) located on the officer side switch panel
- One (1) radio interface module for Inter-Canyon Fire Rescue supplied 800Mhz radio
- Two (2) mounting hooks, one (1) for each headset

MUDFLAPS

There shall be rubber mudflaps furnished and installed behind each set of tires.

FUEL FILL

There shall be one (1) Cast Products fuel fill door located in the streetside exterior wheel well panel, behind the rear axle. The fill door shall have a spring-loaded hinged door and a permanent label with the text "DIESEL FUEL ONLY".

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Water Tender

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BODY CONSTRUCTION

3/16" ALUMINUM BODY

The body shall be fabricated of aluminum extrusions, smooth aluminum sheet and aluminum treadplate and bolted to the aluminum subframe structure.

The fabrication of the tanker body shall be constructed from aluminum 3003H-14 alloy treadplate. This shall include compartment front panels, vertical side sheets, rear panels and compartment doorframes.

The body compartment floors and shall be constructed with not less than 3/16" (.187) aluminum 3003H-14 smooth plate. Interior compartment dividing walls shall be constructed with not less than 1/8" (.125) aluminum 3003H-14 smooth plate.

The door side frame openings shall be formed "C" channel design. An electrical wiring conduit raceway running the full length of exterior compartments shall be provided. This raceway shall contain all 12 volt wiring running to the rear of the apparatus, permitting easy accessibility to wiring.

The compartments shall be an integral part of the body construction. Compartment floors from front of body to ahead of rear axle, also from rear axle to rear of body shall be single one-piece sections. Compartment floors shall be preformed, then positioned in body and welded into final position.

Compartment floors shall have a "sweep-out" design with door opening threshold positioned lower than compartment floor, permitting easy cleaning of compartments. Angles, lips, or door moldings are not acceptable in the base of compartment door opening. One-way rubber drain valves shall be provided in compartment floors so that a water hose may be used to flush-out compartment area.

All seams in sheet metal below frame, and around the rear wheel well area shall be welded continuous to prevent moisture from entering compartments. All other interior seams and corners shall be sealed with silicone based caulk prior to painting.

Only stainless steel bolts, nuts, and sheet metal screws shall be used in mounting exterior trim, hardware and equipment.

Exterior compartments shall have louvers in lower back wall of compartment for ventilation.

BODY SUBFRAME

To assure proper body alignment and clearance, the body sub frame shall be constructed directly on the chassis.

The chassis frame rails shall be fitted with 1/4" custom extruded UHMW polyethylene rail cap to isolate the body frame members from direct contact with chassis frame rails.

The body sub frame shall be constructed from 6061T6 aluminum alloy tubing. Sub frame shall consist of two (2) 2" x 6" x 1/4" aluminum tubes, the same width as the chassis frame rails, NO EXCEPTION. Welded to this tubing shall be cross members of 2" x 6" x 1/4" aluminum. These cross members shall extend the full width of the body to support the compartments. Cross members shall be located at front and rear of the body, below compartment divider walls, and in front and rear of wheel well opening. Additional aluminum cross members shall be located as necessary to support walkway or heavy equipment.

To form the frame, the tubing shall be beveled and welded at each joint using 5356 aluminum alloy welding wire.

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Build Specification

BODY MOUNTING

The body sub frame shall be fastened to the chassis frame with a minimum of six (6) spring loaded body mounts. Each mount shall be configured using a two-piece encapsulated slide bracket. The two (2) brackets shall be fabricated of heavy duty 1/4" thick steel and shall have a powder coat finish to prevent any corrosion. Each mounting assembly shall utilize two (2) 5/8" diameter x 6" long grade 8 bolts and two (2) heavy duty springs. The assembly design shall allow the body and sub frame to act as one (1) component, separate from the chassis. As the chassis frame twists under driving conditions, the spring mounting system shall eliminate any stress from being transferred into the body. The spring loaded body mounts shall also prevent frame side rail or body damage caused by unevenly distributed stress and strains due to load and chassis movement.

REAR STEP BUMPER

The full width rear bumper shall be constructed from 2" x 2" x 1/4" aluminum tubing frame and covered with 3/16" NFPA compliant aluminum tread plate. The bumper shall extend from the rear vertical body panel with a length sufficient to cover the rear dump chute by at least 3" and provide a rear step with a minimum of 1/2" space at body for water drainage.

REAR TOW EYES

There shall be two (2) heavy duty rear mounted tow eyes securely attached to the chassis frame and mounted above the rear bumper. The tow eyes shall be fabricated from 1" thick steel plate and shall have a black powder coat finish.

GROUND LIGHTS

Two (2) OnScene Solutions 9" LED Nightstik ground lights shall be mounted below the rear bumper.

WHEEL WELL EXTERIOR PANEL

The exterior panel of the body wheel well enclosure shall be constructed from 3/16" aluminum treadplate panels.

STAINLESS STEEL BODY FENDERS

The body wheel well openings shall be provided with round radius, polished stainless steel fenderettes. The fenderettes shall be bolted and easily replaceable if damaged. The fenderettes shall be installed using a rubber gasket to reduce buildup of moisture and/or debris.

WHEEL WELL LINERS

The wheel wells shall be provided with an easily removable 1/8" polymer, full depth circular inner fender liner. The inner liner shall be bolted to the wheel well with stainless steel bolts and spaced away from the wheel well so the liner will not accumulate dirt or water.

BODY UNDERCOATING

The entire underside of apparatus body shall be sprayed with black automotive undercoating. Undercoating shall cover all areas to retard corrosion under the apparatus.

UNDERCOAT WARRANTY

The undercoating shall be provided with a warranty by its manufacturer for the lifetime of the vehicle. The re-spray warranty shall be transferable between vehicle owners. Should the coating applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

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Build Specification

COMPARTMENT INTERIOR FINISH

The interior of all exterior body compartments shall be a "Maintenance Free" smooth unpainted finish. All body seams shall be finished with a caulk sealant for both appearance and moisture protection.

REFLECTIVE STRIPE

All retroreflective materials shall conform to the requirements of ASTM D 4956, *Standard Specification for Retroreflective Sheeting for Traffic Control*, Section 6.1.1 for Type I Sheeting.

All retroreflective materials used that are colors not listed in ASTM D 4956, Section 6.1.1, shall have a minimum coefficient of retroreflection of 10 with observation angle of 0.2 degrees and entrance angle of -4 degrees.

Any printed or processed retroreflective film construction used shall conform to the standards required of an integral colored film as specified in ASTM D 4956, Section 6.1.1.

REFLECTIVE STRIPE - CAB FRONT

The front center section of the front bumper shall have a Chevron style reflective stripe layout. The reflective material cover as much of the rear panels as possible. The reflective shall alternate colors in 6" strips.

- The stripe material shall be 3M Diamond Grade.
- This reflective Chevron stripe shall alternate red and yellow in color.

REFLECTIVE STRIPE - CAB SIDE

A retroreflective stripe(s) shall be affixed to at least 50 percent of the cab and body length on each side.

The stripe or combination of stripes shall be a minimum of 6 in. total width.

The 10 in. (254 mm) wide stripe or combination of stripes shall be permitted to be interrupted by objects (i.e., receptacles, cracks between slats in roll up doors) provided the full stripe is seen as conspicuous when approaching the apparatus.

- The stripe material shall be 3M Scotchcal 680.
- This reflective stripe shall be white in color.

There shall be a 2" stripe located on the top and bottom edges of the main stripe.

- This reflective stripe shall be blue in color.

REFLECTIVE STRIPE - REAR OF BODY

The flat surface of the water tank at the rear of the body shall have a Chevron style reflective stripe layout. The reflective material shall cover as much of the surface as possible. The reflective shall alternate colors in 6" strips.

- The stripe material shall be 3M Diamond Grade.
- This reflective Chevron stripe shall alternate red and yellow in color.

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Build Specification

LETTERING

The following lettering shall be furnished and installed on the completed unit:

FRONT OF CAB LETTERING

There shall be forty-six (46) 2-1/2" high reflective letters furnished and installed on the vehicle. The letters shall state: "INTER-CANYON FIRE/RESCUE"

- This reflective lettering shall be white in color.

There shall be six (6) 5" high reflective letters furnished and installed on the vehicle. The letters shall state: "671" on one vehicle and "672" on the other.

- This reflective lettering shall be white in color.

CAB SIDE LETTERING

There shall be forty-six (46) 4-1/2" high reflective letters furnished and installed on the vehicle. The letters shall state: "INTER-CANYON FIRE RESCUE"

- This reflective lettering shall be white in color.

There shall be six (6) 7-3/4" high reflective letters furnished and installed on the vehicle. The letters shall state: "671" on one vehicle and "672" on the other.

- This reflective lettering shall be white in color.

REAR BODY LETTERING

There shall be three (3) 5" high reflective letters furnished and installed on the vehicle. The letters shall state: "671" on one vehicle and "672" on the other.

- This reflective lettering shall be white in color.

CUSTOMER SUPPLIED DECALS

There shall be two (2) Inter-Canyon Fire Rescue door decal(s) installed on the vehicle, located on the cab doors.

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Build Specification

EXTERIOR COMPARTMENT DOORS

ROLL-UP DOOR CONSTRUCTION - ROBINSON (ROM)

The apparatus shall be equipped with Robinson Series III roll-up exterior compartment doors. Robinson roll-up doors shall be complete with the following features;

- Doors shall be front roll with drum positioned at upper front portion of compartment to afford maximum clearances and head room for mounting equipment to ceiling of compartment
- There shall be a non-abrasive side brush seals
- Magnetic door ajar system must be integrated in lift bar handle and the retainer block to signal open door. No mechanical switches or switches interior to the compartment shall be used
- Every slat must have interlocking end shoes to prevent slat from moving side-to-side and binding the door
- Between each slat must be a co-extruded PVC inner seal to prevent metal-to-metal contact and to repel moisture. This inner seal is not visible to detract from appearance of door
- Slat are to have interlocking joints with a folding locking flange to provide security and prevent penetration by sharp objects
- Slat to be double-wall extrusion 1.366" high by .315" thick. Exterior surface to be flat and interior surface to be concave to prevent loose equipment from interfering with door operation
- Latch system to be a full width one piece lift bar operable by one hand
- Two inch wide finger pull integrated into the bottom rail extrusion for easy one hand opening and closing
- Clip system that connects the curtain slats to the operator drum which allows for easy tension adjustment without tools
- Each roll-up door shall have a four inch diameter counterbalance operator drum to assist in lifting the door.
- Track shall be one-piece aluminum that has an attaching flange and finishing flange incorporated into its design
- Drip rail will have specially designed seal that prevents the seal from scratching the door
- Bottom rail extrusion must have smooth back to prevent loose equipment from jamming the door
- Bottom rail to have "V" shaped double seal to prevent water and debris from entering the compartment
- Standard replacement parts to be shipped from the United States and available in as little as 48 hours

Each shutter door decrease the compartment door frame opening approximately 2.00" in width and approximately 4.50" in height for the bottom section of door assembly.

EXTERIOR ROLL-UP DOOR FINISH - SATIN

The roll-up doors shall have a satin aluminum finish on the door slats and the door trim components.

HINGED DOOR CONSTRUCTION

The compartment doors shall be all aluminum 3003H-14 alloy construction. The exterior panel shall be of 1/8" thickness tread plate aluminum with no interior panel.

The doors shall be flush mounted so that the outer surface is in line with the side body surface.

Compartment door openings shall be sealed with closed cell automotive type rubber molding to provide a weather resistant seal around door. In addition, rubber molding shall be provided along hinge to prevent moisture entry.

Hinged compartment doors have 14 gauge stainless steel hinge, with 1/4" stainless steel pin. The hinge shall be bolted to the door and body with stainless steel machine screws. A polyester barrier film gasket shall be placed between stainless steel hinge and any dissimilar metals as necessary.

Drip rails shall be installed above all compartment door openings. Drip rails shall be completely removable for easy replacement if necessary.

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COMPARTMENT HEIGHT

The left and right side body compartments shall be approximately 40" high.

COMPARTMENT DEPTH

The left and right side body compartments shall be approximately 23" deep.

STREETSIDE COMPARTMENT - FRONT (S1)

The interior useable compartment width shall be approximately 20.0" wide.

The compartment door opening shall be approximately 18.0" wide.

This compartment shall have a single vertically hinged tread plate door with two (2) SouthCo push button latches.

- There shall be NO keyed lock(s) on this hinged compartment door.

Compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT COMPONENTS

- The top area of compartment shall include boxed in area approximately 18" high for enclosed storage space, the lower area of the compartment shall be open to allow access to the cab/chassis batteries.

STREETSIDE COMPARTMENT – AHEAD OF REAR WHEEL (S2)

The interior useable compartment width shall be approximately 67.0" wide.

The compartment door opening shall be approximately 63.0" wide.

This compartment shall have a ROM roll-up door with an exterior satin aluminum finish.

- There shall be NO keyed lock on this roll-up compartment door.

Compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT COMPONENTS

- There shall be vertically mounted shelf trac for shelving installation.
- There shall be one (1) vertical compartment partition dividing compartment into left and right sides located aft of the specified pump operators panel.
- There shall be one (1) louvered compartment vent installed on the back wall of the compartment.
- There shall be one (1) adjustable shelf/shelves approximately 23" deep located on the right side of the vertical partition.
- There shall be one (1) horizontally mounted OnScene Solutions LED Nightstik light fixture installed on the ceiling of the compartment. The light shall be controlled by an "On-Off" switch activated by the compartment door.
- There shall be one (1) pump operators panel located in the forward portion of the compartment.

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CURBSIDE COMPARTMENT - FRONT (C1)

The interior useable compartment width shall be approximately 20.0" wide.

The compartment door opening shall be approximately 18.0" wide.

This compartment shall have a single vertically hinged tread plate door with two (2) SouthCo push button latches.

- There shall be NO keyed lock(s) on this hinged compartment door.

Compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT COMPONENTS

- The top area of compartment shall include boxed in area approximately 18" high for enclosed storage space, the lower area of the compartment shall be open to allow access to the cab/chassis batteries.

CURBSIDESIDE COMPARTMENT – AHEAD OF REAR WHEEL (C2)

The interior useable compartment width shall be approximately 67.0" wide.

The compartment door opening shall be approximately 63.0" wide.

This compartment shall have a ROM roll-up door with an exterior satin aluminum finish.

- There shall be NO keyed lock on this roll-up compartment door.

Compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT COMPONENTS

- There shall be vertically mounted shelf trac for shelving installation.
- There shall be one (1) vertical compartment partition dividing compartment into left and right sides.
- There shall be two (2) louvered compartment vents installed on the back wall of the compartment.
- There shall be one (1) adjustable shelf/shelves approximately 23" deep located on the right side of the vertical partition.
- There shall be one (1) horizontally mounted OnScene Solutions LED Nightstik light fixture installed on the ceiling of the compartment. The light shall be controlled by an "On-Off" switch activated by the compartment door.

REAR COMPARTMENT

There shall be no compartment located on the rear of the body.

HARD SUCTION MOUNTING

There shall be three (3) horizontally mounted aluminum hard suction hose trays with spring loaded hose clamps provided on the curbside of the water tank and above the lower compartments.

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PORTABLE WATER TANK MOUNTING SYSTEM

There shall be one (1) ZICO Quic-lift, electrically operated folding tank storage carrier with stainless steel cover provided on the curbside of the water tank and above the lower compartments to carry a portable folding tank. The tank carrier shall hold the folding tank in the vertical position for travel, and fold down over the lower body side for loading and unloading. The folding tank carrier shall have two high strength aluminum casting sets and dual Warner 12-volt linear actuators. The linear actuators shall be controlled with a weather-tight momentary switch located on curbside of the body, under the specified cross lays. There shall be a reinforcement plate installed on the compartment top where the folding tank carrier is attached. The Quic-lift system shall be capable of being lowered manually in the event of electrical failure.

SIDE BODY PROTECTION - RUB RAIL

There shall be side rub rails provided below the compartment door openings on both the streetside and curbside. The rub rail shall be fabricated from 6063 extruded aluminum, measuring approximately 2-3/4" high x 1-3/8" thick with tapered aluminum end caps. The rub rail shall be bolted to the body using stainless steel bolts and 1-1/2" diameter x 5/8" thick rubber mount isolators to prevent damage to the body. The rub rails shall incorporate LED clearance marker lighting recessed into the rail fascia to avoid damage to the light in case of impact. The rub rail shall have an accessory mounting track integrated into the backside of the rail to allow mounting of accessories such as ground lighting.

WATEROUS CLVK TWO STAGE PUMP

A Waterous model CLVK 500 GPM single stage centrifugal fire pump shall be designed to mount between the chassis frame rails and shall be chassis transmission power take-off driven.

Pump Housing

The pump and related parts shall be of fine grain alloy cast iron. All moving parts in contact with water shall be of high quality bronze or stainless steel.

Impellers

Pump impellers shall be hard, fine grain bronze, hand ground and individually balanced and be of sufficient size and design to provide ample reserve capacity utilizing minimum horsepower. Impeller clearance rings shall be bronze, easily renewable without replacing impellers or pump volute body.

Impeller Shaft

The pump and drive shafts shall be corrosion resistant alloy steel, heat treated. Each shaft shall be rigidly supported by deep groove ball bearings and shall have a retaining oil seal.

Pump Transmission

The drive unit shall be of positive gear type for low maintenance. The driver gear shall be of heat treated alloy steel, spur-cut design.

Pump Mounting

The pump shall be bolted to steel angles and channel that are bolted directly to the chassis side rails, using grade 8 bolts.

Driveline

Fire pump shall be driven by a heavy duty 10 bolt PTO capable of enough torque to operate the fire pump at rated capacity for continuous duty. The PTO shall be of a "Hot Shift" style.

Hollow-tube drivelines and universals shall be properly matched to the engine and transmission output torque ratings.

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FIRE PUMP MECHANICAL SHAFT SEAL

The Waterous fire pump shall be equipped with self-adjusting, maintenance free, 'mechanical shaft seal' which is designed to be functional in the unlikely event of a seal failure.

IMPELLER HUBS

The Waterous fire pump impeller hubs shall be standard bronze type.

PTO PUMP SHIFT SPECIFICATIONS

An air powered PTO pump shift shall be installed in the cab driver's area where not subject to accidental engagement. The pump shift system shall permit stationary pumping operations.

The following indicator lights shall be included with pump shift.

1. A green indicator light, labeled "PUMP ENGAGED" shall indicate pump shift has successfully been completed.
2. A green indicator light, labeled "OK TO PUMP" shall indicate the chassis transmission is in proper gear and parking brake is engaged.
3. Pump shift and interlocks shall comply with applicable sections of the NFPA standards.
4. The pump shift shall have an instruction label and nameplate to indicate proper pump shift instructions.

FIRE PUMP PRIMING SYSTEM

A Waterous model number VPES electrically driven, positive displacement, rotary vane type priming pump shall be installed. The system shall be activated with a manual pull type control.

The pump shall be capable of taking suction and discharging water with a lift of 10 feet in not more than 30 seconds with the pump dry, through 20 feet of suction hose of appropriate size. The priming system shall comply to applicable sections of NFPA standards.

The primer shall be automatically lubricated from a five (5) quart oil reservoir located in an area where it can be easily serviced.

MIDSHIP FIRE PUMP DRIVESHAFTS AND INSTALLATION

The midship PTO fire pump shall be installed and shall include installation of the fire pump, modification and/or fabrication of new drivelines and all pump-mounting brackets. The PTO drive shaft(s) shall be spin balanced prior to final installation.

FACTORY FIRE PUMP TEST

The fire pump shall undergo factory pump certification tests per applicable sections of NFPA standards, prior to delivery of the completed apparatus.

The factory pump testing certificate shall be furnished with the apparatus on delivery.

HIGH ALTITUDE FIRE PUMP TEST

The pump shall undergo special high altitude tests per applicable sections of NFPA standards, prior to delivery of the completed apparatus. The altitude for the delivered apparatus shall be: 5,000 feet above sea level.

The high altitude pump testing certificate shall be furnished with the apparatus on delivery.

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FIRE PUMP TEST LABEL

A fire pump performance and rating label shall be installed on the fire apparatus pump panel. The label shall denote levels of pump performance and testing completed at factory. These shall include GPM at net pump pressure, RPM at such level, and other pertinent data as required by applicable NFPA standards. In addition, the pressure control device, tank to pump flow tests, and other required testing shall be completed.

In addition, the entire pump, suction and discharge passages shall be hydrostatically tested to a pressure as required by applicable NFPA standards. The pump shall be fully tested at the pump manufacturer's factory to the performance specifications as outlined by applicable NFPA standards. Pump shall be free from objectionable pulsation and vibration.

If applicable, the fire pump shall be tested and rated as follows:

- 100% of rated capacity at 150 pounds net pressure.
- 70% of rated capacity at 200 pounds net pressure.
- 50% of rated capacity at 250 pounds net pressure.
- 100% or rated capacity at 165 pounds net pressure.

FIRE PUMP COOLING

The fire pump shall be equipped with 3/8" cooling line from the pump to the water tank. This re-circulation line shall be controlled by a pump panel control valve with nameplate label noting it as the "fire pump bypass cooler". There shall be a check valve installed in the pump cooler line to prevent tank water from back flowing into the pump when it is not in use.

CHASSIS ENGINE HEAT EXCHANGER COOLING SYSTEM

The apparatus shall be equipped with a heat exchanger for supplementary chassis engine cooling during fire pump operations. A manually opened valve, mounted at the operator's panel, shall direct water from the fire pump to the heat exchanger that is mounted in the engine radiator cooling hose. The system shall provide cooling water from the fire pump to circulate around the engine radiator coolant without mixing or coming in direct contact with the engine coolant. The unit shall be installed by the chassis manufacturer and connected to the plumbing system by the fire apparatus manufacturer.

A nameplate label shall be installed on the pump panel noting "engine cooling system" with "on-off" opening directions noted.

PUMP PLUMBING SYSTEM

The fire pump plumbing system shall be of rigid or flexible piping with stainless steel fittings. Victaulic couplings shall be installed to permit flexing of the plumbing system and allow for quick removal of piping or valves for service. Flexible hose couplings shall be threaded stainless steel or Victaulic connections.

The fire pump and plumbing shall be hydrostatically tested in compliance to applicable sections of NFPA standards, with test results submit with the delivery documentation.

STAINLESS STEEL INTAKE MANIFOLD

The suction manifold assembly shall be fabricated with Schedule #10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The suction manifold assembly shall have radiused sweep elbows to minimize water turbulence into the suction volute. The suction manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

The stainless steel manifold assembly shall have a ten (10) year warranty.

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STAINLESS STEEL DISCHARGE MANIFOLD

The discharge manifold assembly shall be fabricated with Schedule #10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The discharge manifold assembly shall have radiused sweep elbows to minimize water turbulence into the discharge header. The manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

The stainless steel manifold assembly shall have a ten (10) year warranty.

AUTOMATIC LOW POINT DRAINS

The plumbing system shall be equipped with ¾" automatically operated low point drain valves to allow total draining of the fire pump plumbing system.

HOSE THREADS

The hose threads shall be National Hose Thread (NHT) on all base threads on the apparatus intakes and discharges.

STREETSIDE PUMP PANEL - 4" NHT to 6" STORTZ UNGATED INTAKE

One (1) 4" Male NHT to 6" STORTZ suction adapter shall be installed on the streetside pump panel to supply the fire pump from an external water supply.

One (1) 6" chrome plated STORTZ plug shall be provided. The plug shall be equipped rocker lugs and chain or cable securement.

STREETSIDE PUMP PANEL - 2-1/2" GATED INTAKE

One (1) 2-1/2" gated suction intake shall be installed on streetside pump panel to supply the fire pump from an external water supply. The control valve shall be a quarter turn ball valve and shall have 2-1/2" NHT female threads of chrome plated brass. A color coded nameplate label shall be provided adjacent the control handle.

One (1) 2-1/2" chrome plated plug with rocker lugs and chain or cable securement shall be provided.

The specified valve shall be an Elkhart EB25 Series two and one half inch (2-1/2") ball valve. For valve actuation, the specified intake shall be equipped with one (1) manually operated swing type manual control located adjacent to the intake.

WATER TANK TO PUMP LINE

One (1) 3" water tank to fire pump line shall be provided with a full flow quarter turn ball valve, 3" piping, and with flex hose and stainless steel hose clamps. The tank to pump line shall be equipped with a check valve to prevent pressurization of the water tank. A color coded nameplate label shall be provided adjacent the control handle.

The line shall be flow tested during the fire pump testing and shall meet applicable requirements of NFPA standards.

The specified valve shall be an Elkhart EB30 three inch (3") ball valve. For valve actuation, the specified intake shall be equipped with a side mount valve control. The ergonomically designed 1/4 turn push-pull T-handle shall be chrome plated zinc with recessed labels for color coding and signage. The gear-control rod, double laminated locking clips, and rod housing shall be stainless steel and provide true positive lock that will eliminate valve drift. Bronze and Teflon impregnated stainless steel bushings in both ends of rod housing shall eliminate rod deflection, never need lubrication and ensure consistent long-term operation.

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FIRE PUMP TO WATER TANK FILL LINE

One (1) 2-1/2" fire pump to water tank refill and pump bypass cooler line shall be provided. The valve shall be a full flow quarter turn ball valve with 2-1/2" piping and flex hose to tank. A color coded nameplate label shall be provided adjacent the control handle.

The specified valve shall be an Elkhart EB25 two and one-half inch (2-1/2") ball valve. For valve actuation, the specified discharge shall be equipped with a side mount valve control. The ergonomically designed 1/4 turn push-pull T-handle shall be chrome plated zinc with recessed labels for color coding and signage. The gear-control rod, double laminated locking clips, and rod housing shall be stainless steel and provide true positive lock that will eliminate valve drift. Bronze and Teflon impregnated stainless steel bushings in both ends of rod housing shall eliminate rod deflection, never need lubrication and ensure consistent long-term operation.

INTAKE RELIEF/DUMP VALVE

One (1) Elkhart Model 40, 2-1/2" intake relief/dump valve preset at 125 psi shall be permanently installed on the suction side of the fire pump. The valve shall have an adjustment range of 75 psi to 250 psi, and shall be designed to automatically self-restore to a non-relieving position when excessive pressure is no longer present.

Discharge side of the intake relief valve shall be plumbed to the side the apparatus, away from the pump operator, and shall terminate with a 2-1/2" NHT male thread. The outlet shall be marked with an engraved tag "Intake pressure relief outlet - Do Not Cap".

STREETSIDE PUMP PANEL - 2-1/2" DISCHARGE

One (1) 2-1/2" discharge shall be installed on the streetside pump panel area and shall be controlled by a quarter turn ball valve. The discharge shall have 2-1/2" NHT male hose threads and a chrome plated 45 degree elbow with rocker lugs and 2-1/2" NST swivel female x 2-1/2" NHT male hose threads. A color coded nameplate label shall be provided adjacent the control handle.

One (1) 2-1/2" NHT rocker lug chrome plated vented cap and cable or chain securement shall be provided.

The specified valve shall be an Elkhart EB25 Series two and one half-inch (2-1/2") ball valve. For valve actuation, the specified discharge shall be equipped with one (1) manually operated swing type manual control located adjacent to the discharge.

One (1) 2-1/2" NoShok pressure gauge with stainless steel bezel rated at 30"-0-400 PSI shall be provided. The gauge shall include a color coded label and be installed on the pump instrument panel. The face of the gauge shall have a white dial with black letters.

CURBSIDE SIDE PUMP PANEL - 2-1/2" DISCHARGE

One (1) 2-1/2" discharge shall be installed on the area ahead of the curbside body compartment and shall be controlled by a quarter turn ball valve. The discharge shall have 2-1/2" NHT male hose threads and a chrome plated 45 degree elbow with rocker lugs and 2-1/2" NST swivel female x 2-1/2" NHT male hose threads. A color coded nameplate label shall be provided adjacent the control handle.

One (1) 2-1/2" NHT rocker lug chrome plated vented cap and cable or chain securement shall be provided.

The specified valve shall be an Elkhart EB25 Series two and one half-inch (2-1/2") ball valve. For valve actuation, the specified discharge shall be equipped with one (1) manually operated swing type manual control located adjacent to the discharge.

One (1) 2-1/2" NoShok pressure gauge with stainless steel bezel rated at 30"-0-400 PSI shall be provided. The gauge shall include a color coded label and be installed on the pump instrument panel. The face of the gauge shall have a white dial with black letters.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

PUMP PANEL CROSS LAYS - 2" DISCHARGES

Two (2) foam capable 2" discharges shall be installed on the front side of the pump panel area and shall be controlled by quarter turn ball valves. The discharges shall have 2" NHT male hose threads and chrome plated 2" NHT chiksan swivels with 1-3/4" NHT male hose thread reducers. Color coded nameplate labels shall be provided adjacent the control handles.

The specified valves shall be Elkhart EB25 Series two inch (2") ball valves. For valve actuation, the specified discharges shall be equipped with a side mounted valve controls. The ergonomically designed 1/4 turn push-pull T-handles shall be chrome plated zinc with recessed labels for color coding and signage. The gear-control rod, double laminated locking clips, and rod housings shall be stainless steel and provide true positive lock that will eliminate valve drift. Bronze and Teflon impregnated stainless steel bushings in both ends of rod housings shall eliminate rod deflection, never need lubrication and ensure consistent long-term operation.

Two (2) 2-1/2" NoShok pressure gauges with stainless steel bezels rated at 30"-0-400 PSI shall be provided. The gauges shall include a color coded labels and shall be installed on the pump instrument panel. The face of the gauges shall have white dials with black letters.

The specified cross lays shall include removable 1/8" smooth aluminum trays with roller assemblies to aid in installing hose loads.

MASTER INTAKE GAUGE

One (1) 4" NoShok master intake pressure gauge with stainless steel bezel rated at 30"-0-600 PSI shall be provided on the pump operators panel.

MASTER DISCHARGE GAUGE

One (1) 4" NoShok master discharge pressure gauge with stainless steel bezel rated at 30"-0-600 PSI shall be provided on the pump operators panel.

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Water Tender

Build Specification

HYPRO FOAM PRO 1601 FOAM SYSTEM

One (1) Foam Pro part number S106-1601--02 electronic foam system shall be provided. The system shall be designed for use with Class A foam concentrate. The foam proportioning operation shall be designed for direct measurement of water flows and shall remain consistent within the specified flows and pressures. The system shall be capable of accurately delivering foam solution as required by applicable sections of the NFPA standards.

The system shall be equipped with a control module suitable for installation on the pump panel. There shall be a microprocessor incorporated within the motor driver that shall receive input from the system's flow meter, while also monitoring the foam concentrate pump output. The microprocessor shall compare the values to ensure that the desired amount of foam concentrate is injected onto the discharge side of the fire pump. A "foam capable" paddlewheel-type flow meter shall be installed in the discharge side of the piping system.

The control module shall enable the pump operator to:

1. Activate the foam proportioning system
2. Select the proportioning rates from 0.1% to 1.0%
3. See a "low concentrate" warning light flash when the foam tank level becomes low and in two (2) minutes, if the foam concentrate has not been added to the tank, the foam concentrate pump shall be capable of shutting down.

A 12-volt electric motor driven positive displacement plunger pump shall be provided. The pump capacity range shall be 0.1 to 1.7 GPM (6.4L/min) at 200 PSI (13.8 BAR) with a maximum operating pressure up to 400 PSI (27.6 BAR). The system shall draw a maximum of 30 amps at 12 volts. The motor shall be controlled by the microprocessor which shall be mounted to the base of the pump. It shall receive signals from the control module and power the 1/3 horsepower (.25 Kw) electric motor in a variable speed duty cycle to ensure that the correct proportion of concentrate is injected into the water stream.

A full flow check valve shall be provided in the discharge piping to prevent foam contamination of the fire pump and water tank. A 5 PSI (.35 BAR) opening pressure check valve shall be provided in concentrate line.

Components of the complete proportioning system as described above shall include:

1. Operator control module
2. Paddlewheel flow meter
3. Pump and electric motor/motor driver
4. Wiring harnesses
5. Low level tank switch
6. Foam tank
7. Foam injection check valve
8. Main waterway check valve
9. Flow meter and tee with 2" male NPT threads.

The foam system shall be installed and calibrated to manufacturer's requirements. In addition the system shall be tested and certified by the apparatus manufacturer to meet applicable NFPA standards.

The foam system design shall be tested and pass environmental testing in accordance to SAE standards. The system shall be third party tested to certify compliance with RFI/EMI emissions per MIL-STD-416E.

An installation and operation manual shall be provided for the unit. The system shall have a one (1) year limited warranty by the foam system manufacturer.

CONTROL CONNECTION CABLE - FOAM SYSTEM

The Foam Pro 1601 Series foam system shall be provided with a twelve (12) foot control cable from the controller to the foam pump assembly.

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Water Tender

Build Specification

PUMP PANEL CONTROL - FOAM SYSTEM

The Foam Pro 1601 Series foam system shall be provided with a standard pump panel mounted Foam Pro control head.

FLOWMETER AND TEE - FOAM SYSTEM

A Foam Pro brass flow meter shall be provided. The flow meter shall be installed in the "foam capable" discharge line. The flow meter shall have maximum accuracy between the flow range of 10 GPM and 320 GPM and be capable of operation between 3 GPM to 380 GPM. The tee shall have 1-1/2" NPT and 2" Victaulic inlet and outlets connections.

LOW-LEVEL TANK SENSOR FOAM TANK

A Foam Pro low-level foam tank sensor shall be provided. The sensor shall be capable of mounting side of foam tank that shall interface with the microprocessor. The unit shall have a 1/8" NPT thread size.

MAIN WATERWAY CHECK VALVE - FOAM SYSTEM

A Foam Pro full-flow check valve shall be provided. The valve shall prevent foam contamination of the fire pump and water tank or water contamination of the foam tank. The unit shall have a nickel-electro plated body with stainless steel components. The valve shall have 2" NPT threads with an injection and drain port size of 1/2" NPT.

FOAM SYSTEM - INJECTOR FITTING

A Foam Pro injector fitting shall be provided with the foam system.

INSTRUCTION AND RATING LABEL - FOAM SYSTEM

A Foam Pro part number 6032-0018 instruction and system rating label shall be provided. The label shall display information for a Foam Pro 1601 Series foam system and shall meet applicable sections of the NFPA standards.

SCHEMATIC LABEL - FOAM SYSTEM

A Foam Pro part number 6032-0015 foam system schematic label shall be provided shall be installed on the pump panel near foam controls. The label shall be a diagram of a single tank foam system layout and shall meet applicable sections of the NFPA standards.

1" FOAM TANK CONTROL - CLASS A

One (1) Class A foam tank shall be plumbed with 1" valve and corrosion resistant hose from the foam tank to the foam inlet of the foam system. The manually opened valve shall be provided on the pump panel with color coded "green" label.

FOAM LINE STRAINER

One (1) strainer shall be installed in the foam line, with easily accessible and removable strainer provided. The strainer screen shall be suitable for all types of Class A and B foam concentrates.

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Build Specification

FOAM SYSTEM FLUSH SYSTEM - SINGLE TANK

One (1) single tank foam system shall have a flushing system installed with foam flushing capabilities. The system shall be provided with a three-way flush valve. A switch provided integral to the three-way valve will indicate when the valve is in the "FLUSH" position. The "FLUSH" position will provide fresh water flushing capabilities to prevent foam concentrate deterioration of the foam pump. When "FLUSH" is selected, the foam pump will only run for 10-seconds. All required flushing water check valves shall be provided with the single tank flush selector valve, per requirements of applicable NFPA standards.

A three-way bypass valve shall be provided on the discharge of the foam pump to permit the operation of the foam concentrate pump for test and calibration purposes without injecting foam concentrate into the water discharge. The bypass valve shall be capable of being panel mounted.

INTEGRAL CLASS A FOAM TANK - 30 GALLON

One (1) thirty (30) gallon Class A foam tank shall be installed within the water tank. The non-corrosive foam tank shall meet applicable sections of NFPA standards. The foam concentrate tank shall be provided with sufficient wash partitions so that the maximum dimension perpendicular to the plane of any partition shall not exceed 36 inches. The swash partition(s) shall extend from wall to wall and cover at least 75 percent of the area of the plane of the partition.

The foam concentrate tank shall be provided with a fill tower or expansion compartment having a minimum area of 12 square inches and having a volume of not less than 2 percent of the total tank volume. The fill tower opening shall be protected by a completely sealed air-tight cover. The cover shall be attached to the fill tower by mechanical means. The fill opening shall be designed to incorporate a 1/4 inch removable screen and shall be located so that foam concentrate from a five (5) gallon container can be dumped directly to the bottom of the tank to minimize aeration without the use of funnels or other special devices.

The foam tank fill tower shall be equipped with a pressure/vacuum vent that enables the tank to compensate for changes in pressure or vacuum when filling or withdrawing foam concentrate from the tank. The pressure/vacuum vent shall not allow atmospheric air to enter the foam tank except during operation or to compensate for thermal fluctuations. The vent shall be protected to prevent foam concentrate from escaping or directly contacting the vent at any time. The vent shall be of sufficient size to prevent tank damage during filling or foam withdrawal.

A color coded label or visible permanent marking that reads "FOAM TANK FILL" shall be placed at or near any foam concentrate tank fills opening. A label shall be placed at or near any foam concentrate tank fill opening that specifies the type of foam concentrate the system is designed to use. Any restrictions on the types of foam concentrate that can be used with the system shall also be stated, and a warning message that reads "WARNING: DO NOT MIX BRANDS AND TYPES OF FOAM."

The foam concentrate tank outlet connection shall be designed and located to prevent aeration of the foam concentrate and shall allow withdrawal of 80 percent of the foam concentrate tank storage capacity under all operating conditions with the vehicle level.

The foam tank(s) shall be fabricated by United Plastic Fabricating.

FOAM TANK DRAIN - UNDER TANK

The foam tank shall have one (1) 1" gate valve drain provision installed.

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Water Tender

Build Specification

FOAM TANK GAUGE

The apparatus shall be equipped with one (1) Class1 "Intelli-Tank" foam tank level gauge and shall be installed on the pump panel. The tank level gauge shall indicate the liquid level on an easy to read LED display and show increments of $\frac{1}{8}$ of a tank.

Each tank level gauge system shall include:

1. A pressure transducer mounted on the outside of the tank in an easily accessible area. Sealed foam tanks will require zero pressure vacuum vents.
2. Super bright LED 4-light display with a visual indication at nine accurate levels.
3. Weather resistant connectors to connect to the digital display, to the pressure transducer and to the apparatus power.

FOAM SYSTEM DESIGN AND PERFORMANCE REQUIREMENTS

The proportioning system shall be capable of proportioning foam concentrate in accordance with the foam concentrate manufacturer's recommendations for the type of foam concentrate used in the system over the system's design range of flow and pressures. The foam proportioning system water flow characteristics and the range of proportioning ratio shall be specified as noted herein. The latest foam system shall be in compliance with applicable NFPA standards as it relates to this specified system

Plumbing and Strainer

The foam concentrate supply line shall be non-collapsible. A means shall be provided to prevent water back flow into the foam proportioning system and the foam concentrate storage tank.

A strainer or filter shall be provided on the foam concentrate supply side of the foam proportioner to prevent any debris that might affect the operation of the foam proportioning system from entering the system. The strainer assembly shall consist of a removable straining element, housing, and retainer. The strainer assembly shall allow full flow capacity of the foam supply line.

Flushing

A foam concentrate system flush line shall be provided as required by the foam system manufacturer. A means shall be provided in the flush line to prevent water backflow into the foam concentrate tank or water tank during the flushing operation.

Foam System Controls

The foam proportioning system operating controls shall be located at or near the pump operator's position and shall be clearly identified. Foam proportioning system shall be provided with accessible controls to completely flush the system with water according to the manufacturer's instructions.

Labels and Instructions

An instruction plate shall be provided for the foam proportioning system that include, at a minimum, piping schematic of the system and basic operating instructions. Labels that are marked clearly with the identification and function shall be provided for each control, gauge, and indicator related to the foam proportioning system.

A label shall be provided on the pump operator's panel that identifies the type of foam concentrate that the foam proportioning system is designed to use. It shall also state the minimum/maximum foam proportioning rate at the minimum/maximum foam proportioning rated system flow and pressure.

Two (2) copies of an operations and maintenance manual shall be provided. They shall include a complete diagram of the system together with operating instructions and details outlining all recommended maintenance procedures.

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Water Tender

Build Specification

Foam System Testing

The accuracy of the foam proportioning system shall be certified by the foam equipment manufacturer and also tested by the installer prior to delivery of the apparatus in compliance to NFPA standards. The test results shall be submitted as part of delivery manual.

SIDE MOUNT PUMP ENCLOSURE

The pump operators control panel shall be located in the streetside lower compartment of the apparatus, behind the compartment door. The panel shall be constructed of 1/8" smooth plate aluminum with a black powder coat finish. The panel shall be fastened to the pump enclosure with 1/4" stainless steel bolts and nutserts. The instrument area shall have a stainless steel continuous hinge that shall swing open for easy access to gauges. The panel shall be designed to house pressure gauges and controls for the pump, including throttle. Panel shall have an anodized aluminum shield with adequate illumination for nighttime operation. The lights shall be controlled by the operator's panel light switch. The valve controls shall be neatly arranged for access and visibility. All controls shall be clearly marked with permanent type labels and color-coded. The electrical wiring and all gauge lines shall be properly tie wrapped to prevent kinking or cutting of the lines.

The following controls and equipment shall be provided on the pump panel or within the pump enclosure:

1. Electric primer.
2. Pump and plumbing area service lights.
3. Class1 Total Pressure Governor
4. Fire pump and engine instruments.
5. Pump intakes and discharge controls.
6. Master intake and discharge gauges.
7. Tank fill control.
8. Tank suction control.
9. Class1 "Intelli-Tank" water tank level gauge
10. Class1 "Intelli-Tank" foam tank level gauge
11. Pump panel lights.

LABELS

Safety, information, data, and instruction labels for apparatus shall be provided and installed at the operator's instrument panel.

The labels shall include rated capacities, pressure ratings, and engine speeds as determined by the certification tests. The no-load governed speed of the engine, as stated by the engine manufacturer, shall also be included.

The labels shall be provided with all information and be attached to the apparatus prior to delivery.

COLOR CODED PUMP PANEL LABELLING AND NAMEPLATES

Discharge and intake valve controls shall be color coded in compliance to guidelines of applicable sections of NFPA standards.

Permanent type nameplates and instruction panels shall be installed on the pump panel for safe operation of the pumping equipment and controls.

PUMP PANEL LIGHTS

Two (2) OnScene Solutions full height vertically mounted LED Nightstik lights with clear lenses shall be installed in the streetside pump panel compartment, one (1) on each side of the panel. The lights shall be controlled by a switch located on the operator's instrument panel.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

TEST TAPS

Test taps for pump intake and pump pressure shall be provided on the pump instrument panel and be properly labeled.

WATER TANK GAUGE

The apparatus shall be equipped with two (2) Class1 "Intelli-Tank" water tank level gauges, one (1) installed on the pump operators panel, and one (1) installed in the cab visible from the drivers position. The tank level gauge shall indicate the liquid level on an easy to read LED display and show increments of $\frac{1}{8}$ of a tank.

Each tank level gauge system shall include:

1. A pressure transducer mounted on the outside of the tank in an easily accessible area. Sealed foam tanks will require zero pressure vacuum vents.
2. Super bright LED 4-light display with a visual indication at nine accurate levels.
3. Weather resistant connectors to connect to the digital display, to the pressure transducer and to the apparatus power.

WATER TANK - 2200 GALLON

The apparatus shall be equipped with a two thousand two-hundred (2200) gallon "T" shaped polypropylene water tank with four-inch (4") overflow pipe. The tank body and end bulkheads shall be constructed of .5" thick, polypropylene, nitrogen-welded and tested inside and out. Tank construction shall conform to applicable NFPA standards. The tank shall carry a lifetime warranty.

The transverse and longitudinal .375" thick swash partitions shall be interlocked and welded to each other as well as to the walls of the tank. The partitions shall be designed and equipped with vent holes to permit air and liquid movement between compartments.

The .5" thick cover shall be recessed .375" from the top of the side walls. Hold down dowels shall extend through and be welded to both the covers and the transverse partitions, providing rigidity during fast fill operations. Drilled and tapped holes for lifting eyes shall be provided in the top area of the booster tank.

The water fill tower shall be provided at front of the tank. The 0.5" thick polypropylene fill and overflow tower shall be equipped with a hinged lid and a removable polypropylene screen. The overflow tube shall be installed in fill tower and piped with schedule 40 PVC pipe through the tank.

The water tank sump shall be located in the forward area of the tank. There will be a schedule 40 polypropylene tank suction pipe from the front of the tank to the tank sump. The tank drain and clean out shall be located in the bottom of the tank sump.

The pump to tank refill connection shall be a sized to mate with tank fill discharge line. A deflector shield inside the tank will also be provided.

The water tank manufacturer shall certify the capacity of the water tank prior to delivery of the apparatus. This capacity shall be recorded on the manufacturer's record of construction and the certification shall be provided to the purchaser when the apparatus is delivered.

The apparatus shall be equipped with a water tank manufactured by United Plastic Fabricating.

WATER TANK FILL TOWER

A fill tower measuring approximately 10" x 10" square shall be provided on the water tank.

Inter-Canyon Fire Rescue

Water Tender

Build Specification

WATER TANK WARRANTY

UNITED PLASTIC FABRICATION INC. Warrants each UPF POLY-TANK IIE Booster/Foam tank to be free from manufacturing defects in material and workmanship for the service life of the vehicle (vehicle must be actively used in fire suppression). The UPF POLY-TANK IIE must be installed in accordance with the United Plastic Fabricating installation manual. Every UPF POLY-TANK IIE is thoroughly inspected and tested for leaks before leaving our facility. Should any problems develop with your UPF POLY-TANK IIE booster/foam tank and will not meet performance criteria during the service life of the vehicle, notify UPF in writing or call our TOLL FREE SERVICE HOT LINE 1-800-USA-POLY. Provide UPF with the serial number and a description of the problem. If the tank problem would render the truck out of service, UPF will dispatch a service technician WITHIN 48 HOURS (2 DAYS) to repair the tank. (This time period is for North America only). If the vehicle can remain in service, UPF will dispatch a service technician within a mutually agreed upon time period.

We will repair, or at our option, replace the tank with a new UPF POLY-Tank IIE. UPF will cover customary and reasonable costs to remove and install the UPF POLY-TANK IIE. This warranty will not cover tanks that have been improperly installed, misused or abused, and the serial number must not have, been altered, defaced or removed. UPF will not cover any unauthorized third party repairs or alterations. Any of these actions may void the warranty.

THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF. THERE IS NO EXPRESS OR IMPLIED WARRANTY OF MERCHANTABILITY OR A WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. ADDITIONALLY, THIS WARRANTY IS IN LIEU OF ALL OTHER OBLIGATIONS OR LIABILITIES ON THE PART OF UNITED PLASTIC FABRICATION, INC.

This warranty contains the entire warranty. It is the sole warranty and price agreements or representation, whether oral or written, are either merged herein or expressly cancelled. UNITED PLASTIC FABRICATION, INC. Neither assumes, nor authorizes any person supposing to act on its behalf, to change, nor assume for it, any warranty or liability concerning its product.

IN NO EVENT WILL UNITED PLASTIC FABRICATION, INC BE LIABLE FOR AN AMOUNT IN EXCESS OF THE PRESENT RETAIL, PURCHASE PRICE PLUS INSTALLATION AND REMOVAL COST OF THE BOOSTER TANK, FOR ANY LOSS OR DAMAGE, WHETHER DIRECT OR INDIRECT, INCIDENTAL, CONSEQUENTIAL, OR OTHERWISE ARISING OUT OF FAILURE OF ITS PRODUCT.

This warranty gives you specific legal rights, and you may have other rights, which vary from state to state. Some states do not allow exclusion or limitation of incidental or consequential damage, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

2-1/2" DIRECT TANK FILL

One (1) 2-1/2" direct tank fill shall be installed on the streetside of the rear tank area and shall be controlled by a quarter turn ball valve. The discharge shall have a chrome plated 30 degree elbow with a 2-1/2" NHT swivel female adapter.

One (1) 2-1/2" NHT rocker lug chrome plated vented cap and cable or chain securement shall be provided.

The specified valve shall be an Elkhart EB25 Series two and one-half inch (2-1/2") ball valve. For valve actuation, the specified discharge shall be equipped with one (1) manually operated swing type control located adjacent the discharge.

4" DIRECT TANK FILL

One (1) 4" direct tank fill shall be installed on the curbside of the rear tank area and shall be controlled by a quarter turn ball valve. The intake shall have a chrome plated 30 degree elbow with 4" NHT male hose threads and a 6" STORTZ adapter.

One (1) 6" STORTZ rocker lug chrome plated vented cap and cable or chain securement shall be provided.

The specified valve shall be an Elkhart EB40 Series four inch (4") ball valve. For valve actuation, the specified discharge shall be equipped with one (1) manually operated slow close swing type control located adjacent the discharge.

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Water Tender

Build Specification

QUICK DUMP - REAR

One (1) Newton 10" quick dump valve shall be provided and externally mounted. The location shall be in the center area at the rear of the apparatus.

The Newton dump valve installed on the water tank shall be steel painted grey with a left-hand mounted electric actuator.

One (1) extendable steel chute painted grey with approximate inside dimensions of 10" wide x 10" high shall be provided with the afore mentioned quick dump valve. The chute shall be able to electrically extend and retract with ease of operation.

Six (6) electrically operated controls shall be provided to open and close the dump valve and extend and retract the dump chute. Two (2) switches shall be located in the cab at the 12V control panel, and four (4) switches shall be located on the rear of the apparatus, two (2) switches on the curbside and two (2) switches on the streetside.

QUICK DUMP - STREETSIDE

One (1) Newton 10" quick dump valve shall be provided and externally mounted. The location shall be on the streetside of the apparatus just aft of the body compartment ahead of the rear wheels.

The Newton dump valve installed on the water tank shall be steel painted grey with a left-hand mounted electric actuator.

Four (4) electrically operated controls shall be provided to open and close the dump valve and extend and retract the dump chute. Two (2) switches shall be located in the cab at the 12V control panel, and two (2) switches shall be located on the streetside body, adjacent to the specified cross lays.

QUICK DUMP - CURBSIDE

One (1) Newton 10" quick dump valve shall be provided and externally mounted. The location shall be on the curbside of the apparatus ahead of the body compartment and rear axle.

The Newton dump valve installed on the water tank shall be steel painted grey with a left-hand mounted electric actuator.

Four (4) electrically operated controls shall be provided to open and close the dump valve and extend and retract the dump chute. Two (2) switches shall be located in the cab at the 12V control panel, and two (2) switches shall be located on the curbside body, adjacent to the specified cross lays.

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Water Tender

Build Specification

12 VOLT ELECTRICAL SYSTEM

The apparatus shall be equipped with a heavy duty 12 volt wiring system installed with proper devices for the fire service. The system shall include all components necessary for complete operation. The low voltage electrical system shall meet or exceed current NFPA 1901 Standards and SAE J1292 requirements.

System wiring shall be stranded copper conductors of a gauge rated to carry 125% of the maximum current for which the circuit is protected. All wiring shall be Type GXL, XLP Cross-Linked Polyethylene, conductors with function identification at least every 3" by color coding and permanent marking with circuit identification. Identification shall correspond with schematics provided with the vehicle. Wiring shall be mounted in high temperature protective loom secured to body with bolted on clips with nylon wire ties. The XLP wiring shall have an operating temperature range of -60°F/-51°C to 257°F/125° C. Cross-linking changes thermoplastic polyethylene to a thermosetting material which has greater resistance to environmental stress cracking, cut-through, ozone, solvents and soldering than either low or high density polyethylene.

Where wire passes through sheet metal, grommets shall be used to protect wire and wire looms. Wiring shall be protected against heat, liquid contamination and damage. Electrical connections shall be with double crimp water-tight heat shrink connectors. Wire nut, insulation displacement, or insulation piercing connections shall NOT BE ACCEPTABLE.

All 12 volt wiring running from front to back of apparatus body shall be run in full length electrical wiring raceway down each side of body.

All 12 volt circuits shall be protected with properly rated low voltage over current devices. Such devices shall be readily accessible and protected against overheating, mechanical damage, and water spray. All switches, relays, terminals and connectors shall have a rating of 125% of maximum current for which the circuit is protected.

A complete electrical wiring schematic of actual system shall be provided with finished apparatus. Similar or generic type electrical schematics shall NOT BE ACCEPTABLE.

A low voltage final test certification shall be provided with delivered apparatus.

12 VOLT DIAGNOSTIC RELAY CONTROL CENTER

The 12 volt power distribution shall be conveniently located with easy access for service. All relays and circuit breakers shall be plug-in type allowing for removal for repairs without necessitating soldering or tools. The sockets mounts for both the relays and circuit breakers shall be of a design that permits the use of standard automotive type components.

The 12 volt distribution panel shall utilize printed circuit boards mounted in high strength enclosure. Each printed circuit board shall be provided with twelve (12) heavy duty independent switching relays. Each relay shall have the ability to be configured either normally open or normally closed and be protected by a 20 amp automatic reset breaker. Each circuit will be provided with a LED for visual diagnostic.

Power distribution panel shall be located in apparatus body within a protected enclosure with removable or hinged cover.

ROCKER SWITCH PANEL

The 12 volt control switch panel shall be supplied and installed by the cab/chassis manufacturer.

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Water Tender

Build Specification

ELECTRICAL SYSTEM MANAGER

The chassis shall contain an electrical system manager for:

- Monitoring chassis battery voltage
- Shedding pre-determined electrical circuits
- Sequencing pre-determined electrical circuits
- Automatically controlling chassis engine fast-idle
- Monitor master switch and parking brake applications
- Automatically control warning light modes ("Calling-For" and "Blocking Right of Way")
- Provide low voltage alarm
- Programmable control circuits
- Remote system status indicator panel

System manager shall perform all electrical functions required by current NFPA 1901 Standards.

The electrical system manager shall be supplied and installed by the cab/chassis manufacturer.

BATTERY SYSTEM

The battery connectors shall be heavy duty type with cables terminating in heat shrink loom. Heavy duty battery cables shall provide maximum power to the electrical system. The cables shall be shielded from exhaust tubing and the muffler. Large rubber grommets shall be provided where cables enter the battery compartment.

BATTERY SWITCH

One (1) battery "On/Off" switch with green "BATTERY ON" indicator shall be installed in cab within easy reach of Driver to activate the battery system. The switch and switch solenoid shall be supplied and installed by the cab/chassis manufacturer.

BATTERY SOLENOID

Battery switch shall consist of a minimum 200 ampere, constant duty solenoid to feed from positive side of battery.

CAB CONSOLE AND ROCKER SWITCH PANEL

One (1) custom fabricated electrical console and enclosure shall be provided to house cab mounted electrical switching devices and equipment. The console shall be located between the driver's and the officer's seating positions and shall include individual rocker switches in a removable panel. The enclosure shall be constructed of smooth aluminum with a hinged top. Dimensions shall be approximately 18" wide x 18" high x 24" front to rear.

BATTERY CONDITIONER

The battery conditioner shall be supplied and installed by the cab chassis manufacturer.

ENGINE COMPARTMENT LIGHT

Engine compartment light(s) shall be supplied and installed by the cab chassis manufacturer for illumination during service and maintenance.

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Water Tender

Build Specification

CAB HAZARD WARNING LIGHT

A red "HAZARD" warning light shall be supplied and installed by the cab/chassis manufacturer. Light shall illuminate automatically to warn the Driver of the following when the apparatus parking brake is not fully engaged:

- Any passenger or compartment door is open
- Equipment rack is not in stowed position
- Light tower is extended

The light shall be labeled "DO NOT MOVE APPARATUS WHEN LIGHT IS ON".

BACK-UP ALARM

An electronic back-up alarm shall be supplied and installed by the cab/chassis manufacturer. The back-up alarm shall actuate automatically when the transmission gear selector is placed in reverse.

TAIL LIGHT MODULES

Rear body tail lights shall be vertically mounted per Federal Motor Vehicle Safety Standards. The following lights shall be furnished:

- Two (2) Weldon 2010 halogen turn signal lights with amber lens and black arrow
- Two (2) Weldon 2010 halogen stop/tail lights with red lens
- Two (2) Weldon 2010 halogen back-up lights with clear lens

Two (2) Cast Products 3-light polished aluminum bezels shall be provided, one (1) each side vertically mounted on the rear of the apparatus body for the above tail lights.

MIDSHIP MARKER/TURN SIGNAL

Two (2) Weldon midship body clearance marker/turn signal lights shall be installed. There shall be one (1) light on each side of the body, in the wheel well, ahead of the rear axle. Both lights shall have an amber lens with chrome flange and operate with the chassis clearance marker and turn signals.

MARKER LIGHTS

The apparatus body shall be equipped with all necessary clearance lights and reflectors in accordance with Federal Motor Vehicle Safety Standards (FMVSS) regulations. All body clearance lights shall be LED to reduce the need for maintenance and lower the amp draw. Clearance lights shall be wired to the headlight circuit of the chassis.

LICENSE PLATE LIGHT

One (1) Arrow #437 chrome plated license plate light shall be installed on the rear of the apparatus body. License plate light shall be wired to the headlight circuit of chassis. A fastener system shall be provided for license plate installation.

PUMP PANEL GROUND LIGHTS

There shall be two (2) OnScene Solutions 9" LED Nightstik light(s) installed under the body compartment rub rails. One (1) light shall be located on the streetside and one (1) light located on the curbside of the apparatus.

GROUND LIGHT SWITCH

One (1) ground light switch shall be installed and wired to the parking brake. The ground lights shall automatically activate when the parking brake is applied.

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SIDE SCENE LIGHTS

There shall be four (4) Code 3 88Z26 (9" x 7") recess mounted, 50 watt, scene lights provided on the upper body sides. Each light will have a 26 degree lens and chrome flange. They will be equally divided between the curbside and streetside.

Two (2) switches shall be provided in the 12V control panel , one (1) for the streetside scene lights, and one (1) for the curbside scene lights.

REAR SCENE LIGHTS

There shall be two (2) Code 3 88Z26 (9" x 7") recess mounted, 50 watt, scene lights provided on the upper body rear. Each light will have a 26 degree lens and chrome flange. They will be equally divided between the curbside and streetside.

One (1) switch shall be provided in the 12V control panel.

EMERGENCY LIGHTING PACKAGE

LIGHTBAR

There shall be one (1) Code 3 MX7000 69" lightbar permanently mounted to the cab roof.

All clear lights shut down when the parking brake is set to comply with "Blocking" mode requirements as outlined in NFPA 1901.

UPPER REAR WARNING LIGHTS

Two (2) Code 3 model 550F rotating beacon halogen warning lights shall be installed with aluminum stanchions attached to the UPF water tank on the upper corners of the rear body. The rotary light shall have a 50 watt halogen lamp with a total dimension of the 6" x 6". The streetside light shall have a red lens and the curbside light shall have an amber lens.

The lights shall be switched at the 12 volt control panel in the cab.

LOWER FRONT WARNING LIGHTS

The front lower warning lights be supplied and installed by the cab/chassis manufacturer. They shall be Code 3 lights to complete an NFPA compliant lower level warning light system.

The lights shall be switched at the 12 volt control panel in the cab.

INTERSECTION WARNING LIGHTS

The intersection warning lights be supplied and installed by the cab/chassis manufacturer. They shall be Code 3 lights to complete an NFPA compliant lower level warning light system.

The lights shall be switched at the 12 volt control panel in the cab.

LOWER MID-BODY WARNING LIGHTS

There shall be two (2) Code 3 model 65BZR (6" x 4") surface mount LED lights provided, one (1) each side. Each light shall have a red lens and a chrome finished flange.

The lights shall be switched at the 12 volt control panel in the cab.

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LOWER REAR SIDE WARNING LIGHTS

There shall be two (2) Code 3 model 65BZR (6" x 4") surface mount LED lights provided, one (1) each side. Each light shall have a red lens and a chrome finished flange.

The lights shall be switched at the 12 volt control panel in the cab.

LOWER REAR WARNING LIGHTS

There shall be two (2) Code 3 model 65BZR (6" x 4") surface mount LED lights provided, one (1) each side. Each light shall have a red lens and a chrome finished flange.

The lights shall be switched at the 12 volt control panel in the cab.

EQUIPMENT

WHEEL CHOCKS

There shall be two (2) NFPA approved folding aluminum wheel chocks provided for 44" diameter tires that together will hold the vehicle when loaded to its GVWR or GCWR, on a hard surface with a 20 % grade, with the transmission in neutral, and the parking brake released.

The wheel chock(s) shall be mounted on the apparatus, behind the streetside axle, below the body.

HYDRANT WRENCH SETS

There shall be two (2) wrench holders with two (2) combination spanner wrenches, and one (1) hydrant wrench provided with completed unit. The wrench sets shall be located one (1) on each body side, inside of the specified compartments.

FOLDING PORTABLE WATER TANK

One (1) 3,100 gallon, red 22 oz vinyl, portable water tank shall be provided. The tank shall include an aluminum support frame.