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LIABILITY INSURANCE

The manufacturer shall furnish with the bid a certificate of insurance for;

Workman's Compensation and Employer's Liability Insurance covering for all employees.

General Liability (each occurrence) of \$1,000,000.00. General Aggregate coverage of \$2,000,000.00. Products Completed / Operations Aggregate coverage of \$2,000,000.00. Medical Expense coverage of \$5,000 (any one person). Personal Injury of \$1,000,000.00.

Automobile liability of \$1,000,000.00 combined single limit (each accident), including any auto, all owned autos, scheduled autos, hired autos, non-owned autos, and garage liability.

Excess Umbrella Liability coverage of \$4,000,000.00 each occurrence, Aggregate of \$4,000,000.00. Garage Keepers Liability coverage of \$4,500,000.00 combined limit.

All insurance policies must be;

- Maintained for the life of the contract,
- Must provide ten (10) days notice before cancellation,
- Must cover all operations of the contractor, or anyone employed by them.

INTERNET IN-PROCESS SITE

The manufacturer shall post and maintain a website where the Jefferson-Como Fire Protection District will be able to view digital images of their apparatus as its being built. The digital images shall be posted once a week starting when the body begins production or when the cab/chassis arrives and shall continue until the final completion of unit

VEHICLE STABILITY SUPPLIED WITH CAB/CHASSIS

The cab/chassis shall be equipped with a stability control system. The system shall have, at a minimum, a steering wheel position sensor, a vehicle yaw sensor, a lateral accelerometer and individual wheel brake controls.

FIRE APPARATUS PERFORMANCE

The fire apparatus shall meet the requirements of this standard at elevations of 2000 ft (600 m) above sea level.

The fire apparatus shall meet all the requirements of this standard while stationary on a grade of 10 percent in any direction.

The fire apparatus shall meet the requirements of this standard in ambient temperature conditions between 32°F (O°C) and 110°F (43°C).

ROADABILITY

The apparatus, when loaded to its estimated in-service weight, shall be capable of the following performance while on dry, paved roads that are in good condition:

 From a standing start, the apparatus shall be able to attain a speed of 35 mph (55 km/hr) within 25 seconds on a level road.

COMMERCIAL-TANKER PRODUCTION SPECS

- 2) The apparatus shall be able to attain a minimum top speed of 50 mph (80 km/hr) on a level road.
- 3) The apparatus shall be able to maintain a speed of at least 20 mph (32 km/hr) on any grade up to and including 6 percent.

The maximum top speed of fire apparatus with a GVWR over 26,000 lb (11,800 kg) shall not exceed either 68 mph (105 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

If the combined water tank and foam agent tank capacities on the fire apparatus exceed 1250 gal (4732 L), or the GVWR of the vehicle is over 50,000 lb (22,680 kg), the maximum top speed of the apparatus shall not exceed either 60 mph (85 km/ hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

SERVICEABILITY

The fire apparatus shall be designed to allow the manufacturer's recommended routine maintenance checks of lubricant and fluid levels to be performed by the operator without lifting the cab of a tilt-cab apparatus or without the need for hand tools.

Where special tools are required for routine service on any component of the apparatus, such tools shall be provided with the apparatus.

Apparatus components that interfere with repair or removal of other major components shall be attached with fasteners, such as cap screws and nuts, so that the components can be removed and installed with ordinary hand tools. These components shall not be welded or otherwise permanently secured into place.

CONSTRUCTION DOCUMENTATION

The contractor shall supply, at the time of delivery, at least one (1) copy of the following documents:

The manufacturers record of apparatus construction details, including the following information:

- 1) Owner's name and address
- Apparatus manufacturer, model, and serial number
- 3) Chassis make, model, and serial number
 - a) GAWR of front and rear axles and GVWR
 - b) Front tire size and total rated capacity in pounds (kilograms)
 - c) Rear tire size and total rated capacity in pounds (kilograms)
 - d) Chassis weight distribution in pounds (kilograms) with water and manufacturer-mounted equipment (front and rear)
 - e) Engine make, model, serial number, rated horsepower and related speed, and governed speed; and if so equipped, engine transmission PTO(s) make, model, and gear ratio
 - f) Type of fuel and fuel tank capacity
 - g) Electrical system voltage and alternator output in amps
 - h) Battery make, model, and capacity in cold cranking amps (CCA)
 - i) Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
- 4) Pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
- 5) Pump transmission make, model, serial number, and gear ratio
- 6) Auxiliary pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
- 7) Water and Foam tank certified capacity in gallons or liters

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- 8) Paint manufacturer and paint number(s)
- 9) Company name and signature of responsible company representative
- 10) If the apparatus is a mobile foam fire apparatus, the certification of foam tank capacity
- 11) Certification of compliance of the optical warning system
- 12) Siren manufacturer's certification of the siren
- 13) Written load analysis and results of the electrical system performance tests
- 14) Certification of slip resistance of all stepping, standing, and walking surfaces
- 15) If the apparatus has a fire pump, the pump manufacturer's certification of suction capability
- 16) If the apparatus is equipped with a fire pump and special conditions are specified by the purchaser, the pump manufacturer's certification of suction capacity under the special conditions
- 17) If the apparatus has a fire pump, a copy of the apparatus manufacturer's approval for stationary pumping applications
- 18) If the apparatus has a fire pump, the engine manufacturer's certified brake horsepower curve for the engine furnished, showing the maximum governed speed
- 19) If the apparatus has a fire pump, the pump manufacturer's certification of the hydrostatic test
- 20) If the apparatus has a fire pump, the certification of inspection and test for the fire pump
- 21) If the apparatus is equipped with an auxiliary pump, the apparatus manufacturer's certification of the hydrostatic test
- 22) When the apparatus is equipped with a water tank, the certification of water tank capacity
- 23) If the apparatus has a foam proportioning system, the foam proportioning system manufacturer's certification of accuracy and the final installer's certification the foam proportioning system meets this standard
- 24) If the system has a CAFS, the documentation of the manufacturer's pre delivery tests
- 25) If the apparatus has a line voltage power source, the certification of the test for the power source
- 26) If the apparatus is equipped with an air system, air tank certificates, the SCBA fill station certification, and the results of the testing of the air system installation
- 27) Any other required manufacturer test data or reports.

OPERATIONS AND SERVICE DOCUMENTATION

The Contractor shall deliver with the fire apparatus at least two (2) sets of complete operation and service documentation covering the completed apparatus as delivered and accepted.

The documentation shall address at least the inspection, service, and operations of the fire apparatus and all major components thereof.

The Contractor shall also deliver with the fire apparatus the following documentation for the entire apparatus and each major operating system or major component of the apparatus:

- 1) Manufacturer's name and address
- 2) Country of manufacture
- 3) Source for service and technical information
- 4) Parts replacement information
- 5) Descriptions, specifications, and ratings of the chassis, pump (if applicable), and aerial device (if applicable)
- 6) Wiring diagrams for low voltage and line voltage systems to include the following information:
 - j) Pictorial representations of circuit logic for all electrical components and wiring
 - k) Circuit identification
 - I) Connector pin identification
 - m) Zone location of electrical components
 - n) Safety interlocks
 - o) Alternator-battery power distribution circuits
 - p) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
- 7) Lubrication charts

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- 8) Operating instructions for the chassis, any major components such as a pump or aerial device, and any auxiliary systems
- 9) Precautions related to multiple configurations of aerial devices, if applicable
- 10) Instructions regarding the frequency and procedure for recommended maintenance
- 11) Overall apparatus operating instructions
- 12) Safety considerations
- 13) Limitations of use
- 14) Inspection procedures
- 15) Recommended service procedures
- 16) Troubleshooting guide
- 17) Apparatus body, chassis and other component manufacturer's warranties
- 18) Special data required by this standard
- 19) A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus

The Contractor shall deliver with the apparatus all manufacturer's operations and service documents supplied with components and equipment that are installed or supplied by the Contractor.

NFPA REQUIRED DOCUMENTATION FORMAT - USB FLASH DRIVE

The vehicle construction details and the operations and service documentation as required per NFPA 1901 latest edition shall be provided on a USB Flash Drive. These manuals shall be divided into sections for ease of reference. There shall be two (2) USB flash drives provided with the completed vehicle.

STATEMENTOF EXCEPTIONS

The Contractor shall deliver with the fire apparatus either a certification that the apparatus fully complies with all requirements of this standard or alternatively, a Statement of Exceptions specifically describing each aspect of the completed apparatus that is not fully compliant with the requirements of this standard at the time of delivery.

The Statement of Exceptions shall contain, for each noncompliant aspect of the apparatus or missing required item, the following information:

- 1) A separate specification of the section of the applicable standard for which compliance is lacking
- 2) A description of the particular aspect of the apparatus that is not in compliance therewith or required equipment that is missing
- 3) A description of the further changes or modifications to the delivered apparatus that must be completed to achieve full compliance
- 4) Identification of the entity that will be responsible for making the necessary post delivery changes or modifications or for supplying and installing any missing required equipment to the apparatus to achieve full compliance with this standard

Prior to or at the time of delivery of the apparatus, the Statement of Exceptions shall be signed by an authorized agent of the entity responsible for final assembly of the apparatus and by an authorized agent of the purchasing entity, indicating mutual understanding and agreement between the parties regarding the substance thereof.

An apparatus that is delivered subject to a Statement of Exceptions other than a certification of full compliance shall not be placed in emergency service until the apparatus has been modified as necessary to accomplish full compliance with this standard.

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CARRYING CAPACITY

The GAWR and the GCWR or GVWR of the chassis shall be adequate to carry the weight of the completed vehicle when loaded to its estimated in-service weight. The Body Manufacturer shall establish the estimated in service weight during the design of the vehicle

The estimated in-service weight shall include the following:

- 5) The chassis, body and tank(s)
- 1) Full fuel, lubricant, and other chassis or component fluid tanks or reservoirs
- 2) Full water and other agent tanks
- 3) *250 lb (114 kg) in each seating position
- 4) Fixed equipment such as pumps, aerial devices, generators, reels and air systems as installed
- 5) Ground ladders, suction hose, designed hose load in their hose beds and on their reels
- 6) An allowance for miscellaneous equipment that is the greatest of the values for type of vehicle per NFPA 1901, a Purchaser provided list of equipment to be carried with weights or a Purchaser specified miscellaneous equipment allowance.

The Body Manufacturer shall engineer and design the vehicle such that the completed unit, when loaded to its estimated in-service weight, with all movable weights distributed as close as is practical to their intended inservice configuration, does not exceed the GVWR.

A final Body Manufacturer's certification of the GVWR or GCWR, along with a certification of each GAWR, shall be supplied on a label affixed to the vehicle.

		Equipment Allowance	
Apparatus Type	Storage Areas	lb.	kg.
Mobile Water Supply	Equip. minimum of 20 cu ft	1,000	455
Apparatus	(.57 cu mt) of enclosed		
	compartmentation.		
	Hose minimum of 6		
	cu ft (0.2 cu mt) for		
	2 1/2" (65 mm) or larger fire		
	hose.		
	(2) areas for pre-connects		
	each minimum of 3.5 cu.ft.		
	(0.1 cu.mt.) for 1 1/2" (38		
	mm) or larger fire hose.		
Compartment space for mobile water supply fire apparatus is calculated			

based on the inside dimensions of the enclosed compartment.

TESTING

ROAD TEST

Road test shall be conducted in accordance with this section to verify that the completed apparatus is capable of compliance with Roadability Section.

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The tests shall be conducted at a location and in a manner that does not violate local, state or provincial or federal traffic laws.

The tests shall be conducted on dry, level, paved roads that are in good condition. The apparatus shall be loaded to its estimated in service weight.

The engine shall not operate in excess of the maximum governed speed. Acceleration tests shall consist of two runs in opposite directions over the same route. The fire apparatus shall attain a speed of 35 mph (55 km/hr) from a standing start within 25 seconds. The fire apparatus shall attain a minimum top speed of 50 mph (80 km/hr).

If the apparatus is equipped with an auxiliary braking system, the Body Manufacturer shall road test the system to confirm that the system is functioning as intended by the auxiliary braking system manufacturer.

If the apparatus is equipped with an air brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 20 mph (32.2 km/hr) in a distance not exceeding 35 ft (10.7 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

If the apparatus is equipped with a hydraulic brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 30 mph (48.2 km/hr) in a distance not exceeding 88 ft (26.8 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

The vehicles low voltage electrical system shall be tested and certified by the manufacturer. The certified test results shall be delivered with the completed vehicle. Tests shall be performed when the air temperature is between 0°F and 110°F (–18°C and 43°C).

TEST SEQUENCE

The following three (3) tests shall be performed in the order in which they appear below. Before each test, the batteries shall be fully charged until the voltage stabilizes at the voltage regulator set point and the lowest charge current is maintained for ten (10) minutes. Failure of any of these tests shall require a repeat of the sequence.

1. RESERVE CAPACITY TEST

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off and the minimum continuous electrical load shall be activated for ten (10) minutes.

All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test failure of the battery system.

2. ALTERNATOR PERFORMANCE TEST

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TEST AT IDLE

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

TEST AT FULL LOAD

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer's governed speed. The test duration shall be a minimum of two (2) hours. Activation of the load management system shall be permitted during this test.

An alarm sounded by excessive battery discharge, as detected by the warning system required in 13.3.4, or a system voltage of less than 11.8 V dc for a 12 V nominal system, 23.6 V dc for a 24 V nominal system, or 35.4 V dc for a 42 V nominal system for more than 120 seconds shall be considered a test failure.

3. LOW VOLTAGE ALARM TEST

The following test shall be started with the engine off and the battery voltage at or above 12 V for a 12 V nominal system, 24 V for a 24 V nominal system or 36 V for a 42 V nominal system.

With the engine shut off, the total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals.

The test shall be considered a failure if the alarm does not sound in less than 140 seconds after the voltage drops to 11.70 V for a 12 V nominal system, 23.4 V dc for a 24 V nominal system, or 35.1 V for a 42 V nominal system.

The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

DOCUMENTATION

The manufacturer shall deliver the following with the fire apparatus:

- 7) Documentation of the electrical system performance tests
- 1) A written electrical load analysis, including the following:
 - 2) The nameplate rating of the alternator
 - q) The alternator rating
 - r) Each of the component loads specified that make up the minimum continuous electrical load
 - s) Additional electrical loads that, when added to the minimum continuous electrical load, determine the total continuous electrical load
 - t) Each individual intermittent electrical load

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MANUFACTURER PUMP CERTIFICATION

The apparatus upon completion shall be tested and certified by the manufacturer. The certification tests shall follow the guide lines outlined in NFPA 1901 "Standard for Fire Apparatus".

If the fire pump has a rated capacity of less than 750 gpm (3000 L/min), the pump shall be tested after the pump and all its associated piping and equipment have been installed on the apparatus.

The fire pump shall be tested and results certified to perform as listed below;

- 100% of rated capacity at 150 psi (1,000 kPa) net pressure
- 70% of rated capacity at 200 psi (1,400 kPa) net pressure
- 50% of rated capacity at 250 psi (1,700 kPa) net pressure

The test shall include at least the pumping test, the pumping engine overload test, the pressure control system test, the priming device tests, and the vacuum test.

The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 psi (3,400 kPa).

The pump shall comply with the applicable requirements of "Standard for Fire Apparatus 1901, latest edition.

The pump shall be capable of producing fire streams that are free from objectionable pulsation under all normal operating conditions.

If the apparatus is equipped with a pump driven by the chassis engine designed for both stationary pumping and pump-and-roll, the test shall verify that the engine speed control at the pump operator's panel cannot be advanced when either of the following conditions exists:

- (1) The chassis transmission is in neutral, the parking brake is off, and the pump shift status in the driving compartment is disengaged.
- (2) The chassis transmission is in any gear other than neutral, the parking brake is on, and the pump shift in the driving compartment is in the "Pump Engaged" or the "OK to Pump-and-Roll" position.

A test plate shall be provided at the pump operator's panel that gives the rated discharges and pressures together with the speed of the engine as determined by the certification test for each unit, the position of the parallel/series pump as used, and the governed speed of the engine as stated by the engine manufacturer on a certified brake horsepower curve.

WARRANTY

A full statement shall be provided of the warranties for the vehicle(s) being bid. Warranties should clearly describe the terms under which the vehicle manufacturer accepts responsibility for the cost to repair defects caused by faulty design, quality of work or material and for the applicable period of time after delivery.

Cost of repairs refers to all costs related thereto including, but not limited to, the cost of materials and the cost of labor.

The Body Manufacturer shall warrant all materials and accessories used on the vehicle(s), whether fabricated by manufacturer or purchased from an outside source and will deal directly with the Jefferson-Como Fire Protection District on all warranty work.

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GENERAL LIMITED WARRANTY - TWO (2) YEARS

The vehicle shall be free of defects in material and workmanship for a period of two (2) years or 36,000 miles (or 57,936 kilometers), whichever occurs first starting thirty (30) days after the original invoice date.

The Contractor must be the "single source" coordinator of all warranties on the vehicle.

LOW VOLTAGE ELECTRICAL WARRANTY - FIVE (5) YEARS

The vehicle low voltage electrical system shall be free of defects in material and workmanship for a period of five (5) years or 60,000 miles (or 96,561 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

STRUCTURAL WARRANTY - TEN (10) YEARS

The body shall be free of structural or design failure or workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

PAINT LIMITED WARRANTY - TEN (10) YEARS

The body shall be free of bubbling or peeling as a result of a defect in the method of manufacture for a period of ten (10) years or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date. **Pro-rated warranties will not be acceptable.**

GRAPHICS LIMITED WARRANTY

The 3M graphics installation shall be warranted for a period of two (2) years. The 3M materials installed on completed vehicle shall be warranted for seven (7) years. The 3M Diamond grade film (if specified) shall be warranted for ten (10) years.

DARLEY THREE YEAR PUMP WARRANTY

The fire pump shall be warranted by Darley for a period of three (3) years from the date of delivery to the Jefferson-Como Fire Protection District.

STAINLESS STEEL PLUMBING WARRANTY

The stainless steel plumbing shall be free of defects in material and workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

The contractor shall supply details of their warranty information with their bid submission.

UPF POLY WATER TANK WARRANTY

The UPF poly water tank shall be provided with a lifetime material and workmanship limited warranty. The manufacturer shall supply details of their warranty information with their bid submission.

COMMERCIAL-TANKER PRODUCTION SPECS

CONSTRUCTION PERIOD

The completed vehicle shall be delivered within three hundred (300) days after receipt of a purchase order or contract.

Contractor shall not be held liable for delays of chassis delivery due to accidents, strikes, floods or other events not subject to their control. Contractor shall provide immediate written notice to Jefferson-Como Fire Protection District as to delays and to what extent these delays have in completing vehicle within the stated construction time period.

OVERALL HEIGHT REQUIREMENT

There is no overall height (OAH) restriction for this vehicle.

OVERALL LENGTH REQUIREMENT

There is no overall length (OAL) restriction for this vehicle.

OVERALL WIDTH

The overall width (OAW) of the body at drip rails shall be 102" (8' - 6"), and body shall be 100" (8' - 4").

ENGINEERING SUPPORT AT PRE-CONSTRUCTION MEETING

The Contractor shall provide an engineer to be present at the pre-construction meeting held at the factory location. The engineer will address all engineering related questions for the truck as purchased and for all proposed changes.

The engineer will have the 2D and/or 3D AutoCAD electronic drawings projected on screen and be able to provide dimensional data for proposed changes and proposed layouts. This will help ensure that the final design matches the Jefferson-Como Fire Protection District intentions to the maximum extent possible.

INSPECTION TRIPS

All required inspection trips shall be the financial responsibility of the Jefferson-Como Fire Protection District, including but not limited to transportation, food and lodging.

DELIVERY AND DEMONSTRATION

The Contractor shall be responsible for the delivery of the completed unit to the Jefferson-Como Fire Protection District's location. On initial delivery of the apparatus, the Contractor shall supply a qualified representative to demonstrate the apparatus and provide initial instruction to representatives of the Jefferson-Como Fire Protection District regarding the operation, care and maintenance of the apparatus and equipment supplied at Jefferson-Como Fire Protection District location.

The Delivery Engineer shall set delivery and instruction schedule with the person appointed by Jefferson-Como Fire Protection District.

After delivery of the apparatus, the Jefferson-Como Fire Protection District shall be responsible for ongoing training of its personnel to proficiency regarding the proper and safe use of the apparatus and associated equipment.

COMMERCIAL-TANKER PRODUCTION SPECS

CAB CHASSIS SPECIFICATION

MISSION: Requested GVWR: 41000. Calc. GVWR: 37000

Calc. Start / Grade Ability: 26.01% / 3.17% @ 55 MPH

Calc. Geared Speed: 67.9 MPH

DIMENSION: Wheelbase: 193.00, CA: 118.00, Axle to Frame: 75.00

ENGINE, DIESEL: {Navistar N9} EPA 10, SCR, 330 HP @ 2000 RPM, 950 lb-ft Torque @

TRANSMISSION,

AUTOMATIC: {Allison 3000EVS_P} 5th Generation Controls; Close Ratio, 5-Speed;

CLUTCH: Omit Item (Clutch & Control)

AXLE, FRONT

NON-DRIVING: {Meritor MFS-14-143A} Wide Track, I-Beam Type, 14,000-lb Capacity AXLE, REAR, SINGLE: {Dana Spicer S30-190D} Single Reduction, 30,000-lb Capacity, W Wheel

CAB: Conventional

TIRE, FRONT: (2) 12R22.5 G661 HSA (GOODYEAR) 484 rev/mile, load range H, 16 ply TIRE, REAR: (4) 12R22.5 G622 RSD (GOODYEAR) 482 rev/mile, load range H, 16 ply

SUSPENSION, RR, SPRING,

SINGLE: Vari-Rate; 31,000-lb Capacity, Includes 4500-lb Capacity Multileaf

PAINT: Cab schematic 100GM

Location 1: Red (Match Ford F1) Chassis schematic 932GM Wheel: Red (Match Ford F1)

Description

Base Chassis, Model 7400 SFA 4X2 with 193.00 Wheelbase, 118.00 CA, and 48.00 Axle to Frame.

TOW HOOK, FRONT (2) Frame Mounted

FRAME RAILS Heat Treated Alloy Steel (120,000 PSI Yield); 10.125" x 3.580" x 0.312" (257.2mm x 90.9mm x 8.0mm); 480.0" (12192) Maximum OAL

BUMPER, FRONT Full Width, Aerodynamic, Chrome Plated Steel; 0.189" Material Thickness, Includes Mounting Holes for 1 CPI Bumper Mounted Sirens

WHEELBASE RANGE 146" (370cm) Through and Including 195" (495cm)

AXLE, FRONT NON-DRIVING (Meritor MFS-14-143A) Wide Track, I-Beam Type, 14,000-lb Capacity

SUSPENSION, FRONT, SPRING Parabolic, Taper Leaf; 14,000-lb Capacity; With Shock Absorbers Includes

: SPRING PINS Rubber Bushings, Maintenance-Free

BRAKE SYSTEM, AIR Dual System for Straight Truck Applications Includes

- : BRAKE LINES Color and Size Coded Nylon
- : DRAIN VALVE Twist-Type
- : DUST SHIELDS, FRONT BRAKE
- : DUST SHIELDS, REAR BRAKE
- : GAUGE, AIR PRESSURE (2) Air 1 and Air 2 Gauges; Located in Instrument Cluster
- : PARKING BRAKE CONTROL Yellow Knob, Located on Instrument Panel
- : PARKING BRAKE VALVE For Truck

COMMERCIAL-TANKER PRODUCTION SPECS

: QUICK RELEASE VALVE Bendix On Rear Axle for Spring Brake Release: 1 for 4x2, 2 for 6x4

: SLACK ADJUSTERS, FRONT Automatic

: SLACK ADJUSTERS, REAR Automatic

: SPRING BRAKE MODULATOR VALVE R-7 for 4x2, SR-7 with relay valve for 6x4

DRAIN VALVE {Berg} Manual; With Pull Chain, for Air Tank Includes

: DRAIN VALVE Mounted in Wet Tank

AIR BRAKE ABS {Bendix AntiLock Brake System} With Electronic Stability Program (4-Channel) With Automatic Traction Control

AIR DRYER {Bendix AD-9} With Heater Includes

: AIR DRYER LOCATION Inside Left Rail, Back of Cab

BRAKE CHAMBERS, SPRING Relocated To Rear Of Rear Axle For Maximum Ground Clearance

BRAKE CHAMBERS, FRONT AXLE (Haldex) 20 Sqln

BRAKE CHAMBERS, REAR AXLE {Haldex GC3030LHDHO} 30/30 Spring Brake Includes

: BRAKE CHAMBERS, SPRING (2) Rear Parking; WITH TRUCK BRAKES: All 4x2, 4x4; WITHTRACTOR

BRAKES: All 4x2, 4x4; 6x4 & 6x6 with Rear Tandem Axles Less Than 46,000-lb. or GVWR Less Than 54,000-lb.

BRAKES, FRONT, AIR CAM S-Cam; 16.5" x 5.0"; Includes 20 Sq. In. Long Stroke Brake Chambers

BRAKES, REAR, AIR CAM S-Cam; 16.5" x 7.0"; Includes 30/30 Sq.In. Long Stroke Brake Chamber and Spring Actuated Parking Brake

AIR COMPRESSOR (Bendix Tu-Flo 550) 13.2 CFM Capacity

AIR TANK LOCATION (2): One Mounted Under Each Frame Rail, Front of Rear Suspension, Parallel to Rail

STEERING COLUMN Tilting and Telescoping

STEERING WHEEL 2-Spoke, 18" Diam., Black

STEERING GEAR (Sheppard M-100) Power

EXHAUST SYSTEM Switchback Horizontal Aftertreatment Device, Frame Mounted Right Side Under Cab; Includes Single Vertical Tail Pipe, Frame Mounted Right Side Back of Cab

ENGINE EXHAUST BRAKE for Navistar N9/10 I6 Engines; Electronically Activated

SWITCH, FOR EXHAUST 3 Position, Momentary, Lighted Momentary, ON/CANCEL, Center Stable, INHIBIT REGEN, Mounted in IP Inhibits Diesel Particulate Filter Regeneration When Switch is Moved to ON While Engine is Running, Resets When Ignition is Turned OFF

COMMERCIAL-TANKER PRODUCTION SPECS

ELECTRICAL SYSTEM 12-Volt, Standard Equipment Includes

- : BATTERY BOX Steel with Plastic Lid
- : DATA LINK CONNECTOR For Vehicle Programming and Diagnostics In Cab
- : FUSES, ELECTRICAL SAE Blade-Type
- : HAZARD SWITCH Push On/Push Off, Located on Top of Steering Column Cover
- : HEADLIGHT DIMMER SWITCH Integral with Turn Signal Lever
- : HEADLIGHTS (2) Sealed Beam, Round, with Chrome Plated Bezels
- : JUMP START STUD Located on Positive Terminal of Outermost Battery
- : PARKING LIGHT Integral with Front Turn Signal and Rear Tail Light
- : RUNNING LIGHT (2) Daytime, Included With Headlights
- : STARTER SWITCH Electric, Key Operated
- : STOP, TURN, TAIL & B/U LIGHTS Dual, Rear, Combination with Reflector
- : TURN SIGNAL SWITCH Self-Cancelling for Trucks, Manual Cancelling for Tractors, with Lane Change Feature
- : WINDSHIELD WIPER SWITCH 2-Speed with Wash and Intermittent Feature (5 Pre-Set Delays), Integral with Turn Signal Lever
- : WINDSHIELD WIPERS Single Motor, Electric, Cowl Mounted
- : WIRING, CHASSIS Color Coded and Continuously Numbered

IGNITION SWITCH Keyless

ALTERNATOR {Leece-Neville 14931PAH} Brush Type, 12 Volt 320 Amp. Capacity, Pad Mount

BODY BUILDER WIRING Back of Standard Cab at Left Frame or Under Extended or Crew Cab at Left Frame; Includes Sealed Connectors for Tail/Amber Turn/Marker/ Backup/Accessory Power/Ground and Sealed Connector for Stop/Turn

BATTERY SYSTEM (International) Maintenance-Free, (2) 12-Volt 1850CCA Total

BACK-UP ALARM Electric, 102 dBA

HORN, ELECTRIC Disc Style

HORN, AIR Black, Single Trumpet, Air Solenoid Operated

SWITCH, AIR HORN, PASSENGER Fire Truck Application; Momentary Switch Located in Instrument Panel Close to Passenger, Driver Also To Activate Switch at Steering Wheel

HEADLIGHTS Long Life Halogen; for Two Light System

CLEARANCE/MARKER LIGHTS (5) {Truck Lite} Amber LED Lights, Flush Mounted on Cab or Sunshade

STARTING MOTOR (Delco Remy 38MT Type 300) 12 Volt; less Thermal Over-Crank Protection

INDICATOR, LOW COOLANT LEVEL With Audible Alarm

ALARM, PARKING BRAKE Electric Horn Sounds in Repetitive Manner When Vehicle Park Brake is "NOT" Set, With Ignition "OFF" and any Door Opened

BATTERY BOX Steel, With Aluminum Cover, 14" Wide, 3 Battery Capacity, Mounted Left Side Under Cab TURN SIGNALS, FRONT LED, Includes LED Side Marker Lights, Mounted on Fender

COMMERCIAL-TANKER PRODUCTION SPECS

BATTERY DISCONNECT SWITCH 300 Amp; Locks with Padlock, Cab Mounted, Disconnects Charging Circuits

INSULATION, UNDER HOOD for Sound Abatement

GRILLE Stationary, Chrome

INSULATION, SPLASH PANELS for Sound Abatement

FRONT END Tilting, Fiberglass, With Three Piece Construction; for 2007 & 2010 Emissions

GRILLE EMBER SCREEN Mounted to Grille and Cowl Tray to Keep Hot Embers out of Engine and HVAC Air Intake System

PAINT SCHEMATIC, PT-1 Single Color, Design 100 Includes

: PAINT SCHEMATIC ID LETTERS "GM"

PAINT IDENTITY, PT-2 Single Color, Instruction No. 932. Wheels

PAINT TYPE Base Coat/Clear Coat, 1-2 Tone

KEYS - ALL ALIKE, ID Z-001

CLUTCH Omit Item (Clutch & Control)

BLOCK HEATER, ENGINE {Phillips} 120 Volt/1250 Watt Includes

: BLOCK HEATER SOCKET Receptacle Type; Mounted below Drivers Door

ENGINE, DIESEL {Navistar N9} EPA 10, SCR, 330 HP @ 2000 RPM, 950 lb-ft Torque @ 1200 RPM, 2200 RPM Governed Speed, 330 Peak HP (Max)

Includes

- : AIR COMPRESSOR AIR SUPPLY LINE Naturally-Aspirated (Air Brake Chassis Only) Navistar Engines
- : COLD STARTING EQUIPMENT Intake Manifold Electric Grid Heater with Engine ECM Control
- : CRUISE CONTROL Electronic; Controls Integral to Steering Wheel
- : ENGINE OIL DRAIN PLUG Magnetic
- : ENGINE SHUTDOWN Electric, Key Operated
- : FUEL FILTER Included with Fuel/Water Separator
- : FUEL/WATER SEPARATOR Fuel/Water Separator and Fuel Filter in a Single Assembly, With

Water-in-Fuel Sensor; Engine Mounted

- : GOVERNOR Electronic
- : OIL FILTER, ENGINE Spin-On Type
- : WET TYPE CYLINDER SLEEVES

FAN DRIVE {Horton Drivemaster Polar Extreme} Direct Drive Type, Two Speed, With Residual Torque Device for Disengaged Fan Speed

Includes

: FAN Nylon

COMMERCIAL-TANKER PRODUCTION SPECS

RADIATOR Aluminum, Cross Flow, Series System; 1228 Sqln Core and 648 Sqln Charge Air Cooler and With Transmission Oil Cooler

FEDERAL EMISSIONS EPA, OBD and GHG Certified for Calendar Year 2015; N9 & N10 Engines

AIR CLEANER Single Element

Includes

: GAUGE, AIR CLEANER RESTRICTION Air Cleaner Mounted

THROTTLE, HAND CONTROL Engine Speed Control; Electronic, Stationary, Variable Speed; Mounted on Steering Wheel

ENGINE CONTROL, REMOTE MOUNTED Provision for; Includes Wiring for Body Builder Installation of PTO Controls; With Ignition Switch Control for MaxxForce and Navistar post 2007 Emissions Electronic Engines

ENGINE WATER COOLER (Sen-Dure) Auxiliary, For Use With Fire Trucks

EMISSION COMPLIANCE Federal, Does Not Comply With California Clean Air Idle Regulations

TRANSMISSION, AUTOMATIC {Allison 3000EVS_P} 5th Generation Controls; Close Ratio, 5-Speed; With Overdrive, Includes Oil Level Sensor, With Provision for PTO, Less Retarder, Max. GVW N/A

TRANSMISSION SHIFT CONTROL (Allison) Push-Button Type; for Allison 3000 & 4000 Series Transmission

TRANSMISSION OIL Synthetic; 29 thru 42 Pints

ALLISON SPARE INPUT/OUTPUT for Emergency Vehicle Series (EVS), 127/198 Includes J1939 Based Auto Neutral; Fire/Pumper, Tank, Aerial/Ladder

SHIFT CONTROL PARAMETERS Allison 3000 or 4000 Series Transmissions, 5th Generation Controls, Performance Programming

AXLE, REAR, SINGLE {Dana Spicer S30-190D} Single Reduction, 30,000-lb Capacity, W Wheel Ends, Driver Control Locking Differential . Gear Ratio: 5.38 Includes

: REAR AXLE DRAIN PLUG (1) Magnetic, For Single Rear Axle

SUSPENSION, RR, SPRING, SINGLE Vari-Rate; 31,000-lb Capacity, Includes 4500-lb Capacity Multileaf Auxiliary

FUEL TANK Top Draw; Non-Polished Aluminum, 24" Diam., 50 U.S. Gal., 189 L Capacity, Mounted Left Side Under Cab

DEF TANK 5 U.S. Gal. Capacity; Frame Mounted Outside Left Rail, Under Cab

CAB Conventional

Includes

- : ARM REST (2) Molded Plastic; One Each Door
- : COAT HOOK, CAB Located on Rear Wall, Centered Above Rear Window
- : CUP HOLDERS Two Cup Holders, Located in Lower Center of Instrument Panel
- : DOME LIGHT, CAB Rectangular, Door Activated and Push On-Off at Light Lens, Timed Theater Dimming, Integral to Console, Center Mounted

COMMERCIAL-TANKER PRODUCTION SPECS

- : GLASS, ALL WINDOWS Tinted
- : GRAB HANDLE, CAB INTERIOR (1) "A" Pillar Mounted, Passenger Side
- : GRAB HANDLE, CAB INTERIOR (2) Front of "B" Pillar Mounted, One Each Side
- : INTERIOR SHEET METAL Upper Door (Above Window Ledge) Painted Exterior Color
- : STEP (4) Two Steps Per Door

GAUGE CLUSTER English With English Electronic Speedometer Includes

- : GAUGE CLUSTER (6) Engine Oil Pressure (Electronic), Water Temperature (Electronic), Fuel (Electronic), Tachometer (Electronic), Voltmeter, Washer Fluid Level
- : ODOMETER DISPLAY, Miles, Trip Miles, Engine Hours, Trip Hours, Fault Code Readout
- : WARNING SYSTEM Low Fuel, Low Oil Pressure, High Engine Coolant Temp, and Low Battery Voltage (Visual and Audible)

SEATBELT WARNING PREWIRE Includes Seat Belt Switches and Seat Sensors for all Belted Positions in the Cab and a Harness Routed to the Center of the Dash for the Aftermarket Installation of the Data Recorder and Seatbelt Indicator Systems, for 1 to 3 Seat Belts

IP CLUSTER DISPLAY On Board Diagnostics Display of Fault Codes in Gauge Cluster

GAUGE, DEF FLUID LEVEL

SEAT, DRIVER {National 2000} Air Suspension, High Back With Integral Headrest, Vinyl, Isolator, 1 Chamber Lumbar, With 2 Position Front Cushion Adjust, -3 to +14 Degree Angle Back Adjust Includes

: SEAT BELT 3-Point, Lap and Shoulder Belt Type

SEAT, TWO-MAN PASSENGER {National} Fixed Back, Integrated Headrest in Both Occupant Positions, Vinyl, Less Under Seat Storage Compartment

MIRRORS (2) {Lang Mekra} Rectangular 7.55" x 14.1" Integral Convex Both Sides, 102" Inside Spacing, Breakaway Type, Thermostatically Controlled Heated Heads, Power Both Sides, LED Clearance Lights, Bright Finish Heads and Arms, with Black Brackets

SEAT BELT All Red; 1 to 3

AIR CONDITIONER {Blend-Air} With Integral Heater & Defroster Includes

- : HEATER HOSES Premium
- : HOSE CLAMPS, HEATER HOSE Mubea Constant Tension Clamps
- : REFRIGERANT Hydrofluorocarbon HFC-134A

INSTRUMENT PANEL Center Section, Flat Panel

WINDOW, POWER (2) And Power Door Locks, Left and Right Doors, Includes Express Down Feature

HVAC FRESH AIR FILTER

STORAGE POCKET, DOOR Molded Plastic, Full Width; Mounted on Passenger Door

CAB INTERIOR TRIM Deluxe Includes

COMMERCIAL-TANKER PRODUCTION SPECS

- : "A" PILLAR COVER Molded Plastic
- : CAB INTERIOR TRIM PANELS Cloth Covered Molded Plastic, Full Height; All Exposed Interior Sheet Metal is Covered Except for the Following: with a Two-Man Passenger Seat or with a Full Bench Seat the Back Panel is Completely Void of Covering
- : CONSOLE, OVERHEAD Molded Plastic; With Dual Storage Pockets with Retainer Nets and CB Radio Pocket
- : DOOR TRIM PANELS Molded Plastic; Driver and Passenger Doors
- : FLOOR COVERING Rubber, Black
- : HEADLINER Soft Padded Cloth
- : INSTRUMENT PANEL TRIM Molded Plastic with Black Center Section
- : STORAGE POCKET, DOOR (1) Molded Plastic, Full-Length; Driver Door
- : SUN VISOR (2) Padded Vinyl with Driver Side Toll Ticket Strap, Integral to Console

CAB REAR SUSPENSION Air Bag Type

WHEELS, FRONT (Accuride) DISC; 22.5" Painted Steel, 2-Hand Hole, 10-Stud (285.75MM BC) Hub Piloted, Flanged Nut, Metric Mount, 8.25 DC Rims; With Steel Hubs
-Includes

: PAINT IDENTITY, FRONT WHEELS White

WHEELS, REAR {Accuride} DUAL DISC; 22.5" Painted Steel, 2-Hand Hole, 10-Stud (285.75MM BC) Hub Piloted, Flanged Nut, Metric Mount, 8.25 DC Rims; With Steel Hubs Includes

- : PAINT IDENTITY, REAR WHEELS White
- (4) TIRE, REAR 12R22.5 G622 RSD (GOODYEAR) 482 rev/mile, load range H, 16 ply
- (2) TIRE, FRONT 12R22.5 G661 HSA (GOODYEAR) 484 rev/mile, load range H, 16 ply

Services Section:

WARRANTY Standard for WorkStar 7300/7400 (4x2, 4x4, 6x4, 6x6), Effective with Vehicles Built January 2, 2015 or Later, CTS-2002U

CAB TO AXLE DIMESION

Cab to axle will be 118".

CHASSIS MODIFICATIONS

LUBRICATION AND TIRE DATA PLATE

A permanent label in the driving compartment shall specify the quantity and type of the following fluids used in the vehicle and tire information:

- Engine oil
- Engine coolant
- · Chassis transmission fluid
- Pump transmission lubrication fluid . . (if applicable)
- Pump priming system fluid, if applicable . . (if applicable)
- Drive axle(s) lubrication fluid
- Air conditioning refrigerant . . (if applicable)

COMMERCIAL-TANKER PRODUCTION SPECS

- Air conditioning lubrication oil . . (if applicable)
- Power steering fluid
- Cab tilt mechanism fluid . . (if applicable)
- Transfer case fluid . . (if applicable)
- Equipment rack fluid (if applicable)
- CAFS air compressor system lubricant . . (if applicable)
- Generator system lubricant . . (if applicable)
- Front tire cold pressure
- Rear tire cold pressure
- Maximum tire speed ratings

VEHICLE DATA PLATE

A permanent label in the driving compartment which indicates the following:

- Filter part numbers for the;
 - Engine
 - Transmission
 - Air
 - Fuel
- Serial numbers for the;
 - Engine
 - Transmission
- Delivered Weights of the Front and Rear Axles
- Paint Brand and Code(s)
- Sales Order Number

OVERALL HEIGHT, LENGTH DATA PLATE (US)

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed fire apparatus in feet and inches, the length of the completed fire apparatus in feet and inches, and the GVWR in pounds.

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.

ACCIDENT PREVENTION

There shall be a placard in the cab seating area which reads, "ALL OCCUPANTS MUST BE SEATED AND BELTED WHEN THE APPARATUS IS IN MOTION".

PERSONNEL CAPACITY

A label that states the number of personnel the vehicle is designed to carry shall be located in an area visible to the driver.

COMMERCIAL-TANKER PRODUCTION SPECS

ACCIDENT PREVENTION

If the rear bumper is 8" deep or more, there shall be a placard on the rear face of the body, in clear sight from the ground, which reads, "WARNING - DO NOT RIDE ON STEPS OR DECK AREAS WHILE THE APPARATUS IS IN MOTION. DEATH OR SERIOUS INJURY MAY RESULT".

WEARING HELMET WARNING

A label stating "DO NOT WEAR HELMET WHILE SEATED" shall be visible from each seating location.

FINAL STAGE MANUFACTURER VEHICLE CERTIFICATION

A final stage manufacturer vehicle certification label shall be provided and installed in the driver cab door jamb area.

FRONT BUMPER

The front bumper shall be as provided by the cab/chassis manufacturer. No other alteration or modifications are required.

BUMPER GRAVELSHIELD

The bumper extension gravel shield shall be provided by the cab/chassis manufacturer.

AIR HORN(S)

The air horn(s) shall be supplied and installed by the cab/chassis manufacturer.

FRONT TOW PROVISIONS

The front tow provisions shall be supplied and installed by the cab/chassis manufacturer.

AIR INTAKE SYSTEM

An air filter shall be provided in the engine's air intake system. Air inlet restrictions shall not exceed the engine manufacturer's recommendations.

The air inlet shall be equipped with a means of separating water and burning embers from the air intake system.

This requirement shall be permitted to be achieved by either of the following methods:

- Provision of a device such that burning particulate matter larger than 0.039 in. (1.0 mm) in diameter cannot reach the air filter element.
- 1. Provision of a multi screen ember separator capable of meeting the test requirements defined in the Parker Hannafin, Racor Division, publication LF 1093-90, *Ember Separation Test Procedure*, or an equivalent test.

EXHAUST

The exhaust system shall be as provided by cab/chassis manufacturer. The tailpipe may require some modifications for proper ground clearances and fit with body.

COMMERCIAL-TANKER PRODUCTION SPECS

The exhaust piping and discharge outlet shall be located or shielded so as not to expose any portion of the vehicle or equipment to excessive heating.

Exhaust pipe discharge shall be directed away from any operator's position or entry doors on body.

Where parts of the exhaust system are exposed so that they are likely to cause injury to operating personnel, protective guards shall be provided.

SEAT BELT COLOR

Section 14.1.3.4 of the NFPA 1901 Standards, 2009 edition, requires all seat belt webbing in cab to be bright red or bright orange in color, and the buckle portion of the seat belt shall be mounted on a rigid or semi rigid stalk such that the buckle remains positioned in an accessible location.

SEAT BELT WEB LENGTH - COMMERCIAL CAB

Sections 14.1.3.2 and 14.1.3.3 of the NFPA 1901 standards, 2009 edition, require the effective seat belt web length for a Type 1 lap belt for pelvic restraint to be a minimum of 60", and a Type 2 pelvic and upper torso restraint-style seat belt assembly to be a minimum of 110".

The chassis seat belt web length as supplied by the commercial chassis manufacturer shall be compliant to NFPA Standards 14.1.3.2 and 14.1.3.3.

SEAT MONITOR DISPLAY and VEHICLE DATA RECORDER

A Fire Research series SBA441-A00 seat monitor display and vehicle data recorder kit shall be installed. The kit shall include a seat monitor display module, a vehicle data recorder, and cables.

The seat monitor display shall be programmable for up to six (6) seats and have a seatbelt icon for each. An alarm silence button, vehicle system warning indicators, and LED indicators for power and datalink status shall be located on the front of the seat monitor display.

The data recorder case shall be waterproof. It shall have inputs for monitored information from the vehicle J1939 CAN bus, independent sensors, seatbelt and seat occupied switches, outputs for audible alarms, and two-way FRC datalink connectors. Stored data output shall be via a USB connector.

The vehicle data recorder shall record the following data once per second and store it in a 48 hour loop:

- 2. Vehicle Speed
- Acceleration
- Deceleration
- Engine Speed
- Engine Throttle Position
- ABS Event
- Seat Occupied Status
- Seat Belt Status
- Master Optical Warning Device Switch
- Time
- Date

COMMERCIAL-TANKER PRODUCTION SPECS

The vehicle data recorder shall record the following data once per minute and have memory to store it for 100 engine hours:

- Maximum Vehicle Speed
- Maximum Acceleration
- Maximum Deceleration
- Maximum Engine Speed
- Maximum Engine Throttle Position
- ABS Event
- Seat Occupied with Seat Belt Unbuckled
- Master Optical Warning Device Switch
- Time
- Date

The oldest data shall be erased first when memory capacity is reached. All data shall be password protected and uploadable from the vehicle data recorder to a computer running FRC HAWK data management software. The HAWK software shall store, manage, provide graphic displays and produce formatted reports of the vehicle data recorder data.

SIX (6) - LED TIRE PRESSURE VISUAL INDICATORS

Each tire shall be equipped with a VECSAFE heavy duty valve cap (or equal) LED indicator that indicates proper tire pressure. The VECSAFE valve cap is self-calibrating. When the cap is mounted on the valve stem the first time, it will memorize that tire pressure, and can be set to recognize a drop in pressure as little as 4 psi. It can be checked for functionality and battery condition by simply unscrewing the cap. If it is in working condition, it will immediately start blinking.

HELMET STORAGE

No helmet storage is required in the cab driving area.

CAB CRASH TEST CERTIFICATION

A cab crash test certification from the fire apparatus manufacturer shall be provided with the equipment. A copy of this certification shall be included with the bid.

NOTE: There shall be no exception to any portion of the cab integrity certification requirements. Nonconformance shall lead to immediate rejection of bid.

The certification shall state that the cab does meet or exceed the requirements below:

- European Occupant Protection Standard ECE Regulation No. 29.
- 1) SAE J2422 Cab Roof Strength Evaluation Quasi-Static Loading Heavy Trucks.

CAB MIRRORS, DRIVER ADJUSTABLE

Section 14.3.5 of the NFPA 1901 Standards, 2009 edition, requires all primary rear view mirrors used by the driver to be adjustable from the driver's position.

COMMERCIAL-TANKER PRODUCTION SPECS

AIR BRAKE SYSTEM QUICK BUILD-UP

There shall be one (1) Milton male quick connector type air shoreline inlet to provide air to the chassis air tanks from an external source compressed air shoreline hookup in order to maintain full operating air pressure while the vehicle is not running. Air inlet shall be located near driver's door. The female end of the connector shall be supplied by the Jefferson-Como Fire Protection District.

The quick buildup system shall provide sufficient air pressure so that the apparatus has no brake drag and is able to stop under the intended operating conditions following the 60-second buildup time.

ROAD EMERGENCY SAFETY KIT

One (1) set of three (3) dual faced triangular warning flares with fold away base complete with storage case per DOT requirements shall be provided with the completed apparatus.

One (1) 2.5 lb. ABC type vehicle fire extinguisher with bracket per DOT requirements shall be provided and mounted inside cab area.

DEF FLUID FILL

The DEF fluid fill shall be as supplied by commercial cab/chassis manufacturer.

BODY DESIGN

The importance of public safety associated with emergency vehicles requires that the construction of this vehicle meet the following specifications. These specifications are written to establish the minimum level of quality and design. All Bidders shall be required to meet these minimum requirements.

It is the intent of these specifications to fully describe the requirements for a custom built emergency type vehicle. In order to extend the expected service life of this vehicle, the body module shall be removable from the chassis frame and be capable of being installed on a new chassis.

The sheet metal material requirements, including alloy and material thickness, throughout the specifications are considered to be a minimum. Since such materials are available to all Manufacturers, the material specifications shall be strictly adhered to.

The fabrication of the body shall be formed sheet metal. Formed components shall allow the Jefferson-Como Fire Protection District to have the body repaired locally in the case where any object has struck the body and caused damage. The use of proprietary extrusions will prevent the Jefferson-Como Fire Protection District from such repair and shall NOT be used.

Following construction of the subframe, which supports the apparatus body, the sheet metal portion of the body shall be built directly on the subframe. The joining of the subframe and body shall be of a welded integral construction.

The sheet metal fabrication of the body shall be performed using inert gas continuous feed welders only. The entire body shall be welded construction. The use of pop rivets in any portion of structural construction may allow premature failure of the body structure. Therefore, pop rivets shall NOT be used in the construction of the structural portions of the body. This includes side body sheets, inner panels of compartment doors, and any other structural portions of the body.

COMMERCIAL-TANKER PRODUCTION SPECS

EXTERIOR ALUMINUM BODY



The fabrication of the body shall be constructed from aluminum 3003H-14 alloy smooth plate. This shall include compartment front panel, vertical side sheets, side upper rollover panels, rear panels and compartment door frames.

The body compartment floors and exterior panels shall be constructed with not less than 3/16" (.187) aluminum 3003H-14 smooth plate. Interior compartment dividing walls shall be constructed with not less than 1/8" (.125) aluminum 3003H-14 smooth plate. Lighter gauge sheet metal will not be acceptable in these areas, No Exceptions.

The front and rear corners of body shall be formed as part of the front or rear body panels. This provides a stronger body corner and finished appearance. The use of extruded corners, or caps will not be acceptable, No Exceptions.

The door side frame openings shall be formed "C" channel design. An electrical wiring conduit raceway running the full length of exterior compartments shall be provided. This raceway shall contain all 12 volt wiring running to the rear of the apparatus, permitting easy accessibility to wiring.

Individual compartment modules, with dead air space voids between compartments, will not be an acceptable method of compartment construction.

The compartments shall be an integral part of the body construction. Compartment floors from front of body to ahead of rear axle, also from rear axle to rear of body shall be single one-piece sections. Compartment floors shall be preformed, then positioned in body and welded into final position.

Compartment floors shall have a "sweep-out" design with door opening threshold positioned lower than compartment floor, permitting easy cleaning of compartments. Angles, lips, or door moldings are not acceptable in the base of compartment door opening. One-way rubber drain valves shall be provided in compartment floors so that a water hose may be used to flush-out compartment area.

All exterior seams in sheet metal below frame, and around the rear wheel well area shall be welded and caulked to prevent moisture from entering the compartments. All other interior seams and corners shall be sealed with silicone based caulk prior to painting.

Only stainless steel bolts, nuts, and sheet metal screws shall be used in mounting exterior trim, hardware and equipment.

DRIP RAILS

The body shall have drip rails over the side full height compartments. The drip rails shall be formed into the upper body panels providing a ridged lower panel and a flat upper body panel surface. The use of mechanically fastened, taped or glued on drip rails will not be acceptable. No Exceptions.

BODY SUBFRAME

The chassis frame rails shall be fitted with 1/4" custom extruded UHMW polyethylene rail cap to isolate the body frame members from direct contact with chassis frame rails.

COMMERCIAL-TANKER PRODUCTION SPECS

The body subframe shall be constructed from 6061T6 aluminum alloy tubing. Subframe shall consist of two (2) 2" x 4" x 1/4" aluminum tubes minimum, the same width as the chassis frame rails. Welded to this tubing shall be cross members of 2" x 4" x 1/4" aluminum. Smaller dimension, lighter gauge tubing or angle material subframe shall not be accepted.

These cross members shall extend the full width of the body to support the compartments. Cross members shall be located at front and rear of the body, below compartment divider walls, and in front and rear of wheel well opening. Additional aluminum cross members shall be located on 16" centers, or as necessary to support walkway or heavy equipment.

To form the frame, the tubing shall be beveled and welded at each joint using 5356 aluminum alloy welding wire.

BODY MOUNTING

For optimum chassis frame and body life, the body subframe shall be fastened to the chassis frame with a minimum of six (6) 1/2" x 2" strap mounts, welded to the body subframe. The straps shall be bolted to the chassis frame work utilizing 1/2" Grade 8 bolts.

10" REAR STEP BUMPER

The full width rear bumper shall be constructed from 2" x 2" x 1/4" aluminum tubing frame and covered with 3/16" NFPA compliant aluminum tread plate. The bumper shall extend from the rear vertical body panel 10" and provide a rear step with a minimum of 1/2" space at body for water drainage.

REAR TOW EYES

There shall be two (2) heavy duty rear mounted tow eyes securely attached to the body subframe, below the apparatus body. The tow eyes shall be fabricated from 3/4" thick steel plate and shall have a black powder coat finish.

GROUND LIGHTS



There shall be two (2) OnScene 9" Night Axe LED lights installed below bumper capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting shall be switchable but activated automatically when the vehicle park brake is set.

WHEEL WELL EXTERIOR PANEL

The exterior panel of the body wheel well enclosure shall be constructed from 3/16" aluminum treadplate panels.

RUBBER BODY FENDERS

The body wheel well openings shall be provided with round radius, rubber fenderettes. The fenderettes shall be bolted and easily replaceable if damaged. The fenderettes shall be installed using stainless steel fasteners with plastic isolators to help prevent corrosion.

COMMERCIAL-TANKER PRODUCTION SPECS

WHEEL WELL LINERS

The wheel wells shall be provided with an easily removable polymer, circular inner fender liner. The inner liner shall be bolted to the wheel well with stainless steel bolts and spaced away from the wheel well so the liner will not accumulate dirt or water.

WHEEL CHOCK CUTOUT

There shall be a cutout with a recessed area supplied on the drivers side of the body behind the rear wheels to store (2) Zico wheel chocks. Cutout shall have a 1" lip on the bottom to prevent the chocks from sliding out.

BODY PAINT SPECIFICATIONS

BODY PAINT PREPARATION

After the body and components have been fabricated they shall be disassembled so when vehicle is complete there shall be finish paint beneath the removable components. The body shall be removed from chassis during the paint process to insure proper paint coverage. The body and components shall be metal finished as follows to provide a superior substrate for painting.

The exterior (and interior, if painted) body shall undergo a thorough cleaning process starting with a biodegradable phosphoric acid solution to begin the etching process followed by a complete clear water rinse. The next step shall consist of a chemical conversion coating applied to seal the metal substrate and become part of the metal surface for greater film adhesion.

All bright metal fittings, if unavailable in stainless steel or polished aluminum, shall be chrome plated. Iron fittings shall be copper under plated prior to chrome plating.

PAINT PROCESS

The paint process shall follow the strict standards set forth by PPG Industries guidelines. Painters applying PPG products will be PPG Certified Commercial Technicians, and re-certified every two (2) years. The body shall go through the following paint process;

- 2) Clean bare metal with a wax and grease remover using low lint rags.
- 1) Inspect, straighten, and hammer high points, grind all seams, sharp edges, and welds. DA sand entire paintable surfaces using 24-180 grit dry paper. Plastic fill all low spots and DA sand fill areas using 36-180 grit dry paper. Apply pinhole filler and DA sand areas using 80-180 grit dry paper.
- 2) Re-clean bare metal using a wax and grease remover and low lint rags.
- 3) Within 24 hours, a PPG Delfleet® epoxy color primer with proper hardener for corrosion resistance using a pressure pot spray gun and applying 2-5 full wet coats or 1.5-8.0 dry mils max. achieving full hiding and allow to air dry 60 minutes @ 70°F or bake for 45 minutes @ 140°F degree.
- 4) Inspect, putty fill, and dry guild coat entire body surface and DA sand using 180-400 grit dry paper.
- 5) Re-clean bare metal using a wax and grease remover using low lint rags.
- 6) A PPG Delfleet® primer sealer with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 1 full wet coat or 1.0-2.0 dry mils achieving full hiding and allow to flash off in spray booth for minimum of 60 minutes @ 70°F.
- 7) A PPG Delfleet® FBCH basecoat (color) with proper hardener and dry additive shall then be sprayed using a pressure pot set @ 45-60 PSI and achieving full hiding or 1.5-2.0 wet mils and allow to flash off in spray booth 45-60 minutes before applying clearcoat.

COMMERCIAL-TANKER PRODUCTION SPECS

- 8) A PPG Delfleet® clearcoat with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 2-3 full wet coats or 5.0 wet mils for a uniform gloss and allow to flash off in spray booth 10 minutes and bake for 120-140 minutes @ 125°F (surface temp.).
- 9) After cooling, DA sand heavy orange peel or runs using 1000 grit dry sand paper and final DA sand using 1500-2000 grit dry sand paper. Wipe off all surfaces to remove dust and debris. Buff unit as needed using 3M rubbing compound and a white wool pad and inspect until all sand scratches are removed.
- 10) Polish as needed using 3M Perfect-It-Polish and a black foam pad, repeat as necessary and inspect until all sand scratches are removed.

PAINT - ENVIRONMENTAL IMPACT

The contractor shall meet or exceed all current State (his) regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water and soil. PPG Delfleet® Evolution paint shall be free of all heavy metal (lead & chromate) components. Paint emissions from sanding and painting shall be filtered and collected. All paint wastes shall be disposed of in an environmentally safe manner. Solvents used in cleanup operations shall be collected, sent off-site for distillation and returned for reuse.

UN-PAINTED FINISH

The body shall be manufactured using aluminum treadplate, and will not require any body paint.

FASTENERS

Prior to the assembly and reinstallation of exterior components; i.e. warning and DOT lights, handrails, steps, door hardware, and miscellaneous items, an isolation tape, or gasket shall be used to prevent damage to the finish painted surfaces. These components shall be fastened to body using either a plastic insert into body metal with stainless steel screws or zinc coated nutserts into body surface using stainless steel bolts to prevent corrosion from dissimilar metals.

ELECTROLYSIS CORROSION CONTROL

The apparatus shall be assembled using ECK or similar corrosion control on all high corrosion potential areas.

ECK protects aluminum and stainless steel against electrolytic reaction, isolates dissimilar metals and gives bedding protection for hardware and fasteners. ECK contains anti-seizing lubricant for threads. ECK is dielectric and perfect for use with electrical connectors.

11) Paint Color: Match cab/chassis supplied paint color.

BODY UNDERCOATING

The entire underside of body shall be sprayed with black automotive undercoating. Undercoating shall cover all areas underside of body and wheel well area to help prevent corrosion under the vehicle.

UNDERCOAT WARRANTY

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

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COMPARTMENT INTERIOR FINISH

The interior of all exterior body compartments shall be a "Maintenance Free" smooth unpainted finish. All body seams shall be finished with a caulk sealant for both appearance and moisture protection.

REFLECTIVE STRIPE REQUIREMENTS

Material

All retroreflective materials shall conform to the requirements of ASTM D 4956, *Standard Specification for Retroreflective Sheeting for Traffic Control*, Section 6.1.1 for Type I Sheeting.

All retroreflective materials used that are colors not listed in ASTM D 4956, Section 6.1.1, shall have a minimum coefficient of retroreflection of 10 with observation angle of 0.2 degrees and entrance angle of -4 degrees.

Any printed or processed retroreflective film construction used shall conform to the standards required of an integral colored film as specified in ASTM D 4956, Section 6.1.1.

Minimum Requirements

A retroreflective stripe(s) shall be affixed to at least 50 percent of the cab and body length on each side, excluding the pump panel areas, and at least 25 percent of the width of the front of the apparatus.

The stripe or combination of stripes shall be a minimum of 4 in. (100 mm) in total width.

The 4 in. (100 mm) wide stripe or combination of stripes shall be permitted to be interrupted by objects (i.e., receptacles, cracks between slats in roll up doors) provided the full stripe is seen as conspicuous when approaching the apparatus.

GRAPHICS PROOF

A color graphics proof of the reflective striping layout shall be provided for approval by Jefferson-Como Fire Protection District prior to installation. The graphics proof shall be submitted to Jefferson-Como Fire Protection District on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

REFLECTIVE STRIPE - CAB SIDE

The reflective stripe material shall be 6" wide, 3M Scotchcal 680 series.

This reflective stripe shall be black in color.

REFLECTIVE STRIPE - CAB FRONT

The reflective stripe material shall be 4" wide, 3M Scotchcal 680 series.

• This reflective stripe shall be black in color.

REFLECTIVE STRIPE - CAB DOOR INTERIOR

Any door of the apparatus designed to allow persons to enter or exit the apparatus shall have at least 96 in.2

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(62,000 mm2) of retroreflective material affixed to the inside of the door.

The stripe material shall be 3M Scotchlite 680.

This reflective stripe shall be black in color.

REFLECTIVE STRIPE - BODY SIDES

The reflective stripe material shall be 6" wide, 3M Scotchcal 680 series.

• This reflective stripe shall be black in color.

The stripe shall extend straight from front of cab, then ahead of the rear wheels, it shall form a "Z" shape and extend straight back to the rear of the body.

CHEVRON REFLECTIVE STRIPE - REAR CENTER/SIDE PANELS

At least 50 percent of the rear-facing vertical surfaces, visible from the rear of the apparatus, excluding any pump panel areas not covered by a door, shall be equipped with retroreflective striping in a chevron pattern sloping downward and away from the centerline of the vehicle at an angle of 45 degrees. Each stripe shall be 6" width.

The rear side panels and center of the body shall have a chevron style reflective stripe, extending from bumper height up to side compartment drip rail height. Chevron panels shall have a 3M UV over laminate to protect from UV rays, scene damage, and everyday use. Chevron panels shall have a minimum 10 year warranty for material failure, and colorfastness.

The stripe material shall be 3M Scotchcal 680 series.

This reflective chevron stripe shall alternate red and lime-yellow in color.

LETTERING

GRAPHICS PROOF

A color graphics proof of the lettering layout shall be provided for approval by Jefferson-Como Fire Protection District prior to installation. The graphics proof shall be submitted to Jefferson-Como Fire Protection District on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

The following lettering shall be provided and installed on the completed unit as follows;

SIDE CAB DOOR LETTERING

There shall be NO lettering applied in this area.

SUPPLIED DECALS

The bidder shall install two (2) Jefferson-Como Fire Protection District supplied decal(s) on the vehicle, located on the front cab doors and the rear body..

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EXTERIOR COMPARTMENT DOORS

ROLL-UP DOOR CONSTRUCTION - ROBINSON (ROM)

The apparatus shall be equipped with Robinson ROM Series III roll-up exterior compartment doors. Robinson roll-up doors shall be complete with the following features;

- Doors shall be front roll with drum positioned at upper front portion of compartment to afford maximum clearances and head room for mounting equipment to ceiling of compartment
- There shall be a non-abrasive side brush seals
- Every slat must have interlocking end shoes to prevent slat from moving side-to-side and binding the door
- Between each slat must be a co-extruded PVC inner seal to prevent metal-to-metal contact and to repel
 moisture. This inner seal is not visible to detract from appearance of door
- Slats are to have interlocking joints with a folding locking flange to provide security and prevent penetration by sharp objects
- Slats to be double-wall extrusion 1.366" high by .315" thick. Exterior surface to be flat and interior surface to be concave to prevent loose equipment from interfering with door operation
- Latch system to be a full width one piece lift bar operable by one hand
- A 2" wide finger pull integrated into bottom rail extrusion for easy one hand opening and closing
- Clip system that connects the curtain slats to the operator drum which allows for easy tension adjustment without tools
- Each roll-up door shall have a 4" diameter counterbalance operator drum to assist in lifting the door.
- Track shall be one-piece aluminum that has an attaching flange and finishing flange incorporated into its design
- Drip rail will have specially designed seal that prevents the seal from scratching the door
- Bottom rail extrusion must have smooth back to prevent loose equipment from jamming the door
- Bottom rail to have "V" shaped double seal to prevent water and debris from entering the compartment
- Standard replacement parts to be shipped from the United States and available in as little as 48 hours
- Will be free from manufacturing defects for a period of up to 7 years from date of purchase provided that the Product is used under conditions of normal use, that regular periodic maintenance and service is performed and that the product was installed in accordance with R•O•M's instructions.

Each roll-up door framework shall decrease the compartment door opening by approximately 2.25" and 4.5" in height for standard bottom rail and 6.0" in height for tall bottom rail option.

ROM DOOR BOTTOM RAIL

All exterior compartment doors shall have the standard 3.0" tall bottom rail extrusion for easy one (1) hand opening and closing.

The specified retroreflective stripe material shall be applied on the roll-up compartment doors. The stripe shall be precision machine cut for each door slat of the roll-up doors. Under no circumstance will the stripe material be cut on roll-up door surface.

BODY WIDTH DIMENSIONS

The pumper body shall be 100.0" wide, not including drip rail or non-permanent fixtures. Interior compartment depth dimensions shall be approximately:

Area Description
Transverse Area above Subframe

Dimension
95.0"

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(If Specified)

Compartment Depth above Subframe 14.0" or 24.0" (depending on water tank configuration)

Compartment Depth below Subframe

24.5"

STREETSIDE LOCATION - FRONT (S1)

- The pump operator's panel shall be located in this location.
- One (1) OnScene 8" Access LED ground light(s) shall be provided below the body.

STREETSIDE COMPARTMENT - AHEAD OF REAR WHEELS (S2)

The interior useable compartment width shall be approximately 41.0" wide.

The compartment door opening shall be approximately 34.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac
 extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without
 need for drilling into body.
- There shall be one (1) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.
- One (1) OnScene 18" Access LED compartment light, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

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CURBSIDE COMPARTMENT - FRONT (C1)

The interior useable compartment space shall be approximately 86.0" wide.



The compartment door opening shall be approximately 78.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.
- There shall be one (1) bolt-in vertical compartment partition(s) provided dividing the compartment into left and right sides. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.
- One (1) OnScene 18" Access LED compartment light, vertically mounted.
- One (1) booster hose reel(s) shall be located in this compartment area.

FRONT PROTECTION PANELS



To protect areas subject to intensive wear, scuffing or abuse, protection panels shall be installed on the front vertical body panels and wrapped around to the front compartment door opening. The protection panels shall be fabricated from 1/8" aluminum treadplate.

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REAR BODY HANDRAILS

There shall be two (2) 24" vertical handrails on the rear of the body. Handrails shall be NFPA compliant 1-1/4" knurled 304 stainless steel with welded end stanchions.

ROOF ACCESS HANDRAIL

There shall be one (1) 24" horizontal handrail mounted on top of body to assist in roof access. Handrail shall be NFPA compliant 1-1/4" knurled 304 stainless steel with welded end stanchions.

FOLDING STEP(S)

There shall be four (4) Cast Products polished cast aluminum folding step(s) provided and installed on completed vehicle. Each step shall be heavy duty with stainless steel spring and textured step surface meeting NFPA standards. Each step will include integrated upper and lower LED lights.

LOW VOLTAGE ELECTRICAL SYSTEM- 12 VDC

General

Any low voltage electrical systems or warning devices installed on the fire apparatus shall be appropriate for the mounting location and intended electrical load.

Where wire passes through sheet metal, grommets shall be used to protect wire and wire looms. Electrical connections shall be with double crimp water-tight heat shrink connectors.

All 12 VDC wiring running from front to back of vehicle body shall be run in full length electrical wiring raceway down each side of body.

Wiring

All electrical circuit feeder wiring supplied and installed by the fire apparatus manufacturer shall meet the requirements of NFPA Chapter 13.

The circuit feeder wire shall be stranded copper or copper alloy conductors of a gauge rated to carry 125 % of the maximum current for which the circuit is protected. Voltage drops in all wiring from the power source to the using device shall not exceed 10 %. The use of star washers for circuit ground connections shall not be permitted.

All circuits shall otherwise be wired in conformance with SAE J1292, *Automobile, Truck, Truck-Tractor, Trailer, and Motor Coach Wiring.*

Wiring and Wire Harness Construction

All insulated wire and cable shall conform to SAE J1127, Low Voltage Battery Cable, or SAE J1128, Low Voltage Primary Cable, type SXL, GXL, or TXL.

All conductors shall be constructed in accordance with SAE J1127 or SAE J1128, except where good engineering practice dictates special strand construction. Conductor materials and stranding, other than copper, shall be permitted if all applicable requirements for physical, electrical, and environmental conditions are met as dictated

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by the end application. Physical and dimensional values of conductor insulation shall be in conformance with the requirements of SAE J1127 or SAE J1128, except where good engineering practice dictates special conductor insulation. The overall covering of conductors shall be moisture-resistant loom or braid that has a minimum continuous rating of 194°F (90°C) except where good engineering practice dictates special consideration for loom installations exposed to higher temperatures. The overall covering of jacketed cables shall be moisture resistant and have a minimum continuous temperature rating of 194°F (90°C), except where good engineering practice dictates special consideration for cable installations exposed to higher temperatures.

All wiring connections and terminations shall use a method that provides a positive mechanical and electrical connection. The wiring connections and terminations shall be installed in accordance with the device manufacturer's instructions. All ungrounded electrical terminals shall have protective covers or be in enclosures. Wire nut, insulation displacement, and insulation piercing connections shall not be used.

Wiring shall be restrained to prevent damage caused by chafing or ice buildup and protected against heat, liquid contaminants, or other environmental factors.

Wiring shall be uniquely identified at least every 2 ft (0.6 m) by color coding or permanent marking with a circuit function code. The identification shall reference a wiring diagram.

Circuits shall be provided with properly rated low voltage overcurrent protective devices. Such devices shall be readily accessible and protected against heat in excess of the overcurrent device's design range, mechanical damage, and water spray. Circuit protection shall be accomplished by utilizing fuses, circuit breakers, fusible links, or solid state equivalent devices.

If a mechanical-type device is used, it shall conform to one of the following SAE standards:

- SAE J156, Fusible Links
- 1) SAE J553, Circuit Breakers
- 2) SAE J554, Electric Fuses (Cartridge Type)
- 3) SAE J1888, High Current Time Lag Electric Fuses
- 4) SAE J2077, Miniature Blade Type Electrical Fuses

Switches, relays, terminals, and connectors shall have a direct current (dc) rating of 125 % of maximum current for which the circuit is protected.

Power Supply

A 12 V or greater electrical alternator shall be provided. The alternator shall have a minimum output at idle to meet the minimum continuous electrical load of the vehicle, at 200°F (93°C) ambient temperature within the engine compartment, and shall be provided with full automatic regulation.

Minimum Continuous Electrical Load

The minimum continuous electrical load shall consist of the total amperage required to simultaneously operate the following in a stationary mode during emergency operations:

- 5) The propulsion engine and transmission
- 1) All legally required clearance and marker lights, headlights, and other electrical devices except windshield wipers and four-way hazard flashers
- 2) The radio(s) at a duty cycle of 10 percent transmit and 90 % receive (for calculation and testing purposes, a default value of 5 A continuous)
- 3) The lighting necessary to produce 2 fc (20 lx) of illumination on all walking surfaces on the apparatus and on

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the ground at all egress points onto and off the apparatus, 5 fc (50 lx) of illumination on all control and instrument panels, and 50 percent of the total compartment lighting loads

- 4) The minimum optical warning system, where the apparatus is blocking the right-of way
- 5) The continuous electrical current required to simultaneously operate any fire pumps, aerial devices, and hydraulic pumps
- 6) Other warning devices and electrical loads defined by the purchaser as critical to the mission of the apparatus

If the apparatus is equipped to tow a trailer, an additional 45 A shall be added to the minimum continuous electrical load to provide electrical power for the federally required clearance and marker lighting and the optical warning devices mounted on the trailer.

The condition of the low voltage electrical system shall be monitored by a warning system that provides both an audible and a visual signal to persons on, in, or near the apparatus of an impending electrical system failure caused by the excessive discharge of the battery set.

The charge status of the battery shall be determined either by direct measurement of the battery charge or indirectly by monitoring the electrical system voltage.

If electrical system voltage is monitored, the alarm shall sound if the system voltage at the battery or at the master load disconnect switch drops below 11.8 V for 12 V nominal systems, 23.6 V for 24 V nominal systems, or 35.4 V for 42 V nominal systems for more than 120 seconds.

A voltmeter shall be mounted on the driver's instrument panel to allow direct observation of the system voltage.

Electromagnetic Interference

Electromagnetic interference suppression shall be provided, as required, to satisfy the radiation limits specified in SAE J551/1, Performance Levels and Methods of Measurement of Electromagnetic Compatibility of Vehicles, Boats (up to 15 m), and Machines (16.6 Hz to 18 GHz).

Wiring Diagram

A complete electrical wiring schematic of actual system shall be provided with finished apparatus. Similar or generic type electrical schematics shall NOT BE ACCEPTABLE.

Low Voltage Electrical System Performance Test

A low voltage electrical system test certification shall be provided with delivered apparatus.

12 VOLT DIAGNOSTIC RELAY CONTROL CENTER

The 12 volt power distribution shall be conveniently located with easy access for service. All relays and circuit breakers shall be plug-in type allowing for removal for repairs without necessitating soldering or tools. The sockets mounts for both the relays and circuit breakers shall be of a design that permits the use of standard automotive type components.

The 12 volt distribution panel shall utilize printed circuit boards mounted in high strength enclosure. Each printed circuit board shall be provided with twelve (12) heavy duty independent switching relays. Each relay shall have the ability to be configured either normally open or normally closed and be protected by a 20 amp automatic reset breaker. Each circuit will be provided with a LED for visual diagnostic.

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Power distribution panel shall be located in apparatus body within a protected enclosure with removable or hinged cover.

The rocker switch panel shall be located in a fabricated box located on the chassis dash, centered from side to side for access by the Driver or Officer. The switch module shall contain all master switches and emergency light switches. The box and faceplate shall be fabricated with black "Laminol" aluminum.

ELECTRICAL SYSTEM MANAGER

LOAD MANAGEMENT

If the total continuous electrical load exceeds the minimum continuous electrical output rating of the installed alternator(s), an automatic electrical load management system shall be required. The minimum continuous electrical loads shall not be subject to automatic load management.

The apparatus 12 volt electrical system shall be provided with a system manager for:

- 7) Monitoring chassis battery voltage
- Shedding pre-determined electrical circuits
- Sequencing pre-determined electrical circuits
- · Automatically controlling chassis engine fast-idle
- Monitor master switch and parking brake applications
- Automatically control warning light modes ("Calling-For" and "Blocking Right of Way")
- Provide low voltage alarm
- · Programmable control circuits
- Remote system status indicator panel

System manager shall perform all electrical functions required by current NFPA 1901 Standards.

BATTERY MONITORING

The system manager shall monitor the vehicle battery voltage. When electrical loads exceed the alternator output and the voltage drops, the load manager shall start shutting down electrical outputs. The system shall shut down only as many outputs required to maintain the system voltage. A special indicator to show different states of the electrical system by flashing at rate proportional to the battery discharge.

LOAD SEQUENCING AND SHEDDING

The system shall be capable of sequentially switching and shedding 12 volt loads. The Master light switch starts the sequential switch when it is turned "On". Likewise turning the Master Switch "Off" will sequentially de-energize the loads.

BATTERY SYSTEM

The battery connectors shall be heavy duty type with cables terminating in heat shrink loom. Heavy duty battery cables shall provide maximum power to the electrical system. Where required, the cables shall be shielded from exhaust tubing and the muffler. Large rubber grommets shall be provided where cables enter the battery compartment.

Batteries shall be of the high-cycle type. With the engine off, the battery system shall be able to provide the

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minimum continuous electrical load for 10 minutes without discharging more than 50 percent of the reserve capacity and then to restart the engine. The battery system cold cranking amps (CCA) rating shall meet or exceed the minimum CCA recommendations of the engine manufacturer. The batteries shall be mounted to prevent movement during fire apparatus operation and shall be protected against accumulations of road spray, snow, and road debris. The batteries shall be readily accessible for examination, testing, and maintenance.

A means shall be provided for jump-starting the engine if the batteries are not accessible without lifting the cab of a tilt-cab apparatus.

Where an enclosed battery compartment is provided, it shall be ventilated to the exterior to prevent the buildup of heat and explosive fumes. The batteries shall be protected against vibration and temperatures that exceed the battery manufacturer's recommendation.

A master load disconnect switch shall be provided between the starter solenoid(s) and the remainder of the electrical loads on the apparatus. The starter solenoids shall be connected directly to the batteries.

Electronic control systems and similar devices shall be permitted to be otherwise connected if so specified by their manufacturer.

The alternator shall be wired directly to the batteries through the ammeter shunt(s), if one is provided, and not through the master load disconnect switch.

A green "battery on" pilot light that is visible from the driver's position shall be provided.

A sequential switching device shall be permitted to energize the optical warning devices and other high current devices required in minimum continuous electrical load, provided the switching device shall first energize the electrical devices required in minimum continuous electrical load within 5 seconds.

BATTERY SWITCH

One (1) battery "On/Off" switch in cab located within easy reach of Driver with green "BATTERY ON" pilot light that is visible from the driver's position shall be provided. The switch and pilot light shall be supplied and installed by the cab/chassis manufacturer.

BATTERY SOLENOID

Battery switch shall consist of a minimum 200 ampere, constant duty solenoid to feed from positive side of battery.

BATTERY CONDITIONER

One (1) Kussmaul model Auto Charge 1000 single battery conditioner, with 120 VAC input and 15 amp, 12 volt output shall be provided. This system shall monitor the condition of batteries and provide an electrical current at variable rates to overcome battery failure. A display shall be provided with charge indicator, remote mounted.

SHORE POWER INLET

One (1) Kussmaul 120 VAC, 20 amp shore power inlet with weather resistant snap cover shall be provided. The protective ground from the shoreline inlet shall be bonded to the vehicle frame.

• The shore power plug shall be located near the Driver door area.

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ENGINE COMPARTMENT LIGHT

There shall be one (1) light(s) mounted in the engine compartment with integral switch with a light output of at least 20 candlepower (250 lumens). The engine compartment light(s) shall operate only when the master battery switch is turned "On".

REAR SCENE LIGHTS (BACK-UP LIGHTS)

There shall be a switch on the left side rear to convert backup lights and rear step lights to scene lights during night operations. The switch shall be of momentary style and shall be connected to a bi-stable relay, allowing multiple switching locations. The scene/reverse lights shall automatically shut off when the parking brake is disengaged.

CAB HAZARD WARNING LIGHT

A red flashing or rotating light, located in the driving compartment, shall be illuminated automatically whenever the vehicles parking brake is not fully engaged and any of the following conditions exist:

- Any passenger or equipment compartment door is not closed.
- Any ladder or equipment rack is not in the stowed position.
- Stabilizer system is not in its stowed position.
- Powered light tower is not stowed.
- Any other device permanently attached to the apparatus is open, extended, or deployed in a manner that is likely to cause damage to the apparatus if the apparatus is moved.

Compartments and equipment meeting all of the following conditions shall be permitted to be exempt from being wired to the hazard light:

- The volume is less than or equal to 4 ft3 (0.1 m3).
- The compartment has an opening less than or equal to 144 in.2 (92,900 mm2).
- The open door does not extend sideways beyond the mirrors or up above the top of the fire apparatus.
- All equipment in the compartment is restrained so that nothing can fall out if the door is open while the apparatus is moving.
- Manually raised pole lights with an extension of less than 5 ft (1.5 m).

The hazard light shall be labeled "DO NOT MOVE APPARATUS WHEN LIGHT IS ON".

An audible alarm shall be provided for the door ajar light.

BACK-UP ALARM

An electronic back-up alarm shall be supplied and installed by the cab/chassis manufacturer. The back-up alarm shall actuate automatically when the transmission gear selector is placed in reverse.

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TAIL LIGHTS

Rear body tail lights shall be vertically mounted and located per Federal Motor Vehicle Safety Standards, FMVSS and Canadian Motor Vehicle Safety Standards CMVSS. The following lights shall be furnished;

- Two (2) Whelen amber LED 600 Series 60A00TAR turn signal lights
- Two (2) Whelen red LED 600 Series 60BTT stop/tail lights
- Two (2) Whelen Halogen 600 Series 60J000CR back-up lights with clear lens

Each of the lights above shall be mounted in a 6EFLANGE, chrome finish bezel.

MIDSHIP MARKER/TURN SIGNAL

Two (2) Whelen model T0A00MAR 2" round amber LED midship body clearance marker/turn signal lights shall be provided and installed, one (1) light on each side of the body, in forward wheel well of rear axle. Midship marker/turn lights shall be wired to the headlight circuit of the chassis.

MARKER LIGHTS

The body shall be equipped with all necessary clearance lights and reflectors in accordance with Federal Motor Vehicle Safety Standards (FMVSS) and Canadian Motor Vehicle Safety Standards (CMVSS) regulations. All body clearance lights shall be Truck-Lite Model 18 LED to reduce the need for maintenance and lower the amp draw. Clearance lights shall be wired to the headlight circuit of the chassis.

CAB STEP LIGHTS / GROUND LIGHTS

There shall be two (2) OnScene 8" Access LED light(s) installed on the vehicle capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting designed to provide illumination on areas under the driver and crew riding area exits shall be switchable but activated automatically when the exit doors are opened.

BUMPER SURFACE LIGHTS



There shall be two (2) OnScene Solutions Rough-Service 9" LED lights provided to illuminate the bumper area. The lights shall be activated when the parking brake is set.

Each light shall be mounted in an extruded aluminum housing to protect against damage from personnel or equipment.

Lighting shall provide illumination at a minimum level of 2 fc (20 lx) on all work surfaces, steps, and walkways. Lighting shall be switchable but activated automatically when the vehicle park brake is set.

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LICENSE PLATE LIGHT

One (1) Arrow #437 chrome plated LED license plate light shall be installed on the rear of the body. License plate light shall be wired to the headlight circuit of chassis. A fastener system shall be provided for license plate installation.

ELECTRONIC SIREN

One (1) Whelen model 295HFSA5 electronic siren control with selectable 100 or 200 watt output, air horn tone button, and 4-position 3-function slide switch control for warning lights, 5 push-button accessory switches, park kill, and hard wired microphone shall be provided and installed in cab within easy reach of Driver. Siren power shall be wired through the master warning light switch.

SIREN SPEAKER

One (1) Cast Products Inc. model SAP/D-4307 100 watt siren speaker shall be provided, recessed in the front bumper.

The siren speaker shall be located on the streetside of front bumper.

REAR SCENE LIGHTS

Two (2) Whelen 900 series (9" x 7") recess mounted Opti-Scene halogen lights (90E000ZR) shall be provided on the upper rear body to light the work area immediately behind the vehicle to a level of at least 3 fc (30 lx) within a 10 ft \times 10 ft (3 m \times 3 m) square. Each light will have a 8-32 degree gradient lens and chrome flange.

The lights shall be switched at the siren control head in the cab console.

The rear scene lights shall also be activated when the apparatus is in reverse.

WARNING LIGHT PACKAGE

Each apparatus shall have a system of optical warning devices that meets or exceeds the requirements of this section.

The optical warning system shall consist of an upper and a lower warning level. The requirements for each level shall be met by the warning devices in that particular level without consideration of the warning devices in the other level.

For the purposes of defining and measuring the required optical performance, the upper and lower warning levels shall be divided into four (4) warning zones. The four zones shall be determined by lines drawn through the geometric center of the apparatus at 45 degrees to a line drawn lengthwise through the geometric center of the apparatus. The four (4) zones shall be designated A, B, C, and D in a clockwise direction, with zone A to the front of the apparatus.

Each optical warning device shall be installed on the apparatus and connected to the apparatus's electrical system in accordance with the requirements of this standard and the requirements of the manufacturer of the device.

A master optical warning system switch that energizes all the optical warning devices shall be provided.

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The optical warning system on the fire apparatus shall be capable of two (2) separate signaling modes during emergency operations. One (1) mode shall signal to drivers and pedestrians that the apparatus is responding to an emergency and is calling for the right-of-way. One (1) mode shall signal that the apparatus is stopped and is blocking the right-of-way. The use of some or all of the same warning lights shall be permitted for both modes provided the other requirements of this chapter are met.

A switching system shall be provided that senses the position of the parking brake or the park position of an automatic transmission. When the master optical warning system switch is closed and the parking brake is released or the automatic transmission is not in park, the warning devices signaling the call for the right-of-way shall be energized. When the master optical warning system switch is closed and the parking brake is on or the automatic transmission is in park, the warning devices signaling the blockage of the right-of-way shall be energized. The system shall be permitted to have a method of modifying the two (2) signaling modes.

The optical warning devices shall be constructed or arranged so as to avoid the projection of light, either directly or through mirrors, into any driving or crew compartment(s). The front optical warning devices shall be placed so as to maintain the maximum possible separation from the headlights.

UPPER LEVEL OPTICAL WARNING DEVICES

The upper-level optical warning devices shall be mounted as high and as close to the corner points of the apparatus as is practical to define the clearance lines of the apparatus. The upper-level optical warning devices shall not be mounted above the maximum height, specified by the device manufacturer.

ZONE A - FRONT WARNING LIGHTS

There shall be one (1) Whelen Edge FN60VLED LED 60" lightbar permanently mounted to the cab roof.

The lightbar configuration (streetside to curbside) shall be:

SECTION	INTERNAL COMPONENTS	LENS COLOR
1	Red Rear Corner Linear LED	Clear
2	Red Front Corner Linear LED	Clear
3	Clear Linear LED	Clear
4	Red LED	Clear
5	Red Linear LED	Clear
6	Blank (Opticom if specified)	Clear
7	Blank (Opticom if specified)	Clear
8	Red Linear LED	Clear
9	Red LED	Clear
10	Clear Linear LED	Clear
11	Red Front Corner Linear LED	Clear
12	Red Rear Corner Linear LED	Clear

COMMERCIAL-TANKER PRODUCTION SPECS

All clear lights shall shut down when the parking brake is set to comply with "Blocking" mode requirements as outlined in NFPA 1901.

SHOP NOTES

Add MK8H lightbar mount on Wecad program if there is a brow light on cab

The lightbar shall be separately switched at the siren control head in the cab console.

ZONE C - REAR WARNING LIGHTS

There shall be two (2) Whelen Engineering L31 series LED beacons (L31HRFN) provided on the rear of the body, one (1) each side in the upper corners. The beacons shall have red lenses.

The lights shall be switched at the siren control head in the cab console.

LOWER LEVEL OPTICAL WARNING DEVICES

To define the clearance lines of the apparatus, the optical center of the lower-level optical warning devices in the front of the vehicle shall be mounted on or forward of the front axle centerline and as close to the front corner points of the apparatus as is practical.

The optical center of the lower-level optical warning devices at the rear of the vehicle shall be mounted on or behind the rear axle centerline and as close to the rear corners of the apparatus as is practical. The optical center of any lower-level device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground for large apparatus, and 18 in. and 48 in. (460 mm and 1220 mm) above level ground for small apparatus.

A midship optical warning device shall be mounted right and the left sides of the apparatus if the distance between the front and rear lower-level optical devices exceeds 25 ft (7.6 m) at the optical center. Additional midship optical warning devices shall be required, where necessary, to maintain a horizontal distance between the centers of adjacent lower-level optical warning devices of 25 ft (7.6 m) or less. The optical center of any midship mounted optical warning device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground.

ZONE A - FRONT WARNING LIGHTS

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED lights (60R02FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the siren control head in the cab console.

ZONES B AND D - CAB INTERSECTOR LIGHT (CAB FRONT CORNERS)

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED lights (60R02FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the siren control head in the cab console.

ZONES B AND D - BODY INTERSECTOR LIGHT (BODY REAR CORNERS)

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED lights (60R02FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

COMMERCIAL-TANKER PRODUCTION SPECS

The lights shall be switched at the siren control head in the cab console.

ZONE C - REAR WARNING LIGHTS (LOWER REAR CORNERS)

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED lights (60R02FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the siren control head in the cab console.

FIRE PUMP SYSTEM

Power to drive the pump shall be provided by the same engine used to propel the apparatus. The pump shall be midship mounted and designed to operate through a hot-shift transmission PTO. The pump is to be placed in gear from the chassis cab with a pump shift mechanism that is clearly labeled.

Pump casing shall be a fine grain cast iron, with a minimum tensile strength of 30,000 PSI. Pump shall contain a cored heating jacket feature that, if selected, can be connected into the vehicle coolant system to protect the pump from freezing in cold climates, and to help reject engine heat from engine coolant, providing longer life for the engine.

Seal rings shall be renewable, double labyrinth, wrap around bronze type.

Pump Shaft

The pump shaft shall be splined to receive broached impeller hubs, for greater resistance to wear, torsional vibration, and torque imposed by engine, as well as ease of maintenance and repair.

Bearings provided shall be heavy duty, deep groove, radial-type ball bearings. Sleeve bearings on any portion of the pump or transmission shall be prohibited due to wear, deflection, and alignment concerns. The bearings shall be protected at all openings from road dirt and water splash with oil seals and water slingers.

Impeller

The impeller shall be a high strength bronze alloy, splined to the pump shaft for precision fit, durability, and ease of maintenance.

Impeller shaft oil seals shall be constructed to be free from steel components except for the internal lip spring. The impeller shaft oil seals shall carry a lifetime warranty against damage from corrosion from water and other fire-fighting fluids.

Pump Transmission

The pump transmission case shall be heavy-duty cast iron with adequate oil reserve capacity to maintain low operating temperature. Pump ratio to be selected by the manufacturers engineering department. Gears shall be helical in design and precision ground for quiet operation and extended life. Gears to be cut from high strength alloy steel, ground, and carburized. Chain drive and/or design requiring extra lubricating pump is not acceptable.

Pump drive shaft shall be precision ground, heat-treated alloy steel, with a 1-3/8 spline. Gears shall be helical design, and shall be precision ground for quiet operation and extended life.

The pump transmission shall require no further lubrication beyond that provided by the intrinsic action of the gears, to reduce the likelihood of failure due to loss of auxiliary lubrication.

COMMERCIAL-TANKER PRODUCTION SPECS

Driveline Installation

The pump drivelines shall be sized for intended application and torque requirements. The installation shall comply with driveline manufacturer's guidelines.

Manuals

Two (2) manuals covering the fire pump transmission and fire pump shall be provided with the apparatus.

500 GPM FIRE PUMP SPECIFICATIONS

The centrifugal type fire pump shall be a Darley model HM with a rated capacity of 500 GPM. The pump shall meet NFPA 1901 requirements.

The pump shall be certified to meet the following deliveries:

500 GPM @ 150 PSI

350 GPM @ 200 PSI

250 GPM @ 250 PSI

PUMP DRIVE SYSTEM

The water system pump shall be driven by a Chelsea "Hot-Shift" transmission PTO and shall be mounted directly to the transmission of the chassis. The drive line shall be hollow tube type, with heavy duty universals and splined shaft, to allow movement of the chassis components and pump.

The engagement of the PTO shall be in the chassis cab with a rocker switch and red pilot light to note engagement of the PTO.

The power supply to the PTO engagement control shall be wired to a neutral position transmission switch to prevent engagement unless the vehicle is in neutral with the parking brake set.

Two (2) green indicator lights shall be supplied in the chassis cab. One (1) light shall be energized when the chassis transmission is in neutral and shall be labeled "OK TO PUMP", the second light shall engage when the pump drive (PTO) has been engaged and shall be labeled "PUMP ENGAGED".

One (1) green indicator light shall be supplied at the Pump Operator's panel adjacent to the engine hand throttle. The green light shall be energized when both the chassis transmission is in neutral and the pump drive (PTO) has been engaged. Green light shall be labeled "OK TO PUMP".

Model part number shall be Chelsea 280GKFJP-B5XV, 164% Ratio.

ADJUSTABLE INJECTION STYLE PACKING

The stuffing box is to be a single-plunger injection style, utilizing a plastallic, graphite composite packing that equalizes pressure around the shaft.

Packing renewal is performed by removing the plunger and inserting a pellet form of packing as needed.

COMMERCIAL-TANKER PRODUCTION SPECS

Replacement of packing, or adjustment, should be able to be made within 15 minutes. This type of packing gland is desired in order to minimize friction, heat generation and apparatus down-time. Shaft seals or rope/braid-type packing gland design do not meet this requirement

DARLEY THREE YEAR PUMP WARRANTY

The fire pump shall be warranted by Darley for a period of three (3) years from the date of delivery to the Jefferson-Como Fire Protection District.

MANUFACTURER FIRE PUMP TEST

The pump shall undergo a manufacturer's test per applicable sections of NFPA 1901 standards, prior to delivery of the completed apparatus.

The test shall include at least the pumping test, the pumping engine overload test, the pressure control system test, the priming device tests, and the vacuum test.

The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 psi (3400 kPa) for a minimum for 10 min. The pump shall be fully tested at the pump manufacturer's factory to the performance specifications as outlined by applicable NFPA 1901 standards.

The results of this test shall be furnished with the vehicle on delivery.

FIRE PUMP TEST LABEL

A test plate shall be provided at the pump operator's panel that gives the rated discharges and pressures together with the speed of the engine as determined by the certification test for each unit, the position of the parallel/series pump as used, and the governed speed of the engine as stated by the engine manufacturer on a certified brake horsepower curve

The pump shall comply with the applicable requirements of "Standard for Fire Apparatus 1901, latest edition."

The pump shall be capable of producing fire streams that are free from objectionable pulsation under all normal operating conditions.

ALTITUDE REQUIREMENT

The apparatus shall be designed to meet the specified rating at 7,000 feet (3,050 meters) altitude.

PUMP DRAIN VALVE

A manifold drain valve assembly shall be supplied. This drain shall provide the capability to drain the entire pump by pulling a single control. The valve assembly shall consist of a stainless steel plunger in a bronze body with multiple ports.

PUMP DRAIN CONTROL

The pump drain shall be controlled at the pump operator's panel and identified as "Pump Drain". The control shall be provided in the form of a "T" handle control that is easily actuated with a gloved hand.

COMMERCIAL-TANKER PRODUCTION SPECS

AIR PRIMING PUMP CONTROL AT PUMP PANEL

The priming pump shall be a Trident Emergency Products compressed air powered, high efficiency, multi-stage venturi based AirPrime System.

The priming pump shall be rigidly attached to the pump transmission and utilizes air supplied from the chassis air system to operate the pump primer. The AirPrime is more efficient and reliable than the conventional electric motor driven primers, and virtually eliminates the impact load on the vehicles electrical system improving the reliability of the vehicle. AirPrime also improves performance in the elapsed time for establishing water supply resulting in improved fire ground operations and safety.

A manual rocker switch with Auto-Prime / Off / Manual-Prime shall be provided on main pump operator's panel.

The primer shall be capable of priming the pump through a 20' section of suction hose with a 10' lift within 30 seconds for pumps less than 1,500 gpm, and 45 seconds for pumps 1,500 gpm and larger.

DISCHARGE RELIEF VALVE

The discharge pressure relief shall be controlled by the electronic engine controlled device as specified.

4" SUCTION INLET - STREETSIDE

One (1) 4" (100 mm) ungated suction intake shall be installed on the streetside pump panel to supply the fire pump from an external water supply. The threads shall be 4" NH male threads.

The intake shall be provided with a removable screen.

SUCTION CAP

The suction inlet shall be equipped with a 4" NH chrome plated, long handled, cap capable of withstanding 500 psi.

HEAT EXCHANGER

A heat exchanger shall be provided on the pump driving engine cooling system that uses water from the discharge side of the pump to cool the engine coolant through the use of a closed heat exchanger. The water from the pump and the engine coolant shall not be intermixed. This cooling system shall be controlled by a 1/4 turn valve on the pump operator's panel.

INTAKE RELIEF VALVE

There shall be an Akron model 59 intake relief valve factory set to 125 PSI installed on the suction side of the pump. The system shall be controlled by an adjustable valve and designed to prevent vibration from altering the setting of the valve. Provisions for adjusting or servicing the valve {will/shall} be provided. The relief outlet shall be directed below the pump with the discharge terminating in a 2-1/2" NSTM connection. The discharge shall be away from the pump operator and labeled "DO NOT CAP".

COMMERCIAL-TANKER PRODUCTION SPECS

PLUMBING SPECIFICATIONS

The fire pump plumbing system shall be of rigid or flexible piping with stainless steel fittings. Victaulic couplings shall be installed to permit flexing of the plumbing system and allow for quick removal of piping or valves for service. Flexible hose couplings shall be threaded stainless steel or Victaulic connections.

The fire pump and plumbing shall be hydrostatically tested in compliance to applicable sections of NFPA standards, with test results submit with the delivery documentation.

STAINLESS STEEL INTAKE MANIFOLD

The suction manifold assembly shall be fabricated with Schedule #10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The suction manifold assembly shall have radiused sweep elbows to minimize water turbulence into the suction volute.

The suction manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

STAINLESS STEEL DISCHARGE MANIFOLD

The discharge manifold assembly shall be fabricated with Schedule #10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The discharge manifold assembly shall have radiused sweep elbows to minimize water turbulence into the discharge header.

The manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

STAINLESS STEEL PLUMBING WARRANTY

The stainless steel plumbing shall be free of defects in material and workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

The contractor shall supply details of their warranty information with their bid submission.

INTAKES

The pump shall have a sufficient number and size of intakes to perform the apparatus pump system certification test. The intakes shall have male National Hose Threads (NST) if the apparatus is to be used in the United States.

If the couplings on the suction hose carried on the apparatus are of a different size from that of the pump intake(s) or have means of hose attachment other than that provided on the intake(s), an adapter(s) shall be provided to allow connection of the suction hose to the pump intake(s).

A sign shall be provided on the pump operator's panel that states the following:

WARNING: Death or serious injury might occur if proper operating procedures are not followed. The pump operator as well as individuals

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connecting supply or discharge hoses to the apparatus must be familiar with water hydraulics hazards and component limitations.

Each intake shall have a removable or accessible strainer inside the connection. The strainer(s) shall restrict spherical debris that is too large to pass through the pump.

At least one valved intake shall be provided that can be controlled from the pump operator's position. The valve and piping shall be a minimum 2-1/2 in. (65 mm) nominal size.

If the intake is 2-1/2 in. (65 mm) nominal size, the intake shall be equipped with a female swivel coupling with NH threads. Any 3 in. (75 mm) or larger intake valve except the tank-to-pump intake valve shall be a slow-operating valve.

Each valved intake shall be equipped with a bleeder valve having a minimum 3/4 in. (19 mm) pipe thread connection to bleed off air or water. The bleeder valve shall be operational without the operator having to get under the apparatus. If a valved appliance is attached to an intake, it shall be equipped with a 3/4 in. (19 mm) bleeder valve on each intake. Bleeder valves for valved intakes 4 in. (100 mm) and larger not located at the pump operator's panel shall be located where the bleeder valve controls are visible and operationally functional while the operator remains stationary at the valved intake position.

Each valved intake having a connection size larger than 3 in. (75 mm) shall be equipped with an adjustable automatic pressure relief device installed on the supply side of the valve to bleed off pressure from a hose connected to the valved intake.

All intakes shall be provided with caps or closures capable of withstanding a hydrostatic gauge pressure of 500 psi (3400 kPa). Intakes having male threads shall be equipped with caps; intakes having female threads shall be equipped with plugs. Where adapters for special threads or other means for hose attachment are provided on the intakes, closures shall be provided for the adapters in lieu of caps or plugs. Caps or closures for intake connections smaller than 4 in. (100 mm) shall remain secured to the apparatus when removed from the connection.

If the suction inlets are to be equipped with a valve, siamese, or adapter that will remain in place while the apparatus is in motion, that valve, siamese, or adapter shall not project beyond the apparatus running board. The purchaser shall specify if any valve, siamese, or adapter is to be permanently installed on an intake and identify the brand and model of such item.

The completed apparatus shall have the following intake(s);

STREETSIDE INTAKE - 2-1/2"

There shall be one (1) 2-1/2" (65 mm) gated intake(s) located on pump panel. Each intake shall include:

- One (1) Akron Brass 8800 series, manual type 2-1/2" (65 mm) valve(s). Each valve shall be equipped with a brass type valve adapter on inlet side, and discharge side with drain port.
 - Valve(s) shall be controlled with a handle for direct valve operation through panel.
- Each intake shall have a 2-1/2" (65 mm) NSTF chrome swivel adapter with strainer provided.
 - The specified adapter shall be provided with a 2-1/2" (65 mm) NSTM chrome plated plug with chain.

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One (1) Innovative Controls model 3003000, ¾" brass 90 degree ball type drain valve(s) with lift type handle
which can be opened under pressure, with color coded label shall be provided. Valves shall be located on
bottom of pump panel and plumbed to drain the lowest point in the plumbing.

DIRECT TANK FILL

One (1) 2-1/2" (65 mm) direct tank fill(s) shall be located on rear body panel with check valve.

- One (1) Akron Brass 8800 series, manual type 2-1/2" (65 mm) valve(s). Each valve shall be equipped with a brass type valve adapter on inlet side, and discharge side with drain port.
 - Valve(s) shall be controlled with a handle for direct valve operation through panel.
- Each intake shall have a 2-1/2" (65 mm) NSTF chrome swivel adapter with strainer provided.
 - The specified adapter shall be provided with a 2-1/2" (65 mm) NSTM chrome plated plug with chain.

TANK TO PUMP CHECK VALVE

There shall be a check valve between the pump suction and the booster tank valve. The check valve shall eliminate back flow into the water tank when the pump is connected to a pressurized source.

TANK TO PUMP VALVE

A 3" (75 mm) full flow ball valve shall be installed between the fire pump and the water tank. The connection between the tank and the pump shall be capable of the flow recommendations as set forth in the latest edition of NFPA 1901. The valve shall be flanged to bolt directly to the pump and shall incorporate a chromium plated bronze ball. The remaining internal moving parts shall be stainless steel for years of dependable service. A non collapsible flexible hose shall be incorporated into the tank to pump plumbing to allow movement in the line as the chassis flexes to avoid damage during normal road operation.

The tank to pump valve shall be controlled from the pump operator's panel.

 Valve(s) shall be controlled with a push/pull type chromed "T" handle with adjustable linkage connected to the valve. The valve handle will be pulled for the open valve position. The control handle shall be located adjacent to the plumbing connection.

DISCHARGES

A minimum of two 2-1/2 in. (65 mm) outlets shall be provided on any pump rated at 750 gpm (3000 L/min) or greater, and a minimum of one 2-1/2 in. (65 mm) outlet shall be provided on any pump rated at less than 750 gpm (3000 L/min).

All 1-1/2" (65 mm) or larger discharge outlet connections shall be equipped with male National Hose Threads (NST). Adapters with special threads or other means for hose attachment shall be permitted to be attached to any outlets.

The piping and valves supplying any preconnected 1-1/2 in. (38 mm), 1-3/4 in. (45 mm), or 2 in. (52 mm) hose line, including the piping to the preconnected hose storage areas shall be at least 2 in. (52 mm) in size.

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All discharge outlet connections, except connections to which a hose will be preconnected, shall be equipped with caps or closures capable of withstanding a hydrostatic gauge pressure of 100 psi (700 kPa) over the maximum pump close-off pressure or 500 psi (3400 kPa), whichever is greater.

Where adapters are provided on the discharge outlet connections, the closures shall fit on the adapters.

Caps or closures for outlet connections smaller than 4 in. (100 mm) shall remain secured to the apparatus when removed from the connection.

Each discharge outlet shall be equipped with a valve that can be opened and closed smoothly at pump discharge gauge pressures of 250 psi (1700 kPa).

The flow-regulating element of each valve shall not change its position under any condition of operation that involves discharge pressures to the maximum pressure of the pump; the means to prevent a change in position shall be incorporated in the operating mechanism and shall be permitted to be manually or automatically controlled.

Any 3 in. (75 mm) or larger discharge valve shall be a slow-operating valve.

All 1-1/2 in. (38 mm) or larger discharge outlets shall be equipped with a drain or bleeder valve having a minimum 3.4 in. (19 mm) pipe thread connection for draining or bleeding off pressure from a hose connected to the outlet.

Any 2 in. (52 mm) or larger discharge outlet that is located more than 42 in. (1070 mm) off the ground to which hose is to be connected and that is not in a hose storage area shall be supplied with a sweep elbow of at least 30 degrees downward.

The completed apparatus shall have the following discharge(s);

STREETSIDE DISCHARGE

There shall be one (1) 2-1/2" (65 mm) gated discharge(s) located on pump panel. Each discharge shall include:

- One (1) of the discharge(s) shall flow water only.
- One (1) Akron Brass 8000 series, manual type 2-1/2" (65 mm) valve(s). Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
 - Valve(s) shall be controlled with a push/pull type chromed "T" handle with adjustable linkage connected to the valve. The control handle shall be located adjacent to the plumbing connection.
- Each discharge shall have a 2-1/2" (65 mm) NSTF x 2-1/2" (65 mm) NSTM chrome plated 30 degree downsweep elbow provided.
 - The specified elbow shall be provided with a 2-1/2" (65 mm) NSTF chrome plated cap with chain.
- One (1) Innovative Controls model 3003000, ³/₄" brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valves shall be located on bottom of pump panel and plumbed to drain the lowest point in the plumbing.
- One (1) Innovative Controls/NoShok 2-1/2" liquid filled gauge(s)

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- This gauge(s) shall have a white background with black text.
- The above gauge shall have a range from 0 to 400 PSI.

REAR STREETSIDE DISCHARGE

There shall be one (1) 2-1/2" (65 mm) gated discharge(s) located on pump panel. Each discharge shall include:

- One (1) of the discharge(s) shall flow water only.
- One (1) Akron Brass 8000 series, manual type 2-1/2" (65 mm) valve(s). Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
 - Valve(s) shall be controlled with a push/pull type chromed "T" handle with adjustable linkage connected to the valve. The control handle shall be located adjacent to the plumbing connection.
- Each discharge shall have a 2-1/2" (65 mm) NSTF x 2-1/2" (65 mm) NSTM chrome plated 30 degree downsweep elbow provided.
 - The specified elbow shall be provided with a 2-1/2" (65 mm) NSTF chrome plated cap with chain.
- One (1) Innovative Controls model 3003000, ¾" brass 90 degree ball type drain valve(s) with lift type handle
 which can be opened under pressure, with color coded label shall be provided. Valves shall be located on
 bottom of pump panel and plumbed to drain the lowest point in the plumbing.
- One (1) Innovative Controls/NoShok 2-1/2" liquid filled gauge(s)
- This gauge(s) shall have a white background with black text.
- The above gauge shall have a range from 0 to 400 PSI.

BOOSTER REEL

There shall be one (1) Hannay SBEF24-23-24-12 (26" wide x 23.5" high x 20.5" deep) polished aluminum booster hose reel discharge(s) with electric rewind motor located in upper pump module or lower compartment per itemized compartment layout. Reel shall be capable of holding 100' of 1" or 150' of 3/4" booster hose.

- Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function.
- Each booster hose reel shall be equipped with a Hannay FH-3 hose guide rollers.
- Each booster reel shall be supplied with 100' x 1" of Niedner ReelTex (or equal) light weight 100% polyester booster hose with 1" NST Pyrolite couplings. Hose color shall be red.
- No nozzle is required with specified booster hose reel(s).
- One (1) of the discharge(s) shall flow water only.

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- One (1) Akron Brass 8000 series, manual type 1-1/2" (38 mm) valve(s). Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
 - Valve(s) shall be controlled with a push/pull type chromed "T" handle with adjustable linkage connected to the valve. The control handle shall be located adjacent to the plumbing connection.
- One (1) Innovative Controls model 3003000, ³/₄" brass 90 degree ball type drain valve(s) with lift type handle
 which can be opened under pressure, with color coded label shall be provided. Valves shall be located on
 bottom of pump panel and plumbed to drain the lowest point in the plumbing.
- One (1) Innovative Controls/NoShok 2-1/2" liquid filled gauge(s)
- This gauge(s) shall have a white background with black text.
- The above gauge shall have a range from 0 to 400 PSI.

TANK FILL VALVE

There shall be one (1) 2" (52 mm) tank fill valve plumbed with 2" plumbing from the pump to the tank. Installation shall be completed with 2" rubber hose and stainless steel hose couplings. The tank fill valve shall be controlled from the operator's control panel.

- One (1) Akron Brass 8800 series, manual type 2" (52 mm) valve(s). Each valve shall be equipped with a
 brass type valve adapter on inlet side, and discharge side with drain port.
 - Valve(s) shall be controlled with a handle for direct valve operation through panel.

PUMP PANEL

The rescue vehicle side mount pump controls shall be mounted on an aluminum control panel which shall have a black powdercoat painted finish. The panel shall be hinged, or bolted in place allowing it to be easily removed to gain access to plumbing components.

PUMP PANEL LOCATION

The pump control panel shall be side mounted.

The pump panel shall include the following items;

PUMP PANEL ACCESS

The pump panel shall be open to the side of the truck. The Pump Operator shall NOT be required to open a compartment door to access the pump control panel.

ENGINE GAUGES

The cab/chassis engine gauges shall be provided with the specified pump pressure governor system.

COMMERCIAL-TANKER PRODUCTION SPECS

PRESSURE GOVERNOR and ENGINE MONITORING DISPLAY



A Fire Research PumpBoss series PBA400-A00 pressure governor and monitoring display kit shall be installed. The kit shall include a control module, intake pressure sensor, discharge pressure sensor, and cables. The control module case shall be waterproof and have dimensions not to exceed 6 3/4" high by 4 5/8". The control knob shall be 2" in diameter with no mechanical stops, have a serrated grip, and a red idle push button in the center. It shall not extend more than 1 3/4" from the front of the control module. Inputs for monitored engine information shall be from a J1939 databus or independent sensors. Outputs for engine control shall be on the J1939 databus or engine specific wiring. Inputs from the pump discharge and intake pressure sensors shall be electrical.

The following continuous displays shall be provided:

- Engine RPM; shown with four daylight bright LED digits more than 1/2" high
- Check engine and stop engine warning LEDs
- Engine oil pressure; shown on a dual color (green/red) LED bar graph display
- Engine coolant temperature; shown on a dual color (green/red) LED bar graph display
- Transmission Temperature: shown on a dual color (green/red) LED bar graph display
- Battery voltage; shown on a dual color (green/red) LED bar graph display
- Pressure and RPM operating mode LEDs
- Pressure / RPM setting; shown on a dot matrix message display
- Throttle ready LED.

A dot-matrix message display shall show diagnostic and warning messages as they occur. It shall show monitored apparatus information, stored data, and program options when selected by the operator. All LED intensity shall be automatically adjusted for day and night time operation.

The program shall store the accumulated operating hours for the pump and engine to be displayed with the push of a button. It shall monitor inputs and support audible and visual warning alarms for the following conditions:

High Battery Voltage	Low Engine Oil Pressure
Low Battery Voltage (Engine Off)	High Engine Coolant Temperature
Low Battery Voltage (Engine Running)	Out of Water (visual alarm only)
High Transmission Temperature	No Engine Response (visual alarm only).

The program features shall be accessed via push buttons located on the front of the control module. There shall be a USB port located at the rear of the control module to upload future firmware enhancements.

The governor shall operate in two control modes, pressure and RPM. No discharge pressure or engine RPM variation shall occur when switching between modes. A throttle ready LED shall light when the interlock signal is recognized. The governor shall start in pressure mode and set the engine RPM to idle. In pressure mode the governor shall automatically regulate the discharge pressure at the level set by the operator. In RPM mode the governor shall maintain the engine RPM at the level set by the operator except in the event of a discharge pressure increase. The governor shall limit a discharge pressure increase in RPM mode to a maximum of 30 psi. Other safety features shall include recognition of no water conditions with an automatic programmed response and a push button to return the engine to idle.

The pressure governor and monitoring pressure display shall be programmed at installation for a specific engine.

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MASTER DISCHARGE GAUGE

There shall be one (1) Innovative Controls/NoShok 4" liquid filled gauge to display the Master Discharge Pressure. Gauge shall be labeled "MASTER DISCHARGE".

MASTER INTAKE GAUGE

There shall be one (1) Innovative Controls/NoShok 4" liquid filled gauge to display the Master Intake Pressure. Gauge shall be labeled "MASTER INTAKE".

- This gauge(s) shall have a white background with black text.
- The above gauge(s) shall have a range from -30" to 600 PSI.

PUMP SAFETY AND TEST LABELS

Safety, information, data, and instruction labels for apparatus shall be provided and installed at the operator's instrument panel.

The labels shall include rated capacities, pressure ratings, and engine speeds as determined by the certification tests. The no-load governed speed of the engine, as stated by the engine manufacturer, shall also be included.

The labels shall be provided with all information and be attached to the apparatus prior to delivery.

COLOR CODED LABELS

The pump panel shall have Innovative Controls Inc. color coded die cast zinc, chrome plated bezels with plastic labels inserts for each intake, discharge, master gauges, and drain. Labels shall be UV and scratch resistant and meet SAE standards where applicable.

PUMP PANEL LIGHTING

All gauges and controls on the pump operator's panel shall be adequately illuminated by a full panel width shielded light assembly with full width OnScene Solutions LED light (each panel, if equipped). The light shall be activated by a weather-proof type switch on the pump operator's panel as well as automatically when pump is engaged. This switch shall also activate any area step lighting.

TEST TAPS

Test taps for pump intake and pump pressure shall be provided on the pump instrument panel and be properly labeled.

POLY WATER TANK

The water tank capacity shall be approximately 2,000 USG (1,665 IG). Certification of the tank capacity shall be recorded on the manufacturer's record of construction and shall be provided to the purchaser upon delivery of the apparatus.

COMMERCIAL-TANKER PRODUCTION SPECS

CONSTRUCTION

The tank must be designed and fabricated by a tank manufacturer that is ISO 9001:2008 certified. The ISO certification must be to the current standard in effect at the time of the design and fabrication of the tank.

The water tank shall be of a specific configuration and designed to be completely independent of the body and compartments. Joints and seams shall be fused using nitrogen gas as required and tested for maximum strength and integrity. The tank construction shall include PolyProSeal™ technology wherein a sealant shall be installed between the plastic components prior to being fusion welded. This sealing method will provide a liquid barrier offering leak protection in the event of a weld compromise. The top of the booster tank is fitted with removable lifting assembly designed to facilitate tank removal. The transverse and longitudinal swash partitions shall be manufactured of a minimum of 3/8" PT3™ polypropylene. All partitions shall be equipped with vent and air holes to permit movement of air and water between compartments. The partitions shall be designed to provide maximum water flow. All swash partitions interlock with one another and are completely fused to each other as well as to the walls of the tank. All partitions and spacing shall comply with NFPA 1901. The walls shall be welded to the floor of the tank providing maximum strength as part of the tank's unique Full Floor Design™. Tolerances in design allow for a maximum variation of 1/8" on all dimensions.

WATER FILL TOWER AND COVER

The tank shall have a combination vent and manual fill tower. The fill tower shall be constructed of 1/2" PT3™ polypropylene and shall be a minimum dimension of 8" x 8" outer perimeter. The fill tower shall be blue in color indicating that it is a water-only fill tower. The tower shall be located in the left front corner of the tank unless otherwise specified by the tank manufacturer to the purchaser. The tower shall have a 1/4" thick removable polypropylene screen and a PT3™ polypropylene hinged cover. The capacity of the tank shall be engraved on the top of the fill tower lid. Inside the fill tower there shall be a combination vent/overflow pipe. The vent overflow shall be a minimum of schedule 40 polypropylene pipe with a minimum I.D. of 4" that is designed to run through the tank, and shall be piped to discharge water behind the rear wheels as required in NFPA 1901 so as to not interfere with rear tire traction.

The tank cover shall be constructed of 1/2" thick PT3™ polypropylene and UV stabilized, to incorporate a multipiece locking design, which allows for individual removal and inspection if necessary. The tank cover(s) shall be flush or recessed 3/8" from the top of the tank and shall be fused to the tank walls and longitudinal partitions for maximum integrity. Each one of the covers shall have hold downs consisting of 2" minimum polypropylene dowels spaced a maximum of 40" apart. These dowels shall extend through the covers and will assist in keeping the covers rigid under fast filling conditions. A minimum of two lifting dowels shall accommodate the necessary lifting hardware.

SUMP

There shall be one (1) sump standard per tank. The sump shall be constructed of a minimum of 1/2" PT3™ polypropylene and be located in the left front quarter of the tank, unless specified otherwise. On all tanks that require a front suction, a 3" schedule 40 polypropylene pipe shall be installed that will incorporate a dip tube from the front of the tank to the sump location. The sump shall have a minimum 3" N.P.T. threaded outlet on the bottom for a drain plug per NFPA. This shall be used as a combination clean-out and drain. All tanks shall have an anti-swirl plate located approximately 3" above the inside floor.

COMMERCIAL-TANKER PRODUCTION SPECS

OUTLETS

There will be two (2) standard tank outlets: one for the tank-to-pump suction line, which shall be sized to provide adequate water flow to the pump; and, one for tank fill line, which shall be sized according to the NFPA minimum size chart for booster tanks. All tank fill couplings shall be backed with flow deflectors to break up the stream of water entering the tank, and be capable of withstanding sustained fill rates of up to 1000 G.P.M. The addition of rear suction fittings, nurse valve fittings, dump valve fittings, and through-the-tank sleeves to accommodate rear discharge piping must be specified. All auxiliary outlets and inlets must meet all NFPA guidelines in effect at the time of manufacture.

MOUNTING

The tank shall rest on the body cross members in conjunction with such additional cross members, spaced at a distance that would not allow for more than 530 square inches of unsupported area under the tank floor. In cases where overall height of the tank exceeds 40 inches, cross member spacing must be decreased to allow for not more than 400 square inches of unsupported area.

The tank must be isolated from the cross members through the use of hard rubber strips with a minimum thickness and width dimension of 1/4" x 1" and a Shore A Hardness of approximately 60 durometer. The rubber must be installed so it will not become dislodged during normal operation of the vehicle. Additionally, the tank must be supported around the entire bottom outside perimeter and captured both in the front and rear as well as side to side to prevent tank from shifting during vehicle operation.

A picture frame type cradle mount with a minimum of 2" x 2" x 1/4" mild steel, stainless steel, or aluminum angle shall be provided or the use of corner angles having a minimum dimension of 4" x 4" x 1/4" by 6" high are permitted for the purpose of capturing the tank.

Although the tank is designed on a free floating suspension principle, it is required that the tank have adequate vertical hold down restraints to minimize movement during vehicle operation. If proper retention has not been incorporated into the apparatus hose floor structure, an optional mounting restraint system shall be located on top of the tank, half way between the front and the rear on each side of the tank. These stops can be constructed of steel, stainless steel or aluminum angle having minimum dimensions of 3" x 3" x 1/4" and shall be approximately 6" to 12" long. These brackets must incorporate rubber isolating pads with a minimum thickness of 1/4" inch and a hardness of 60 durometer affixed on the underside of the angle. The angle should then be bolted to the body side walls of the vehicle while extending down to rest on the top outside edge of the upper side wall of the tank. Hose beds floors must be so designed that the floor slat supports extend full width from side wall to side wall and are not permitted to drop off the edge of the tank or in any way come in contact with the individual covers where a puncture could occur. Tank top must be capable of supporting loads up to 200 lbs per sq. foot when evenly distributed. Other equipment such as generators, portable pumps, etc. must not be mounted directly to the tank top unless provisions have been designed into the Poly-Tank® III for that purpose. The tank shall be completely removable without disturbing or dismantling the apparatus structure.

CENTER OF GRAVITY

A center of gravity calculation shall be determined for each tank and provided as requested in order to provide the apparatus manufacturer with the necessary data to design and certify the apparatus with respect to the NFPA requirements regarding rollover stability.

TANK WALL EXTENSION

The tank walls shall be extended upward 10" to create a hose or equipment storage area.

COMMERCIAL-TANKER PRODUCTION SPECS

WATER TANK LEVEL GAUGE



There shall be one (1) Class 1 model ITL-40B tank level gauge(s) for indicating water level. The tank level gauge shall indicate the liquid level or volume on an easy to read blue LED display and show increments of 1/8 of a tank.

Each tank level gauge system shall include;

- A pressure transducer that is mounted on the outside of the tank in an easily accessible area. Sealed foam tanks will require zero pressure vacuum vents.
- A super bright LED display viewable from 180 degrees with a visual indication at nine accurate levels.
- A set of weather resistant connectors to connect to the digital display, to the pressure transducer and to the apparatus power.
- The system shall include the ability to display "text messages"
- The system shall include built-in diagnostic capabilities.

Additional (slave) displays (if requested) are to be easily integrated and will receive data from the same source as the Master Display. No additional transducers shall be required.

CAB MOUNTED WATER TANK INDICATOR

There shall be one (1) Class 1 Mini 4-light, remote tank level gauge for indicating water level installed in cab. The tank level gauge shall indicate the liquid level or volume on an easy to read red LED display and show increments of 1/4 of a tank.

The Mini remote gauge will receive data from the same source as the Master Display. No additional transducers shall be required.

UPF POLY WATER TANK WARRANTY

The UPF poly water tank shall be provided with a lifetime material and workmanship limited warranty. The manufacturer shall supply details of their warranty information with their bid submission.

TANK FINISH

The tank shall be standard black poly, un-painted finish.

DUMP VALVE FLANGE(S)

One (1) 10" x 10" dump valve flange(s) shall be provided with specified tank.

DUMP VALVES

One (1) Newton Kwik-Dump model 1010-34, 10" x 10" square, manually operated, plunger-style dump valve(s) shall be provided on specified water tank. This 1010 dump valve shall have stainless steel construction including the manual two position handle. For improved water flow, the dump valve shall be attached directly to the tank and not by the use of a rear manifold system.

Each dump valve shall be capable of a flow rate of 2,940 GPM and able to completely empty a 2,500 gallon tank in approximately 42 seconds.

COMMERCIAL-TANKER PRODUCTION SPECS

• Dump valve shall be supplied with a model 6012SW swivel to rotate 180 degrees. The swivel chute works in conjunction with the 4036 telescopic chute. Chute will be painted light gray.

OPEN PORTA-TANK/HARD SUCTION STORAGE, CURBSIDE

There shall be a open storage for porta-tank and/or hard suction located on top of low side compartments and over rear wheel fender height.

Devices to secure equipment, compartment dividers, or UHMW plastic angles, or sheeting shall be used for storage of specified equipment as required to prevent damage to equipment.

Storage shall be provided for the following equipment with proper labeling;

- Two (2) Jefferson-Como Fire Protection District supplied 10' lengths of 4" hard suction hose shall be located in this area.
- One (1) Jefferson-Como Fire Protection District supplied 2,100 gallon Fol-Da-Tank shall be located in this location. Tank dimensions shall be 11'-3" x 11'-3" x 29" open, and 11'-3" x 7" x 29" closed, and weigh 165 lbs.

EQUIPMENT PAYLOAD WEIGHT ALLOWANCE

In compliance with NFPA 1901 standards, the mobile water supply unit shall be designed for an equipment loading allowance of 1,000 lbs. of Jefferson-Como Fire Protection District provided equipment based on the body having at least 200 cu. ft. of storage space.

EQUIPMENT

The following equipment shall be furnished with the completed water supply vehicle;

- One (1) container of assorted stainless steel nuts, bolts, screws and washers used in the construction of the apparatus shall be provided with the completed apparatus.
- There shall be two (2) Zico AC-44 NFPA approved aluminum wheel chocks provided for 44" diameter tires that together will hold the vehicle when loaded to its GVWR or GCWR, on a hard surface with a 20 % grade, with the transmission in neutral, and the parking brake released.
 - The wheel chock(s) shall be mounted behind rear wheels, below body on streetside.
- Jefferson-Como Fire Protection District supplied NFPA required suction hose(s) shall be provided on completed unit before placing vehicle in service.
 - The suction hose(s) shall be mounted on streetside above wheels in formed aluminum hard suction tray(s).
- Jefferson-Como Fire Protection District supplied NFPA required fire hose and nozzles shall be provided on completed unit before placing vehicle in service.

COMMERCIAL-TANKER PRODUCTION SPECS

REMAINING NFPA MINOR EQUIPMENT BY PURCHASER

All other minor equipment not specified above, but required by NFPA 1901 for mobile water supply vehicles, section 7.7.1 shall be supplied and mounted by Jefferson-Como Fire Protection District before the unit is placed in emergency service.