

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### Table of Contents

<b>GENERAL CONSTRUCTION AND DESIGN</b> .....	7
<b>ACCESSIBILITY</b> .....	7
<b>MATERIALS</b> .....	7
<b>QUALITY AND WORKMANSHIP</b> .....	8
<b>LIABILITY INSURANCE</b> .....	8
<b>INTERNET IN-PROCESS SITE</b> .....	9
The fire apparatus shall meet the requirements of this standard in ambient temperature conditions between 32°F (0°C) and 110°F (43°C).....	9
<b>ROADABILITY</b> .....	9
<b>SERVICEABILITY</b> .....	9
<b>CONSTRUCTION DOCUMENTATION</b> .....	10
<b>OPERATIONS AND SERVICE DOCUMENTATION</b> .....	11
<b>NFPA REQUIRED DOCUMENTATION FORMAT - USB FLASH DRIVE</b> .....	12
<b>STATEMENT OF EXCEPTIONS</b> .....	12
<b>CARRYING CAPACITY</b> .....	12
<b>TESTING</b> .....	13
<b>ROAD TEST</b> .....	13
<b>LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST</b> .....	14
<b>TEST SEQUENCE</b> .....	14
<b>1. RESERVE CAPACITY TEST</b> .....	14
<b>2. ALTERNATOR PERFORMANCE TEST</b> .....	14
<b>TEST AT IDLE</b> .....	14
<b>TEST AT FULL LOAD</b> .....	14
<b>3. LOW VOLTAGE ALARM TEST</b> .....	15
<b>LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST</b> .....	15
<b>DOCUMENTATION</b> .....	15
<b>UL 120/240 VAC CERTIFICATION</b> .....	15

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

<b>DIELECTRIC VOLTAGE WITHSTAND TEST</b> .....	16
<b>WARRANTY</b> .....	17
<b>GENERAL LIMITED WARRANTY - TWO (2) YEARS</b> .....	17
<b>LOW VOLTAGE ELECTRICAL WARRANTY - FIVE (5) YEARS</b> .....	17
<b>STRUCTURAL WARRANTY - TEN (10) YEARS</b> .....	17
<b>UNDERCOAT WARRANTY</b> .....	17
<b>PAINT LIMITED WARRANTY - TEN (10) YEARS</b> .....	18
<b>GRAPHICS LIMITED WARRANTY</b> .....	18
<b>CONSTRUCTION PERIOD</b> .....	18
<b>OVERALL HEIGHT REQUIREMENT</b> .....	18
<b>OVERALL LENGTH</b> .....	18
<b>OVERALL WIDTH</b> .....	18
<b>PRE-CONSTRUCTION CONFERENCE</b> .....	19
<b>PRE-PAINT CONFERENCE</b> .....	19
<b>EQUIPMENT MOUNTING CONFERENCE</b> .....	19
<b>FINAL INSPECTION CONFERENCE</b> .....	19
<b>DELIVERY AND DEMONSTRATION</b> .....	19
<b>CAB/CHASSIS PREPAYMENT</b> .....	74
<b>CHASSIS MODIFICATIONS</b> .....	74
<b>LUBRICATION AND TIRE DATA PLATE</b> .....	74
<b>VEHICLE DATA PLATE</b> .....	74
<b>OVERALL HEIGHT, LENGTH DATA PLATE (US)</b> .....	75
A final stage manufacturer vehicle certification label shall be provided and installed in the driver cab door jamb area.....	75
<b>BUMPER GRAVELSHIELD</b> .....	75
<b>RESCUE BUMPER COMPARTMENT</b> .....	75
<b>LOW PRESSURE AIR OUTLET</b> .....	77
<b>GROUND LIGHTS</b> .....	77
<b>AIR HORNS</b> .....	78

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

<b>MOTOR DRIVEN SIREN</b> .....	78
<b>SIREN ACTIVATION</b> .....	78
<b>EXHAUST</b> .....	78
<b>MUDFLAPS</b> .....	78
<b>MUDFLAPS</b> .....	79
<b>ROAD EMERGENCY SAFETY KIT</b> .....	79
<b>REAR CAB DESK LAYOUT</b> .....	79
<b>12 VDC ACCESSORY PLUG</b> .....	79
<b>REAR CAB AREA LAYOUT</b> .....	79
<b>CAB INTERIOR CABINET - OVERHEAD</b> .....	79
<b>INTERIOR UNDER CABINET LED LIGHTS</b> .....	79
<b>FUEL FILL</b> .....	81
<b>BODY DESIGN</b> .....	81
<b>EXTERIOR ALUMINUM BODY</b> .....	82
<b>ROOF CONSTRUCTION</b> .....	82
<b>BODY SUBFRAME</b> .....	83
<b>BODY MOUNTING</b> .....	83
<b>10" REAR STEP BUMPER</b> .....	83
<b>LOW PRESSURE AIR OUTLET</b> .....	83
<b>REAR TOW EYES</b> .....	83
<b>GROUND LIGHTS</b> .....	84
<b>AUTOMATIC BRAKING DEVICE</b> .....	84
<b>WHEEL WELL EXTERIOR PANEL</b> .....	84
<b>STAINLESS STEEL BODY FENDERS</b> .....	84
<b>WHEEL WELL LINERS</b> .....	84
<b>SCBA CYLINDER COMPARTMENTS</b> .....	84
<b>BODY PAINT SPECIFICATIONS</b> .....	84
<b>BODY PAINT PREPARATION</b> .....	84
<b>PAINT PROCESS</b> .....	85

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

<b>BODY UNDERCOATING</b> .....	86
<b>UNDERCOAT WARRANTY</b> .....	86
<b>PAINT WARRANTY</b> .....	87
<b>COMPARTMENT INTERIOR FINISH</b> .....	87
<b>REFLECTIVE STRIPE REQUIREMENTS</b> .....	87
<b>REFLECTIVE STRIPE - CAB SIDE</b> .....	87
<b>REFLECTIVE STRIPE - CAB FRONT</b> .....	88
<b>REFLECTIVE STRIPE - BODY SIDES</b> .....	88
<b>CHEVRON REFLECTIVE STRIPE - REAR SIDES PANELS</b> .....	88
<b>LETTERING</b> .....	88
<b>SIDE CAB DOOR LETTERING</b> .....	88
<b>UPPER BODY SIDE LETTERING</b> .....	89
<b>FRONT OF CAB LETTERING</b> .....	89
<b>EXTERIOR COMPARTMENT DOORS</b> .....	89
<b>ROLL-UP DOOR CONSTRUCTION - ROBINSON (ROM)</b> .....	89
<b>BODY HEIGHT MEASUREMENTS</b> .....	90
<b>ROOF ACCESS STAIRWAY</b> .....	92
<b>STEP COMPARTMENT(S) - LOWER</b> .....	92
<b>STEP COMPARTMENT WITH SINGLE LIFT-UP DOOR - INTERMEDIATE</b> .....	93
<b>COMPARTMENT LAYOUT</b> .....	93
<b>STEP COMPARTMENT - UPPER</b> .....	93
<b>FOLD-DOWN STEP</b> .....	94
<b>REAR BODY HANDRAILS</b> .....	94
<b>BODY WIDTH DIMENSIONS</b> .....	94
<b>STREETSIDE COMPARTMENT - FRONT (S1)</b> .....	94
<b>COMPARTMENT LAYOUT</b> .....	95
<b>STREETSIDE COMPARTMENT - AHEAD OF REAR WHEELS (S2)</b> .....	96
<b>COMPARTMENT LAYOUT</b> .....	97
<b>STREETSIDE COMPARTMENT - ABOVE REAR WHEELS (S3)</b> .....	99

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

COMPARTMENT LAYOUT.....	99
STREETSIDE COMPARTMENT - ABOVE REAR WHEELS (S4).....	100
COMPARTMENT LAYOUT.....	101
STREETSIDE COMPARTMENT - REAR (S5).....	101
COMPARTMENT LAYOUT.....	102
CURBSIDE COMPARTMENT - FRONT (C1).....	102
COMPARTMENT LAYOUT.....	103
CURBSIDE COMPARTMENT - AHEAD OF REAR WHEEL (C2).....	104
COMPARTMENT LAYOUT.....	105
CURBSIDE COMPARTMENT - ABOVE REAR WHEEL (C3).....	106
COMPARTMENT LAYOUT.....	106
CURBSIDE COMPARTMENT - ABOVE REAR WHEEL (C4).....	107
COMPARTMENT LAYOUT.....	107
REFRIGERATOR.....	108
CURBSIDE COMPARTMENT - BEHIND REAR AXLE (C5).....	108
COMPARTMENT LAYOUT.....	109
ROPE ANCHOR OR PORTABLE WINCH RECEIVERS.....	111
POWER-TAKE-OFF DRIVE.....	114
LOW VOLTAGE ELECTRICAL SYSTEM- 12 VDC.....	116
12 VOLT MULTIPLEX CONTROL CENTER.....	118
BATTERY SYSTEM.....	119
BATTERY SWITCH.....	120
BATTERY SOLENOID.....	120
REAR VIEW CAMERA.....	120
TAIL LIGHTS.....	120
MIDSHIP MARKER/TURN SIGNAL.....	120
MARKER LIGHTS.....	120
REAR BUMPER MARKER LIGHTS.....	121
LICENSE PLATE LIGHT.....	121

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

<b>ELECTRONIC SIREN</b> .....	121
<b>SIREN SPEAKERS</b> .....	121
<b>BROW MOUNT LED FLOODLIGHT</b> .....	121
<b>TRAFFIC ADVISOR LIGHT</b> .....	122
<b>WARNING LIGHT PACKAGE</b> .....	122
<b>UPPER LEVEL OPTICAL WARNING DEVICES</b> .....	123
<b>GTT OPTICOM</b> .....	124
<b>LOWER LEVEL OPTICAL WARNING DEVICES</b> .....	125
<b>HYDRAULIC GENERATOR SYSTEM</b> .....	126
<b>GENERATOR MOUNTING</b> .....	126
<b>WARRANTY PERIOD</b> .....	126
<b>HYDRAULIC COMPONENTS</b> .....	126
<b>GENERATOR MOUNTING</b> .....	127
<b>MANUALS AND SCHEMATICS</b> .....	127
<b>POWER-TAKE-OFF GENERATOR DRIVE</b> .....	127
<b>LOADCENTER</b> .....	127
<b>GENERATOR MONITORING PANEL</b> .....	127
<b>SHORE POWER INLET - BATTERY CHARGER</b> .....	128
<b>OUTLETS AND CIRCUITS</b> .....	128
<b>LINE VOLTAGE ELECTRICAL SYSTEM</b> .....	128
<b>GENERAL REQUIREMENTS</b> .....	128
<b>120/240 VAC SCENE LIGHTING</b> .....	134
<b>SIDE UPPER RECESSED SCENE LIGHTS</b> .....	134
<b>REAR UPPER RECESSED SCENE LIGHTS</b> .....	135
<b>REAR TRIPOD SCENE LIGHTS</b> .....	135
<b>LIGHT TOWER</b> .....	136
Light Tower Paint .....	137
<b>EQUIPMENT PAYLOAD WEIGHT ALLOWANCE</b> .....	138
<b>EQUIPMENT</b> .....	138

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

**REMAINING NFPA MINOR EQUIPMENT BY PURCHASER ..... 139**

#### **GENERAL CONSTRUCTION AND DESIGN**

The design of the equipment shall be in accordance with the best engineering practices. The equipment design and accessory installation shall permit accessibility for use, maintenance and service. All components and assemblies shall be free of hazardous protrusions, sharp edges, cracks or other elements which might cause injury to personnel or equipment. All components shall be designed and protected so that heavy rains or other adverse weather conditions will not interfere with normal servicing or operation.

All oil, hydraulic and air tubing lines, and electrical wiring shall be located in protective positions properly attached to the frame or body structure and shall have protective loom or grommets at each point where they pass through structural members, except where a through frame connector is necessary.

The apparatus shall be designed and the equipment mounted with due consideration to distribution of load between the front and rear axles so that all specified equipment including personnel will be carried without injury to the apparatus. All dimensions are approximate and subject to a plus or minus 1/4" tolerance.

The following specifications describe minimum requirements for an emergency services vehicle designed for severe duty applications.

The materials specified are considered absolute minimum. Exceptions will not be accepted or permitted since all raw materials of the specified type are available to all Manufacturers. Since all custom Manufacturers have the ability to shear, break, and weld as these specifications require, all basic design requirements shall be complied with.

Subletting any part of the fabrication, painting, or finishing of the apparatus will not be acceptable.

#### **ACCESSIBILITY**

Parts and components shall be located or positioned for rapid and simple inspection and recognition of excessive wear or potential failure. Whenever functional layout of operating components determines that physical or visual interference between items cannot be avoided, the item predicted to require the most maintenance shall be located for best accessibility.

Cover plates which must be removed for component adjustment or part removal should be equipped with quick disconnect fasteners or hinged panels.

Drains, filler plugs, grease fittings, hydraulic lines, bleeders, and check points for all components should be located so that they are readily accessible and do not require special tools for proper servicing. Design practices should minimize the number of tools required for maintenance.

#### **MATERIALS**

The materials specifications are considered absolute minimum. Exceptions will not be accepted or permitted since all raw materials of specified type are available to all manufacturers. Since all manufacturers have the ability to shear, break and weld as these specifications require, all basic design requirements shall be complied with.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Materials shall conform to the specifications listed herein. When not specifically listed, materials shall be of the best quality for purpose of commercial practice. Materials shall be free of all defects and imperfections that might affect the serviceability of finished product.

#### **QUALITY AND WORKMANSHIP**

The manufacturing process, including quality control, shall be consistent with present industry standards. All equipment, material, and articles required under these specifications are to be new or fabricated from new materials produced from recovered materials. The term "Recovered Materials" means materials which have been collected or recovered from solid waste and reprocessed to become a source of raw materials, as opposed to virgin raw materials. None of the above shall be interpreted to mean that the use of used or rebuilt products is allowed under this document. The term "Heavy Duty", as used to describe an item, shall mean in excess of the standard, quantity, quality, or capacity and represents the best, most durable, strongest, etc., part, component, system, etc., that is available. The Bethlehem Township Vol. Fire Company or their designate shall be the sole judge of quality, construction and stability of the apparatus and equipment being offered.

Welding shall not be employed in the assembly of the apparatus in a manner that will prevent the ready removal of any component part for service or repair. All steel and stainless steel welding shall be done to American Welding Society D1.1-83 recommendations for structural steel welding. All aluminum welding shall be done to American Welding Society and ANSI D1.2-83 requirements for structural welding of aluminum.

Defective components shall not be furnished. Parts, equipment, and assemblies, which have been repaired or modified to overcome deficiencies, shall not be furnished without the approval of the Bethlehem Township Vol. Fire Company. Welded, bolted, and riveted construction utilized shall be in accordance with the highest standards of the industry. Component parts and units shall be manufactured to definite standard dimensions with proper fits, clearances, and uniformity. General appearance of the vehicle shall not show any evidence of poor quality of work.

#### **LIABILITY INSURANCE**

The manufacturer shall furnish with the bid a certificate of insurance for;

Workman's Compensation and Employer's Liability Insurance covering for all employees.

General Liability (each occurrence) of \$1,000,000.00. General Aggregate coverage of \$2,000,000.00. Products Completed / Operations Aggregate coverage of \$2,000,000.00. Medical Expense coverage of \$5,000 (any one person). Personal Injury of \$1,000,000.00.

Automobile liability of \$1,000,000.00 combined single limit (each accident), including any auto, all owned autos, scheduled autos, hired autos, non-owned autos, and garage liability.

Excess Umbrella Liability coverage of \$4,000,000.00 each occurrence, Aggregate of \$4,000,000.00.  
Garage Keepers Liability coverage of \$4,500,000.00 combined limit.

All insurance policies must be;

- Maintained for the life of the contract,
- Must provide ten (10) days notice before cancellation,
- Must cover all operations of the contractor, or anyone employed by them.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **INTERNET IN-PROCESS SITE**

The manufacturer shall post and maintain a website where the Bethlehem Township Vol. Fire Company will be able to view digital images of their apparatus as its being built. The digital images shall be posted once a week starting when the body begins production or when the cab/chassis arrives and shall continue until the final completion of unit.

#### **VEHICLE STABILITY SUPPLIED WITH CAB/CHASSIS**

The cab/chassis shall be equipped with a stability control system. The system shall have, at a minimum, a steering wheel position sensor, a vehicle yaw sensor, a lateral accelerometer and individual wheel brake controls.

#### **FIRE APPARATUS PERFORMANCE**

The fire apparatus shall meet the requirements of this standard at elevations of 2000 ft (600 m) above sea level.

The fire apparatus shall meet all the requirements of this standard while stationary on a grade of 10 percent in any direction.

The fire apparatus shall meet the requirements of this standard in ambient temperature conditions between 32°F (0°C) and 110°F (43°C).

#### **ROADABILITY**

The apparatus, when loaded to its estimated in-service weight, shall be capable of the following performance while on dry, paved roads that are in good condition:

- 1) From a standing start, the apparatus shall be able to attain a speed of 35 mph (55 km/hr) within 25 seconds on a level road.
- 2) The apparatus shall be able to attain a minimum top speed of 50 mph (80 km/hr) on a level road.
- 3) The apparatus shall be able to maintain a speed of at least 20 mph (32 km/hr) on any grade up to and including 6 percent.

The maximum top speed of fire apparatus with a GVWR over 26,000 lb (11,800 kg) shall not exceed either 68 mph (105 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

If the combined water tank and foam agent tank capacities on the fire apparatus exceed 1250 gal (4732 L), or the GVWR of the vehicle is over 50,000 lb (22,680 kg), the maximum top speed of the apparatus shall not exceed either 60 mph (85 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

#### **SERVICEABILITY**

The fire apparatus shall be designed to allow the manufacturer's recommended routine maintenance checks of lubricant and fluid levels to be performed by the operator without lifting the cab of a tilt-cab apparatus or without the need for hand tools.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Where special tools are required for routine service on any component of the apparatus, such tools shall be provided with the apparatus.

Apparatus components that interfere with repair or removal of other major components shall be attached with fasteners, such as cap screws and nuts, so that the components can be removed and installed with ordinary hand tools. These components shall not be welded or otherwise permanently secured into place.

#### **CONSTRUCTION DOCUMENTATION**

The contractor shall supply, at the time of delivery, at least one (1) copy of the following documents:

The manufacturers record of apparatus construction details, including the following information:

- 1) Owner's name and address
- 2) Apparatus manufacturer, model, and serial number
- 3) Chassis make, model, and serial number
  - a) GAWR of front and rear axles and GVWR
  - b) Front tire size and total rated capacity in pounds (kilograms)
  - c) Rear tire size and total rated capacity in pounds (kilograms)
  - d) Chassis weight distribution in pounds (kilograms) with water and manufacturer-mounted equipment (front and rear)
  - e) Engine make, model, serial number, rated horsepower and related speed, and governed speed; and if so equipped, engine transmission PTO(s) make, model, and gear ratio
  - f) Type of fuel and fuel tank capacity
  - g) Electrical system voltage and alternator output in amps
  - h) Battery make, model, and capacity in cold cranking amps (CCA)
  - i) Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
- 4) Pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
- 5) Pump transmission make, model, serial number, and gear ratio
- 6) Auxiliary pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
- 7) Water and Foam tank certified capacity in gallons or liters
- 8) Paint manufacturer and paint number(s)
- 9) Company name and signature of responsible company representative
- 10) If the apparatus is a mobile foam fire apparatus, the certification of foam tank capacity
- 11) Certification of compliance of the optical warning system
- 12) Siren manufacturer's certification of the siren
- 13) Written load analysis and results of the electrical system performance tests
- 14) Certification of slip resistance of all stepping, standing, and walking surfaces
- 15) If the apparatus has a fire pump, the pump manufacturer's certification of suction capability
- 16) If the apparatus is equipped with a fire pump and special conditions are specified by the purchaser, the pump manufacturer's certification of suction capacity under the special conditions
- 17) If the apparatus has a fire pump, a copy of the apparatus manufacturer's approval for stationary pumping applications
- 18) If the apparatus has a fire pump, the engine manufacturer's certified brake horsepower curve for the engine furnished, showing the maximum governed speed
- 19) If the apparatus has a fire pump, the pump manufacturer's certification of the hydrostatic test
- 20) If the apparatus has a fire pump, the certification of inspection and test for the fire pump
- 21) If the apparatus is equipped with an auxiliary pump, the apparatus manufacturer's certification of the hydrostatic test

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- 22) When the apparatus is equipped with a water tank, the certification of water tank capacity
- 23) If the apparatus has a foam proportioning system, the foam proportioning system manufacturer's certification of accuracy and the final installer's certification the foam proportioning system meets this standard
- 24) If the system has a CAFS, the documentation of the manufacturer's pre delivery tests
- 25) If the apparatus has a line voltage power source, the certification of the test for the power source
- 26) If the apparatus is equipped with an air system, air tank certificates, the SCBA fill station certification, and the results of the testing of the air system installation
- 27) Any other required manufacturer test data or reports.

#### **OPERATIONS AND SERVICE DOCUMENTATION**

The Contractor shall deliver with the fire apparatus at least two (2) sets of complete operation and service documentation covering the completed apparatus as delivered and accepted.

The documentation shall address at least the inspection, service, and operations of the fire apparatus and all major components thereof.

The Contractor shall also deliver with the fire apparatus the following documentation for the entire apparatus and each major operating system or major component of the apparatus:

- 28) Manufacturer's name and address
  - 1) Country of manufacture
  - 2) Source for service and technical information
  - 3) Parts replacement information
  - 4) Descriptions, specifications, and ratings of the chassis, pump (if applicable), and aerial device (if applicable)
  - 5) Wiring diagrams for low voltage and line voltage systems to include the following information:
    - 6) Pictorial representations of circuit logic for all electrical components and wiring
      - j) Circuit identification
      - k) Connector pin identification
      - l) Zone location of electrical components
      - m) Safety interlocks
      - n) Alternator-battery power distribution circuits
      - o) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
    - p) Lubrication charts
  - 7) Operating instructions for the chassis, any major components such as a pump or aerial device, and any auxiliary systems
  - 8) Precautions related to multiple configurations of aerial devices, if applicable
  - 9) Instructions regarding the frequency and procedure for recommended maintenance
  - 10) Overall apparatus operating instructions
  - 11) Safety considerations
  - 12) Limitations of use
  - 13) Inspection procedures
  - 14) Recommended service procedures
  - 15) Troubleshooting guide
  - 16) Apparatus body, chassis and other component manufacturer's warranties
  - 17) Special data required by this standard
  - 18) A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus

The Contractor shall deliver with the apparatus all manufacturer's operations and service documents supplied with components and equipment that are installed or supplied by the Contractor.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **NFPA REQUIRED DOCUMENTATION FORMAT - USB FLASH DRIVE**

The vehicle construction details and the operations and service documentation as required per NFPA 1901 latest edition shall be provided on a USB Flash Drive. These manuals shall be divided into sections for ease of reference. There shall be two (2) USB flash drives provided with the completed vehicle.

#### **STATEMENT OF EXCEPTIONS**

The Contractor shall deliver with the fire apparatus either a certification that the apparatus fully complies with all requirements of this standard or alternatively, a Statement of Exceptions specifically describing each aspect of the completed apparatus that is not fully compliant with the requirements of this standard at the time of delivery.

The Statement of Exceptions shall contain, for each noncompliant aspect of the apparatus or missing required item, the following information:

- 19) A separate specification of the section of the applicable standard for which compliance is lacking
  - 1) A description of the particular aspect of the apparatus that is not in compliance therewith or required equipment that is missing
  - 2) A description of the further changes or modifications to the delivered apparatus that must be completed to achieve full compliance
  - 3) Identification of the entity that will be responsible for making the necessary post delivery changes or modifications or for supplying and installing any missing required equipment to the apparatus to achieve full compliance with this standard

Prior to or at the time of delivery of the apparatus, the Statement of Exceptions shall be signed by an authorized agent of the entity responsible for final assembly of the apparatus and by an authorized agent of the purchasing entity, indicating mutual understanding and agreement between the parties regarding the substance thereof.

An apparatus that is delivered subject to a Statement of Exceptions other than a certification of full compliance shall not be placed in emergency service until the apparatus has been modified as necessary to accomplish full compliance with this standard.

#### **CARRYING CAPACITY**

The GAWR and the GCWR or GVWR of the chassis shall be adequate to carry the weight of the completed vehicle when loaded to its estimated in-service weight. The Body Manufacturer shall establish the estimated in service weight during the design of the vehicle

The estimated in-service weight shall include the following:

- 4) The chassis, body and tank(s)
  - 1) Full fuel, lubricant, and other chassis or component fluid tanks or reservoirs
  - 2) Full water and other agent tanks
  - 3) \*250 lb (114 kg) in each seating position
  - 4) Fixed equipment such as pumps, aerial devices, generators, reels and air systems as installed
  - 5) Ground ladders, suction hose, designed hose load in their hose beds and on their reels
  - 6) An allowance for miscellaneous equipment that is the greatest of the values for type of vehicle per NFPA 1901, a Purchaser provided list of equipment to be carried with weights or a Purchaser specified miscellaneous equipment allowance.

The Body Manufacturer shall engineer and design the vehicle such that the completed unit, when loaded to its

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

estimated in-service weight, with all movable weights distributed as close as is practical to their intended in-service configuration, does not exceed the GVWR.

A final Body Manufacturer's certification of the GVWR or GCWR, along with a certification of each GAWR, shall be supplied on a label affixed to the vehicle.

Apparatus Type	Equip. Storage Area	Apparatus Size	Equipment Allowance	
			lb.	kg.
Special Service Fire Apparatus	Minimum of 120 cu ft (3.4 cu mt) of enclosed compartmentation.	10,000 lb to 15,000 lb (4,500 kg to 7,000 kg) GVWR	2,000	910
		15,001 lb to 20,000 lb (7,001 kg to 9,000 kg) GVWR	2,500	1,135
		20,001 lb to 30,000 lb (9,001 kg to 14,000 kg) GVWR	3,000	1,350
		30,001 lb to 40,000 lb (14,001 kg to 18,000 kg) GVWR	4,000	1,800
		40,001 lb to 50,000 lb (18,001 kg to 23,000 kg) GVWR	6,000	2,700
		50,001 lb to 60,000 lb (23,001 kg to 27,000 kg) GVWR	8,000	3,600
		60,001 lb and up (27,001 kg) GVWR	10,000	4,500

#### **TESTING**

##### **ROAD TEST**

Road test shall be conducted in accordance with this section to verify that the completed apparatus is capable of compliance with Roadability Section.

The tests shall be conducted at a location and in a manner that does not violate local, state or provincial or federal traffic laws.

The tests shall be conducted on dry, level, paved roads that are in good condition. The apparatus shall be loaded to its estimated in service weight.

The engine shall not operate in excess of the maximum governed speed. Acceleration tests shall consist of two runs in opposite directions over the same route. The fire apparatus shall attain a speed of 35 mph (55 km/hr) from a standing start within 25 seconds. The fire apparatus shall attain a minimum top speed of 50 mph (80 km/hr).

If the apparatus is equipped with an auxiliary braking system, the Body Manufacturer shall road test the system to confirm that the system is functioning as intended by the auxiliary braking system manufacturer.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

If the apparatus is equipped with an air brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 20 mph (32.2 km/hr) in a distance not exceeding 35 ft (10.7 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

If the apparatus is equipped with a hydraulic brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 30 mph (48.2 km/hr) in a distance not exceeding 88 ft (26.8 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

#### **LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST**

The vehicles low voltage electrical system shall be tested and certified by the manufacturer. The certified test results shall be delivered with the completed vehicle. Tests shall be performed when the air temperature is between 0°F and 110°F (-18°C and 43°C).

#### **TEST SEQUENCE**

The following three (3) tests shall be performed in the order in which they appear below. Before each test, the batteries shall be fully charged until the voltage stabilizes at the voltage regulator set point and the lowest charge current is maintained for ten (10) minutes. Failure of any of these tests shall require a repeat of the sequence.

#### **1. RESERVE CAPACITY TEST**

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off and the minimum continuous electrical load shall be activated for ten (10) minutes.

All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test failure of the battery system.

#### **2. ALTERNATOR PERFORMANCE TEST**

##### **TEST AT IDLE**

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

##### **TEST AT FULL LOAD**

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer's governed speed. The test duration shall be a minimum of two (2) hours. Activation of the load management system shall be permitted during this test.

An alarm sounded by excessive battery discharge, as detected by the warning system required in 13.3.4, or a system voltage of less than 11.8 V dc for a 12 V nominal system, 23.6 V dc for a 24 V nominal system, or 35.4 V dc for a 42 V nominal system for more than 120 seconds shall be considered a test failure.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **3. LOW VOLTAGE ALARM TEST**

The following test shall be started with the engine off and the battery voltage at or above 12 V for a 12 V nominal system, 24 V for a 24 V nominal system or 36 V for a 42 V nominal system.

With the engine shut off, the total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals.

The test shall be considered a failure if the alarm does not sound in less than 140 seconds after the voltage drops to 11.70 V for a 12 V nominal system, 23.4 V dc for a 24 V nominal system, or 35.1 V for a 42 V nominal system.

The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

#### **LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST**

##### **DOCUMENTATION**

The manufacturer shall deliver the following with the fire apparatus:

- 7) Documentation of the electrical system performance tests
  - 1) A written electrical load analysis, including the following:
    - 2) The nameplate rating of the alternator
    - q) The alternator rating
    - r) Each of the component loads specified that make up the minimum continuous electrical load
    - s) Additional electrical loads that, when added to the minimum continuous electrical load, determine the total continuous electrical load
    - t) Each individual intermittent electrical load

##### **UL 120/240 VAC CERTIFICATION**

The 120/240 volt electrical system shall be third-party, independent, audit-certified through Underwriters Laboratory (UL) to the current edition of NFPA 1901 to perform as listed below;

The prime mover shall be started from a cold start condition, and the unloaded voltage and frequency shall be recorded.

The line voltage electrical system shall be loaded to at least 100% of the continuous rated wattage stated on the power source specification label. Testing with a resistive load bank shall be permitted.

The power source shall be operated in the manner specified by the apparatus manufacturer as documented on instruction plates or in operation manuals. The power source shall be operated at a minimum of 100% of the continuous rated wattage as stated on the power source specification label for a minimum of two (2) hours.

The load shall be adjusted to maintain the output wattage at or above the continuous rated wattage during the entire 2-hour test.

The following conditions shall be recorded at least every 1/2 hour during the test:

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- u) The power source output voltage, frequency and amperes
- 1) The prime mover's oil pressure, water temperature and transmission temperature, if applicable
- 2) The power source hydraulic fluid temperature, if applicable
- 3) The ambient temperature and power source air inlet temperature

The following conditions shall be recorded once during the test for power sources driven by dedicated auxiliary internal combustion engines:

- 4) Altitude
- 1) Barometric pressure
- 2) Relative humidity

If the generator is driven by the chassis engine and the generator allows for operation at variable speeds, the chassis engine speed shall be reduced to the lowest rpm allowed for generator operation and the voltage and frequency shall be recorded.

The load shall be removed and the unloaded voltage and frequency shall be recorded.

Voltage shall be maintained within  $\pm 10\%$  of the voltage stated on the power source specification label during the entire test. Frequency shall be maintained within  $\pm 3$  Hz of the frequency stated on the power source specification label during the entire test.

The total continuous electrical loads, excluding those loads associated with the equipment defined in NFPA 22.15.7.3.11.2, shall be applied during the testing unless an auxiliary engine drives the power source.

If the apparatus is equipped with a fire pump, the 2-hour certification test of the power source shall be completed with the fire pump pumping at 100% capacity at 150 psi (1000 kPa) net pump pressure. The test shall be permitted to be run concurrently with the pump certification test.

#### **DOCUMENTATION**

The Body Manufacturer shall deliver the following with the fire apparatus:

The results of each test shall be recorded on an appropriate form and provided with the delivery of the fire apparatus.

#### **DIELECTRIC VOLTAGE WITHSTAND TEST**

The line voltage wiring and permanently connected devices and equipment shall be subjected to a dielectric voltage withstand test of 900 volts for one (1) minute. The testing shall be performed after all body work has been completed.

The test shall be conducted as follows:

- 3) Isolate the power source from the panel board and disconnect any solid state low voltage components
- 1) Connect one lead of the dielectric tester to all the hot and neutral buses tied together
- 2) Connect the other lead to the fire apparatus frame or body
- 3) Close any switches and circuit breakers in the circuit(s)
- 4) Apply the dielectric voltage for one (1) minute in accordance with the testing equipment manufacturer's instructions

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The electrical polarity of all permanently wired equipment, cord reels and receptacles shall be tested to verify that wiring connections have been properly made.

Electrical continuity shall be verified from the chassis or body to all line voltage electrical enclosures, light housings, motor housings, light poles, switch boxes and receptacle ground connections that are accessible to fire fighters in normal operations.

If the apparatus is equipped with a transfer switch, it shall be tested to verify operation and that all non grounded conductors are switched.

Electrical light towers, floodlights, motors, fixed appliances and portable generators shall be operated at their full rating or capacity for 30 minutes to ensure proper operation.

#### **WARRANTY**

A full statement shall be provided of the warranties for the vehicle(s) being bid. Warranties should clearly describe the terms under which the vehicle manufacturer accepts responsibility for the cost to repair defects caused by faulty design, quality of work or material and for the applicable period of time after delivery.

Cost of repairs refers to all costs related thereto including, but not limited to, the cost of materials and the cost of labor.

The Body Manufacturer shall warrant all materials and accessories used on the vehicle(s), whether fabricated by manufacturer or purchased from an outside source and will deal directly with the Bethlehem Township Vol. Fire Company on all warranty work.

#### **GENERAL LIMITED WARRANTY - TWO (2) YEARS**

The vehicle shall be free of defects in material and workmanship for a period of two (2) years or 36,000 miles (or 57,936 kilometers), whichever occurs first starting thirty (30) days after the original invoice date.

The Contractor must be the "single source" coordinator of all warranties on the vehicle.

#### **LOW VOLTAGE ELECTRICAL WARRANTY - FIVE (5) YEARS**

The vehicle low voltage electrical system shall be free of defects in material and workmanship for a period of five (5) years or 60,000 miles (or 96,561 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

#### **STRUCTURAL WARRANTY - TEN (10) YEARS**

The body shall be free of structural or design failure or workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

#### **UNDERCOAT WARRANTY**

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

#### **PAINT LIMITED WARRANTY - TEN (10) YEARS**

The body shall be free of bubbling or peeling as a result of a defect in the method of manufacture for a period of ten (10) years or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date. **Pro-rated warranties will not be acceptable.**

#### **GRAPHICS LIMITED WARRANTY**

The 3M graphics installation shall be warranted for a period of two (2) years. The 3M materials installed on completed vehicle shall be warranted for seven (7) years. The 3M Diamond grade film (if specified) shall be warranted for ten (10) years.

#### **CONSTRUCTION PERIOD**

The completed vehicle shall be delivered within three hundred sixty (360) days after receipt of a purchase order or contract.

Contractor shall not be held liable for delays of chassis delivery due to accidents, strikes, floods or other events not subject to their control. Contractor shall provide immediate written notice to Bethlehem Township Vol. Fire Company as to delays and to what extent these delays have in completing vehicle within the stated construction time period.

#### **OVERALL HEIGHT REQUIREMENT**

The overall height (OAH) of the vehicle shall be approximately 131" (10' - 11") from the ground. This measurement shall be taken on flat ground with the tires properly inflated, in the unloaded condition, at that highest point of the vehicle.

#### **OVERALL LENGTH**

The overall length (OAL) of the vehicle shall be approximately 492" (41').

#### **OVERALL WIDTH**

The overall width (OAW) of the body at drip rails shall be 102" (8' - 6"), and body shall be 100" (8' - 4").

#### **ANGLE OF APPROACH**

The angle of approach for this vehicle shall not be less than **ten (10) degrees** when it is loaded to the estimated in-service weight as specified by the current edition of NFPA 1901.

#### **ANGLE OF DEPARTURE**

The angle of departure for this vehicle shall not be less than **ten (10) degrees** when it is loaded to the estimated in-service weight as specified by the current edition of NFPA 1901.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **PRE-CONSTRUCTION CONFERENCE**

A pre-construction conference shall be required at the Contractor's factory for four (4) personnel from the Bethlehem Township Vol. Fire Company to finalize all construction details prior to manufacturing.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the pre-construction conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.

#### **PRE-PAINT CONFERENCE**

A pre-paint conference shall be required at the Contractor's factory for four (4) personnel from the Bethlehem Township Vol. Fire Company to inspect the vehicle and construction details prior to the painting process.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the pre-paint conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.

#### **EQUIPMENT MOUNTING CONFERENCE**

An equipment mounting conference shall be required at Contractor's factory for four (4) personnel from the Bethlehem Township Vol. Fire Company to layout and locate all equipment to be mounted on unit prior to shipment of the completed vehicle to Bethlehem Township Vol. Fire Company.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the inspection conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.

#### **FINAL INSPECTION CONFERENCE**

A final inspection conference shall be required at the Contractor's factory for four (4) personnel from the Bethlehem Township Vol. Fire Company to inspect the vehicle and construction details prior to shipment of the completed vehicle. This inspection shall take place after any specified striping and lettering is installed.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the final inspection conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.

#### **DELIVERY AND DEMONSTRATION**

The Contractor shall be responsible for the delivery of the completed unit to the Bethlehem Township Vol. Fire Company's location. On initial delivery of the apparatus, the Contractor shall supply a qualified representative to demonstrate the apparatus and provide initial instruction to representatives of the Bethlehem Township Vol. Fire Company regarding the operation, care and maintenance of the apparatus and equipment supplied at Bethlehem Township Vol. Fire Company location.

The Delivery Engineer shall set delivery and instruction schedule with the person appointed by Bethlehem Township Vol. Fire Company.

After delivery of the apparatus, the Bethlehem Township Vol. Fire Company shall be responsible for ongoing training of its personnel to proficiency regarding the proper and safe use of the apparatus and associated equipment.

#### **CAB CHASSIS SPECIFICATION**

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **MODEL**

The chassis shall be a Gladiator model. The cab and chassis shall include design considerations for multiple emergency vehicle applications, rapid transit and maneuverability. The chassis shall be manufactured for heavy duty service with the strength and capacity to support a fully laden apparatus, one hundred (100) percent of the time.

#### **MODEL YEAR**

The chassis shall have a vehicle identification number that reflects a 2016 model year.

#### **COUNTRY OF SERVICE**

The chassis shall be put in service in the country of United States of America (USA).

The chassis will meet applicable U.S.A. federal motor vehicle safety standards per CFR Title 49 Chapter V Part 571 as clarified in the incomplete vehicle book per CFR Title 49 Chapter V Part 568 Section 4 which accompanies each chassis. Spartan Chassis is not responsible for compliance to state, regional, or local regulations. Dealers should identify those regulations and order any necessary optional equipment from Spartan Chassis or their OEM needed to be in compliance with those regulations.

#### **APPARATUS TYPE**

The apparatus shall be a rescue vehicle designed for emergency service use which shall include the functions of a multipurpose vehicle which primarily provides support services at emergency scenes.

#### **VEHICLE TYPE**

The chassis shall be manufactured for use as a straight truck type vehicle and designed for the installation of a permanently mounted apparatus behind the cab. The apparatus of the vehicle shall be supplied and installed by the apparatus manufacturer.

#### **AXLE CONFIGURATION**

The chassis shall feature a 6 x 4 axle configuration consisting of a tandem rear drive axle set with a single front steer axle.

#### **GROSS AXLE WEIGHT RATINGS FRONT**

The front gross axle weight rating (GAWR) of the chassis shall be 23,000 pounds.

This front gross axle weight rating shall be adequate to carry the weight of the completed apparatus including all equipment and personnel.

#### **GROSS AXLE WEIGHT RATINGS REAR**

The rear gross axle weight rating (GAWR) of the chassis shall be 44,000 pounds.

This rear gross axle weight rating shall be adequate to carry the weight of the completed apparatus including all equipment and personnel.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **CAB STYLE**

The cab shall be a custom, fully enclosed, ELFD model with a 20.00 inch raised roof over the driver, officer, and crew area, designed and built specifically for use as an emergency response vehicle by a company specializing in cab and chassis design for all emergency response applications. The cab shall be designed for heavy-duty service utilizing superior strength and capacity for the application of protecting the occupants of the vehicle. This style of cab shall offer up to ten (10) seating positions.

The cab shall incorporate a fully enclosed design with side wall roof supports, allowing for a spacious cab area with no partition between the front and rear sections of the cab. To provide a superior finish by reducing welds that fatigue cab metal; the roof, the rear wall and side wall panels shall be assembled using a combination of welds and proven industrial adhesives designed specifically for aluminum fabrication for construction.

The cab shall be constructed using multiple aluminum extrusions in conjunction with aluminum plate, which shall provide proven strength and the truest, flattest body surfaces ensuring less expensive paint repairs if needed. All aluminum welding shall be completed to the American Welding Society and ANSI D1.2-96 requirements for structural welding of aluminum.

All interior and exterior seams shall be sealed for optimum noise reduction and to provide the most favorable efficiency for heating and cooling retention.

The cab shall be constructed of 5052-H32 corrosion resistant aluminum plate. The cab shall incorporate tongue and groove fitted 6061-T6 0.13 & 0.19 inch thick aluminum extrusions for extreme duty situations. A single formed, one (1) piece extrusion shall be used for the "A" pillar, adding strength and rigidity to the cab as well as additional roll-over protection. The cab side walls and lower roof skin shall be 0.13 inch thick; the rear wall and raised roof skins shall be 0.09 inch thick; the front cab structure shall be 0.19 inch thick.

The exterior width of the cab shall be 99.40 inches wide with a minimum interior width of 91.00 inches. The overall cab length shall be 151.10 inches with 74.00 inches from the centerline of the front of the axle to the back of the cab.

The cab interior shall be designed to afford the maximum usable interior space and attention to ergonomics with hip and legroom while seated which exceeds industry standards. The crew cab floor shall be flat across the entire walking area for ease of movement inside the cab.

The cab shall offer an interior height of 57.50 inches from the front floor to the headliner and a rear floor to headliner height of 75.00 inches in the raised roof area, at a minimum. The cab shall offer an interior measurement at the floor level from the rear of the engine tunnel to the rear wall of the cab of 69.88 inches. All interior measurements shall include the area within the interior trimmed surfaces and not to any unfinished surface.

The cab shall include a driver and officer area with two (2) cab doors large enough for personnel in full firefighting gear. The front doors shall offer a clear opening of 40.25 inches wide X 53.50 inches high, from the cab floor to the top of the door opening. The cab shall also include a crew area with up to two (2) cab doors, also large enough for personnel in full firefighting gear. The rear doors shall offer a clear opening of 32.25 inches wide X 71.00 inches high, from the cab floor to the top of the door opening.

The cab shall incorporate a progressive two (2) step configuration from the ground to the cab floor at each door opening. The progressive steps are vertically staggered and extend the full width of each step well allowing personnel in full firefighting gear to enter and exit the cab easily and safely.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The first step for the driver and officer area shall measure approximately 11.50 inches deep X 31.13 inches wide. The intermediate step shall measure approximately 8.50 inches deep X 32.50 inches wide. The height from the first step to the intermediate step and the intermediate step to the cab floor shall not exceed 11.00 inches.

The first step for the crew area shall measure approximately 11.50 inches deep X 20.44 inches wide. The intermediate step shall measure approximately 10.25 inches deep X 22.75 inches wide. The height from the first step to the intermediate step and the intermediate step to the cab floor shall not exceed 12.80 inches.

#### **OCCUPANT PROTECTION**

The vehicle shall include the Advanced Protection System™ (APS) which shall secure belted occupants and increase the survivable space within the cab. The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The system components shall include:

- 5) Driver steering wheel airbag
  - Driver dual knee air bags (patent pending) with energy management mounting (patent pending) and officer knee airbag.
  - Large driver, officer, and crew area side curtain airbags
  - APS advanced seat belt system - retractor pre-tensioners tighten the seat belts around the occupants, securing the occupants in seats and load limiters play out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries
  - Heavy truck Restraints Control Module (RCM) - receives inputs from the outboard sensors, selectively deploys APS systems, and records sensory inputs immediately before and during a detected qualifying event
  - Integrated outboard crash sensors mounted at the perimeter of the vehicle - detects a qualifying front or side impact event and monitors and communicates vehicle status and real time diagnostics of all critical subsystems to the RCM
  - Fault-indicating Supplemental Restraint System (SRS) light on the driver's instrument panel

Frontal impact protection shall be provided by the outboard sensors and the RCM. In a qualifying front impact event the outboard sensors provide inputs to the RCM. The RCM activates the steering wheel airbag, driver side dual knee airbags (patent pending), officer side knee airbag, and advanced seat belts for each occupant in the cab.

The APS frontal impact system shall be independently tested to ensure occupant injury criteria does not exceed injury criteria defined in Federal Motor Vehicle Safety Standard (FMVSS) 208. Frontal impact into a rigid barrier at 25 mph shall be conducted by an independent third party test facility using belted 95<sup>th</sup> percentile Hybrid II test dummies.

Rollover, side impact, and ejection mitigation shall be provided by the outboard sensors and the RCM. In qualifying rollover or side impact events the outboard sensors provide inputs to the RCM. The RCM activates the side curtain airbags and advanced seat belts for each occupant in the cab. The RCM measures roll angle, lateral acceleration, and roll rate to determine if a rollover event or side impact event is imminent or occurring.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

In the event of a qualifying offset or other non-frontal impact, the RCM shall determine and intelligently deploy the front impact protection system, the side impact protection system, or both front and side impact protection systems based on the inputs received from the outboard crash sensors.

The APS side impact system shall be independently tested to ensure occupant injury criteria does not exceed injury criteria defined in Federal Motor Vehicle Safety Standard (FMVSS) 214. Side impact from a moving barrier at 17 mph shall be conducted by an independent third party test facility using belted 50<sup>th</sup> percentile ES-2re test dummies.

#### **CAB FRONT FASCIA**

The front cab fascia shall be constructed of 5052-H32 Marine Grade, 0.13 of an inch thick aluminum plate which shall be an integral part of the cab. The fascia shall be Sirius styled, offering an aerodynamic look for a stylish appearance. The cab fascia shall encompass the front of the aluminum cab structure from the bottom of the windshield to the lower section of the cab.

The Sirius style cab fascia shall include provisions for headlights, turn signals and warning light assemblies designed to permit easy access for maintenance. The fascia shall include additional intake provisions at the lower portion just above the bumper further enhancing the total free air intake for engine cooling.

Chrome plated molded plastic bezels shall be provided for lighting assemblies located on each side of the cab fascia for optimum visibility.

#### **FRONT GRILLE**

The Sirius fascia shall include a two (2) piece front grille. The upper portion of the grille shall be hinged to provide service access behind the grille.

#### **CAB UNDERCOAT**

There shall be a rubberized undercoating applied to the underside of the cab that provides abrasion protection, sound deadening and corrosion protection.

#### **CAB SIDE DRIP RAIL**

There shall be a drip rail along the top radius of each cab side. The drip rails shall help prevent water from the cab roof running down the cab side.

#### **CAB PAINT EXTERIOR**

The cab shall be painted prior to the installation of glass accessories and all other cab trim to ensure complete paint coverage and the maximum in corrosion protection of all metal surfaces.

All metal surfaces on the entire cab shall be ground by disc to remove any surface oxidation or surface debris which may hinder the paint adhesion. Once the surface is machine ground a high quality acid etching of base primer shall be applied. Upon the application of body fillers and their preparation, the cab shall be primed with a coating designed for corrosion resistance and surface paint adhesion. The maximum thickness of the primer coat shall be 2.00 mils.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The entire cab shall then be coated with an intermediate solid or epoxy surfacing agent that is designed to fill any minor surface defects, provide an adhesive bond between the primer and the paint and improve the color and gloss retention of the color. The finish to this procedure shall be a sanding of the cab with 360 grit paper followed by sealing the seams with SEM brand seam sealer.

The cab shall then be painted the specific color designated by the customer with an acrylic urethane type system designed to retain color and resist acid rain and most atmospheric chemicals found on the fire ground or emergency scene. The paint shall have a minimum thickness of 2.00 mils, followed by a clear top coat not to exceed 2.00 mils. The entire cab shall then be baked at 180 degrees for one (1) hour to speed the curing process of the coatings.

#### **CAB PAINT MANUFACTURER**

The cab shall be painted with PPG Industries paint.

#### **CAB PAINT PRIMARY/LOWER COLOR**

The primary/lower paint color shall be PPG FBCH **4289ALT White**.

#### **CAB PAINT WARRANTY**

The cab and chassis shall be covered by a limited manufacturer paint warranty which shall be in effect for ten (10) years from the first owner's date of purchase or in service or the first 100,000 actual miles, whichever occurs first.

#### **CAB PAINT INTERIOR**

The visible interior cab structure surfaces shall be painted with a multi-tone silver gray texture finish.

#### **CAB ENTRY DOORS**

The cab shall include four (4) entry doors, two (2) front doors and two (2) crew doors designed for ease of entering and egress when outfitted with an SCBA. The doors shall be constructed of extruded aluminum with a nominal thickness of 0.13 inch. The exterior skins shall be constructed of 0.13 inch aluminum plate.

The doors shall include a double rolled style automotive rubber seal around the perimeter of each door frame and door edge which ensures a weather tight fit.

All door hinges shall be hidden within flush mounted cab doors for a pleasing smooth appearance and perfect fit along each side of the cab. Each door hinge shall be piano style with a 0.38 inch pin and shall be constructed of stainless steel.

#### **CAB ENTRY DOOR TYPE**

All cab entry doors shall be full length in design to fully enclose the lower cab steps.

#### **CAB INSULATION**

The cab ceiling and walls shall include 1.00 inch thick foam insulation. The insulation shall act as a barrier absorbing noise as well as assisting in sustaining the desired climate within the cab interior.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **LH EXTERIOR REAR COMPARTMENT**

The cab shall offer an exterior compartment on the left side of the cab behind the rear door. The compartment size shall be 17.34 inches wide X 75.19 inches high X 21.19 inches deep. The compartment shall have a 16.63 inch wide, 75.00 inch high and 1.50 inch thick hinged box pan style flush mount door with a bright aluminum tread plate inner panel and a bent D-ring slam latch. The door shall open towards the rear of the cab. The compartment shall be provided with access inside the cab through a ROM roll up door. The interior roll up door shall measure 17.00 inches wide X 41.00 inches high which shall provide a clear door opening of 14.50 inches wide X 37.00 inches high. On the interior and exterior door there shall be a switch to activate a light inside the compartment and the open compartment warning light in the cab in the event the door is left ajar.

#### **LEFT HAND EXTERIOR REAR COMPARTMENT LIGHTING**

There shall be one (1) **OnScene brand LED strip** light installed to illuminate the exterior rear compartment on the left side of the cab. The strip light shall be 43.00 inches long and shall include twelve (12) bright white Gen3 LEDs.

#### **LH EXTERIOR COMPARTMENT INTERIOR FINISH**

The interior of the left hand exterior compartment shall have a multi-tone silver gray texture finish.

#### **RH EXTERIOR REAR COMPARTMENT**

The cab shall offer an exterior compartment on the right side of the cab behind the rear door. The compartment size shall be 17.34 inches wide X 75.19 inches high X 21.19 inches deep. The compartment shall have a 16.63 inch wide, 75.00 inch high and 1.50 inch thick hinged box pan style flush mount door with a bright aluminum tread plate inner panel and a bent D-ring slam latch. The door shall open towards the rear of the cab. The compartment shall be provided with access inside the cab through a ROM roll up door. The interior roll up door shall measure 17.00 inches wide X 41.00 inches high which shall provide a clear door opening of 14.50 inches wide X 37.00 inches high. On the interior and exterior door there shall be a switch to activate a light inside the compartment and on the exterior door there shall be a switch to activate the open compartment warning light in the cab in the event the door is left ajar.

#### **RIGHT HAND EXTERIOR REAR COMPARTMENT LIGHTING**

There shall be one (1) **OnScene brand LED** strip light installed to illuminate the exterior rear compartment on the right side of the cab. The strip light shall be 43.00 inches long and shall include twelve (12) bright white Gen3 LEDs.

#### **RH EXTERIOR COMPARTMENT INTERIOR FINISH**

The interior of the right hand exterior compartment shall have a multi-tone silver gray texture finish.

#### **CAB STRUCTURAL WARRANTY**

Summary of Warranty Terms:

THE FOLLOWING IS SUMMARY OF WARRANTY TERMS FOR INFORMATION ONLY. THE ACTUAL LIMITED WARRANTY DOCUMENT, WHICH IS ATTACHED TO THIS OPTION, CONTAINS THE COMPLETE

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

STATEMENT OF THE SPARTAN MOTORS USA LIMITED WARRANTY. SPARTAN'S RESPONSIBILITY IS TO BE ACCORDING TO THE TERMS OF THE COMPLETE LIMITED WARRANTY DOCUMENT.

The cab structure shall be warranted for a period of ten (10) years or one hundred thousand (100,000) miles which ever may occur first. The warranty period shall commence on the date the vehicle is delivered to the first end user.

#### **CAB TEST INFORMATION**

The cab shall have successfully completed the preload side impact, static roof load application and frontal impact without encroachment to the occupant survival space when tested in accordance with Section 4 of SAE J2420 COE Frontal Strength Evaluation Dynamic Loading Heavy Trucks, Section 5 of SAE J2422 Cab Roof Strength Evaluation Quasi -Static Loading Heavy Trucks and ECE R29 Uniform Provisions Concerning the Approval of Vehicles with regard to the Protection of the Occupants of the Cab of a Commercial Vehicles Annex 3 Paragraph 5.

The above tests have been witnessed by and attested to by an independent third party. The test results were recorded using cameras, high speed imagers, accelerometers and strain gauges. Documentation of the testing shall be provided upon request.

#### **ELECTRICAL SYSTEM**

The chassis shall include a single starting electrical system which shall include a 12 volt direct current Weldon brand of multiplexing system, suppressed per SAE J551. The wiring shall be appropriate gauge cross link with 311 degree Fahrenheit insulation. All SAE wires in the chassis shall be color coded and shall include the circuit number and function where possible. The wiring shall be protected by 275 degree Fahrenheit minimum high temperature flame retardant loom. All nodes and sealed Deutsch connectors shall be waterproof.

#### **APPARATUS WIRING PROVISION**

An apparatus wiring panel shall be installed in the center dash area behind the rocker switch panel which shall include eight (8) open circuits consisting of three (3) 20 amp, one (1) 30 amp, three (3) 10 amp, and one (1) 15 amp circuit, with relays and breakers with trigger wires which shall be routed to the rocker switch panel.

#### **MULTIPLEX DISPLAY**

The multiplex electrical system shall include **two (2) Weldon Vista IV** Touchscreen displays which shall be located one (1) on the left side dash in the switch panel and one (1) on the right side of the dash in the switch panel. The Touchscreen displays shall feature full color LCD display screens. The display shall include a message bar displaying the time of day, and important messages requiring acknowledgement by the user. There shall be virtual controls for the on-board diagnostics. The display screens shall be video ready for back- up cameras, thermal cameras, and DVD. A DIN type input connector ready for GPS interfacing shall be incorporated into the back of the display.

The Touchscreen displays shall measure approximately 6.25 inches wide x 3.38 inches in height. The displays shall offer varying fonts and background colors. The display shall be fully programmable to the needs of the customer and shall offer virtually infinite flexibility for screen configuration options.

#### **DATA RECORDING SYSTEM**

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The chassis shall have a Weldon Vehicle Data Recorder (VDR) system installed. The system shall be designed to meet NFPA 1901 and shall be integrated with the Weldon Multiplex electrical system. The following information shall be recorded:

- Vehicle Speed
- Acceleration
- Deceleration
- Engine Speed
- Engine Throttle Position
- ABS Event
- Seat Occupied Status
- Seat Belt Status
- Master Optical Warning Device Switch Position
- Time
- Date

Each portion of the data shall be recorded at the specified intervals and stored for the specified length of time to meet NFPA 1901 guidelines and shall be retrievable by connecting a laptop computer to the VDR system.

#### **ACCESSORY POWER**

The electrical distribution panel shall include two (2) power studs. The studs shall be size #10 and each of the power studs shall be circuit protected with a fuse of the specified amperage. One (1) power stud shall be capable of carrying up to a 40 amp battery direct load. One (1) power stud shall be capable of carrying up to a 15 amp ignition switched load. The two (2) power studs shall share one (1) #10 ground stud. A 225 amp battery direct power and ground stud shall be provided and installed on the chassis near the left hand battery box for OEM body connections.

#### **AUXILIARY ACCESSORY POWER**

An auxiliary set of power and ground studs shall be provided and installed behind the electrical center cover with a 40 amp breaker. The studs shall be 0.38 inch diameter and capable of carrying up to a 40 amp load switched with the master power switch.

#### **EXTERIOR ELECTRICAL TERMINAL COATING**

All terminals exposed to the elements will be sprayed with a high visibility protective rubberized coating to prevent corrosion.

#### **ENGINE**

The chassis engine shall be a Cummins ISX15 engine. The ISX15 engine shall be an in-line six (6) cylinder, four cycle diesel powered engine. The engine shall offer a rating of 600 horse power at 1800 RPM and shall be governed at 2100 RPM. The torque rating shall feature 1850 foot pounds of torque at 1200 RPM with 912 cubic inches (14.9 liter) of displacement.

The ISX15 engine shall feature a VGT™ Turbocharger, a high pressure common rail fuel system, fully integrated electronic controls with an electronic governor, and shall be EPA certified to meet the 2013 emissions standards using cooled exhaust gas recirculation and selective catalytic reduction technology.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The engine shall include an engine mounted combination full flow/by-pass oil filter with replaceable spin on cartridge for use with the engine lubrication system. The engine shall include Citgo brand Citgard 500, or equivalent SAE 15W40 CJ4 low ash engine oil which shall be utilized for proper engine lubrication.

A wiring harness shall be supplied ending at the back of the cab. The harness shall include a connector which shall allow an optional harness for the pump panel. The included circuits shall be provided for a tachometer, oil pressure, engine temperature, hand throttle, high idle and a PSG system. A circuit for J1939 data link shall also be provided at the back of the cab.

#### **CAB ENGINE TUNNEL**

The cab interior shall include an integrated engine tunnel constructed of 5052-H32 Marine Grade 0.19 of an inch thick aluminum alloy plate. The tunnel shall be a maximum of 46.50 inches wide X 29.00 inches high.

#### **DIESEL PARTICULATE FILTER CONTROLS**

There shall be two (2) controls for the diesel particulate filter. One (1) control shall be for regeneration and one (1) control shall be for regeneration inhibit.

#### **ENGINE PROGRAMMING HIGH IDLE SPEED**

The engine high idle control shall maintain the engine idle at approximately 1250 RPM when engaged.

#### **ENGINE HIGH IDLE CONTROL**

The vehicle shall be equipped with an automatic high-idle speed control. It shall be pre-set so when activated, it will operate the engine at the appropriate RPM to increase alternator output. This device shall operate only when the master switch is activated and the transmission is in neutral with the parking brake set. The device shall disengage when the operator depresses the brake pedal, or the transmission is placed in gear, and shall be available to manually or automatically re-engage when the brake is released, or when the transmission is placed in neutral. There shall be an indicator on the Vista display and control screen for the high idle speed control.

#### **ENGINE PROGRAMMING ROAD SPEED GOVERNOR**

The engine shall include programming which will govern the top speed of the vehicle.

#### **AUXILIARY ENGINE BRAKE**

A compression brake, for the six (6) cylinder engine shall be provided. A cutout relay shall be installed to disable the compression brake when in pump mode or when an ABS event occurs. The engine compression brake shall activate upon 0% accelerator when in operation mode and actuate the vehicle's brake lights.

The engine shall utilize a variable geometry turbo (VGT) as an integrated auxiliary engine brake to offer a variable rate of exhaust flow, which when activated in conjunction with the compression brake shall enhance the engine's compression braking capabilities.

#### **AUXILIARY ENGINE BRAKE CONTROL**

An engine compression brake control device shall be included. The electronic control device shall monitor various conditions and shall activate the engine brake only if all of the following conditions are simultaneously detected:

- A valid gear ratio is detected.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- The driver has requested or enabled engine compression brake operation.
- The throttle is at a minimum engine speed position.
- The electronic controller is not presently attempting to execute an electronically controlled final drive gear shift.

The compression brake shall be controlled via an off/low/high virtual button through the Vista display and control screen. The multiplex system shall remember and default to the last engine brake control setting when the vehicle is shut off and re-started.

#### **ELECTRONIC ENGINE OIL LEVEL INDICATOR**

The engine oil shall be monitored electronically and shall send a signal to activate a warning in the instrument panel when levels fall below normal. The warning shall activate in a low oil situation upon turning on the master battery and ignition switches without the engine running.

#### **FLUID FILLS**

The front of the chassis shall accommodate fluid fill for the engine oil through the grille. This area shall also accommodate a check for the engine oil. The transmission, power steering, and coolant fluid fills and checks shall be under the cab. The windshield washer fill shall be accessible through the front left side mid step.

#### **ENGINE DRAIN PLUG**

The engine shall include an original equipment manufacturer installed magnetic oil drain plug.

#### **ENGINE WARRANTY**

The Cummins engine shall be warranted for a period of five (5) years or 100,000 miles, whichever occurs first.

#### **ENGINE PROGRAMMING REMOTE THROTTLE**

The engine ECM (Electronic Control Module) discreet wire remote throttle circuit shall be turned off for use with a J1939 based pump controller or when the discreet wire remote throttle controls are not required.

#### **ENGINE PROGRAMMING IDLE SPEED**

The engine low idle speed will be programmed at 700 rpm.

#### **ENGINE FAN DRIVE**

The engine cooling system fan shall incorporate a thermostatically controlled, Horton clutched type fan drive.

When the clutched fan is disengaged it shall facilitate improved vehicle performance, cab heating in cold climates, and fuel economy. The fan clutch design shall be fail safe so that if the clutch drive fails the fan shall engage to prevent engine overheating due to the fan clutch failure.

#### **ENGINE COOLING SYSTEM**

There shall be a heavy-duty aluminum cooling system designed to meet the demands of the emergency response industry. The cooling system shall have the capacity to keep the engine properly cooled under all conditions of road and pumping operations. The cooling system shall be designed and tested to meet or exceed the

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

requirements specified by the engine and transmission manufacturer and all EPA requirements. The complete cooling system shall be mounted to isolate the entire system from vibration or stress. The individual cores of the cooling system shall be mounted in a manner to allow expansion and contraction at various rates without inducing stress into the adjoining cores.

The cooling system shall be comprised of a charge air cooler to radiator serial flow package that provides the maximum cooling capacity for the specified engine as well as serviceability. The main components shall include a surge tank, a charge air cooler bolted to the front of the radiator, recirculation shields, a shroud, a fan, and required tubing.

The radiator shall be a down-flow design constructed with aluminum cores, plastic end tanks, and a steel frame. The radiator shall be equipped with a drain cock to drain the coolant for serviceability.

The cooling system shall include a one piece injected molded polymer eleven (11) blade fan with a fiberglass fan shroud.

The cooling system shall be equipped with a surge tank that is capable of removing entrained air from the system. The surge tank shall be equipped with a low coolant probe and sight glass to monitor the level of the coolant. The surge tank shall have a dual seal cap that meets the engine manufacturer's pressure requirements, and allows for expansion and recovery of coolant into a separate integral expansion chamber.

All radiator tubes shall be formed from aluminized steel tubing. Recirculation shields shall be installed where required to prevent heated air from reentering the cooling package and affecting performance.

The charge air cooler shall be a cross-flow design constructed completely of aluminum with cast tanks. All charge air cooler tubes shall be formed from aluminized steel tubing and installed with silicone hump hoses and stainless steel "constant torque" style clamps meeting the engine manufacturer's requirements.

#### **ENGINE COOLING SYSTEM PROTECTION**

The engine cooling system shall include a recirculation shield designed to act as a light duty skid plate below the radiator to provide additional protection for the engine cooling system from light impacts, stones, and road debris. The skid plate shall be painted to match the frame color.

#### **ENGINE COOLANT**

The cooling package shall include Extended Life Coolant (ELC). The use of ELC provides longer intervals between coolant changes over standard coolants providing improved performance. The coolant shall contain a 50/50 mix of ethylene glycol and de-ionized water to keep the coolant from freezing to a temperature of -34 degrees Fahrenheit.

Proposals offering supplemental coolant additives (SCA) shall not be considered, as this is part of the extended life coolant makeup.

#### **ENGINE COOLANT FILTER**

An engine coolant filter with a shut-off valve for the inlet and outlet shall be installed on the chassis. The location of the filter shall allow for easy maintenance.

Proposals offering engines equipped with coolant filters shall be supplied with standard non-chemical type particulate filters.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **ELECTRONIC COOLANT LEVEL INDICATOR**

The instrument panel shall feature a low engine coolant indicator light which shall be located in the center of the instrument panel. An audible tone alarm shall also be provided to warn of a low coolant incident.

#### **COOLANT HOSES**

The cooling system hoses shall be silicone heater hose with rubber hoses in the cab interior. The radiator hoses shall be formed silicone coolant hoses with formed aluminized steel tubing. All heater hose, silicone coolant hose, and tubing shall be secured with stainless steel constant torque band clamps.

#### **ENGINE COOLANT OVERFLOW BOTTLE**

A remote engine coolant overflow bottle shall be provided in the case of over filling the coolant system. The overflow bottle shall capture the expansion fluid or overflow rather than allow the fluid to drain on the ground. The overflow bottle provided on the cooling system shall only be a catch bottle and shall not return excess coolant back into the surge tank.

#### **ENGINE AIR INTAKE**

The engine air intake system shall include an ember separator air intake filter which shall be located in the front of the cab behind the right hand side fascia. This filter shall protect the downstream air filter from embers using a combination of unique flat and crimped metal screens constructed into a corrosion resistant steel frame. This multilayered screen shall be designed to trap embers or allow them to burn out before passing through the pack, while creating only minimal air flow restriction through the system. Periodic cleaning or replacement of the screen shall be all that is required after installation.

The engine shall also include an air intake filter which shall be bolted to the frame and located under the front of the cab on the right hand side. The system shall utilize a replaceable dry type filter which ensures dust and debris remains safely contained inside the housing during operation via leak-tight seals. The service cover shall be located on the bottom of the housing, eliminating the chance of contaminating the air intake system during air filter service.

The air flow distribution and dust loading shall be uniform throughout the high-performance filter element, which shall result in pressure differential for improved horsepower and fuel economy. The air intake ember separator shall be mounted within easy access via a hinged panel behind the right hand side headlight module. The air intake system shall include a restriction indicator light in the warning light cluster on the instrument panel, which shall activate when the air cleaner element requires replacement.

#### **AIR INTAKE PROTECTION**

A light duty skid plate shall be supplied for the engine air intake system below the right front side of the cab. The skid plate shall provide protection for the air intake system from light impacts, stones, and road debris. The skid plate shall be painted to match the frame color.

#### **ENGINE EXHAUST SYSTEM**

The exhaust system shall include a diesel particulate filter (DPF), a diesel oxidation catalyst, and a selective catalytic reduction catalyst (SCR) to meet current EPA standards. The selective catalytic reduction catalyst

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

utilizes a diesel exhaust fluid solution consisting of urea and purified water to convert NOx into nitrogen, water, and trace amounts of carbon dioxide. The solution shall be injected into the system through the decomposition tube between the DPF and SCR.

The system shall utilize 0.07 inch thick stainless steel exhaust tubing between the engine turbo and the DPF. Zero leak clamps seal all system joints between the turbo and DPF.

The DPF, the decomposition tube, and the SCR canister through the end of the tailpipe shall be connected with zero leak clamps. The discharge shall terminate horizontally on the right side of the vehicle ahead of the rear tires.

The exhaust system shall be mounted below the frame in the inboard position with the SCR canister in line rearward of the DPF.

#### **DIESEL EXHAUST FLUID TANK**

The exhaust system shall include a molded cross linked polyethylene tank for Diesel Exhaust Fluid (DEF). The tank shall have a capacity of six (6) usable gallons and shall be mounted on the left hand side of the chassis frame behind the batteries below the frame.

The DEF tank shall be designed with capacity for expansion in case of fluid freezing. Engine coolant, which shall be thermostatically controlled, shall be run through lines in the tank to help prevent the DEF from freezing and to provide a means of thawing the fluid if it should become frozen.

The tank fill tube shall be routed under the rear of the cab with the fill neck and splash guard accessible in the top rear step.

#### **ENGINE EXHAUST ACCESSORIES**

An exhaust temperature mitigation device shall be shipped loose for installation by the body manufacturer on the vehicle. The temperature mitigation device shall lower the temperature of the exhaust by combining ambient air with the exhaust gasses at the exhaust outlet.

#### **ENGINE EXHAUST WRAP**

The exhaust tubing between the engine turbo and the diesel particulate filter (DPF) shall be wrapped with a thermal cover in order to retain the necessary heat for DPF regeneration. The exhaust wrap shall also help protect surrounding components from radiant heat which can be transferred from the exhaust.

#### **TRANSMISSION**

The drive train shall include an Allison model EVS 4000 torque converting, automatic transmission which shall include electronic controls. The transmission shall feature two (2) 10-bolt PTO pads located on the converter housing.

The transmission shall include two (2) internal oil filters which shall offer Castrol TranSynd™ synthetic TES 295 transmission fluid which shall be utilized in the lubrication of the EVS transmission. An electronic oil level sensor shall be included with the readout located in the shift selector.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The transmission gear ratios shall be:

1st	3.51:1
2nd	1.91:1
3rd	1.43:1
4th	1.00:1
5th	0.74:1
6th	0.64:1 (if applicable)
Rev	4.80:1

#### **TRANSMISSION MODE PROGRAMMING**

The transmission, upon start-up, will automatically select a four (4) speed operation. The fifth speed over drive shall be available with the activation of the mode button on the shifting pad.

**NOTE: Vehicle top speed shall be 68 MPH.**

#### **TRANSMISSION FEATURE PROGRAMMING**

The Allison Gen V-E transmission EVS group package number 127 shall contain the 227 vocational package in consideration of the duty of this apparatus for rescue. This package shall incorporate an automatic neutral with selector override. This feature commands the transmission to neutral when the park brake is applied, regardless of drive range requested on the shift selector. This requires re-selecting drive range to shift out of neutral for the override.

A transmission interface connector shall be provided in the cab. This package shall contain the following input/output circuits to the transmission control module. The Gen V-E transmission shall include prognostic diagnostic capabilities. These capabilities shall include the monitoring of the fluid life, filter change indication, and transmission clutch maintenance.

<u>Function ID</u>	<u>Description</u>	<u>Wire assignment</u>
Inputs		
C	PTO Request	143
F	Aux. Function Range Inhibit (Special)	101/142
Outputs		
G	PTO Enable Output (See Input Function C)	130
S	Neutral Indicator for PTO	145
	Signal Return	103

#### **ELECTRONIC TRANSMISSION OIL LEVEL INDICATOR**

The transmission fluid shall be monitored electronically and shall send a signal to activate a warning in the instrument panel when levels fall below normal.

#### **TRANSMISSION SHIFT SELECTOR**

An Allison pressure sensitive range selector touch pad shall be provided and located to the right of the driver within clear view and easy reach. The shift selector shall have a graphical Vacuum Florescent Display (VFD) capable of displaying two lines of text. The shift selector shall provide mode indication and a prognostic indicator

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

(wrench symbol) on the digital display. The prognostics monitor various operating parameters and shall alert you when a specific maintenance function is required.

#### **TRANSMISSION PRE-SELECT WITH AUXILIARY BRAKE**

When the auxiliary brake is engaged, the transmission shall automatically shift to second gear to decrease the rate of speed assisting the secondary braking system and slowing the vehicle.

#### **TRANSMISSION COOLING SYSTEM**

The transmission shall include a water to oil cooler system located in the cooling loop between the radiator and the engine. The transmission cooling system shall meet all transmission manufacturer requirements. The transmission cooling system shall feature continuous flow of engine bypass water to maintain uninterrupted transmission cooling.

#### **TRANSMISSION DRAIN PLUG**

The transmission shall include an original equipment manufacturer installed magnetic transmission fluid drain plug.

#### **TRANSMISSION WARRANTY**

The Allison EVS series transmission shall be warranted for a period of five (5) years with unlimited mileage. Parts and labor shall be included in the warranty.

#### **LH PTO**

A PTO shall be installed on the transmission by the OEM.

#### **LH PTO MODEL**

A ten (10) bolt Chelsea model 859-XGFJP-B5XV heavy duty transmission driven PTO shall be installed. The clutched shifted PTO is designed specifically for the Allison world transmission and provides torque ranges from 250 to 335 lb. ft.

#### **PTO LOCATION**

The transmission shall have two (2) power take off (PTO) mounting locations, one (1) in the 8:00 o'clock position and one (1) in the 1:00 o'clock position.

#### **DRIVELINE**

All drivelines shall be heavy duty metal tube and equipped with Spicer 1810 series universal joints for the main drivelines, and 1710 series for the inter-axle shaft. The shafts shall be dynamically balanced prior to installation to alleviate future vibration. In areas of the driveline where a slip shaft is required, the splined slip joint shall be coated with Glide Coat<sup>®</sup>.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **FUEL FILTER/WATER SEPARATOR**

The fuel system shall have a Racor S3238 fuel filter/water separator as a primary filter. The fuel filter shall have a drain valve and a see through cover to allow visual inspection of fuel and filter condition. The Racor S3238 shall be a 10 micron filter capable of handling a maximum flow rate of 150 gallons per hour.

A secondary fuel filter shall be included as approved by the engine manufacturer.

An instrument panel lamp and audible alarm which indicates when water is present in the fuel-water separator shall also be included.

#### **FUEL LINES**

The fuel system supply and return lines installed from the fuel tank to the engine shall be black textile braided lines which are reinforced with braided high tensile steel wire. The fuel lines shall be connected with reusable steel fittings.

#### **FUEL SHUTOFF VALVE**

A fuel shutoff valve shall be installed in the fuel draw line at the primary fuel filter to allow the fuel filter to be changed without loss of fuel to the fuel pump.

A second fuel shutoff valve shall be installed in the fuel draw line, near the fuel tank to allow maintenance to be performed with minimal loss of fuel.

#### **ELECTRIC FUEL PRIMER**

Integral to the engine assembly is an electric lift pump that serves the purpose of pre-filter fuel priming.

#### **FUEL COOLER**

An aluminum cross flow air to fuel cooler shall be provided to lower fuel temperature allowing the vehicle to operate at higher ambient temperatures. The fuel cooler shall be located behind the rear axle.

#### **FUEL TANK**

The fuel tank shall have a capacity of sixty-eight (68) gallons and shall measure 35.00 inches in width X 17.00 inches in height X 29.00 inches in length. The baffled tank shall be made of 14 gauge aluminized steel. The exterior of the tank shall be painted with a PRP Corsol™ black anti-corrosive exterior metal treatment finish. This results in a tank which offers the internal and external corrosion resistance.

The tank shall have a vent port to facilitate venting to the top of the fill neck for rapid filling without "blow-back" and a roll over ball check vent for temperature related fuel expansion and draw.

The tank is designed with dual draw tubes and sender flanges. The tank shall have 2.00 inch NPT fill ports for right or left hand fill. A 0.50 inch NPT drain plug shall be centered in the bottom of the tank.

The fuel tank shall be mounted below the frame, behind the rear axle. Two (2) three-piece strap hanger assemblies with "U" straps bolted midway on the fuel tank front and rear shall be utilized to allow the tank to be easily lowered and removed for service purposes. Rubber isolating pads shall be provided between the tank and

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

the upper tank mounting brackets. Strap mounting studs through the rail, hidden behind the body shall not be acceptable.

#### **FUEL TANK MATERIAL AND FINISH**

The fuel tank shall be constructed of 14 gauge aluminized steel. The exterior of the fuel tank shall be painted to match the frame color.

#### **FUEL TANK STRAP MATERIAL**

The fuel tank straps shall be constructed of ASTM A-36 steel.

#### **FUEL TANK FILL PORT**

The fuel tank fill ports shall be provided with two (2) left fill ports located one (1) in the forward position and one (1) in the middle position and the right fill port located in the middle position of the fuel tank.

#### **FUEL TANK SERVICEABILITY PROVISIONS**

The chassis fuel lines shall have additional length provided so the tank can be easily lowered and removed for service purposes. The additional 8.00 feet of length shall be located above the fuel tank and shall be coiled and secured. The fuel line fittings shall be pointed towards the right side (curbside) of the chassis.

#### **FUEL TANK DRAIN PLUG**

A 0.5 inch NPT drain plug shall be centered in the bottom of the fuel tank.

#### **FRONT AXLE**

The front axle shall be a Meritor Easy Steer Non drive front axle, model number MFS-20. The axle shall include a 3.74 inch drop and a 71.00 inch king pin intersection (KPI). The axle shall include a conventional style hub with a standard knuckle. The weight capacity for the axle shall be rated to 23,000 pounds. This rating shall require special approvals from the wheel manufacturers.

#### **FRONT AXLE WARRANTY**

The front axle shall be warranted by Meritor for two (2) years with unlimited miles under the general service application. Details of the Meritor warranty are provided on the PDF document attached to this option.

#### **FRONT WHEEL BEARING LUBRICATION**

The front axle wheel bearings shall be lubricated with oil. The oil level can be visually checked via clear inspection windows in the front axle hubs.

#### **FRONT SHOCK ABSORBERS**

Two (2) Bilstein inert, nitrogen gas filled shock absorbers shall be provided and installed as part of the front suspension system. The shocks shall be a monotubular design and fabricated using a special extrusion method, utilizing a single blank of steel without a welded seam, achieving an extremely tight peak-to-valley tolerance and

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

maintains consistent wall thickness. The monotubular design shall provide superior strength while maximizing heat dissipation and shock life.

The ride afforded through the use of a gas shock is more consistent and shall not deteriorate with heat, the same way a conventional oil filled hydraulic shock would.

The Bilstein front shocks shall include a digressive working piston assembly allowing independent tuning of the compression and rebound damping forces to provide optimum ride and comfort without compromise. The working piston design shall feature fewer parts than most conventional twin tube and "road sensing" shock designs and shall contribute to the durability and long life of the Bilstein shock absorbers.

Proposals offering the use of conventional twin tube or "road sensing" designed shocks shall not be considered.

#### **FRONT SUSPENSION**

The front suspension shall include a ten (10) leaf spring pack in which the longest leaf measures 53.38 inch long and 4.00 inches wide. The springs shall be shot peened for long life and include a military double wrapped front eye. The springs shall be bolted in place with M20 10.9 bolts and have replaceable rubber bushings in the spring eyes. The spring capacity shall be rated at 23,000 pounds.

#### **STEERING COLUMN/ WHEEL**

The cab shall include a Douglas Autotech steering column which shall include a seven (7) position tilt, a 2.25 inch telescopic adjustment, and an 18.00 inch, four (4) spoke steering wheel located at the driver's position. The steering wheel shall be covered with black polyurethane foam padding.

The steering column shall contain a horn button, self-canceling turn signal switch, four-way hazard switch and headlamp dimmer switch.

#### **ELECTRONIC POWER STEERING FLUID LEVEL INDICATOR**

The power steering fluid shall be monitored electronically and shall send a signal to activate an audible alarm and visual warning in the instrument panel when fluid level falls below normal.

#### **POWER STEERING PUMP**

The hydraulic power steering pump shall be a TRW PS and shall be gear driven from the engine. The pump shall be a balanced, positive displacement, sliding vane type.

#### **FRONT AXLE CRAMP ANGLE**

The chassis shall have a front axle cramp angle of 48-degrees to the left and 44-degrees to the right.

#### **POWER STEERING GEAR**

The power steering gear shall be a TRW model TAS 85 with an assist cylinder.

#### **CHASSIS ALIGNMENT**

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The chassis frame rails shall be measured to insure the length is correct and cross checked to make sure they run parallel and are square to each other. The front and rear axles shall be laser aligned. The front tires and wheels shall be aligned and toe-in set on the front tires by the chassis manufacturer.

#### **REAR AXLE**

The rear axle shall be a Meritor model MT-44-14X tandem drive axle. The axle shall include precision forged, single reduction differential gearing, and shall have a rated capacity of 44,000 pounds.

The axle shall be built of superior construction and quality components to provide the rugged dependability needed to stand up to the fire industry's demands. The axle shall include rectangular shaped, hot-formed housing with a standard wall thickness of 0.50 of an inch for extra strength and rigidity and a rigid differential case for high axle strength and reduced maintenance.

The axle shall have heavy-duty Hypoid gearing for longer life, greater strength and quieter operation. Industry-standard wheel ends for compatibility with both disc and drum brakes, and unitized oil seal technology to keep lubricant in and help prevent contaminant damage will be used.

#### **REAR AXLE DIFFERENTIAL LUBRICATION**

The rear axle differential shall be lubricated with oil.

#### **REAR AXLE WARRANTY**

The rear axle shall be warranted by Meritor for two (2) years with unlimited miles under the general service application. Details of the Meritor warranty are provided on the PDF document attached to this option.

#### **REAR WHEEL BEARING LUBRICATION**

The rear axle wheel bearings shall be lubricated with oil.

#### **REAR AXLE DIFFERENTIAL CONTROL**

The tandem axle chassis shall include an inter-axle differential lock which shall allow both axles to be engaged as drive axles. The inter-axle differential lock shall be controlled by a virtual button on the Vista display and control screen. The Vista display shall indicate when positive engagement of the inter-axle differential lock has occurred.

#### **VEHICLE TOP SPEED**

The top speed of the vehicle shall be approximately **68 MPH +/- 2 MPH at governed engine RPM.**

#### **REAR SUSPENSION**

The tandem axle rear suspension shall be a Ridewell Dynalastic RD202 with accordion elastomer springs, incorporating a straddle mount pedestal and urethane pivot bushings, preset load distribution and independent axle movement. The rear tandem suspension shall have 54.00 inch axle centers.

The rear tandem suspension capacity shall be rated at 40,000 to 48,000 pounds.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **REAR SHOCK ABSORBERS**

Shock absorbers shall be supplied by the suspension manufacturer and installed on the rear axle suspension.

#### **FRONT TIRE**

The front tires shall be **Goodyear 425/65R-22.5 20PR "L"** tubeless radial G296 MSA mixed service tread.

The front tire stamped load capacity shall be 22,800 pounds per axle with a speed rating of 68 miles per hour when properly inflated to 120 pounds per square inch and an intermittent speed rating of 75 miles per hour up to the stamped load. The emergency vehicle must reduce its speed to no more than 50 MPH after the first fifty (50) miles of travel.

The Goodyear Intermittent Service Rating load capacity shall be 24,400 pounds per axle with a speed rating of 68 miles per hour when properly inflated to 120 pounds per square inch. The Goodyear Intermittent Service Rating limits the operation of the emergency vehicle to no more than fifty (50) miles of continuous operation under maximum recommended payload, or without stopping for at least twenty (20) minutes. The emergency vehicle must reduce its speed to no more than 50 MPH after the first fifty (50) miles of travel.

#### **REAR TIRE**

The rear tires shall be **Goodyear 12R-22.5 16PR "H"** tubeless radial G622 RSD mixed service tread.

The rear tire stamped load capacity shall be 27,120 pounds per axle with a speed rating of 75 miles per hour when properly inflated to 120 pounds per square inch.

The Goodyear Intermittent Service Rating load capacity shall be 29,020 pounds per axle with a speed rating of 75 miles per hour when properly inflated to 120 pounds per square inch. The Goodyear Intermittent Service Rating limits the operation of the emergency vehicle to no more than fifty (50) miles of continuous operation under maximum recommended payload, or without stopping for at least twenty (20) minutes. The emergency vehicle must reduce its speed to no more than 50 MPH after the first fifty (50) miles of travel.

#### **REAR AXLE RATIO**

The rear axle ratio shall be 5.29:1.

#### **TIRE PRESSURE INDICATOR**

There shall be a voucher provided with the chassis for a pop up style tire pressure indicator at each tire valve stem. The indicator shall provide visual indication of pressure in the specific tire.

The tire pressure indicators shall be redeemed upon the vehicle manufacturer's receipt of the voucher for installation by the customer.

#### **FRONT WHEEL**

The front wheels shall be Alcoa hub piloted, 22.50 inch X 12.25 inch LvL One™ polished aluminum wheels. The hub piloted mounting system shall provide easy installation and shall include two-piece flange nuts. The wheels shall feature one-piece forged strength and shall include Alcoa's Dura-Bright® finish with XBR technology as an

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

integral part of the wheel surface. Alcoa Dura-Bright® wheels keep their shine without polishing. Brake dust, grime and road debris are easily removed by simply cleaning the wheels with soap and water.

#### **REAR WHEEL**

The rear wheels shall be Alcoa hub piloted, 22.50 inch X 8.25 inch LvL One™ aluminum wheels with a polished outer surface and Alcoa Dura-Bright® wheel treatment with XBR® technology as an integral part of the wheel. The hub piloted mounting system shall provide easy installation and shall include two-piece flange nuts.

#### **BALANCE WHEELS AND TIRES**

All of the wheels and tires, including any spare wheels and tire assemblies, shall be dynamically balanced.

#### **WHEEL TRIM**

The front wheels shall include stainless steel lug nut covers and stainless steel baby moons shipped loose with the chassis for installation by the apparatus builder. The baby moons shall have cutouts for oil seal viewing when applicable.

The rear wheels shall include stainless steel lug nut covers and band mounted spring clip stainless steel high hats shipped loose with the chassis for installation by the apparatus builder.

The lug nut covers, baby moons, and high hats shall be RealWheels® brand constructed of 304L grade, non-corrosive stainless steel with a mirror finish. Each wheel trim component shall meet D.O.T. certification.

#### **TIRE CHAINS**

Insta-Chains, six (6) strand automatic ice chains shall be installed on the rear axle of the chassis to provide instant traction on ice and snow at speeds below 35 MPH.

#### **TIRE CHAINS ACTIVATION**

The tire chain system shall be activated by a virtual button on the Vista display and control screen. The virtual button shall display "Active" when the tire chains are engaged. The tire chains shall be interlocked with the transmission and shall engage only if the vehicle is traveling 30 MPH or less. After traveling over 30 MPH, the vehicle must be reduced to a speed below 5 MPH for the tire chains to be engaged or re-engaged. The virtual button, once the vehicle reaches 35 MPH shall be reset to "Inactive". The vehicle must then reduce to a speed below 5 MPH to enable the tire chains virtual button.

#### **BRAKE SYSTEM**

A rapid build-up air brake system shall be provided. The air brakes shall include a three (3) air tank, four (4) reservoir system with a total of 6220 cubic inch of air capacity. A floor mounted treadle valve shall be mounted inside the cab for graduated control of applying and releasing the brakes. An inversion valve shall be installed to provide a service brake application in the unlikely event of primary air supply loss. All air reservoirs provided on the chassis shall be labeled for identification.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The rear axle spring brakes shall automatically apply in any situation when the air pressure falls below 25 PSI and shall include a mechanical means for releasing the spring brakes when necessary. An audible alarm shall designate when the system air pressure is below 60 PSI.

A six (6) sensor, six (6) modulator Anti-lock Braking System (ABS) shall be installed on the front and tandem rear axles in order to prevent the brakes from locking or skidding while braking during hard stops or on icy or wet surfaces. This in turn shall allow the driver to maintain steering control under heavy braking and in most instances, shorten the braking distance. The electronic monitoring system shall incorporate diagonal circuitry which shall monitor wheel speed during braking through a sensor and tone ring on each wheel. A dash mounted ABS lamp shall be provided to notify the driver of a system malfunction. The ABS system shall automatically disengage the auxiliary braking system device when required. The speedometer screen shall be capable of reporting all active defaults using PID/SID and FMI standards.

Additional safety shall be accommodated through Automatic Traction Control (ATC) which shall be installed on the tandem rear axle. The ATC system shall apply the ABS when the drive wheels lose traction. The system shall scale the electronic engine throttle back to prevent wheel spin while accelerating on ice or wet surfaces.

A virtual style switch shall be provided and properly labeled "mud/snow". When the switch is pressed once, the system shall allow a momentary wheel slip to obtain traction under extreme mud and snow conditions. During this condition the ATC light shall blink continuously notifying the driver of activation. Pressing the switch again shall deactivate the mud/snow feature.

The Electronic Stability Control (ESC) unit is a functional extension of the electronic braking system. It is able to detect any skidding of the vehicle about its vertical axis as well as any rollover tendency. The control unit comprises an angular-speed sensor that measures the vehicle's motion about the vertical axis, caused, for instance, by cornering or by skidding on a slippery road surface. An acceleration sensor measures the vehicle's lateral acceleration. The Controller Area Network (CAN) bus provides information on the steering angle. On the basis of lateral acceleration and steering angle, an integrated microcontroller calculates a theoretical angular speed for the stable vehicle condition.

#### **FRONT BRAKES**

The front brakes shall be Meritor EX225 Disc Plus disc brakes with 17.00 inch vented rotors.

#### **REAR BRAKES**

The rear brakes shall be Meritor 16.50 inch X 8.63 inch S-cam drum type.

#### **PARK BRAKE**

Upon application of the push-pull valve in the cab, the rear brakes will engage via mechanical spring force. This is accomplished by dual chamber rear brakes, satisfying the FMVSS parking brake requirements.

#### **PARK BRAKE CONTROL**

A Meritor-Wabco manual hand control push-pull style valve shall operate the parking brake system. The control shall be yellow in color.

The parking brake actuation valve shall be mounted in the left hand switch panel.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **REAR BRAKE SLACK ADJUSTERS**

The rear brakes shall include Meritor automatic slack adjusters installed on the axle which features a simple, durable design offering reduced weight. The automatic slack adjusters shall feature a manual adjusting nut which cannot inadvertently be backed off and threaded grease fittings for easy serviceability.

#### **AIR DRYER**

The brake system shall include a Wabco System Saver 1200 air dryer with an integral heater with a Metri-Pack sealed connector. The air dryer incorporates an internal turbo cutoff valve that closes the path between the air compressor and air dryer purge valve during the compressor "unload" cycle. The turbo cutoff valve allows purging of moisture and contaminants without the loss of turbo boost pressure. The air dryer shall be mounted behind the battery box on the left hand side.

#### **FRONT BRAKE CHAMBERS**

The front brakes shall be provided with MGM type 24 long stroke brake chambers.

#### **REAR BRAKE CHAMBERS**

The rear axle shall include TSE 30/30 brake chambers which shall convert the energy of compressed air into mechanical force and motion. This shall actuate the brake camshaft, which in turn shall operate the foundational brake mechanism forcing the brake shoes against the brake drum. The TSE Type 30 brake chamber shall offer a 30.00 square inch effective area.

#### **AIR COMPRESSOR**

The air compressor provided for the engine shall be a Wabco® SS318 single cylinder pass-through drive type compressor which shall be capable of producing 18.7 CFM at 1200 engine RPMs. The air compressor shall feature a higher delivery efficiency translating to more air delivery per horsepower absorbed. The compressor shall include an aluminum cylinder head which shall improve cooling, reduce weight and decrease carbon formation. Superior piston and bore finishing technology shall reduce oil consumption and significantly increasing the system component life.

#### **AIR GOVERNOR**

An air governor shall be provided to control the cut-in and cut-out pressures of the engine mounted air compressor. The governor shall be calibrated to meet FMVSS requirements. The air governor shall be located on the air dryer bracket on the left frame rail behind the battery box.

#### **MOISTURE EJECTORS**

An automatic moisture ejector with a manual drain provision shall be installed on the wet tank of the air supply system. Manual pet-cock type drain valves shall be installed on all remaining reservoirs of the air supply system.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **AIR SUPPLY LINES**

The air system on the chassis shall be plumbed with color coded reinforced nylon tubing air lines. The primary (rear) brake line shall be green, the secondary (front) brake line red, the parking brake line orange and the auxiliary (outlet) will be blue.

Brass compression type fittings shall be used on the nylon tubing. All drop hoses shall include fiber reinforced neoprene covered hoses.

#### **AIR TANK SPACERS**

There shall be spacers included with the air tank mounting. The spacers shall move the air tanks 1.50 inches inward towards the center of the chassis. This shall provide clearance between the air tanks and the frame for body U-bolt clearance.

#### **REAR AIR TANK MOUNTING**

If a combination of wheel base, air tank quantity, or other requirements necessitate the location of one or more air tanks to be mounted rear of the fuel tank, these tank(s) will be mounted perpendicular to frame.

#### **WHEELBASE**

The chassis wheelbase shall be 248.50 inches.

#### **REAR OVERHANG**

The chassis rear overhang shall be **113.00 inches**.

#### **FRAME**

The frame shall consist of double rails running parallel to each other with cross members forming a ladder style frame. The frame rails shall be formed in the shape of a "C" channel, with the outer rail measuring 10.25 inches high X 3.50 inches deep upper and lower flanges X 0.38 inches thick with an inner channel of 9.44 inches high X 3.13 inches deep and 0.38 inches thick. Each rail shall be constructed of 110,000 psi minimum yield high strength low alloy steel. Each double rail section shall be rated by a Resistance Bending Moment (RBM) minimum of 3,213,100 inch pounds and have a minimum section modulus of 29.21 cubic inches. The frame shall measure 35.00 inches in width.

Proposals calculating the frame strength using the "box method" shall not be considered.

Proposals including heat treated rails shall not be considered. Heat treating frame rails produces rails that are not uniform in their mechanical properties throughout the length of the rail. Rails made of high strength, low alloy steel are already at the required yield strength prior to forming the rail.

A minimum of seven (7) fully gusseted 0.25 inch thick cross members shall be installed. The inclusion of the body mounting, or bumper mounting shall not be considered as a cross member. The cross members shall be attached using zinc coated grade 8 fasteners. The bolt heads shall be flanged type, held in place by distorted thread flanged lock nuts. Each cross member shall be mounted to the frame rails utilizing a minimum of 0.25 inch thick gusset reinforcement plates at all corners balancing the area of force throughout the entire frame.

Any proposals not including additional reinforcement for each cross member shall not be considered.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

All relief areas shall be cut in with a minimum 2.00 inch radius at intersection points with the edges ground to a smooth finish to prevent a stress concentration point.

The frame and cross members shall carry a lifetime warranty to the original purchaser. A copy of the frame warranty shall be made available upon request.

Proposals offering warranties for frames not including cross members shall not be considered.

#### **FRAME WARRANTY**

Summary of Warranty Terms:

THE FOLLOWING IS SUMMARY OF WARRANTY TERMS FOR INFORMATION ONLY. THE ACTUAL LIMITED WARRANTY DOCUMENT, WHICH IS ATTACHED TO THIS OPTION, CONTAINS THE COMPLETE STATEMENT OF THE SPARTAN MOTORS USA LIMITED WARRANTY. SPARTAN'S RESPONSIBILITY IS TO BE ACCORDING TO THE TERMS OF THE COMPLETE LIMITED WARRANTY DOCUMENT.

The frame and cross members shall carry a limited lifetime warranty to the original purchaser. The warranty period shall commence on the date the vehicle is delivered to the first end user.

#### **FRAME PAINT**

The frame shall be powder coated black prior to any attachment of components.

All powder coatings, primers and paint shall be compatible with all metals, pretreatments and primers used. The cross hatch adhesion test per ASTM D3359 shall not have a fail of more than ten (10) squares. The pencil hardness test per ASTM D3363 shall have a final post-curved pencil hardness of H-2H. The direct impact resistance test per ASTM D2794 shall have an impact resistance of 120.00 inches per pound at 2 mils.

Any proposals offering painted frame with variations from the above process shall not be accepted. The film thickness of vendor supplied parts shall also be sufficient to meet the performance standards as stated above.

#### **FRONT BUMPER**

A one piece, two (2) rib wrap-around style, polished stainless steel front bumper shall be provided. The material shall be 10 gauge 304 stainless steel, 12" high and 104.50 inches wide.

#### **FRONT BUMPER EXTENSION LENGTH**

The front bumper shall be extended approximately 28.00 inches ahead of the cab.

#### **FRONT BUMPER EXTENSION FRAME WIDTH**

The front bumper extension frame shall feature an overall width of 48.25 inches.

#### **FRONT BUMPER GUIDE POLES**

The cab bumper sides shall include a 42.00 inch chromed poles on the left and right sides of the bumper. The poles shall be mounted so the top of the pole is approximately at the same height as the bottom of the

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

windshield. Each pole shall include an amber light at the top for improved night visibility. There shall be an electrical connection to allow for ease of removal and or replacement.

#### **AIR HORN**

The chassis shall include two (2) Grover brand Stutter Tone air horns, one (1) shall measure 21.00 inches long and one (1) shall measure 24.00 inches long, both with a 6.00 inch round flare. The air horns shall be trumpet style with a chrome finish.

#### **AIR HORN LOCATION**

The air horns shall be shipped loose for the body manufacturer to install in the bumper. The body manufacturer shall cut all holes required in the bumper for the horn installation.

#### **AIR HORN RESERVOIR**

One (1) air reservoir, with a 2084 cubic inch capacity, shall be installed on the chassis to act as a supply tank for operating air horns. The reservoir shall be isolated with a 90 PSI pressure protection valve on the reservoir supply side to prevent depletion of the air to the air brake system.

#### **FRONT BUMPER TOW HOOKS**

Two (2) heavy duty chrome plated tow hooks shall be installed below the front bumper, forward position and bolted directly to the outside of each chassis frame rail with grade 8 bolts.

#### **CAB TILT SYSTEM**

The entire cab shall be capable of tilting approximately 45-degrees to allow for easy maintenance of the engine and transmission. The cab tilt pump assembly shall be located on the right side of the chassis above the battery box.

The electric-over-hydraulic lift system shall include an ignition interlock and red cab lock down indicator lamp on the tilt control which shall illuminate when holding the "Down" button to indicate safe road operation.

It shall be necessary to activate the master battery switch and set the parking brake in order to tilt the cab. As a third precaution the ignition switch must be turned off to complete the cab tilt interlock safety circuit.

Two (2) spring-loaded hydraulic hold down hooks located outboard of the frame shall be installed to hold the cab securely to the frame. Once the hold-down hooks are set in place, it shall take the application of pressure from the hydraulic cab tilt lift pump to release the hooks.

Two (2) cab tilt cylinders shall be provided with velocity fuses in each cylinder port. The cab tilt pivots shall be 1.90 inch ball and be anchored to frame brackets with 1.25 inch diameter studs.

A steel safety channel assembly, painted safety yellow shall be installed on the right side cab lift cylinder to prevent accidental cab lowering. The safety channel assembly shall fall over the lift cylinder when the cab is in the fully tilted position. A cable release system shall also be provided to retract the safety channel assembly from the lift cylinder to allow the lowering of the cab.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **CAB TILT AUXILIARY PUMP**

A manual cab tilt pump module shall be attached to the cab tilt pump housing.

#### **CAB TILT CONTROL RECEPTACLE**

The cab tilt control cable shall include a receptacle which shall be temporarily located on the right hand chassis rail rear of the cab to provide a place to plug in the cab tilt remote control pendant. The tilt pump shall include 8.00 feet of cable with a six (6) pin Deutsch receptacle with a cap.

The remote control pendant shall include 20.00 feet of cable with a mating Deutsch connector. The remote control pendant shall be shipped loose with the chassis.

#### **CAB WINDSHIELD**

The cab windshield shall have a surface area of 2969.88 square inches and be of a two (2) piece wraparound design for maximum visibility.

The glass utilized for the windshield shall include standard automotive tint. The left and right windshield shall be fully interchangeable thereby minimizing stocking and replacement costs.

Each windshield shall be installed using black self locking window rubber.

#### **GLASS FRONT DOOR**

The front cab doors shall include a window which is 27.00 inches in width X 26.00 inches in height. These windows shall have the capability to roll down completely into the door housing. This shall be accomplished manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

There shall be an irregular shaped fixed window which shall measure 2.50 inches wide at the top, 8.00 inches wide at the bottom X 26.00 inches in height, more commonly known as "cozy glass" ahead of the front door roll down windows.

The windows shall be mounted within the frame of the front doors trimmed with a black anodized ring on the exterior.

#### **GLASS TINT FRONT DOOR**

The windows located in the left and right front doors shall have a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

#### **GLASS REAR DOOR RH**

The rear right hand side door shall include a window which is 27.00 inches in width X 26.00 inches in height. This window shall roll up and down manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **GLASS TINT REAR DOOR RIGHT HAND**

The window located in the right hand side rear door shall include a standard green automotive tint which shall allow seventy-five percent (45%) light transmittance.

#### **GLASS REAR DOOR LH**

The rear left hand side door shall include a window which is 27.00 inches in width X 26.00 inches in height. This window shall roll up and down manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

#### **GLASS TINT REAR DOOR LEFT HAND**

The window located in the left hand side rear door shall include a standard green automotive tint which shall allow seventy-five percent (45%) light transmittance.

#### **GLASS SIDE MID RH**

The cab shall include a window on the right side behind the front and ahead of the crew door which shall measure 16.00 inches wide X 26.00 inches high. This window shall be fixed within this space and shall be rectangular in shape. The window shall be mounted using self locking window rubber. The glass utilized for this window shall include a green automotive tint unless otherwise noted.

#### **GLASS TINT SIDE MID RIGHT HAND**

The window located on the right hand side of the cab between the front and rear doors shall include a standard green automotive tint which shall allow seventy-five percent (45%) light transmittance.

#### **GLASS SIDE MID LH**

The cab shall include a window on the left side behind the front door and ahead of the crew door and above the wheel well which shall measure 16.00 inches wide X 26.00 inches high. This window shall be fixed within this space and shall be rectangular in shape. The window shall be mounted using self locking window rubber. The glass utilized for this window shall include a green automotive tint unless otherwise noted.

#### **GLASS TINT SIDE MID LEFT HAND**

The window located on the left hand side of the cab between the front and rear doors shall include a standard green automotive tint which shall allow seventy-five percent (45%) light transmittance.

#### **GLASS UPPER SIDE REAR DOOR**

Windows shall be provided in the upper portion of each rear door of the raised roof cab. Each window shall measure 27.00 inches wide X 14.00 inches high and be installed above the lower door window. The windows shall be rectangular in shape and fixed within this space. The windows shall be mounted using black self-locking window rubber.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **GLASS TINT UPPER SIDE REAR DOOR**

The window located in the upper section of the rear crew doors shall include a standard green automotive tint which shall allow seventy-five percent (45%) light transmittance.

#### **CLIMATE CONTROL**

A ceiling mounted combination defroster and cabin heating and air conditioning system shall be located above the engine tunnel area. The system covers and plenums shall be of sever duty design made of aluminum which shall be coated with a customer specified interior paint. The design of the system's covers shall provide quick access to washable air intake filters as well as easy access to other serviceable items.

The air delivery plenums provide targeted airflow directly to the vehicle occupants. Six (6) adjustable louvers will provide comfort for the front seat occupants and ten (10) adjustable louvers will provide comfort for the rear crew occupants.

The system shall be capable of producing up to 12 FPM of air velocity at all occupant seating positions. Separate front and rear blower motors shall be of brushless design and shall be controlled independently. It shall be capable of reducing the interior cabin air temperature from 122° F (+/- 3° F) to 80° F in thirty minutes with 50% relative humidity and full solar load as described in SAE J2646.

The system shall also provide heater pull up performance which meets or exceeds the performance requirements of SAE J1612 as well as defrost performance that meets or exceeds the performance requirements of SAE J381.

A gravity drain system shall be provided that is capable of evacuating condensate from the vehicle while on a slope of up to a 13% grade in any direction.

The air conditioning system plumbing shall be a mixture of custom bent zinc coated steel fittings and Aero-quip GH134 flexible hose with Aeroquip EZ-Clip fittings.

The overhead heater/defroster plumbing shall include an electronic flow control valve that re-directs hot coolant away from the evaporator, via a bypass loop, as the temperature control is moved toward the cold position.

Any component which needs to be accessed to perform system troubleshooting shall be accessible by one person using basic hand tools. Regularly serviced items shall be replaceable by one person using basic hand tools.

*\*\*Performance data is based on testing performed by an independent third party test facility using a medium four-door 10" Raised roof Gladiator chassis equipped with an ISL engine.*

#### **CLIMATE CONTROL DRAIN**

The climate control system shall include a gravity drain for water management. The gravity drain shall remove condensation from the air conditioning system without additional mechanical assistance.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **CLIMATE CONTROL ACTIVATION**

The heating, defrosting and air conditioning controls shall be located on the center dash panel in the lower left hand side, in a position which is easily accessible to the driver. The climate control shall be activated by a rotary switch.

#### **HVAC OVERHEAD COVER PAINT**

The overhead HVAC cover shall be painted with a multi-tone silver gray texture finish.

#### **A/C CONDENSER LOCATION**

A roof mounted A/C condenser shall be installed centered on the cab forward of the raised roof against the slope rise.

#### **A/C COMPRESSOR**

The air-conditioning compressor shall be a belt driven, engine mounted compressor. The compressor shall be compatible with R134-a refrigerant.

#### **CAB CIRCULATION FANS FRONT**

The cab shall include two (2) all metal 6.00 inch air circulation fans installed in the outer front cab corners. Each fan shall be controlled by an individual toggle switch on each fan. The fans can be used to help defog the windshield or to increase air circulation for passenger comfort.

#### **UNDER CAB INSULATION**

The underside of the cab tunnel surrounding the engine shall be lined with multi-layer insulation, engineered for application inside diesel engine compartments.

The insulation shall act as a noise barrier, absorbing noise thus keeping the decibel level in the cab well within NFPA recommendations. As an additional benefit, the insulation shall assist in sustaining the desired temperature within the cab interior.

The engine tunnel insulation shall measure approximately 0.75 inch thick including a vertically lapped polyester fiber layer, a 1.0 lb/ft<sup>2</sup> PVC barrier layer, an open cell foam layer, and a moisture and heat reflective foil facing reinforced with a woven fiberglass layer. The foil surface acts as protection against moisture and other contaminants. The insulation shall meet or exceed FMVSS 302 flammability test.

The insulation shall be cut precisely to fit each section and sealed for additional heat and sound deflection. The insulation shall be held in place by 3 mils of acrylic pressure sensitive adhesive and aluminum pins with hard hat, hold in place fastening heads.

#### **INTERIOR TRIM FLOOR**

The floor of the cab shall be covered with a multi-layer mat consisting of 0.25 inch thick sound absorbing closed cell foam with a 0.06 inch thick non-slip vinyl surface with a pebble grain finish. The covering shall be held in

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

place by a pressure sensitive adhesive and aluminum trim molding. All exposed seams shall be sealed with silicone caulk matching the color of the floor mat to reduce the chance of moisture and debris retention.

#### **INTERIOR TRIM**

The cab interior shall include trim on the front ceiling, rear crew ceiling, and the cab walls. It shall be easily removable to assist in maintenance. The trim shall be constructed of insulated vinyl over a hard board backing.

#### **REAR WALL INTERIOR TRIM**

The rear wall of the cab shall be trimmed with vinyl.

#### **HEADER TRIM**

The cab interior shall feature header trim over the driver and officer dash constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum.

#### **TRIM CENTER DASH**

The main center dash area shall be constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum plate. There shall be four (4) holes located on the top of the dash near each outer edge of the electrical access cover for ventilation.

#### **TRIM LH DASH**

The left hand dash shall be constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum plate for a perfect fit around the instrument panel. For increased occupant protection the extreme duty left hand dash utilizes patent pending break away technology to reduce rigidity in the event of a frontal crash. The left hand dash shall offer lower vertical surface area to the left and right of the steering column to accommodate control panels.

#### **TRIM RH DASH**

The right hand dash shall be constructed of 5052-H32 Marine Grade, 0.13 of an inch thick aluminum plate and shall include a glove compartment with a hinged door and a Mobile Data Terminal (MDT) provision. The glove compartment size will measure 14.00 inches wide X 6.38 inches high X 5.88 inches deep. The MDT provision shall be provided above the glove compartment.

#### **ENGINE TUNNEL TRIM**

The cab engine tunnel shall be covered with a multi-layer mat consisting of 0.25 inch closed cell foam with a 0.06 inch thick non-slip vinyl surface with a pebble grain finish. The mat shall be held in place by pressure sensitive adhesive. The engine tunnel mat shall be trimmed with anodized aluminum stair nosing trim for an aesthetically pleasing appearance.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **POWER POINT DASH MOUNT**

The cab shall include two (2) 12 volt cigarette lighter type receptacles in the dash to provide a power source for 12 volt electrical equipment. The receptacles shall be wired battery direct.

#### **STEP TRIM**

Each cab entry door shall include a three step entry. The first step closest to the ground shall be constructed of 14 gauge 304 stainless steel with indented perforations. The perforations shall allow water and other debris to flow through rather than becoming trapped within the stepping surface. The stainless steel material shall have a number 7 mirror finish. The lower step shall be mounted to a frame which is integral with the construction of the cab for rigidity and strength. The middle step shall be integral with the cab construction and shall be trimmed in 0.08 inch thick 3003-H22 embossed aluminum tread plate.

#### **STEP TRIM KICKPLATE**

The cab steps shall include a kick plate in the rise of each step. The risers shall be trimmed in 3003-H22 bright aluminum tread-plate which is 0.07 inch thick.

#### **UNDER CAB ACCESS DOOR**

The cab shall include an access door in the left crew step riser constructed of aluminum tread plate with a push and turn latch. The under cab access door shall provide access to the diesel exhaust fluid fill.

#### **INTERIOR DOOR TRIM**

The interior trim on the doors of the cab shall consist of an aluminum panel constructed of Marine Grade 5052-H32 0.13 of an inch thick aluminum plate. The door panels shall include a painted finish.

#### **DOOR TRIM CUSTOMER NAMEPLATE**

The interior door trim on the front doors shall include a customer nameplate which states the vehicle was custom built for their Department.

#### **CAB DOOR TRIM REFLECTIVE**

The interior of each door shall include high visibility reflective tape. A white reflective tape shall be provided vertically along the outer rear edge of the door. The lowest portion of each door skin shall include solid white reflective tape. The tape shall measure 6.00 inches in height.

#### **INTERIOR GRAB HANDLE "A" PILLAR**

There shall be two (2) rubber covered 11.00 inch grab handles installed inside the cab, one on each "A" post at the left and right door openings. The left handle shall be located 7.88 inches above the bottom of the door window opening and the right handle shall be located 2.88 inches above the bottom of the door window opening. The handles shall assist personnel in entering and exiting the cab.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **INTERIOR GRAB HANDLE FRONT DOOR**

Each front door shall include one (1) ergonomically contoured 9.00 inch cast aluminum handle mounted horizontally on the interior door panels. The handles shall feature a textured black powder coat finish to assist personnel entering and exiting the cab.

#### **INTERIOR GRAB HANDLE REAR DOOR**

A black powder coated cast aluminum assist handle shall be provided on the inside of each rear crew door. A 30.00 inch long handle shall extend horizontally the width of the window just above the window sill. The handle shall assist personnel in exiting and entering the cab.

#### **INTERIOR SOFT TRIM COLOR**

The cab interior soft trim surfaces shall be gray in color.

#### **INTERIOR TRIM SUNVISOR**

The header shall include two (2) sun visors, one each side forward of the driver and officer seating positions above the windshield. Each sun visor shall be constructed of Masonite and covered with padded vinyl trim.

#### **INTERIOR FLOOR MAT COLOR**

The cab interior floor mat shall be gray in color.

#### **CAB PAINT INTERIOR DOOR TRIM**

The inner door panel surfaces shall be painted with multi-tone silver gray texture finish.

#### **HEADER TRIM INTERIOR PAINT**

The metal surfaces in the header area shall be coated with multi-tone silver gray texture finish.

#### **TRIM CENTER DASH INTERIOR PAINT**

The entire center dash shall be coated with multi-tone silver gray texture finish. Any accessory pods attached to the dash shall also be painted this color.

#### **TRIM LH DASH INTERIOR PAINT**

The left hand dash shall be painted with a multi-tone silver gray texture finish.

#### **TRIM RIGHT HAND DASH INTERIOR PAINT**

The right hand dash shall be painted with multi-tone silver gray texture finish.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **DASH PANEL GROUP**

The main center dash area shall include three (3) removable panels located one (1) to the right of the driver position, one (1) in the center of the dash and one (1) to the left of the officer position. The left panel shall be a textured aluminum panel within comfortable reach of the driver.

#### **SWITCHES CENTER PANEL**

The center dash panel shall include no rocker switches or legends.

#### **SWITCHES LEFT PANEL**

The left dash panel shall include one (1) windshield wiper/washer control switch located in the left hand side of the panel. The switch shall have backlighting provided.

#### **SWITCHES RIGHT PANEL**

The right dash panel shall include no rocker switches or legends.

#### **SEAT BELT WARNING**

A Weldon seat belt warning system, integrated with the Vehicle Data Recorder system, shall be installed for each seat within the cab. The system shall provide a visual warning indicator in the Vista display and control screen(s), an indicator light in the instrument panel, and an audible alarm.

The warning system shall activate when any seat is occupied with a minimum of 60 pounds, the corresponding seat belt remains unfastened, and the park brake is released. The warning system shall also activate when any seat is occupied, the corresponding seat belt was fastened in an incorrect sequence, and the park brake is released. Once activated, the visual indicators and audible alarm shall remain active until all occupied seats have the seat belts fastened.

#### **SEAT MATERIAL**

The seats shall include a covering of high strength, wear resistant fabric made of durable ballistic polyester. A PVC coating shall be bonded to the back side of the material to help protect the seats from UV rays and from being saturated or contaminated by fluids. Common trade names for this material are Imperial 1200 and Durawear.

#### **SEAT COLOR**

All seats supplied with the chassis shall be **BLACK in color**. All seats shall include red seat belts.

#### **SEAT BACK LOGO**

The seat backs shall include the logo for the OEM body manufacturer. The logo shall be centered on the standard headrest of the seat back and on the left side of a split headrest.

#### **SEAT DRIVER**

The driver's seat shall be an H.O. Bostrom Sierra model seat with **air suspension**. The four-way seat shall feature a 3.00 inches vertical travel air suspension and manual fore and aft adjustment with 5.00 inches of travel. The

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

suspension control shall be located on the seat below the left front corner of the bottom cushion. The seat shall also feature integral springs to isolate shock.

**The seat shall feature an all belts to seat (ABTS) style of safety restraint.** The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant.

This model of seat shall have successfully completed the static load tests set forth by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208.

The materials used in construction of the seat shall also have successfully completed testing with regard to the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which dictates the allowable burning rate of materials in the occupant compartments of motor vehicles.

#### **SEAT BACK DRIVER**

The driver's seat shall feature a two (2) way adjustable lumbar support and offer an infinite fully reclining adjustable tilting seat back. The seat back shall also feature a contoured head rest.

#### **SEAT MOUNTING DRIVER**

The driver's seat shall be installed in an ergonomic position in relation to the cab dash.

#### **OCCUPANT PROTECTION DRIVER**

The driver's position shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The driver's seating area APS shall include:

- Advanced seat belt system - retractor pre-tensioner tightens the seat belt around the driver, securing the occupant in the seat and the load limiter plays out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Large side curtain airbag - protects the driver's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to the driver in a qualifying event by covering the window and the upper portion of the door.
- Dual knee airbags (patent pending) with energy management mounting (patent pending) - protects the driver's lower body from dangerous surface contact injuries, acceleration injuries, and from intrusion as well as locks the lower body in place so the upper body shall be slowed by the load limiting seat belt.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Steering wheel airbag - protects the driver's head, neck, and upper torso from contact injuries, acceleration injuries, and contact points with intrusive surfaces as a result of a collision.

#### **SEAT OFFICER**

The officer's seat shall be a H.O. Bostrom Firefighter series. The seat shall feature a tapered and padded seat, and cushion. The seat shall be a non-adjustable type seat.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant.

The minimum vertical dimension from the seat H-point to the ceiling for this belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

#### **SEAT BACK OFFICER**

The officer's seat shall feature a SecureAll™ SCBA locking system which shall be one bracket model and store most U.S. and International SCBA brands and sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps and clamps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto-locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll™ shall include a release handle which shall be integrated into the seat cushion for quick and easy release. This shall eliminate the need for straps or pull cords to interfere with other SCBA equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

#### **SEAT MOUNTING OFFICER**

The officer's seat shall be installed in an ergonomic position in relation to the cab dash.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **OCCUPANT PROTECTION OFFICER**

The officer's position shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The officer's seating area APS shall include:

- Advanced seat belt system - retractor pre-tensioner tightens the seat belt around the officer, securing the occupant in the seat and the load limiter plays out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Large side curtain airbag - protects the officer's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to the officer in a qualifying event by covering the window and the upper portion of the door.

Knee airbags - protects the officer's lower body from dangerous surface contact injuries, acceleration injuries, and from contact points with intrusive surfaces as a result of a collision as well as locks the lower body in place so the upper body shall be slowed by the load limiting seat belt.

#### **SEAT BELT ORIENTATION CREW**

The crew position seat belts shall follow the standard orientation which extends from the outboard shoulder extending to the inboard hip.

#### **SEAT REAR FACING OUTER LOCATION**

The crew area shall include two (2) rear facing crew seats, which include one (1) located directly behind the left side front seat and one (1) located directly behind the right side front seat.

#### **SEAT CREW REAR FACING OUTER**

The crew area shall include a seat in the rear facing outboard position which shall be a H.O. Bostrom Firefighter series. The seat shall feature a tapered and padded seat, and cushion.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant.

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

#### **SEAT BACK REAR FACING OUTER**

The rear facing outboard seat shall feature a Bostrom SecureAll™ self contained breathing apparatus (SCBA) locking system which shall store most U.S. and International SCBA brands and bottle sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto-locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll™ shall include a release handle which shall be integrated into the center of the bottom seat cushion for easy access and to eliminate hooking the release handle with clothing or other equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

#### **SEAT MOUNTING REAR FACING OUTER**

The rear facing outer seats shall offer special mounting positions which shall be 2.00 inches towards the rear wall offering additional space between the front seats and the outer rear facing seats.

#### **OCCUPANT PROTECTION RFO**

The rear facing outer seat position(s) shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

Each rear facing outer seating position APS shall include:

- APS advanced seat belt system - retractor pre-tensioners tighten the seat belts around each occupant, securing the occupants in seats and load limiters play out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.

Side curtain airbag - protects each occupant's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to each occupant in a qualifying event by covering the windows and walls adjacent to each seating position with an airbag custom designed for each cab configuration.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **SEAT FORWARD FACING CENTER LOCATION**

The crew area shall include two (2) forward facing center crew seats with both located at the center of the rear wall.

#### **SEAT CREW FORWARD FACING CENTER**

The crew area shall include a seat in the forward facing center position which shall be a H.O. Bostrom Firefighter series. The seat shall feature a tapered and padded seat, and cushion. The seat and cushion shall be hinged and compact in design for additional room and shall remain in the stored position until occupied.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant.

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

#### **SEAT BACK FORWARD FACING CENTER**

The forward facing center seat shall feature a SecureAll™ self contained breathing apparatus (SCBA) locking system which shall be one bracket model and store most U.S. and International SCBA brands and sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps and clamps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto- locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll™ shall include a release handle which shall be integrated into the seat cushion for quick and easy release. This shall eliminate the need for straps or pull cords to interfere with other SCBA equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **OCCUPANT PROTECTION FFC**

The forward facing center seat position(s) shall be equipped with the Advanced Protection System™ (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

Each forward facing center seating position APS shall include:

- APS advanced seatbelt system - retractor pre-tensioners tighten the seat belts around each occupant, securing the occupants in seats and load limiters play out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.

Side curtain airbag - provides ejection mitigation protection to each occupant in a qualifying event by covering the windows and walls adjacent to crew seating with an airbag custom designed for each cab configuration.

#### **SEAT FRAME FORWARD FACING**

The forward facing center seating positions shall include a full width seat frame located and installed at the rear wall. The seat frame shall span the available space on the rear wall. The seat frame shall be 12.38 inches high X 22.00 inches deep. The seat frame shall be constructed of Marine Grade 5052-H32 0.19 inch thick aluminum plate. The seat box shall be painted with the same color as the remaining interior.

#### **SEAT FRAME FORWARD FACING STORAGE ACCESS**

There shall be two (2) access points to the storage area centered on the front of the seat frame. Each access point shall be covered by a hinged door to allow access for storage in the seat box.

#### **SEAT MOUNTING FORWARD FACING CENTER**

The forward facing center seats shall be installed facing the front of the cab.

#### **CAB FRONT UNDERSEAT STORAGE ACCESS**

The left and right under seat storage areas shall have a solid aluminum hinged door with non-locking latch.

#### **SEAT COMPARTMENT DOOR FINISH**

All underseat storage compartment access doors shall have a multi-tone silver gray texture finish.

#### **WINDSHIELD WIPER SYSTEM**

The cab shall include a dual arm wiper system which shall clear the windshield of water, ice and debris. There shall be two (2) windshield wipers which shall be affixed to a radial wet arm. The system shall include a single motor which shall initiate the arm in which both the left hand and right hand windshield wipers are attached, initiating a back and forth motion for each wiper. The wiper motor shall be activated by an intermittent wiper control located within easy reach of the driver's position.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **ELECTRONIC WINDSHIELD FLUID LEVEL INDICATOR**

The windshield washer fluid level shall be monitored electronically. When the washer fluid level becomes low the yellow "Check Message Center" indicator light on the instrument panel shall illuminate and the message center in the dual air pressure gauge shall display a "Check Washer Fluid Level" message.

#### **CAB DOOR HARDWARE**

The cab entry doors shall be equipped with exterior pull handles, suitable for use while wearing firefighter gloves. The handles shall be made of aluminum with a chrome plated finish.

The interior exit door handles shall be flush paddle type with a black finish, which are incorporated into the upper door panel.

All cab entry doors shall include locks which are keyed alike. The door locks shall be designed to prevent accidental lockout.

The exterior pull handles shall include a scuff plate behind the handle constructed of polished stainless steel to help protect the cab finish.

#### **DOOR LOCKS**

Each cab entry door shall include a manually operated door lock. Each door lock may be actuated from the inside of the cab by means of a red knob located on the paddle handle of the respective door or by using a TriMark key from the exterior. The door locks are designed to prevent accidental lock out.

#### **DOOR LOCK LH REAR CAB COMPARTMENT**

The left hand side rear compartment shall feature a manual door lock.

#### **DOOR LOCK RH REAR CAB COMPARTMENT**

The right hand side rear compartment shall feature a manual door lock.

#### **GRAB HANDLES**

The cab shall include one (1) 24.00 inch knurled, anti-slip, one-piece exterior assist handle behind each cab door. The grab handle shall be made of 14 gauge 304- stainless steel and be 1.25 inch diameter to enable non-slip assistance with a gloved hand.

#### **REARVIEW MIRRORS**

Retrac Aerodynamic West Coast style single vision mirror heads model 613275 shall be provided and installed on each of the front cab doors.

The mirrors shall be mounted via 1.00 inch diameter tubular stainless steel arms to provide a rigid mounting to reduce mirror vibration.

The mirrors shall measure 8.00 inches wide X 19.00 inches high and shall include an 8.00 inch convex mirrors with a stainless steel back, model 980-4, installed below the flat glass to provide a wider field of vision. The flat

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

mirrors shall be motorized with remote horizontal and vertical adjustment. The control switches shall be mounted within easy reach of the driver. The convex mirrors shall be manually adjustable. The flat mirror glass shall be heated for defrosting in severe cold weather conditions.

The mirrors shall be constructed of a vacuum formed chrome plated ABS plastic housing that is corrosion resistant and shall include the finest quality non-glare glass.

#### **REARVIEW MIRROR HEAT SWITCH**

The heat for the rearview mirrors shall be controlled through a virtual button on the Vista display and control screen.

#### **AUXILIARY EXTERIOR MIRRORS**

The cab exterior shall include one (1) Retrac 10.00 inch diameter convex look down mirror with a black plastic back. The mirror shall be located above the right side front windshield using a Retrac model 612665 stainless steel arm assembly to provide a stable three-point mount to reduce mirror vibration. The mirror shall provide additional visibility to the right front corner of the vehicle.

#### **TRIM LOWER SIDE**

A stainless steel trim band, 10.00 inches high, with upper and lower black and chrome trim moldings, shall be installed on the lower exterior sides of the cab and doors. The trim shall be installed so that the top edge approximately 1.00 inch below the top of the front bumper, and shall be affixed without holes and fasteners.

#### **TRIM LOWER SIDE FRONT**

A stainless steel trim band, 10.00 inches high, with upper and lower black and chrome trim moldings, shall be installed on the lower exterior sides of the cab between the front bumper and the front doors. The trim shall be installed so that the top edge is approximately 1.00 inch below the top of the front bumper, and shall be affixed without holes and fasteners.

#### **EXTERIOR TRIM REAR CORNER**

There shall be mirror finish stainless steel scuff plates on the outside corners at the back of the cab. The stainless steel plate shall be affixed to the cab using two sided adhesive tape.

#### **CAB FENDER**

Full width wheel well liners shall be installed on the extruded cab to limit road splash and enable easier cleaning. Each two-piece liner shall consist of an inner liner 16.00 inches wide made of vacuum formed ABS composite and an outer fenderette 3.50 inches wide made of 14 gauge 304 polished stainless steel.

#### **MUD FLAPS FRONT**

The front wheel wells shall have mud flaps installed on them.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **IGNITION**

A master battery system with a keyless start ignition system shall be provided. Each system shall be controlled by a one-quarter turn Cole Hersee switch, both of which shall be mounted to the left of the steering wheel on the dash. A chrome push type starter button shall be provided adjacent to the master battery and ignition switches.

Each switch shall illuminate a green LED indicator light on the dash when the respective switch is placed in the "ON" position.

The starter button shall only operate when both the master battery and ignition switches are in the "ON" position.

#### **BATTERY**

The single start electrical system shall include six (6) Harris BCI 31 950 CCA batteries with a 210 minute reserve capacity and 4/0 welding type dual path starter cables per SAE J541.

#### **BATTERY TRAY**

The batteries shall be installed within two (2) steel battery trays located on the left side and right side of the chassis, securely bolted to the frame rails. The battery trays shall be coated with the same material as the frame.

The battery trays shall include drain holes in the bottom for sufficient drainage of water. A durable, non-conducting, interlocking mat made by Dri-Dek shall be installed in the bottom of the trays to allow for air flow and help prevent moisture build up. The batteries shall be held in place by non-conducting phenolic resin hold down boards.

#### **BATTERY BOX COVER**

Each battery box shall include a steel cover which protects the top of the batteries. Each cover shall include flush latches which shall keep the cover secure as well as a black powder coated handle for convenience when opening.

#### **BATTERY CABLE**

The starting system shall include cables which shall be protected by 275 degree F. minimum high temperature flame retardant loom, sealed at the ends with heat shrink and sealant.

#### **BATTERY JUMPER STUD**

The starting system shall include battery jumper studs. These studs shall be located in the forward most portion of the driver's side lower step. The studs shall allow the vehicle to be jump started, charged, or the cab to be raised in an emergency in the event of battery failure.

#### **ALTERNATOR**

The charging system shall include a 320 amp Leece-Neville 12 volt alternator. The alternator shall include a self-exciting integral regulator.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **BATTERY CONDITIONER**

A Kussmaul 1200 battery conditioner shall be supplied. The battery conditioner shall be mounted in the cab in the LH rear facing outer seating position.

#### **BATTERY CONDITIONER DISPLAY**

A Kussmaul battery conditioner display shall be supplied. The battery conditioner display shall be mounted in the cab, viewable through the cab mid side window behind the left front door.

#### **AUXILIARY AIR COMPRESSOR**

A Kussmaul Auto Pump 120V air compressor shall be supplied. The air compressor shall be installed behind the officer's seat. The air compressor shall be plumbed to the air brake system to maintain air pressure.

#### **ELECTRICAL INLET**

A Kussmaul 20 amp super auto-eject electrical receptacle shall be supplied. It shall automatically eject the plug when the starter button is depressed.

A single item or an addition of multiple items must not exceed the rating of the electric inlet that it's connected to.

#### **Amp Draw Reference List:**

*Kussmaul 1000 Charger - 3.5 Amps*

*Kussmaul 1200 Charger - 10 Amps*

*Kussmaul 35/10 Charger - 10 Amps*

*1000W Engine Heater - 8.33 Amps*

*1500W Engine Heater - 12.5 Amps*

*120V Air Compressor - 4.2 Amps*

#### **ELECTRICAL INLET LOCATION**

An electrical inlet shall be installed on the left hand side of cab over the wheel well.

#### **ELECTRICAL INLET CONNECTION**

The electrical inlet shall be connected to the battery conditioner and the air pump.

#### **ELECTRICAL INLET COLOR**

The electrical inlet connection shall include a yellow cover.

#### **HEADLIGHTS**

The cab front shall include four (4) rectangular halogen headlamps with separate high and low beams mounted in bright chrome bezels.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **FRONT TURN SIGNALS**

The front fascia shall include two (2) Whelen model 600 4.00 inch X 6.00 inch programmable amber LED turn signals shall be installed in a chrome bezel outboard of the front warning and above the headlamps installed in the outboard position.

#### **HEADLIGHT LOCATION**

The headlights shall be located on the front fascia of the cab directly below the front warning lights.

#### **SIDE TURN/MARKER LIGHTS**

The sides of the cab shall include two (2) LED round side marker lights which shall be provided just behind the front cab radius corners.

#### **MARKER AND ICC LIGHTS**

In accordance with FMVSS, there shall be five (5) LED cab marker lamps designating identification, center and clearance provided. These lights shall be installed on the face of the cab within full view of other vehicles from ground level.

#### **HEADLIGHT AND MARKER LIGHT ACTIVATION**

The headlights and marker lights shall be controlled via a virtual button on the Vista display. There shall be a virtual dimmer control on the Vista display to adjust the brightness of the dash lights. The headlamps shall be equipped with the "Daytime Running" light feature, which shall illuminate the headlights to 80% brilliance when the battery master switch is in the "On" position and the parking brake is released.

#### **GROUND LIGHTS**

Each door shall include an incandescent NFPA compliant ground light mounted to the under side of the cab step below each door. Each light shall include a polycarbonate lens, a housing which is vibration welded and a bulb which shall be shock mounted for extended life. The ground lighting shall be activated by the opening of the door on the respective cab side as well as via a virtual button on the Vista display and control screen.

#### **LOWER CAB STEP LIGHTS**

The middle step located at each door shall include a 4.00 inch round incandescent light which shall activate with the opening of the respective door.

#### **INTERMEDIATE STEP LIGHTS**

The intermediate step well area at each door shall include an LED light within a chrome housing. The Egress step lights shall provide visibility to the step well area for the first step exiting the vehicle. The Egress step lights shall activate with Entry step lighting.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **ENGINE COMPARTMENT LIGHT**

There shall be an incandescent NFPA compliant light mounted under the engine tunnel for area work lighting on the engine. The light shall include a polycarbonate lens, a housing which is vibration welded and a bulb which shall be shock mounted for extended life. The light shall activate automatically when the cab is tilted.

#### **LIGHTBAR PROVISION**

There shall be a junction box located on the left hand side of the roof with electrical connections for a light bar. The light bar shall be provided and installed by the body manufacturer.

#### **LIGHTBAR SWITCH**

The light bar shall be controlled by a virtual button on the Vista display and control screen. This button shall be clearly labeled for identification.

#### **SIDE SCENE LIGHTS**

The side of the cab shall include two (2) Whelen 900 series 9SC0ENZR model scene lights, one (1) each side which shall be surface mounted with a chrome bezel. The Whelen lights shall offer LED lighting at a gradient 32-degree angle.

#### **SIDE SCENE LIGHT LOCATION**

The scene lighting located on the left and right sides of the cab shall be mounted in the upper forward portion of the 20.00 inch raised roof of the cab between the front and rear crew doors.

#### **SIDE SCENE ACTIVATION**

The scene lights shall be activated by two (2) virtual buttons on the Vista display and control screen(s), one (1) for each light, and by opening the respective side cab doors.

#### **INTERIOR OVERHEAD LIGHTS**

The cab shall include a two-section, red and clear Weldon incandescent dome lamp located over each door. The dome lamps shall be rectangular in shape and shall measure approximately 9.50 inches in length X 5.00 inches in width with a black colored bezel. The clear portion of each lamp shall be activated by opening the respective door and via the multiplex display and both the red and clear portion can be activated by individual switches on each lamp.

An additional two-section Weldon incandescent red and clear lamp shall be provided over the engine tunnel which can be activated by individual switches on the lamp.

#### **MAP LIGHTS**

A Federal Signal gooseneck style map light shall be provided. The light shall have a clear lens with a sliding red filter, shall be 18.00 inches tall, and shall have a rheostat control switch on the base. The light shall be located on the right hand side of the dash.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **DO NOT MOVE APPARATUS LIGHT**

The front headliner of the cab shall include a flashing red light clearly labeled "Do Not Move Apparatus". In addition to the flashing red light, an audible alarm shall be included which shall sound while the light is activated.

The flashing red light shall be 6.00 inches long X 2.50 inches wide X 1.75 inches high and shall be located centered left to right for greatest visibility.

The light and alarm shall be interlocked for activation when either a cab door is not firmly closed or an apparatus compartment door is not closed, and the parking brake is released.

#### **MASTER WARNING SWITCH**

A master switch shall be included, as a virtual button on the Vista display and control screen which shall be labeled "E Master" for identification. The button shall feature control over all devices wired through it. Any warning device switches left in the "ON" position when the master switch is activated shall automatically power up.

#### **HEADLIGHT FLASHER**

An alternating high beam headlight flashing system shall be installed into the high beam headlight circuit which shall allow the high beams to flash alternately from left to right.

Deliberate operator selection of high beams will override the flashing function until low beams are again selected. Per NFPA, these clear flashing lights will also be disabled "On Scene" when the park brake is applied.

#### **HEADLIGHT FLASHER SWITCH**

The flashing headlights shall be activated through a virtual button on the Vista display and control screen.

#### **INBOARD FRONT WARNING LIGHTS**

The cab front fascia shall include two (2) Whelen 600 series Super LED front warning lights in the left and right inboard positions. The lights shall feature multiple flash patterns including steady burn for solid colors and multiple flash patterns for split colors. The lights shall be mounted to the front fascia of the cab within a chrome bezel.

#### **INBOARD FRONT WARNING LIGHTS COLOR**

The warning lights mounted on the cab front fascia in the inboard positions shall be red.

#### **FRONT WARNING SWITCH**

The front warning lights shall be controlled through a virtual control on the Vista display and control screen. This switch shall be clearly labeled for identification.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **INTERSECTION WARNING LIGHTS**

The chassis shall include two (2) Whelen 600 series Super LED intersection warning lights, one (1) each side. The lights shall feature multiple flash patterns including steady burn for solid colors and multiple flash patterns for split colors.

#### **INTERSECTION WARNING LIGHTS COLOR**

The intersection lights shall be red.

#### **INTERSECTION WARNING LIGHTS LOCATION**

The intersection lights shall be mounted on the side of the bumper in the rearward position.

#### **SIDE WARNING LIGHTS**

The cab sides shall include two (2) Whelen 600 series Super LED warning lights, one (1) on each side. The lights shall feature multiple flash patterns including steady burn for solid colors and multiple flash patterns for split colors. The lights shall be mounted to the sides of the cab within a chrome bezel.

#### **SIDE WARNING LIGHTS COLOR**

The warning lights located on the side of the cab shall be red.

#### **SIDE WARNING LIGHTS LOCATION**

The warning lights on the side of the cab shall be mounted over the front wheel well directly over the center of the front axle.

#### **SIDE AND INTERSECTION WARNING SWITCH**

The side warning lights shall be controlled through a virtual button on the Vista display and control screen. This button shall be clearly labeled for identification.

#### **INTERIOR DOOR OPEN WARNING LIGHTS**

The interior of each door shall include one (1) red 4.00 inch diameter Truck-Lite LED warning light located on the door panel. Each light shall activate with a flashing pattern when the door is in the open position to serve as a warning to oncoming traffic.

#### **SIREN CONTROL HEAD**

PCM CO may  
delete and SVI to  
install Powercall.

A Whelen 295SLSA1 electronic siren control head with hard wired microphone shall be provided in lower right section of the center panel. The siren shall offer a selectable 100 or 200-watt output, radio broadcast, public address, and seventeen (17) Scan-Lock siren tones and hands free operation which shall allow the operator to turn the siren on and off from the steering wheel horn ring if a horn/siren selector switch option is also selected. The siren circuitry shall be placed behind the rocker switch panels under the electrical cover with a 30 inch loop for the OEM to route as desired.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **HORN BUTTON SELECTOR SWITCH**

A virtual button on the Vista display and control screen shall be provided to allow control of either the electric horn or the air horn from the steering wheel horn button. The electric horn shall sound by default when the selector switch is in either position to meet FMCSA requirements.

#### **AIR HORN ACTIVATION**

The air horn activation shall be accomplished by the steering wheel horn button for the driver and a black momentary push button on the switch panel. An air horn activation circuit shall be provided to the chassis harness pump panel harness connector.

#### **BACK-UP ALARM**

An ECCO model 575 backup alarm shall be installed at the rear of the chassis with an output level of 107 dB. The alarm shall automatically activate when the transmission is placed in reverse.

#### **INSTRUMENTATION**

An ergonomically designed instrument panel shall be provided. Each gauge shall be backlit with LED lamps. Stepper motor movements shall drive all gauges. The instrumentation system shall be multiplexed and shall receive ABS, engine, and transmission information over the J1939 data bus to reduce redundant sensors and wiring.

The instrument panel shall contain the following gauges:

One (1) electronic speedometer shall be included. The primary scale on the speedometer shall read from 0 to 100 MPH, and the secondary scale on the speedometer shall read from 0 to 160 KM/H.

One (1) electronic tachometer shall be included. The scale on the tachometer shall read from 0 to 3000 RPM.

One (1) two-movement gauge displaying primary system, and secondary system air volumes and integral LCD odometer/trip odometer shall be included on the lower portion of the LCD. The scale on the air pressure gauges shall read from 0 to 150 pounds per square inch (PSI). The air pressure scales shall be linear to operate with an accuracy of 1 degree of the measured data with a red indication zone on the gauge showing critical levels of air pressure. A red indicator light in the gauge shall indicate a low air pressure, as well as a message on the LCD screen. The odometer shall display up to 9,999,999.9 miles. The trip odometer shall display 9,999.9 miles. The LCD shall display Transmission Temperature in degrees Fahrenheit on the upper portion of the LCD. The LCD screen shall also be capable of displaying certain diagnostic functions.

One (1) four-movement gauge displaying engine oil pressure, coolant temperature, fuel level, voltmeter, and an \*indicator bar displaying Diesel Exhaust Fluid (DEF) LED bar shall be included. The scale on the engine oil pressure gauge shall read from 0 to 120 pounds per square inch (PSI). The engine oil pressure scale shall be linear to operate with an accuracy of 1 degree of the measured. A red indicator light in the gauge shall indicate a low engine oil pressure, as well as a message on the LCD screen. The scale on the coolant temperature gauge shall read from 100 to 250 degrees Fahrenheit (F). The coolant temperature scale shall be linear to operate with an accuracy of 1 degree of the measured data with a red indication zone on the gauge showing critical levels of air pressure. A red indicator light in the gauge shall indicate high coolant temperature, as well as a message on the LCD screen. The scale on the fuel level gauge shall read from empty to full as a percentage of fuel remaining. An amber indicator light shall indicate low fuel at 25% tank level. The scale on the voltmeter shall read from 10 to 16 volts with a red indication zone on the gauge showing critical levels of battery voltage. A red

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

indicator light shall indicate high or low system voltage, as well as a message on the LCD screen. The scale on the DEF LED bar will consist of four (4) LEDs displaying levels in increments of 25% of useable DEF in green. Upon decreasing levels, the indicator bar will change colors to notify the driver of decreasing levels of DEF and action will be required. An amber indicator light shall indicate low levels of DEF, as well as a message on the LCD screen and an audible alarm.

The instrument panel shall include a light bar that contains the following LED indicator lights and produce the following audible alarms in applicable configurations:

#### **RED LAMPS**

Stop Engine-indicates critical engine fault  
Air Filter Restricted-indicates excessive engine air intake restriction  
Park Brake-indicates parking brake is set  
Seat Belt Indicator-indicates when a seat is occupied and corresponding seat belt remains unfastened  
Low Coolant-indicates engine coolant is required

#### **AMBER LAMPS**

MIL-indicates an engine emission control system fault  
Check Engine-indicates engine fault  
Check Trans-indicates transmission fault  
High Transmission Temperature-indicates excessive transmission oil temperature  
ABS-indicates anti-lock brake system fault  
HEST-indicates a high exhaust system temperature  
Water in Fuel-indicates presence of water in fuel filter  
\*DPF-indicates a restriction of the diesel particulate filter  
\*Regen Inhibit-indicates regeneration has been postponed due to user interaction  
Range Inhibit-indicates a transmission operation is prevented and requested shift request may not occur.  
\*SRS-indicates a problem in the supplemental restraint system  
Check Message-Turn Signal On  
Check Message-Door Ajar  
Check Message-Cab Ajar  
\*Check Message-ESC Active  
\*Check Message-DPF Regen Active  
Check Message-No Engine Data  
Check Message-No Transmission Data  
Check Message-No ABS Data  
Check Message-No Data All Communication With The Vehicle Systems Has Been Lost  
Check Message-Check Engine Oil Level  
Check Message-Check Washer Fluid Level  
Check Message-Check Power Steering Fluid Level  
Check Message-Low Transmission Fluid Level  
Check Message-Check Coolant Level

#### **GREEN LAMPS**

Left and Right turn signal indicators  
\*ATC-indicates low wheel traction for automatic traction control equipped vehicles, also indicates mud/snow mode is active for ATC system  
High Idle-indicates engine high idle is active.  
Cruise Control-indicates cruise control is active  
OK to Pump-indicates the pump engage conditions have been met  
Pump Engaged-indicates the pump is currently in use

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Auxiliary Brake-indicates secondary braking device is active

#### **BLUE LAMP**

High Beam Indicator

#### **WHITE LAMP**

Wait to Start-indicates active engine air preheat cycle

#### **AUDIBLE ALARMS FROM GAUGE PACKAGE**

High Trans Temp

High or Low Voltage

Check Engine

Check Transmission

Stop Engine

Low Air Pressure

Fuel Low

Water in Fuel

\*ESC

High Coolant Temperature

Low Engine Oil Pressure

Low Coolant Level

\*Low DEF Level

Air Filter Restricted

Extended Left and Right Turn Remaining On

Cab Ajar

Door Ajar

ABS System Fault

Seatbelt Indicator

#### **EXTERNAL AUDIBLE ALARM**

Air Filter

Cab Ajar

Door Ajar

Check Engine

Stop Engine

Low Air Pressure

Low Engine Oil Pressure

Water in Fuel

\*Low DEF

ABS System Fault

Seatbelt Indicator

\*Items marked with an asterisk are provided only in applicable configurations.

#### **LCD MESSAGES**

Transmission Temperature

Battery Voltage

Engine Hours

Vehicle Speed

Engine RPMs

Fuel Level

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

DEF Level  
Engine Oil Pressure  
Ammeter (If quipped)  
Auxiliary Ammeter (If quipped)  
Engine Coolant Temp  
Primary System Air Pressure  
Secondary System Air Pressure  
Turbo Boost Pressure  
Exhaust Temperature  
Engine Load  
Engine Torque  
Instant Fuel Economy  
Average Fuel Economy

#### **BACKLIGHTING COLOR**

The instrumentation gauges and the switch panel legends shall be backlit using red LED backlighting.

#### **RADIO**

A Panasonic radio with weather band, AM/FM stereo receiver, compact disc player, and four (4) speakers shall be installed in the cab. The radio shall be installed above the driver position. The speakers shall be installed inside the cab with two (2) speakers recessed within the headliner of the front of the cab just behind the windshield and two (2) speakers on the upper rear wall of the cab.

#### **AM/FM ANTENNA**

A small antenna shall be located on the left hand side of the cab roof for AM/FM and weather band reception.

#### **SPARTAN MOBILE GATEWAY**

A vehicle mobile gateway router shall be provided. The device, once supplied with a customer provided USB aircard(s) and data plan SIM card(s), shall produce a mobile Wi-Fi hotspot in and around the vehicle using a cellular data connection. The vehicle router also enhances the vehicle's effective cellular data coverage and range. This option comes with free access to remote configuration software for a year. The mobile data hotspot shall be mounted in the cab, behind the front officer seat.

#### **MOBILE GATEWAY ANTENNA**

A mobile gateway Wi-Fi hotspot antenna shall be provided. The antenna shall be mounted on the right hand mid area of the cab roof above the "B" pillar so not to interfere with light bars or other roof mounted equipment installed by Spartan Chassis.

#### **CAMERA**

An Audiovox Voyager heavy duty rearview camera system shall be supplied. One (1) box shaped camera shall be shipped loose for OEM installation in the body to afford the driver a clear view to the rear of the vehicle and one (1) box shaped camera shall be mounted on the officer side of the cab above the front door.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The cameras shall be **wired to both Weldon Vista displays located on the dash**. The rear camera display shall activate when the vehicle's transmission is placed in reverse. The side camera display shall activate when the respective side turn signal is activated. The camera system display can also be activated through the Vista display panel.

#### **CAB EXTERIOR PROTECTION**

The cab face shall have a removable plastic film installed over the painted surfaces to protect the paint finish during transport to the body manufacturer.

#### **FIRE EXTINGUISHER**

A 2.50 pound D.O.T approved fire extinguisher with BC rating shall be shipped loose with the cab.

#### **ROAD SAFETY KIT**

The cab and chassis shall include one (1) emergency road safety triangle kit.

#### **DOOR KEYS**

The cab and chassis shall include a total of six (6) door keys for the manual door locks.

#### **DIAGNOSTIC SOFTWARE OCCUPANT PROTECTION**

Diagnostic software for the Spartan Advanced Protection System shall be available for free download from the Spartan Chassis website to Spartan authorized OEMs, dealers and service centers, as well as the vehicle owner.

The software has been validated to be compatible with the following RP1210 interface adapters:

- Dearborn Group DPA4 Plus
- Noregon Systems JPRO® DLA+
- Cummins INLINE5
- Cummins INLINE6
- NexIQ™ USB-Link™

The software and adapter utilize the SAE J1939-13 heavy duty nine (9) pin connector which is located below the driver's side dash to the left of the steering column.

#### **WARRANTY**

Summary of Warranty Terms:

THE FOLLOWING IS SUMMARY OF WARRANTY TERMS FOR INFORMATION ONLY. THE ACTUAL LIMITED WARRANTY DOCUMENT, WHICH IS ATTACHED TO THIS OPTION, CONTAINS THE COMPLETE STATEMENT OF THE SPARTAN MOTORS USA LIMITED WARRANTY. SPARTAN'S RESPONSIBILITY IS TO BE ACCORDING TO THE TERMS OF THE COMPLETE LIMITED WARRANTY DOCUMENT.

The chassis manufacturer shall provide a limited parts and labor warranty to the original purchaser of the custom built cab and chassis for a period of twenty-four (24) months, or the first 36,000 miles, whichever occurs first. The warranty period shall commence on the date the vehicle is delivered to the first end user.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **CAB AND CHASSIS LABELING LANGUAGE**

The cab and chassis shall include the applicable caution, warning, and safety notice labels with text to be written in English.

#### **CHASSIS OPERATION MANUAL**

There shall be two (2) digital copies of the chassis operation manual provided with the chassis. The digital data shall include a parts list specific to the chassis model.

#### **ENGINE AND TRANSMISSION OPERATION MANUALS**

The following manuals specific to the engine and transmission models ordered will be included with the chassis in the ship loose items:

- (1) Hard copy of the Engine Operation and Maintenance manual with CD
- (1) Digital copy of the Transmission Operator's manual
- (1) Digital copy of the Engine Owner's manual

#### **ENGINE SERVICE MANUALS**

There shall be one (1) printed hard copy set of Cummins ISX engine service reference manuals which shall be provided with the chassis.

#### **TRANSMISSION SERVICE MANUALS**

There shall be one (1) printed hard copy set of Allison 4000 transmission service manuals included with the chassis.

#### **CAB/CHASSIS AS BUILT WIRING DIAGRAMS**

The cab and chassis shall include two (2) digital copies of wiring schematics and option wiring diagrams.

#### **PAINT CONFIRMATION**

There shall be a paint confirmation letter sent to the body manufacturer with paint spray outs to confirm the cab primary paint color or primary and secondary paint color as specified by the paint options.

F. Axle Weight: 16,847

R. Axle Weight: 8,379

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **CAB TO AXLE DIMESION**

Cab to axle to center of tandem axles will be 175".

#### **CAB/CHASSIS PREPAYMENT**

The specified cab/chassis shall be prepaid by Bethlehem Township Vol. Fire Company within 30 days of invoice. Bethlehem Township Vol. Fire Company understands that if payment is made after 30 days, additional interest charges may apply.

#### **CHASSIS MODIFICATIONS**

#### **LUBRICATION AND TIRE DATA PLATE**

A permanent label in the driving compartment shall specify the quantity and type of the following fluids used in the vehicle and tire information:

- Engine oil
- Engine coolant
- Chassis transmission fluid
- Pump transmission lubrication fluid . . (if applicable)
- Pump priming system fluid, if applicable . . (if applicable)
- Drive axle(s) lubrication fluid
- Air conditioning refrigerant . . (if applicable)
- Air conditioning lubrication oil . . (if applicable)
- Power steering fluid
- Cab tilt mechanism fluid . . (if applicable)
- Transfer case fluid . . (if applicable)
- Equipment rack fluid (if applicable)
- CAFS air compressor system lubricant . . (if applicable)
- Generator system lubricant . . (if applicable)
- Front tire cold pressure
- Rear tire cold pressure
- Maximum tire speed ratings

#### **VEHICLE DATA PLATE**

A permanent label in the driving compartment which indicates the following:

- Filter part numbers for the;
  - Engine
  - Transmission
  - Air
  - Fuel
- Serial numbers for the;
  - Engine
  - Transmission
- Delivered Weights of the Front and Rear Axles

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- Paint Brand and Code(s)
- Sales Order Number

#### **OVERALL HEIGHT, LENGTH DATA PLATE (US)**

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed fire apparatus in feet and inches, the length of the completed fire apparatus in feet and inches, and the GVWR in pounds.

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.

#### **ACCIDENT PREVENTION**

There shall be a placard in the cab seating area which reads, "**ALL OCCUPANTS MUST BE SEATED AND BELTED WHEN THE APPARATUS IS IN MOTION**".

#### **PERSONNEL CAPACITY**

A label that states the number of personnel the vehicle is designed to carry shall be located in an area visible to the driver.

#### **ACCIDENT PREVENTION**

If the rear bumper is 8" deep or more, there shall be a placard on the rear face of the body, in clear sight from the ground, which reads, "**WARNING - DO NOT RIDE ON STEPS OR DECK AREAS WHILE THE APPARATUS IS IN MOTION. DEATH OR SERIOUS INJURY MAY RESULT**".

#### **WEARING HELMET WARNING**

A label stating "**DO NOT WEAR HELMET WHILE SEATED**" shall be visible from each seating location.

#### **FINAL STAGE MANUFACTURER VEHICLE CERTIFICATION**

A final stage manufacturer vehicle certification label shall be provided and installed in the driver cab door jamb area.

#### **BUMPER GRAVELSHIELD**

The bumper extension gravel shield shall be provided by the cab/chassis manufacturer.

#### **RESCUE BUMPER COMPARTMENT**

The front bumper shall have a minimum 28" extension and have three (3) individual compartments. Two (2) compartments shall be provided outboard of the chassis frame rails each capable of storing one (1) low pressure

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

air, electric, or hydraulic hose reel. The floors of the outboard compartments shall be sloped to increase the angle of approach. One (1) compartment shall be located in center of extension located between the chassis frame rails to store equipment, or hydraulic rescue tools.

A 6.5" high single lid shall cover all three (3) compartments fabricated from 1/8" NFPA compliant aluminum tread plate with stainless steel hinges, chrome lift handle, two (2) rubber "T-handle" type latches, and two (2) gas shock type hold open devices, one (1) at each end. A "Not a Step" label shall be provide on outer lid surface.

Bumper compartment shall have a one (1) OnScene 36" LED light near door opening to provide a minimum of 2 fc (20 lx) at any location on the floor of the compartment without any equipment in the compartment. Light shall be automatically activated when door is opened. A flashing warning light signal shall be provided indicating when parking brake is released that a compartment door is not in a closed position as required by NFPA 1901.

The following shall be located in the bumper:

- One (1) Hannay EF2016-17-18 hydraulic hose reel(s) with painted finish capable of storing 100' of dual line hydraulic hose. The rewind button for each reel shall be located adjacent to the reel it controls.  
**The hydraulic reel shall be located in the streetside compartment in the front bumper.**
- The hydraulic reel shall be equipped with 60' of Hurst low pressure 5,000 PSI hydraulic hose with Streamline couplings and a molded plastic ball clamp. The hose shall be gray and yellow with black guards. A set of color inserts will be shipped with each hose set to designate hose color set.

#### SHOP NOTES

Effective May 1, 2014, all Hurst 5,000 PSI hoses and hose reels will be a grey/yellow twin-line with black guards. In order to differentiate the hoses, a set of inserts will be shipped with each hose so that you may designate which color each hose is.

- The hydraulic reel shall connect to the hydraulic pump with one (1) 40' Hurst hydraulic hose(s) with Streamline couplings.

#### SHOP NOTES

Effective May 1, 2014, all Hurst 5,000 PSI hoses and hose reels will be a grey/yellow twin-line with black guards. In order to differentiate the hoses, a set of inserts will be shipped with each hose so that you may designate which color each hose is

- The fairlead roller shall be mounted directly to the reel.
- One (1) Hannay ECR1616-17-18 electric cable reel(s) capable of storing 150' of 10/3 electric cable. Reel(s) shall be designed to hold 110% of the capacity of cord length, with fully enclosed 45 amp, three (3) conductor collector rings.
  - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and shall be marked with a label indicating its function.
  - A label shall be provided in a visible location adjacent to reel with following information: Current rating, Current type, Phase, Voltage, and Total cord length.

**The electric cord reel shall be located in the curbside compartment in the front bumper.**

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- The cable reel shall be equipped with 150' of 10/3 SEOW yellow cable, a molded plastic ball clamp, and a single heavy duty L5-30 twist-lock female plug at the end.

#### SHOP NOTES

Maximum amount of cable on reel possible.

- One (1) Akron model EJB series, cast aluminum electrical power distribution box with yellow powder coat painted finish shall be provided. The power distribution box shall meet all requirements described in NFPA 1901. The power distribution box shall include the following outlets mounted on a backlit face plate;
  - A 12" pigtail that terminates in an L5-30 configuration to match the cable on the cord reel. The outlet configuration shall include:
    - One (1) 120 VAC, L5-20 single twist lock receptacle.
    - One (1) 120 VAC, 5-20 duplex straight-blade receptacle
    - One (1) 120 VAC, 5-20 duplex straight-blade receptacle
    - One (1) 120 VAC, L5-20 single twist lock receptacle.
- One (1) Akron formed aluminum treadplate vertical mounting bracket shall be provided for specified power distribution box.
- The fairlead roller shall be mounted directly to the reel.
- Mounts will be supplied and installed for one (1) Bethlehem Township Vol. Fire Company supplied hydraulic combination tool(s).

#### SHOP NOTES

Make: \_\_\_\_\_ Model: \_\_\_\_\_

#### **LOW PRESSURE AIR OUTLET**

There shall be one (1) Milton female quick connector type air outlet connection(s) to supply low pressure air for general maintenance. The outlet shall terminate in a 1/4" NPT threaded port with a Milton female type adapter and a check valve. Air outlet shall **be located under the rear bumper** compartment cover. The male end of the connector shall be supplied by the Bethlehem Township Vol. Fire Company.

**The air outlet shall be run off the auxiliary air compressor only.**

#### **GROUND LIGHTS**



There shall be two (2) OnScene 9" Night Axe LED lights installed below bumper capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Lighting shall be switchable but activated automatically when the vehicle park brake is set.

#### **AIR HORNS**

Two (2) chassis supplied Grover Stuttertone chrome plated air horns shall be recess mounted in the front bumper, one (1) on each side inboard of the frame rails.

#### **TRAIN HORN**

5 chime train style air horns Nathan Airchime model K5LA shall be installed below and behind front bumper. Horns shall be authentic train air horn and not intended for automotive use.

Activation of train horns shall be with two (2) foot switches (driver & officer) and wired through warning master switch so as to only operate with emergency warning lights.

#### **MOTOR DRIVEN SIREN**

There shall be a Federal model Q2BP motor driven streamlined rotary siren with chrome plated grill and housing, pedestal mounted on extended front bumper. The siren shall be wired through the master warning light switch, and properly wired with heavy copper cable for minimum voltage drop.

The siren shall be located on the streetside of the front bumper.

There shall be a siren brake installed in the rocker switch control panel to activate the siren brake.

#### **SIREN ACTIVATION**

The foot switches to activate the siren, shall be provided by cab/chassis manufacturer.

#### **EXHAUST**

The existing exhaust tailpipe shall be extended to ahead of the rear axle on the streetside.

The exhaust piping and discharge outlet shall be located or shielded so as not to expose any portion of the apparatus or equipment to excessive heating.

Exhaust pipe discharge shall be directed away from any operator's position.

Where parts of the exhaust system are exposed so that they are likely to cause injury to operating personnel, protective guards shall be provided.

#### **MUDFLAPS**

There shall be 1/4" rubber mudflaps provided and installed behind each set of tires to prevent throwing road debris and lower road spray.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **MUDFLAPS**

There shall be 1/4" rubber mudflaps provided and installed at front of body directly behind the front axle tires to lower the road spray under body area.

#### **ROAD EMERGENCY SAFETY KIT**

One (1) set of three (3) dual faced triangular warning flares with fold away base complete with storage case per DOT requirements shall be provided with the completed apparatus.

One (1) 2.5 lb. ABC type vehicle fire extinguisher with bracket per DOT requirements shall be provided and mounted inside cab area.

#### **REAR CAB DESK LAYOUT**

#### **12 VDC ACCESSORY PLUG**

There shall be one (1) 12 volt accessory plug(s) provided and installed in the cab area, wired battery direct. The location of accessory plug shall be inside the curbside overhead cabinet

#### **REAR CAB AREA LAYOUT**

#### **CAB INTERIOR CABINET - OVERHEAD**

Cabinet width to be 18" due to side air bags.



There shall be two (2) overhead cabinet(s) provided on interior. Cabinet(s) shall be constructed of 1/8" smooth finish aluminum, and painted with a gray hammer tone powder coat paint finish for a hard durable surface. Each cabinet shall be approximately 14" high x 14" deep x 26" wide.

The above cabinet(s) shall have lift-up type door(s) with dry-erase outer surface.

#### **INTERIOR UNDER CABINET LED LIGHTS**

Two (2) OnScene Solution model #70152, 10" x 6" x 7/8", 10-30 VDC, surface mount dual red and white LED light(s) with clear lens shall be provided under cabinet. Each light shall be individually switched with a high/low intensity setting. In addition light(s) will be capable of a 5 second delay after switching off.

#### **CAB CABINET WITH UPPER SLIDING COMMAND DESK**

The rear crew area of cab directly behind engine tunnel shall be provided with a lower cabinet with hinged double doors. A command desk with lift-up slanted surface with storage area below shall be provided on top of lower cabinet. Cabinet shall be approximately 46" wide x 28" high x 21" deep.

The lift-up slanted surface desk top shall have a stainless steel hinged top to gain access to the storage area below with an approximate 30" height from floor at front of desk. Cabinet shall be approximately 46" wide x 4" high at back and 2" high at front x 24" deep and slide-out toward rear cab seating approx. 21".

Both the cabinet and desk shall be fabricated of .125" smooth aluminum. A 1" vertical lip shall be provided at the lower edge of the writing surface to prevent items from sliding off. The cabinet shall be painted with a gray

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

hammer tone powder coat paint finish for a hard and durable surface. The desk inside and writing surface shall be painted with a white smooth dry-erase finish.



There shall be one (1) OnScene Solutions 27" Night Axe LED light(s) mounted inside the cabinet.

- Cabinet shall be provided with vertically mounted shallow aluminum Shelf-Trac for specified component installation.
- There shall be one (1) adjustable shelf/shelves in the above cabinet(s). Each shelf shall have a 1.25" vertical lip at front to contain items while vehicle is in motion.
- There shall be one (1) 120 VAC outlet(s) located inside the **streetside overhead cabinet**.
  - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
  - Outlet(s) shall be powered by both the on-board generator and shore power system through a relay system.

#### **CAB OVERHEAD CABINET - REAR WALL**

There shall be two (2) overhead cabinet(s) provided on interior rear wall. Cabinet(s) shall be constructed of 1/8" smooth finish aluminum, and painted with a gray hammer tone powder coat paint finish for a hard durable surface. Each cabinet shall be approximately 14" high x 14" deep x 30" wide. If cab is specified with air bags, the interior cabinet(s) will be mounted clear of the deployment area.

The above cabinet(s) shall have lift-up type door(s) with dry-erase outer surface.

There shall be two (2) OnScene Solutions 28" Access LED light(s) mounted horizontally inside each cabinet.

#### **FORWARD FACING CABINET(S) WITH ROM DOOR**

There shall be two (2) of forward facing storage cabinets installed above the cab floor against the rear wall of the crew cab. They shall have access openings to the exterior extended cab doors and also have access thru a ROM roll up door.

Each cabinet shall be approximately 55" high x 20" deep x 20" wide.

Each cabinet shall have a ROM roll up unpainted satin finish, non-locking door installed.

Cabinet(s) shall be painted in a gray hammer tone finish to match the cab interior.

There shall be two (2) OnScene Solutions 36" Night Axe LED light(s) mounted inside the cabinet.

#### **CAB MISCELLANEOUS EQUIPMENT**



The following items shall be provided in cab as follows;

#### **LED VIDEO DISPLAY**

A video TV monitor, LED commercial grade, 20" **with a flip-up screen**, multiple input, flat panel multi-function display(s) shall be provided and installed on completed unit. Monitor shall have an RCA jack, VCA jack, and an HDMI input.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Display(s) shall be complete and fully operational, including all miscellaneous coax cable, 120 volt AC wiring, and cable connections.

**This monitor shall be wired to the Safety Vision backup camera that is mounted onto the Command Light.**

- Specified monitor shall be mounted using a desk mount system which consists of a heavy duty universal assembly that will attach to a command desk. Mount shall have a tilt and swivel feature..

#### **COMMAND LIGHT CONTROL**

The controller for the Command Light shall be located in the drivers side extended cab compartment.

#### **FUEL FILL**

There shall be one (1) fuel fill door located in the streetside exterior wheel well panel, behind the rear axle. The fill door shall be fabricated from brushed stainless steel. There shall be a permanent label with the text "DIESEL FUEL ONLY" located adjacent to the fuel fill access.

#### **BODY DESIGN**

The importance of public safety associated with emergency vehicles requires that the construction of this vehicle meet the following specifications. These specifications are written to establish the minimum level of quality and design. All Bidders shall be required to meet these minimum requirements.

It is the intent of these specifications to fully describe the requirements for a custom built emergency type vehicle. In order to extend the expected service life of this vehicle, the body module shall be removable from the chassis frame and be capable of being installed on a new chassis.

The sheet metal material requirements, including alloy and material thickness, throughout the specifications are considered to be a minimum. Since such materials are available to all Manufacturers, the material specifications shall be strictly adhered to.

The fabrication of the body shall be formed sheet metal. Formed components shall allow the Bethlehem Township Vol. Fire Company to have the body repaired locally in the case where any object has struck the body and caused damage. The use of proprietary extrusions will prevent the Bethlehem Township Vol. Fire Company from such repair and shall NOT be used.

Following construction of the subframe, which supports the apparatus body, the sheet metal portion of the body shall be built directly on the subframe. The joining of the subframe and body shall be of a welded integral construction.

The sheet metal fabrication of the body shall be performed using inert gas continuous feed welders only. The entire body shall be welded construction. The use of pop rivets in any portion of structural construction may allow premature failure of the body structure. Therefore, pop rivets shall NOT be used in the construction of the structural portions of the body. This includes side body sheets, inner panels of compartment doors, and any other structural portions of the body.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **EXTERIOR ALUMINUM BODY**

The fabrication of the body shall be constructed from aluminum 3003H-14 alloy smooth plate. This shall include compartment front panel, vertical side sheets, side upper rollover panels, rear panels and compartment door frames.

The body compartment floors and exterior panels shall be constructed with not less than 3/16" (.187) aluminum 3003H-14 smooth plate. Interior compartment dividing walls shall be constructed with not less than 1/8" (.125) aluminum 3003H-14 smooth plate. Lighter gauge sheet metal will not be acceptable in these areas.

The door side frame openings shall be formed "C" channel design. An electrical wiring conduit raceway running the full length of exterior compartments shall be provided. This raceway shall contain all 12 volt wiring running to the rear of the apparatus, permitting easy accessibility to wiring.

Individual compartment modules, with dead air space voids between compartments, shall not be an acceptable method of compartment construction.

The compartments shall be an integral part of the body construction. Compartment floors from front of body to ahead of rear axle, also from rear axle to rear of body shall be single one-piece sections. Compartment floors shall be preformed, then positioned in body and welded into final position.

Compartment floors shall have a "sweep-out" design with door opening threshold positioned lower than compartment floor, permitting easy cleaning of compartments. Angles, lips, or door moldings are not acceptable in the base of compartment door opening. One-way rubber drain valves shall be provided in compartment floors so that a water hose may be used to flush-out compartment area.

All exterior seams in sheet metal below frame, and around the rear wheel well area shall be welded and caulked to prevent moisture from entering the compartments. All other interior seams and corners shall be sealed with silicone based caulk prior to painting.

Only stainless steel bolts, nuts, sheet metal screws and/or aluminum screws shall be used in mounting exterior trim, hardware and equipment.

Exterior compartments shall have louvers in lower back wall of compartment for ventilation.

#### **ROOF CONSTRUCTION**

The roof shall be integral with the body and shall be all welded construction. The roof shall be constructed from 3/16" (.188) aluminum 3003H-14 alloy treadplate and supported with 2" x 2" x 1/4" tubing running the full width of the body. The supports shall be welded in place on approximate 16" centers.

All seams in the roof area shall be welded to the radius and supports prior to paint to prevent entry of moisture. All roof seams shall be continuously welded.

A 2" formed radius shall be provided along the body sides. The use of extrusions will not be acceptable, No Exceptions.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

SVI #953

### **BODY SUBFRAME**

The chassis frame rails shall be fitted with 1/4" custom extruded UHMW polyethylene rail cap to isolate the body frame members from direct contact with chassis frame rails.

The body subframe shall be constructed from 6061T6 aluminum alloy tubing. Subframe shall consist of two (2) 2" x 6" x 1/4" aluminum tubes, the same width as the chassis frame rails, NO EXCEPTION. Welded to this tubing shall be cross members of 2" x 6" x 1/4" aluminum. These cross members shall extend the full width of the body to support the compartments. Cross members shall be located at front and rear of the body, below compartment divider walls, and in front and rear of wheel well opening. Additional aluminum cross members shall be located on 16" centers, or as necessary to support walkway or heavy equipment.

To form the frame, the tubing shall be beveled and welded at each joint using 5356 aluminum alloy welding wire.

### **BODY MOUNTING**



The body subframe shall be fastened to the chassis frame with a minimum of eight (8) spring loaded body mounts. Each mount shall be configured using a two-piece encapsulated slide bracket. The two (2) brackets shall be fabricated of heavy duty 1/4" thick steel and shall have a powder coat finish to prevent any corrosion. Each mounting assembly shall utilize two (2) 3/4" diameter x 6" long grade 8 bolts and two (2) heavy duty springs. The assembly design shall allow the body and subframe to act as one (1) component, separate from the chassis. As the chassis frame twists under driving conditions, the spring mounting system shall eliminate any stress from being transferred into the body. The spring loaded body mounts shall also prevent frame side rail or body damage caused by unevenly distributed stress and strains due to load and chassis movement.

Body mountings that do not allow relief from chassis movement will not be acceptable.

### **10" REAR STEP BUMPER**

The full width rear bumper shall be constructed from 2" x 2" x 1/4" aluminum tubing frame and covered with 3/16" NFPA compliant aluminum tread plate. The bumper shall extend from the rear vertical body panel 10" and provide a rear step with a minimum of 1/2" space at body for water drainage.

### **LOW PRESSURE AIR OUTLET**

There shall be one (1) Milton female quick connector type air outlet connection(s) to supply low pressure air for general maintenance. The outlet shall terminate in a 1/4" NPT threaded port with a Milton female type adapter and a check valve. Air outlet shall be located near rear bumper. The male end of the connector shall be supplied by the Bethlehem Township Vol. Fire Company.

### **REAR TOW EYES**

There shall be two (2) heavy duty rear mounted tow eyes securely attached to the body subframe, below the apparatus body. The tow eyes shall be fabricated from 3/4" thick steel plate and shall have a black powder coat finish.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **GROUND LIGHTS**

There shall be two (2) OnScene 8" Access LED lights installed below bumper capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting shall be switchable but activated automatically when the vehicle park brake is set.

#### **AUTOMATIC BRAKING DEVICE**

The apparatus shall be provided with a Backstop model BSK 96-12 rubber bumper automatic braking device attached at the rear bumper. The backstop shall be air operated and instantly apply brakes on a reversing vehicle with just the slightest pressure. The unit shall only activate when the vehicle is backing and the brakes can only be released after the vehicle is placed in a forward gear or neutral.

#### **WHEEL WELL EXTERIOR PANEL**

The exterior panel of the body wheel well enclosure shall be constructed from 3/16" smooth aluminum panels.

#### **STAINLESS STEEL BODY FENDERS**

The body wheel well openings shall be provided with round radius, polished stainless steel fenderettes. The fenderettes shall be bolted and easily replaceable if damaged. The fenderettes shall be installed using nylon washers to space them slightly away from the body to reduce buildup of moisture and/or debris.

#### **WHEEL WELL LINERS**

The wheel wells shall be provided with an easily removable polymer, circular inner fender liner. The inner liner shall be bolted to the wheel well with stainless steel bolts and spaced away from the wheel well so the liner will not accumulate dirt or water.

#### **SCBA CYLINDER COMPARTMENTS**

There shall be seven (7) SCBA cylinder storage compartments located, four (4) on curbside, and three (3) on streetside of rear tandem wheel well area. Each compartment shall have a brushed stainless door assembly with a positive catch latch. Each compartment shall have a 8" diameter tube behind the wheel well panel, attached to the door assembly. Each compartment shall allow the storage of an SCBA cylinder or a fire extinguisher up to 7-3/4" in diameter and 22" deep. The door shall activate the "Hazard Warning Light" in the cab when not in the closed position.

#### **BODY PAINT SPECIFICATIONS**

#### **BODY PAINT PREPARATION**

After the body and components have been fabricated they shall be disassembled so when vehicle is complete there shall be finish paint beneath the removable components. The body shall be removed from chassis during

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

the paint process to insure proper paint coverage. The body and components shall be metal finished as follows to provide a superior substrate for painting.

The exterior (and interior, if painted) body shall undergo a thorough cleaning process starting with a biodegradable phosphoric acid solution to begin the etching process followed by a complete clear water rinse. The next step shall consist of a chemical conversion coating applied to seal the metal substrate and become part of the metal surface for greater film adhesion.

All bright metal fittings, if unavailable in stainless steel or polished aluminum, shall be chrome plated. Iron fittings shall be copper under plated prior to chrome plating.

#### **PAINT PROCESS**

The paint process shall follow the strict standards set forth by PPG Industries guidelines. Painters applying PPG products will be PPG Certified Commercial Technicians, and re-certified every two (2) years. The body shall go through the following paint process;

- Clean bare metal with a wax and grease remover using low lint rags.
- 1) Inspect, straighten, and hammer high points, grind all seams, sharp edges, and welds. DA sand entire paintable surfaces using 24-180 grit dry paper. Plastic fill all low spots and DA sand fill areas using 36-180 grit dry paper. Apply pinhole filler and DA sand areas using 80-180 grit dry paper.
- 2) Re-clean bare metal using a wax and grease remover and low lint rags.
- 3) Within 24 hours, a PPG Delfleet® epoxy color primer with proper hardener for corrosion resistance using a pressure pot spray gun and applying 2-5 full wet coats or 1.5-8.0 dry mils max. achieving full hiding and allow to air dry 60 minutes @ 70°F or bake for 45 minutes @ 140°F degree.
- 4) Inspect, putty fill, and dry guild coat entire body surface and DA sand using 180-400 grit dry paper.
- 5) Re-clean bare metal using a wax and grease remover using low lint rags.
- 6) A PPG Delfleet® primer sealer with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 1 full wet coat or 1.0-2.0 dry mils achieving full hiding and allow to flash off in spray booth for minimum of 60 minutes @ 70°F.
- 7) A PPG Delfleet® FBCH basecoat (color) with proper hardener and dry additive shall then be sprayed using a pressure pot set @ 45-60 PSI and achieving full hiding or 1.5-2.0 wet mils and allow to flash off in spray booth 45-60 minutes before applying clearcoat.
- 8) A PPG Delfleet® clearcoat with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 2-3 full wet coats or 5.0 wet mils for a uniform gloss and allow to flash off in spray booth 10 minutes and bake for 120-140 minutes @ 125°F (surface temp.).
- 9) After cooling, DA sand heavy orange peel or runs using 1000 grit dry sand paper and final DA sand using 1500-2000 grit dry sand paper. Wipe off all surfaces to remove dust and debris. Buff unit as needed using 3M rubbing compound and a white wool pad and inspect until all sand scratches are removed.
- 10) Polish as needed using 3M Perfect-It-Polish and a black foam pad, repeat as necessary and inspect until all sand scratches are removed.

#### **PAINT - ENVIRONMENTAL IMPACT**

The contractor shall meet or exceed all current State (his) regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water and soil. PPG Delfleet® Evolution paint shall be free of all heavy metal (lead & chromate) components. Paint emissions from sanding and painting shall be filtered and collected. All paint wastes shall be disposed of in an environmentally safe manner. Solvents used in cleanup operations shall be collected, sent off-site for distillation and returned for reuse.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **PAINT FINISH - SINGLE COLOR**

The body shall be painted with a single color of PPG Delfleet® Evolution per Bethlehem Township Vol. Fire Company approved paint spray out provided.

A small touch-up bottle of paint shall be provided with completed vehicle.

#### **FASTENERS**

Prior to the assembly and reinstallation of exterior components; i.e. warning and DOT lights, handrails, steps, door hardware, and miscellaneous items, a mylar isolation tape, or gasket shall be used to prevent damage to the finish painted surface. These components shall be fastened to body using either a plastic insert into body metal with stainless steel screws or zinc coated nutserts into body surface using stainless steel bolts to prevent corrosion from dissimilar metals.

#### **ELECTROLYSIS CORROSION CONTROL**

The vehicle shall be assembled using ECK brand or similar corrosion control compound on all high corrosion potential areas.

ECK protects aluminum and stainless steel against electrolytic reaction, isolates dissimilar metals and gives bedding protection for hardware and fasteners. ECK contains anti-seizing lubricant for threads. ECK is dielectric and perfect for use with electrical connectors.

#### **SHOP NOTES**

White

11) Paint Color: Match cab/chassis supplied paint color.

**WHITE #4289ALT**

#### **BODY UNDERCOATING**

The entire underside of body shall be sprayed with black automotive undercoating. Undercoating shall cover all areas underside of body and wheel well area to help prevent corrosion under the vehicle.

#### **UNDERCOAT WARRANTY**

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **PAINT WARRANTY**

The vehicle shall be provided with a ten (10) year non-prorated warranty to the original owner. Warranty is provided by PPG Inc. A warranty sheet with all conditions and maintenance procedures shall be provided with the delivered vehicle. **Pro-rated warranties will not be acceptable.**

#### **COMPARTMENT INTERIOR FINISH**

The interior of all exterior body compartments shall be a "Maintenance Free" smooth unpainted finish. All body seams shall be finished with a caulk sealant for both appearance and moisture protection.

#### **REFLECTIVE STRIPE REQUIREMENTS**

##### Material

All retroreflective materials shall conform to the requirements of ASTM D 4956, *Standard Specification for Retroreflective Sheeting for Traffic Control*, Section 6.1.1 for Type I Sheeting.

All retroreflective materials used that are colors not listed in ASTM D 4956, Section 6.1.1, shall have a minimum coefficient of retroreflection of 10 with observation angle of 0.2 degrees and entrance angle of -4 degrees.

Any printed or processed retroreflective film construction used shall conform to the standards required of an integral colored film as specified in ASTM D 4956, Section 6.1.1.

##### Minimum Requirements

A retroreflective stripe(s) shall be affixed to at least 50 percent of the cab and body length on each side, excluding the pump panel areas, and at least 25 percent of the width of the front of the apparatus.

The stripe or combination of stripes shall be a minimum of 4 in. (100 mm) in total width.

The 4 in. (100 mm) wide stripe or combination of stripes shall be permitted to be interrupted by objects (i.e., receptacles, cracks between slats in roll up doors) provided the full stripe is seen as conspicuous when approaching the apparatus.

#### **GRAPHICS PROOF**

A color graphics proof of the reflective striping layout shall be provided for approval by Bethlehem Township Vol. Fire Company prior to installation. The graphics proof shall be submitted to Bethlehem Township Vol. Fire Company on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

#### **REFLECTIVE STRIPE - CAB SIDE**

The reflective stripe material shall be 10" wide, 3M Scotchcal 680 series.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- This reflective stripe shall be yellow in color.

#### **REFLECTIVE STRIPE - CAB FRONT**

The reflective stripe material shall be 10" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be yellow in color.

#### **REFLECTIVE STRIPE - BODY SIDES**

The reflective stripe material shall be 10" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be yellow in color.

The stripe shall extend straight from front of cab, then ahead of the rear wheels, it shall form a "Z" shape and extend straight back to the rear of the body.

#### **CHEVRON REFLECTIVE STRIPE - REAR SIDES PANELS**

At least 50 percent of the rear-facing vertical surfaces, visible from the rear of the apparatus, excluding any pump panel areas not covered by a door, shall be equipped with retroreflective striping in a chevron pattern sloping downward and away from the centerline of the vehicle at an angle of 45 degrees. Each stripe shall be 6" width.

The rear side panels of the body on each side of a rear stairway or compartment shall have a chevron style reflective stripe, extending from bumper height up to side compartment drip rail height. Each chevron panel shall be a full sheet and shall have a 3M UV over laminate to protect from UV rays, scene damage, and everyday use. Chevron panel shall have a minimum 10 year warranty for material failure, and colorfastness.

The stripe material shall be 3M Diamond Grade.

**NOTE: Run chevrons approximately 3/4 of the way up the rear body.**

This reflective chevron stripe shall alternate red and fluorescent yellow-green in color.

#### **LETTERING**

##### **GRAPHICS PROOF**

A color graphics proof of the lettering layout shall be provided for approval by Bethlehem Township Vol. Fire Company prior to installation. The graphics proof shall be submitted to Bethlehem Township Vol. Fire Company on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

The following lettering shall be provided and installed on the completed unit as follows;

##### **SIDE CAB DOOR LETTERING**

SHOP NOTES

Forward Door

"BETHLEHEM TOWNSHIP"

"FIRE"

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Crew Door  
"RESCUE"  
"1741"

#### **UPPER BODY SIDE LETTERING**

#### **FRONT OF CAB LETTERING**

#### **EXTERIOR COMPARTMENT DOORS**

#### **ROLL-UP DOOR CONSTRUCTION - ROBINSON (ROM)**

The apparatus shall be equipped with Robinson ROM Series III roll-up exterior compartment doors. Robinson roll-up doors shall be complete with the following features;

- Doors shall be front roll with drum positioned at upper front portion of compartment to afford maximum clearances and head room for mounting equipment to ceiling of compartment
- There shall be a non-abrasive side brush seals
- Every slat must have interlocking end shoes to prevent slat from moving side-to-side and binding the door
- Between each slat must be a co-extruded PVC inner seal to prevent metal-to-metal contact and to repel moisture. This inner seal is not visible to detract from appearance of door
- Slat are to have interlocking joints with a folding locking flange to provide security and prevent penetration by sharp objects
- Slat to be double-wall extrusion 1.366" high by .315" thick. Exterior surface to be flat and interior surface to be concave to prevent loose equipment from interfering with door operation
- Latch system to be a full width one piece lift bar operable by one hand
- A 2" wide finger pull integrated into bottom rail extrusion for easy one hand opening and closing
- Clip system that connects the curtain slats to the operator drum which allows for easy tension adjustment without tools
- Each roll-up door shall have a 4" diameter counterbalance operator drum to assist in lifting the door.
- Track shall be one-piece aluminum that has an attaching flange and finishing flange incorporated into its design
- Drip rail will have specially designed seal that prevents the seal from scratching the door
- Bottom rail extrusion must have smooth back to prevent loose equipment from jamming the door
- Bottom rail to have "V" shaped double seal to prevent water and debris from entering the compartment
- Standard replacement parts to be shipped from the United States and available in as little as 48 hours
- Will be free from manufacturing defects for a period of up to 7 years from date of purchase provided that the Product is used under conditions of normal use, that regular periodic maintenance and service is performed and that the product was installed in accordance with R•O•M's instructions.

Each roll-up door framework shall decrease the compartment door opening by approximately 2.25" and 4.5" in height for standard bottom rail and 6.0" in height for tall bottom rail option.

The specified retroreflective stripe material shall be applied on the roll-up compartment doors. The stripe shall be precision machine cut for each door slat of the roll-up doors. Under no circumstance will the stripe material be cut on roll-up door surface.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **BODY HEIGHT MEASUREMENTS**

The vertical body dimensions shall be as follows:

#### **AHEAD OF REAR AXLE**

	<u>Description</u>	<u>Dimension</u>
A	Bottom of Subframe to Top of Body	83.7"
B	Bottom of Subframe to Bottom of Body	22.5"
C	Total Body Height	106.2"
D	Compartment Height Above Frame	48.0"
E	Compartment Height Below Frame	25.0"
F	Vertical Door Opening:	
	-with roll-up door	65.0"
	-with hinged door	68.0"

#### **ABOVE REAR AXLE**

	<u>Description</u>	<u>Dimension</u>
G	Vertical Door Opening - Above Rear Wheel	
	-with roll-up door	34.0"
	-with hinged door	37.0"

#### **BEHIND REAR AXLE**

	<u>Description</u>	<u>Dimension</u>
H	Bottom of Subframe to Bottom of Body	20.0"
I	Compartment Height Above Frame	48.0"
J	Compartment Height Below Frame	22.5"
K	Vertical Door Opening:	
	-with roll-up door	62.0"
	-with hinged door	65.0"

#### **GENERAL**

	<u>Description</u>	<u>Dimension</u>
L	Top of Body to Bottom of Drip Rail	33.5"

(Dimensions are approximate and subject to change during the actual design process.)

#### **SEVEN (7) UPPER BODY COMPARTMENTS (OPEN)**

The forward transverse compartment shall be 90.0" long x 27.0" wide x 28.5" deep. There shall be six (6) compartments parallel to the sides of the body, three (3) on each side. Each of these compartments shall be 64.0" long x 28.0" wide x 28.5" deep. The side compartments shall be open under each door sill to allow for long equipment. Each compartment shall be integral with the body construction, and will not be bolted or add-on modules. The outside walls of each compartment will be double walled to prevent equipment from denting the outside painted surface.

Each compartment shall have a lift-up type compartment door hinged on the outboard side. Each door shall be fabricated from 3/16" aluminum tread plate. Each door shall have two (2) pneumatic type cylinders, one (1) at each end, attached to cast aluminum brackets mounted to the interior surface of the door to hold the door in both the opened and closed positions. Each door shall be mounted using multiple 16" long, equally spaced, 14 gauge stainless steel hinges, with 1/4" stainless steel pin. A polyester barrier film gasket shall be placed between

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

stainless steel hinge and the body mounting surface as necessary to prevent corrosion caused by dissimilar metals.

Each compartment door shall overlap a 2" vertical lip on the body roof to prevent entry of moisture and sealed with automotive type rubber molding to provide a weather resistant seal.

Each roof compartment door shall have a chrome 7" handle bolted to center of each door.

Each compartment shall have a 13/16" drain hole located in floor of compartment with a 1" flexible drain tube that terminates below body.

Each compartment shall have a horizontally mounted OnScene Solutions LED light on the underside of the door. The light and NFPA door ajar system shall be automatically activated by an individual switch per compartment.

#### SHOP NOTES

Storage in upper body compartments

1 - Utility Air Compressor

#### UTILITY AIR COMPRESSOR

One (1) Atlas Copco model LT5-15 or equal, 240 VAC, 5.5 HP electric powered air compressor shall be located in upper body compartment. Compressor shall be rated at 16.6 free air CFM @ 175 PSI max. pressure. One (1) 240 VAC twist lock receptacle with switch shall be provided on wall within easy reach of operator for turning the compressor ON/OFF.

**NOTE: Separate the air compressor from the air tank.**

#### SHOP NOTES

**Need cost.**

The hinged door(s) shall have an automotive tailgate style lift-up locking handle. A gasket shall be placed between the handle and the compartment exterior wall. Door latches shall be a single point, double-catch latch, mounted on the interior wall of the compartment panel.

#### LARGE AIR BAG STORAGE

Storage area shall be provided in transverse upper body compartment for department's large low pressure air bag(s). Bag shall slide into compartment and below specified floodlight tower recessed tub.

**NOTE: Size of the Fire Departments low pressure air bag is 48" in diameter x 6" thick.**

#### UPPER BODY WALKWAY

A 34" wide, upper body walkway shall be provided at the center of body and recessed into the roof structure. The walkway shall be fabricated from NFPA compliant 3/16" aluminum tread plate with continuously welded cross seams to prevent moisture penetration into apparatus body, No Exceptions. The walkway shall be supported with 2" x 2" tubing on 14" - 22" centers.

13/16" drains shall be installed at front of walkway connected to 1" flexible drain tubes that will terminate below the body.

 **Slope to aid access.**

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **WALKWAY/STEP LIGHTS**

There shall be four (4) OnScene Solutions Rough-Service 9" LED lights provided to illuminate the walkway or step area. The lights shall be activated when the parking brake is set.

Each light shall be mounted in an extruded aluminum housing to protect against damage from personnel or equipment.

Lighting shall provide illumination at a minimum level of 2 fc (20 lx) on all work surfaces, steps, and walkways. Lighting shall be switchable but activated automatically when the vehicle park brake is set.

#### **ROOF ACCESS STAIRWAY**

The rear of the body shall be provided with a minimum 34" wide roof access stairway recessed into the side rear compartments. Stairs treads shall be 9 1/2" minimum depth and formed from 3/16" NFPA compliant aluminum tread plate with uniformed riser height design. Stair treads will be continuously welded into side walls. Bolt-in tread design will not be acceptable.

Roll-out ladder design requiring set-up time and 8 plus feet behind apparatus or vertical ladders that do not allow firefighter to safely ascend or descend with equipment will not be acceptable.

#### **STAIRWAY HANDRAILS**

There shall be two (2) handrails provided, one (1) on each side wall of recessed center stairway providing three-points of contact at all times for safer access to roof compartments. The handrails shall be angled for optimum use during ingress or egress of the upper walkway area.

Handrails shall be NFPA compliant 1-1/4" knurled 304 stainless steel with welded end stanchions.

#### **WALKWAY/STEP LIGHTS**

There shall be two (2) OnScene Solutions Rough-Service 9" LED lights provided to illuminate the walkway or step area. The lights shall be activated when the parking brake is set.

Each light shall be mounted in an extruded aluminum housing to protect against damage from personnel or equipment.

Lighting shall provide illumination at a minimum level of 2 fc (20 lx) on all work surfaces, steps, and walkways. Lighting shall be switchable but activated automatically when the vehicle park brake is set.

#### **STEP COMPARTMENT(S) - LOWER**

There shall be two (2) compartment located in the roof access stairway area below frame level. The compartment shall have a horizontally hinged brushed stainless steel lift-up door with a D-ring handle. The compartment shall encompass two (2) steps in height in order to allow enough height to store the portable winch. The compartment shall be manufactured to prevent road debris, dirt and moisture from entering the enclosure. The compartment shall be 33" wide x 24" high x maximum depth based on chassis mounted components and requirements for structural integrity of the body.

The compartment shall have an OnScene LED light that shall automatically activate when the door is opened and wired to the NFPA required hazard warning light provided in the cab.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- The hinged door(s) shall have a stainless steel 6" offset bent D-ring locking handle. A gasket shall be placed between handle and door. Door latch shall be a single point latch flush mounted to exterior door panel.

#### **STEP COMPARTMENT WITH SINGLE LIFT-UP DOOR - INTERMEDIATE**

Access to the rear compartment shall be through a door that serves a dual purpose. The door shall be a lift-up style, which shall be constructed in a stair tread/riser design to provide access to the upper body compartment storage area.

The three (3) treads and risers above chassis frame in the roof access stairway shall be a one-piece vertical lift-up door. Compartment shall have a horizontally hinged door fabricated to incorporate the stair treads and risers with a D-ring handle and dual gas cylinder struts to hold door in open position. Door shall seal on the stair tread and riser surfaces to prevent dirt, road debris, and moisture from entering the compartment. The compartment shall be approximately 33" wide x 35" high x depth varies up to front wall of the rear transverse compartment. The door opening, due to side walkway wall hand railing will be approximately 24" wide x 35" vertically.

Compartment shall have an OnScene LED light that shall be automatically activated when the door is opened and wired to the NFPA required hazard warning light provided in the cab.

- The hinged door(s) shall have a stainless steel 6" offset bent D-ring locking handle. A gasket shall be placed between handle and door. Door latch shall be a single point latch flush mounted to exterior door panel.

#### **COMPARTMENT LAYOUT**

- There shall be aluminum Shelf-Trac horizontally mounted up in the upper body compartments for adjustable dividers. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be four (4) bolt-in adjustable upper body compartment partition(s) provided dividing the compartment into fore and aft sides. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.

Install (2) in the streetside compartments, and (2) in the curbside compartments.

#### **STEP COMPARTMENT - UPPER**

There shall be one (1) upper compartment located directly below walkway area. The compartment shall have a horizontally hinged brushed stainless steel door with a D-ring handle. The compartment shall be manufactured to prevent road debris, dirt and moisture from entering the enclosure. The compartment shall be approximately 26" wide x 8" high x maximum depth available

Each Compartment shall have an OnScene LED light that shall be automatically activated when the door is opened and wired to the NFPA required hazard warning light provided in the cab.

Devices to secure equipment, compartment dividers, or UHMW plastic angles, or sheeting will be used for storage of specified equipment as required to prevent damage to equipment.

- The hinged door(s) shall have a stainless steel 6" offset bent D-ring locking handle. A gasket shall be placed between handle and door. Door latch shall be a single point latch flush mounted to exterior door panel.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- One (1) Little Giant folding ladder(s). Manufacturer, model number of the ladder shall be provided in equipment section of specification, or at pre-construction meeting when provided by Bethlehem Township Vol. Fire Company.

#### **FOLD-DOWN STEP**

There shall be one (1) fold-down step located at the bottom of the roof access stairway mounted on top of bumper to reduce the distance from the ground to the first step. The step surface shall be NFPA compliant aluminum treadplate and shall manually fold up into the stairway with an over-center gas shock to hold step in position during travel. The step shall activate the "Hazard Warning Light" in the cab when not in the stowed position.

#### **REAR BODY HANDRAILS**

There shall be two (2) 24" vertical handrails on the rear of the body. Handrails shall be NFPA compliant 1-1/4" knurled 304 stainless steel with welded end stanchions.

#### **SKID PLATES UNDER RECEIVER TUBES**

There shall be a protective skid plate installed to the underside of the front and rear bumper winch receiver tubes to prevent them from getting damaged in steep inclines. Plates shall be made from a minimum 1/4" CRS steel material or greater. Plates shall be powder coated with a black finish.

#### **BODY WIDTH DIMENSIONS**

The body shall be 100.0" wide, not including drip rail or non-permanent fixtures. Interior compartment depth dimensions shall be approximately:

<u>Area Description</u>	<u>Dimension</u>
Transverse Area above Subframe	95.0"
Compartment Depth below Subframe	24.5"

#### **STREETSIDE COMPARTMENT - FRONT (S1)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.

- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.

There shall be one (1) adjustable shelf approximately 24" deep. Shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.

Shelf shall be installed directly above the fire extinguisher tray.

Step chocks shall be mounted on this shelf.

- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.

The (5) fire extinguishers shall be mounted in the floor mounted slideout tray. V-shaped troughs shall be installed to hold 5 fire extinguishers.

The (5) extinguishers shall be the following:

- (2) 15# CO2 Amerex #331
- (1) 20# ABC Amerex #A411
- (2) 2.5 gallon water ext Amerex #240
- (1) empty slot for a future extinguisher

- There shall be three (3) heavy duty, transverse slide-out vertical tool board(s). Each tool board shall utilize a SlideMaster painted structural steel slide rails and shall be rated at 1,000 lbs. with a maximum extension of 70% of its overall length, out either side of the body. Each tool board shall be as tall as the compartment space allows. The vertical panel of the tool board shall be fabricated from 3/16" (.188) aluminum 3003H-14 alloy smooth aluminum plate.
  - Tool board(s) shall be provided with tray pans at base for additional tool storage. Final design and layout to be determined at pre-construction meeting.
  - Each tool board will be bolted to compartment floor.
  - The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- One (1) Hannay ECR1618-17-18 electric cable reel(s) capable of storing 200' of 10/3 electric cable. Reel(s) shall be designed to hold 110% of the capacity of cord length, with fully enclosed 45 amp, three (3) conductor collector rings. Reel(s) shall be mounted to channel structure that allows for side-to-side adjustment of reel position.
    - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function.
    - A label shall be provided in a visible location adjacent to reel with following information: Current rating, Current type, Phase, Voltage, and Total cord length.
    - The cable reel shall equipped with 200' of 10/3 SEOW yellow cable, a molded plastic ball clamp, and a single heavy duty L5-30 twist-lock female plug at the end.
  - One (1) Akron model EJB series, cast aluminum electrical power distribution box with yellow powder coat painted finish shall be provided. The power distribution box shall meet all requirements described in NFPA 1901. The power distribution box shall include the following outlets mounted on a backlit face plate;
    - A 12" pigtail that terminates in an L5-30 configuration to match the cable on the cord reel. The outlet configuration shall include:
      - One (1) 120 VAC, L5-20 single twist lock receptacle.
      - One (1) 120 VAC, 5-20 duplex straight-blade receptacle
      - One (1) 120 VAC, 5-20 duplex straight-blade receptacle
      - One (1) 120 VAC, L5-20 single twist lock receptacle.
    - One (1) Akron formed aluminum treadplate vertical mounting bracket shall be provided for specified power distribution box.
- NOTE: Locate the junction box mounting bracket in the drivers side extended cab compartment.**
- The fairlead rollers shall be an OnScene Solutions extendable type to allow hoses or cords to be extended away from compartment door edges, slide trays, or shelving that may result in wear damage.
  - Two (2) OnScene 64" Access LED compartment lights, vertically mounted.
  - The controls for the specified light tower shall be in the drivers side extended cab compartment.
  - The controls for the specified awning(s).
  - The 12 volt electrical distribution panel shall be located in the front compartment above the subframe.

#### **STREETSIDE COMPARTMENT - AHEAD OF REAR WHEELS (S2)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) OnScene Solutions 86 series aluminum tray base with 100% extension, and rating of 600 lbs. The tray base shall be 30" wide maximum x 24" deep. Each slide base shall have a cable operated, spring loaded latch complimented by a red "T" handle (Pull to Release) which shall lock the tray in the closed and full extension positions. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3 1/2" vertical lip and welded corners to form a box type tray surface and as wide as the compartment layout or door opening permits located below the level of the chassis frame rails.
- There shall be one (1) heavy duty, transverse slide-out vertical tool board(s). Each tool board shall utilize a SlideMaster painted structural steel slide rails and shall be rated at 1,000 lbs. with a maximum extension of 70% of its overall length, out either side of the body. Each tool board shall be as tall as the compartment space allows. The vertical panel of the tool board shall be fabricated from 3/16" (.188) aluminum 3003H-14 alloy smooth aluminum plate.
  - Tool board(s) shall be provided with tray pans at base for additional tool storage. Final design and layout to be determined at pre-construction meeting.
  - Each tool board will be bolted to compartment floor.
  - There shall be one (1) bolt-in vertical compartment partition(s) provided dividing the compartment into left and right sides. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.

#### **SHOP NOTES**

Between trays and air bag module.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- There shall be one (1) transverse module fabricated from 3/16" (.188) 3003H-14 aluminum alloy smooth sheet. The module will be designed for the following long tools and equipment:
  - Two (2) Bethlehem Township Vol. Fire Company supplied rescue tri-pod. Manufacturer, model number and dimensions of the rescue tri-pod shall be provided during the pre-construction meeting.
  - Size of each cubicle shall be 8.5" square inside dimensions.
- There shall be two (2) OnScene Solutions velcro cargo straps provided to secure the stored equipment.
- There shall be one (1) air bag storage module(s). The module shall be fabricated from 1/8" (.125) 3003H-14 aluminum alloy sheet. Circular notches shall be provided along the front edge to ease the access to the air bags. Each slot shall be sized to hold the air bag and a matching piece of 3/4" plywood (plywood not provided). The make, model, qty and exact dimensions of the air bags shall be provided by the department prior to or during the pre-construction meeting.

Module shall hold a total of (9) air bags.

#### SHOP NOTES

Air Bag Module will hold:

2 - KPI-74 Paratech Maxi-Force Air Bags

2 - KPI-44 Paratech Maxi-Force Air Bags

1 - KPI-32 Paratech Maxi-Force Air Bag

1 - KPI-28 Paratech Maxi-Force Air Bag

1 - KPI-22 Paratech Maxi-Force Air Bag

1 - KPI-10 Paratech Maxi-Force Air Bag

1 - KPI-8 Paratech Maxi-Force Air Bag

1 - KPI-3 Paratech Maxi-Force Air Bag

1 - KPI-1 Paratech Maxi-Force Air Bag

Each Air Bag has a 3/4" piece of Plywood stored with it

1 - Paratech Master Control Kit (Regulator, Hoses, Control)

1 - Paratech SPO Rescue Air Cushions 26Ton Lift Kit

- There shall be four (4) OnScene Solutions cargo straps provided to secure the stored equipment.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- One (1) Hannay EF1520-17-18 low pressure air hose reel(s) shall be provided in this compartment. Reel shall be designed to hold 110% of the capacity needed.
  - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and shall be marked with a label indicating its function and shall be guarded to prevent accidental operation.
  - A label shall be provided in a visible location adjacent to reel with following information: (1) Utility air or breathing air, (2) Operating pressure, (3) Total hose length, (4) Hose size (ID).

#### SHOP NOTES

Above air bags??

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- The hose reel shall be equipped with 200' of 3/8" Parker Series 7092 GST II low pressure air hose rated for 300 PSI maximum pressure. A molded plastic ball clamp shall be provided on the hose to stop it at the 4-way roller. The hose shall be Red in color.
- The air supply shall be from the utility air compressor.
- A reel shut-off valve, pressure regulator, and 0-150 psi gauge shall be provided on an aluminum control panel near the air reel, not exceeding 72" from ground.
- The fairlead rollers shall be an OnScene Solutions extendable type to allow hoses or cords to be extended away from compartment door edges, slide trays, or shelving that may result in wear damage.
- Two (2) OnScene 64" Access LED compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

#### **STREETSIDE COMPARTMENT - ABOVE REAR WHEELS (S3)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- There shall be one (1) OnScene Solutions 84 series aluminum tray base with 90% extension, and rating of 150 lbs. Slide-out tray(s) base shall be approximately 30" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
- There shall be one (1) transverse module fabricated from 3/16" (.188) 3003H-14 aluminum alloy smooth sheet. The module will be designed for the following long tools and equipment:
  - The list of items to be stored in the transverse module shall be determined at the pre-construction meeting.
  - One (1) Bethlehem Township Vol. Fire Company supplied stokes basket(s). Manufacturer, model number and dimensions of the stokes basket(s) shall be provided during the pre-construction meeting.  
–  
**The (2) two Stokes baskets shall be nested together in the same storage area.**
  - Two (2) Bethlehem Township Vol. Fire Company supplied backboard(s). Manufacturer, model number and dimensions of the backboard(s) shall be provided during the pre-construction meeting.  
**There shall be two (2) slots that will hold two (2) backboards in each slot. (4 total).**
  - There shall be four (4) half height horizontally hinged retaining doors provided to secure the stored equipment.
  - Two (2) OnScene 36" Access LED compartment lights, vertically mounted.

#### **STREETSIDE COMPARTMENT - ABOVE REAR WHEELS (S4)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be two (2) OnScene Solutions 84 series aluminum tray base with 90% extension, and rating of 150 lbs. Slide-out tray(s) base shall be approximately 30" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".

**NOTE:** Mount the lower out/down tray as close to the bottom of the compartment as possible so K12 saws will clear the upper out/down tray.

The lower tray shall hold one (1) K-12 saw, one (1) chain saw, and one (1) leaf blower.

- Two (2) OnScene 36" Access LED compartment lights, vertically mounted.

#### **STREETSIDE COMPARTMENT - REAR (S5)**

The interior useable compartment width shall be approximately 64.0" wide.

The compartment door opening shall be approximately 57.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be two (2) adjustable shelf/shelves approximately 30" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edges.

#### SHOP NOTES above tool box.

- There shall be one (1) slide-out smooth aluminum vertical tool board(s) approximately 24" deep. Each tool board(s) vertical exterior edge shall have a double 90 degree formed edge to provide an easy grip handle. The top and bottom of tool board(s) shall be provided with Accuride 9300 series slide tracks. Each board shall be rated for a maximum 200 lbs. evenly distributed load. Each tool board shall utilize a pneumatic cylinder to hold the tool board in both the opened and closed positions.
  - The vertical tool board material shall be 3/16" (.188) 3003H-14 aluminum alloy sheet.
  - Each tool board will be bolted to compartment floor.
- There shall be six (6) removable plastic tool box(s) with hand holes for carrying. Each tool box shall be fabricated from 1/2" (.50) textured finish polypropylene sheet.

#### SHOP NOTES 12" wide x 12" high.

- One (1) Lista drawer cabinet, model HS-0450-04LM-NB-RG-LG-IDL shall be provided in compartment. The Lista cabinet shall be x 40-1/4" wide x 21 3/4" high x 22-1/2" deep. Cabinet shall have four (4) individual locking drawers as follows; one (1) 2", one (1) 3", one (1) 4", and one (1) 5". The cabinet shall be Light Gray in color.
- A clay absorbent (or similar weight material) storage hopper shall be provided in this compartment for approximately 150 pounds of material. The storage hopper shall be filled from an upper body compartment and funneled to a manual 3" PVC 1/4-turn ball valve with flexible hose in lower compartment. Bottom of absorbent hopper will allow for a 5 gallon pail to be stored under valve.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- Two (2) OnScene 64" Access LED compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

#### **CURBSIDE COMPARTMENT - FRONT (C1)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) slide-out storage drawer approximately 24" deep and 3" high as wide as the compartment layout or door opening permits. The drawer shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. **The drawer shall be mounted as tight as possible directly below extended floor.**
- There shall be one (1) OnScene Solutions 86 series aluminum tray base with 100% extension, and rating of 600 lbs. The tray base shall be 30" wide maximum x 24" deep. Each slide base shall have a cable operated, spring loaded latch complimented by a red "T" handle (Pull to Release) which shall lock the tray in the closed and full extension positions. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3 1/2" vertical lip and welded corners to form a box type tray surface and as wide as the compartment layout or door opening permits located below the level of the chassis frame rails.
- There shall be three (3) heavy duty, transverse slide-out vertical tool board(s).
  - Each tool board will be bolted to compartment floor.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- One (1) Hannay ECR1618-17-18 electric cable reel(s) capable of storing 200' of 10/3 electric cable. Reel(s) shall be designed to hold 110% of the capacity of cord length, with fully enclosed 45 amp, three (3) conductor collector rings. Reel(s) shall be mounted to channel structure that allows for side-to-side adjustment of reel position.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function.
- A label shall be provided in a visible location adjacent to reel with following information: Current rating, Current type, Phase, Voltage, and Total cord length.
- The cable reel shall equipped with 200' of 10/3 SEOW yellow cable, a molded plastic ball clamp, and a single heavy duty L5-30 twist-lock female plug at the end.
- One (1) Akron model EJB series, cast aluminum electrical power distribution box with yellow powder coat painted finish shall be provided. The power distribution box shall meet all requirements described in NFPA 1901. The power distribution box shall include the following outlets mounted on a backlit face plate;
  - A 12" pigtail that terminates in an L5-30 configuration to match the cable on the cord reel. The outlet configuration shall include:
    - One (1) 120 VAC, L5-20 single twist lock receptacle.
    - One (1) 120 VAC, 5-20 duplex straight-blade receptacle
    - One (1) 120 VAC, 5-20 duplex straight-blade receptacle
    - One (1) 120 VAC, L5-20 single twist lock receptacle.
- One (1) Akron formed aluminum treadplate vertical mounting bracket shall be provided for specified power distribution box.
- The fairlead rollers shall be an OnScene Solutions extendable type to allow hoses or cords to be extended away from compartment door edges, slide trays, or shelving that may result in wear damage.
- Two (2) OnScene 64" Access LED compartment lights, vertically mounted.
- One (1) 120/240 VAC load center.
- The generator gauge panel.

#### **CURBSIDE COMPARTMENT - AHEAD OF REAR WHEEL (C2)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.

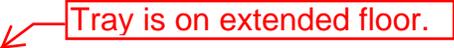
# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body. 
- There shall be one (1) OnScene Solutions 86 series aluminum tray base with 100% extension, and rating of 600 lbs. The tray base shall be 30" wide maximum x 30" deep. Each slide base shall have a cable operated, spring loaded latch complimented by a red "T" handle (Pull to Release) which shall lock the tray in the closed and full extension positions. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3 1/2" vertical lip and welded corners to form a box type tray surface and as wide as the compartment layout or door opening permits located below the level of the chassis frame rails.
- There shall be one (1) OnScene Solutions 84 series aluminum tray base with 90% extension, and rating of 150 lbs. Slide-out tray(s) base shall be approximately 46" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 1/2".
- There shall be one (1) heavy duty, transverse slide-out vertical tool board(s).
  - Each tool board will be bolted to compartment floor.
- There shall be one (1) bolt-in vertical compartment partition(s) provided dividing the compartment into left and right sides. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.

There shall be a 1" retaining lip installed on the floor at the door opening of this compartment to prevent the equipment from sliding out.

- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

floor shall have a 2" vertical lip and a 1" return to increase strength.

- Two (2) OnScene 64" Access LED compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

#### **CURBSIDE COMPARTMENT - ABOVE REAR WHEEL (C3)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) OnScene Solutions 84 series aluminum tray base with 90% extension, and rating of 150 lbs. Slide-out tray(s) base shall be approximately 30" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 1/2".

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- There shall be a transverse storage module which extends from the opposite side of the body (specified in opposite side compartment).
- There shall be four (4) half height horizontally hinged doors provided to secure the stored equipment.
- Two (2) OnScene 36" Access LED compartment lights, vertically mounted.

#### **CURBSIDE COMPARTMENT - ABOVE REAR WHEEL (C4)**

The interior useable compartment width shall be approximately 56.0" wide.

The compartment door opening shall be approximately 49.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.
- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) adjustable shelf/shelves approximately 30" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edges.

#### **SHOP NOTES**

Aft of partition. (see photo)

- There shall be one (1) 400 lbs. slide-out tray(s) approximately 30" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- There shall be one (1) OnScene Solutions 84 series aluminum tray base with 90% extension, and rating of 150 lbs. Slide-out tray(s) base shall be approximately 30" deep and as wide as the compartment layout or door opening permits located above the level of the chassis frame rails. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of 4" high.
- There shall be one (1) bolt-in vertical compartment partition(s) provided dividing the compartment into left and right sides. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.

#### **REFRIGERATOR**

There shall be one (1) Norcold DE-0041R 120 VAC/12 VDC refrigerator/freezer(s) furnished and installed in the compartment. The unit shall be a flush mount style box with body manufacturer fabricated custom enclosure. Refrigerator shall operate from both 12 VDC and 120 VAC power. The built-in dimensions are 30-7/8" high x 23-1/4" wide x 23-1/2" deep.

#### **SHOP NOTES**

24" wide x 24" deep x 31" high.

Forward of partition.

- One (1) 120 volt, 20 amp, straight blade outlet with 12 volt wiring behind the refrigerator.
- Two (2) OnScene 36" Access LED compartment lights, vertically mounted.
- There shall be one (1) 120 VAC outlet(s) located in compartment on the rearward wall as close to the roll up door opening as possible.
  - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
  - Outlet(s) shall be powered through the on-board generator system.

#### **CURBSIDE COMPARTMENT - BEHIND REAR AXLE (C5)**

The interior useable compartment width shall be approximately 64.0" wide.

The compartment door opening shall be approximately 57.0" wide.

This compartment shall have a ROM roll-up door.

- The roll-up door slats and the door trim components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- There shall be NO keyed lock on this roll-up compartment door.
- One (1) nylon strap shall be provided to assist in closing the door. The strap shall be fastened to the left side

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

of the lower inside door sill. The strap shall extend from the left side of the lower inside door sill to a footman loop attached to the center of the left side of the door frame.

- One (1) aluminum drip pan/door finish guard shall be provided with the rollup door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

#### **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) OnScene Solutions 86 series aluminum tray base with 100% extension, and rating of 600 lbs. The tray base shall be 30" wide maximum x 24" deep. Each slide base shall have a cable operated, spring loaded latch complimented by a red "T" handle (Pull to Release) which shall lock the tray in the closed and full extension positions. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3 ½" vertical lip and welded corners to form a box type tray surface and as wide as the compartment layout or door opening permits located below the level of the chassis frame rails.

**NOTE: This tray is to be mounted to the compartment floor. Hydraulic tools shall be stored on this tray.**

There shall be one (1) OnScene Solutions 84 series aluminum tray base with 90% extension, and rating of 150 lbs. Slide-out tray(s) base shall be approximately 28" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".

**NOTE: Tray shall be kept approximately 2" short at the outer edge to allow the hydraulic hoses to clear from the upper hydraulic reels down to the floor mounted tray.**

- There shall be one (1) OnScene Solutions 86 series aluminum tray base with 100% extension, and rating of 600 lbs. The tray base shall be 30" wide maximum x 28" deep. Each slide base shall have a cable operated, spring loaded latch complimented by a red "T" handle (Pull to Release) which shall lock the tray in the closed and full extension positions. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3 ½" vertical lip and welded corners to form a box type tray surface and as wide as the compartment layout or door opening permits located below the level of the chassis frame rails.
- **NOTE: This tray is to be held two 2" shorter at the outer edge to allow the hydraulic hoses to clear it from the hyd reel down to the floor tray when the roll up door is closed..**
- The floor of the compartment above the frame rails shall cover the area directly above the frame rails ONLY (non-extended floor).
- Three (3) Hannay EF2016-17-18 hydraulic hose reel(s) with painted finish capable of storing 100' of dual line hydraulic hose. The rewind button for each reel shall be located adjacent to the reel it controls.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- The hydraulic reel shall be equipped with 100' of Hurst low pressure 5,000 PSI hydraulic hose with Streamline couplings and a molded plastic ball clamp. The hose shall be gray and yellow with black guards. A set of color inserts will be shipped with each hose set to designate hose color set.

#### SHOP NOTES

Effective May 1, 2014, all Hurst 5,000 PSI hoses and hose reels will be a grey/yellow twin-line with black guards. In order to differentiate the hoses, a set of inserts will be shipped with each hose so that you may designate which color each hose is.

- The hydraulic reel shall connect to the hydraulic pump with three (3) 16' Hurst hydraulic hose(s) with Streamline couplings.

#### SHOP NOTES

Effective May 1, 2014, all Hurst 5,000 PSI hoses and hose reels will be a grey/yellow twin-line with black guards. In order to differentiate the hoses, a set of inserts will be shipped with each hose so that you may designate which color each hose is

- The fairlead rollers shall be an OnScene Solutions extendable type to allow hoses or cords to be extended away from compartment door edges, slide trays, or shelving that may result in wear damage.
- Two (2) OnScene 64" Access LED compartment lights, vertically mounted.
- One (1) TNT model PTO-QUAD LP low pressure 5,000 PSI hydraulic power unit shall be provided capable of operating four (4) TNT rescue tools simultaneously. Unit shall be connected to the specified Harrison IHT hydraulic system. System shall be filled with HURST Blue oil.

- Mounts will be supplied and installed for five (5) Bethlehem Township Vol. Fire Company supplied hydraulic ram(s).

#### SHOP NOTES

Make: Hurst Model:(2) 20, (2) 30, (2) 60

- Mounts will be supplied and installed for one (1) Bethlehem Township Vol. Fire Company supplied hydraulic cutter(s).

#### SHOP NOTES

Make: Hurst Model:\_\_\_\_\_

- Mounts will be supplied and installed for one (1) Bethlehem Township Vol. Fire Company supplied hydraulic spreader(s).

#### SHOP NOTES

Make: Hurst Model:\_\_\_\_\_

- Mounts will be supplied and installed for one (1) Bethlehem Township Vol. Fire Company supplied hydraulic combination tool(s).

#### SHOP NOTES

Make: Hurst Model:\_\_\_\_\_

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

#### **COMPARTMENT - CENTER REAR**

Located behind specified lift-up stairway shall be compartment for storage of long equipment. The compartment shall be integral with the body construction, and will not be bolted or added on modules. The compartment shall be approximately (insert actual dimensions).

Compartment shall have a light(s) near door opening that will be automatically activated when door is opened, and wired to compartment door ajar warning light provided in cab.

Devices to secure equipment, compartment dividers, or UHMW plastic angles, or sheeting will be used for storage of specified equipment as required to prevent damage to equipment.

The compartment will be designed to store the following equipment:

The list of items to be stored in upper rear compartment shall be determined at the pre-construction meeting.

- One (1) 28' 2-section ladder(s). Manufacturer, model number of the ladder shall be provided in equipment section of specification.
- One (1) 24' 2-section ladder(s). Manufacturer, model number of the ladder shall be provided in equipment section of specification.
- One (1) 14' roof ladder(s). Manufacturer, model number of the ladder shall be provided in equipment section of specification.
- Two (2) 10' folding ladder(s). Manufacturer, model number of the ladder shall be provided in equipment section of specification.

Two (2) Little Giant model 17 ladders shall be supplied and installed by SVI.

- Eight (8) 6" x 6" x 8' cribbing timbers and eight (8) 4" x 4" x 8' cribbing timbers.

#### **PLASTIC FLOOR AND SHELF TILE**

All compartment floors, shelves, and trays shall be covered with **Dri-Dek 1/2" thick** plastic interlocking grating.

- The plastic floor tile shall be blue. **Tile shall be the 1/2" thick material.**
- The plastic edge trim shall be black.

#### **ROPE ANCHOR OR PORTABLE WINCH RECEIVERS**

The completed unit shall have an integrated receiver system for use with removable rope anchor point and/or a portable electric winch, when specified.

Side receiver(s) (if specified) shall have the following load rating:

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

	<u>STRAIGHT PULL</u>	<u>SAFETY FACTOR</u>
Rope Tie Off:	600 Lbs.	15:1
Winch:	5,000 Lbs.	2:1

Front and/or rear receiver(s) (if specified) shall have the following load rating:

	<u>STRAIGHT PULL</u>	<u>SAFETY FACTOR</u>
Rope Tie Off:	600 Lbs.	15:1
Winch:	Winch Load Rating (9,000 Lbs. Max)	2:1

The following items shall be provided to accomplish rope rescue and/or portable winch operation;

- Four (4) removable rope anchor(s) shall be provided with completed vehicle. Each rope anchor shall be fabricated from 3/4" steel, 2" high x 11.5" long with a 3" OD/2" ID eyelet. Eyelet end shall have radiused edge to prevent damage to rope or carabineer. Each rope anchor shall have a powder coat paint finish and a steel 5/8" hitch pin to lock it in place. An aluminum mounting bracket shall be provided to store rope anchor(s) inside a body compartment as close to receiver location as possible.
- One (1) Warn model XD9000i, 9,000 lb. 12 volt electric winch shall be furnished with the completed unit. It shall be capable of being stored in a compartment and mounted to the apparatus by inserting the mounting point into a properly rated receiver. A minimum of 125' of 5/16" stranded galvanized steel cable with pinned utility hook shall be installed on the drum. A 12' remote control shall be provided with the assembly that permits the operator to stand at a safe operating distance from the cable and winch.
- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) with powder coat paint finish located at the front bumper for use with removable rope anchor point and/or a portable electric winch (if specified).
  - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
  - The receiver(s) shall have one (1) rubber cover(s) provided.
- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) with powder coat paint finish located on the streetside of the body in the forward wheel well panel area for use with removable rope anchor and/or a portable electric winch (when specified).
  - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
  - The receiver(s) shall have one (1) rubber cover(s) provided.
- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) with powder coat paint finish located on the streetside of the body in the rearward wheel well panel area for use with removable rope anchor and/or a portable electric winch (when specified).

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
- The receiver(s) shall have one (1) rubber cover(s) provided.
- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) with powder coat paint finish located on the curbside of the body in the forward wheel well panel area for use with removable rope anchor and/or a portable electric winch (when specified).
  - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
  - The receiver(s) shall have one (1) rubber cover(s) provided.
- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) with powder coat paint finish located on the curbside of the body in the rearward portion of the wheel well panel for use with removable rope anchor and/or a portable electric winch (when specified).
  - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
  - The receiver(s) shall have one (1) rubber cover(s) provided.
- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) located at the rear bumper for use with removable rope anchor point and/or a portable electric winch (when specified).
  - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
  - The receiver(s) shall have one (1) rubber cover(s) provided.

#### **HYDRA-QUBE**

A Harrison Hydra-Qube hydraulic control module for the operation of a rescue tool hydraulic drive system shall be provided. The Hydra-Qube allows continuous operation by controlling your systems oil temperature while providing return line oil filtration.

The Hydra-Qube is easy to install, operates with virtually zero maintenance and weighs hundreds of pounds less than conventional reservoir type systems. The Hydra-Qube is;

- Open-frame modular design offers immediate access to any component unlike enclosed frames without the need to remove anything and provides best-in-class air flow for cooling
- Pop-Up Filter Dirt Alarm on top of the oil filter is strategically located above the frame to give the end user a clear visual
- 12 VDC powered fan to eliminate added horsepower or heat created with hydraulically driven fan
- Removable mounting brackets give you the option of a wall or floor mounting
- Uses only 5 Gallons instead of up to 75 Gallons
- Top access Oil Fill & Oil Filter gives instant access for replacing the filter or adding and checking hydraulic oil

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### GENERAL SPECIFICATIONS:

- Dimensions: 20.5" X 19.0" X 16.0"
- Mounting: Bottom or Back
- Port Connections: Bottom
- Flow Rate: 1-25 gpm

#### RESERVOIR SPECIFICATIONS:

- Dimensions: 15.0" X 16.0" X 6.0"
- Capacity: 5 gallons
- Anti-Splash Filler/Breather: 1.5" high
- Filter: In-tank
- Level check: Sight glass
- Option: low level switch
- Option: pop up filter dirt alarm

#### COOLER SPECIFICATIONS:

- Fan: 12 VDC
- Motor Capacity: .26 kw
- Amp Draw: 22.5 amp
- Recommended Fuse: 25 amp
- Protection Class IP: 67
- Fan Diameter: 15 inch
- Thermostat: 130°

#### **POWER-TAKE-OFF DRIVE**

There shall be a "Hot Shift" power-take-off (PTO) installed on the transmission PTO opening of the chassis. The "Hot Shift" PTO is provided to allow the engagement of the PTO at higher engine RPM speeds. The PTO output shall be connected to the generator through hollow tube type driveline with heavy duty universals.

The engagement of the PTO shall be in the chassis cab with a rocker switch and red pilot light to note engagement of the PTO or via the V-Mux screen if so equipped.

The power supply to the PTO engagement control shall be wired to the parking brake and a neutral position transmission switch to prevent engagement unless the vehicle is stopped and transmission has been placed in neutral.

The installation of the engine, transmission, driven accessories (power takeoffs (PTO), etc.) shall meet the engine and transmission manufacturers' installation recommendations for the service intended.

Model part number shall be Chelsea 859XJFJP-B5XV, 123% Ratio.

#### **SIDE BODY PROTECTION - RUB RAIL**

OnScene Solutions rub rails shall be provided below the compartment door openings on both the streetside and

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

curbside.

The rub rail shall be fabricated from 6063 extruded aluminum, measuring approximately 2-3/4" high x 1-3/8" thick with tapered aluminum end caps. The rub rail shall be bolted to the body using stainless steel bolts and 1-1/2" diameter x 5/8" thick rubber mount isolators to prevent damage to the body.

The rails shall incorporate LED clearance marker lighting recessed into the rail fascia to avoid damage to the light in case of impact. The rub rail shall have an accessory mounting track integrated into the backside of the rail to allow mounting of accessories such as ground lighting.

3M™ Diamond Grade™ Conspicuity striping shall be provided in the rub rail. The striping shall be white in color.

#### **ROLL-OUT AWNING STREETSIDE**

A Carefree Mirage, 110 Volt AC powered, Lateral Arm Acrylic Patio Awning with Direct Response Electronics shall be installed on the apparatus body. The Direct Response Electronics includes easy-to-use controls and a Motion Detection System. The awning shall have a system to detect canopy motion, the most important element to prevent wind/weather damage. The awning shall automatically retract when the canopy reaches a certain level of movement - you determine the movement level on the control panel.

The awning shall activate the door ajar warning system in the cab when not in the stowed position.

The 110V motor shall be completely sealed and UL approved. The awning pitch shall be adjusted to up to 30"

The awning shall be 21' wide with a 10' projection. (Size refers to box length; actual fabric length will be 8" shorter.)

The Mirage shall be covered by a "Two and Four" Limited Warranty - Two years 100% parts, labor, & freight on canopy, four years 100% parts, labor, and freight on motor, electronics, roller & hardware. Warranty covers manufacturer's defects only. Wind and rain damage are not covered.

- The awning fabric color shall be **BLUE ADMIRAL NAVY**.

The specified awning above shall be recess mounted into upper body side. An aluminum box enclosure shall be fabricated and recessed into upper body side for awning mounting and painted same color as upper body choice. The recessed awning shall add approximately 1.5" to body width.

#### **AWNING HOUSING COLOR**

The awnings standard Polar White vinyl housing color shall be as provided by manufacturer.

#### **ROLL-OUT AWNING CURBSIDE**

A Carefree Mirage, 110 Volt AC powered, Lateral Arm Acrylic Patio Awning with Direct Response Electronics shall be installed on the apparatus body. The Direct Response Electronics includes easy-to-use controls and a Motion Detection System. The awning shall have a system to detect canopy motion, the most important element to prevent wind/weather damage. The awning shall automatically retract when the canopy reaches a certain level of movement - you determine the movement level on the control panel.

The awning shall activate the door ajar warning system in the cab when not in the stowed position.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The 110V motor shall be completely sealed and UL approved. The awning pitch shall be adjusted to up to 30"

The awning shall be 21' wide with a 10' projection. (Size refers to box length; actual fabric length will be 8" shorter.)

The Mirage shall be covered by a "Two and Four" Limited Warranty - Two years 100% parts, labor, & freight on canopy, four years 100% parts, labor, and freight on motor, electronics, roller & hardware. Warranty covers manufacturer's defects only. Wind and rain damage are not covered.

- The awning fabric color shall be **BLUE ADMIRAL NAVY..**

The specified awning above shall be recess mounted into upper body side. An aluminum box enclosure shall be fabricated and recessed into upper body side for awning mounting and painted same color as upper body choice. The recessed awning shall add approximately 1.5" to body width.

#### **AWNING HOUSING COLOR**

The awnings standard Polar White vinyl housing color shall be as provided by manufacturer.

#### **LOW VOLTAGE ELECTRICAL SYSTEM- 12 VDC**

##### General

Any low voltage electrical systems or warning devices installed on the fire apparatus shall be appropriate for the mounting location and intended electrical load.

Where wire passes through sheet metal, grommets shall be used to protect wire and wire looms. Electrical connections shall be with double crimp water-tight heat shrink connectors.

All 12 VDC wiring running from front to back of vehicle body shall be run in full length electrical wiring raceway down each side of body.

##### Wiring

All electrical circuit feeder wiring supplied and installed by the fire apparatus manufacturer shall meet the requirements of NFPA Chapter 13.

The circuit feeder wire shall be stranded copper or copper alloy conductors of a gauge rated to carry 125 % of the maximum current for which the circuit is protected. Voltage drops in all wiring from the power source to the using device shall not exceed 10 %. The use of star washers for circuit ground connections shall not be permitted.

All circuits shall otherwise be wired in conformance with SAE J1292, *Automobile, Truck, Truck-Tractor, Trailer, and Motor Coach Wiring*.

##### Wiring and Wire Harness Construction

All insulated wire and cable shall conform to SAE J1127, *Low Voltage Battery Cable*, or SAE J1128, *Low Voltage Primary Cable*, type SXL, GXL, or TXL.

All conductors shall be constructed in accordance with SAE J1127 or SAE J1128, except where good engineering

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

practice dictates special strand construction. Conductor materials and stranding, other than copper, shall be permitted if all applicable requirements for physical, electrical, and environmental conditions are met as dictated by the end application. Physical and dimensional values of conductor insulation shall be in conformance with the requirements of SAE J1127 or SAE J1128, except where good engineering practice dictates special conductor insulation. The overall covering of conductors shall be moisture-resistant loom or braid that has a minimum continuous rating of 194°F (90°C) except where good engineering practice dictates special consideration for loom installations exposed to higher temperatures. The overall covering of jacketed cables shall be moisture resistant and have a minimum continuous temperature rating of 194°F (90°C), except where good engineering practice dictates special consideration for cable installations exposed to higher temperatures.

All wiring connections and terminations shall use a method that provides a positive mechanical and electrical connection. The wiring connections and terminations shall be installed in accordance with the device manufacturer's instructions. All ungrounded electrical terminals shall have protective covers or be in enclosures. Wire nut, insulation displacement, and insulation piercing connections shall not be used.

Wiring shall be restrained to prevent damage caused by chafing or ice buildup and protected against heat, liquid contaminants, or other environmental factors.

Wiring shall be uniquely identified at least every 2 ft (0.6 m) by color coding or permanent marking with a circuit function code. The identification shall reference a wiring diagram.

Circuits shall be provided with properly rated low voltage overcurrent protective devices. Such devices shall be readily accessible and protected against heat in excess of the overcurrent device's design range, mechanical damage, and water spray. Circuit protection shall be accomplished by utilizing fuses, circuit breakers, fusible links, or solid state equivalent devices.

If a mechanical-type device is used, it shall conform to one of the following SAE standards:

- SAE J156, *Fusible Links*
- 1) SAE J553, *Circuit Breakers*
- 2) SAE J554, *Electric Fuses (Cartridge Type)*
- 3) SAE J1888, *High Current Time Lag Electric Fuses*
- 4) SAE J2077, *Miniature Blade Type Electrical Fuses*

Switches, relays, terminals, and connectors shall have a direct current (dc) rating of 125 % of maximum current for which the circuit is protected.

#### Power Supply

A 12 V or greater electrical alternator shall be provided. The alternator shall have a minimum output at idle to meet the minimum continuous electrical load of the vehicle, at 200°F (93°C) ambient temperature within the engine compartment, and shall be provided with full automatic regulation.

#### Minimum Continuous Electrical Load

The minimum continuous electrical load shall consist of the total amperage required to simultaneously operate the following in a stationary mode during emergency operations:

- 5) The propulsion engine and transmission
- 1) All legally required clearance and marker lights, headlights, and other electrical devices except windshield wipers and four-way hazard flashers

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- 2) The radio(s) at a duty cycle of 10 percent transmit and 90 % receive (for calculation and testing purposes, a default value of 5 A continuous)
- 3) The lighting necessary to produce 2 fc (20 lx) of illumination on all walking surfaces on the apparatus and on the ground at all egress points onto and off the apparatus, 5 fc (50 lx) of illumination on all control and instrument panels, and 50 percent of the total compartment lighting loads
- 4) The minimum optical warning system, where the apparatus is blocking the right-of way
- 5) The continuous electrical current required to simultaneously operate any fire pumps, aerial devices, and hydraulic pumps
- 6) Other warning devices and electrical loads defined by the purchaser as critical to the mission of the apparatus

If the apparatus is equipped to tow a trailer, an additional 45 A shall be added to the minimum continuous electrical load to provide electrical power for the federally required clearance and marker lighting and the optical warning devices mounted on the trailer.

The condition of the low voltage electrical system shall be monitored by a warning system that provides both an audible and a visual signal to persons on, in, or near the apparatus of an impending electrical system failure caused by the excessive discharge of the battery set.

The charge status of the battery shall be determined either by direct measurement of the battery charge or indirectly by monitoring the electrical system voltage.

If electrical system voltage is monitored, the alarm shall sound if the system voltage at the battery or at the master load disconnect switch drops below 11.8 V for 12 V nominal systems, 23.6 V for 24 V nominal systems, or 35.4 V for 42 V nominal systems for more than 120 seconds.

A voltmeter shall be mounted on the driver's instrument panel to allow direct observation of the system voltage.

#### Electromagnetic Interference

Electromagnetic interference suppression shall be provided, as required, to satisfy the radiation limits specified in SAE J551/1, *Performance Levels and Methods of Measurement of Electromagnetic Compatibility of Vehicles, Boats (up to 15 m), and Machines (16.6 Hz to 18 GHz)*.

#### Wiring Diagram

A complete electrical wiring schematic of actual system shall be provided with finished apparatus. Similar or generic type electrical schematics shall NOT BE ACCEPTABLE.

#### Low Voltage Electrical System Performance Test

A low voltage electrical system test certification shall be provided with delivered apparatus.

#### **12 VOLT MULTIPLEX CONTROL CENTER**

The apparatus shall be equipped with a Weldon V-MUX multiplexed 12 volt electrical system that will provide complete diagnostic capability, No Exception. The system shall have the capability of delivering multiple signals via a CAN bus, utilizing specifications set forth by SAE J1939. The system shall be node based to maximize stability so that failure of one node does not affect the operation of the other nodes. The system shall use shielded twisted-pair wire for transmission of system function signals. The shielded wire shall provide protection against EMI and RFI noise interruptions.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The multiplex system shall be responsible for providing power management functions as well as load shedding. The warning light system shall be controlled by the multiplex system. The system shall be capable of displaying text and/or graphic messages on a display module. The system shall be based on solid-state technology and shall include self-contained diagnostic indicators.

#### **WELDON CERTIFICATION**

A letter shall be provided with bid submittal that the Contractor has successfully completed the Weldon training requirements for Level 1 of the V-MUX Certified Supplier Program and is authorized to design, build, and service V-MUX electrical systems.

The apparatus shall be equipped with a Weldon V-MUX multiplexed 12 volt electrical system that will provide complete diagnostic capability, No Exception. The system shall have the capability of delivering multiple signals via a CAN bus, utilizing specifications set forth by SAE J1939. The system shall be node based to maximize stability so that failure of one node does not affect the operation of the other nodes. The system shall use shielded twisted-pair wire for transmission of system function signals. The shielded wire shall provide protection against EMI and RFI noise interruptions.

The multiplex system shall be responsible for providing power management functions as well as load shedding. The warning light system shall be controlled by the multiplex system. The system shall be capable of displaying text and/or graphic messages on a display module. The system shall be based on solid-state technology and shall include self-contained diagnostic indicators.

#### **BATTERY SYSTEM**

The battery connectors shall be heavy duty type with cables terminating in heat shrink loom. Heavy duty battery cables shall provide maximum power to the electrical system. Where required, the cables shall be shielded from exhaust tubing and the muffler. Large rubber grommets shall be provided where cables enter the battery compartment.

Batteries shall be of the high-cycle type. With the engine off, the battery system shall be able to provide the minimum continuous electrical load for 10 minutes without discharging more than 50 percent of the reserve capacity and then to restart the engine. The battery system cold cranking amps (CCA) rating shall meet or exceed the minimum CCA recommendations of the engine manufacturer. The batteries shall be mounted to prevent movement during fire apparatus operation and shall be protected against accumulations of road spray, snow, and road debris. The batteries shall be readily accessible for examination, testing, and maintenance.

A means shall be provided for jump-starting the engine if the batteries are not accessible without lifting the cab of a tilt-cab apparatus.

Where an enclosed battery compartment is provided, it shall be ventilated to the exterior to prevent the buildup of heat and explosive fumes. The batteries shall be protected against vibration and temperatures that exceed the battery manufacturer's recommendation.

A master load disconnect switch shall be provided between the starter solenoid(s) and the remainder of the electrical loads on the apparatus. The starter solenoids shall be connected directly to the batteries.

Electronic control systems and similar devices shall be permitted to be otherwise connected if so specified by their manufacturer.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The alternator shall be wired directly to the batteries through the ammeter shunt(s), if one is provided, and not through the master load disconnect switch.

A green "battery on" pilot light that is visible from the driver's position shall be provided.

A sequential switching device shall be permitted to energize the optical warning devices and other high current devices required in minimum continuous electrical load, provided the switching device shall first energize the electrical devices required in minimum continuous electrical load within five (5) seconds.

#### **BATTERY SWITCH**

One (1) battery "On/Off" switch in cab located within easy reach of Driver with green "BATTERY ON" pilot light that is visible from the driver's position shall be provided. The switch and pilot light shall be supplied and installed by the cab/chassis manufacturer.

#### **BATTERY SOLENOID**

Battery switch shall consist of a minimum 200 ampere, constant duty solenoid to feed from positive side of battery.

#### **REAR VIEW CAMERA**

The cab chassis provided rear view camera shall be installed on the rear of the body.

#### **TAIL LIGHTS**

Rear body tail lights shall be vertically mounted and located per Federal Motor Vehicle Safety Standards, FMVSS and Canadian Motor Vehicle Safety Standards CMVSS. The following lights shall be furnished;

- 7) Two (2) Whelen amber LED 600 Series 60A00TAR turn signal lights
- Two (2) Whelen red LED 600 Series 60BTT stop/tail lights
- Two (2) Whelen Halogen 600 Series 60J000CR back-up lights with clear lens

Each of the lights above shall be mounted in a 6EFLANGE, chrome finish bezel.

#### **MIDSHIP MARKER/TURN SIGNAL**

Two (2) Whelen model T0A00MAR 2" round amber LED midship body clearance marker/turn signal lights shall be provided and installed, one (1) light on each side of the body, in forward wheel well of rear axle. Midship marker/turn lights shall be wired to the headlight circuit of the chassis.

#### **MARKER LIGHTS**

The body shall be equipped with all necessary clearance lights and reflectors in accordance with Federal Motor Vehicle Safety Standards (FMVSS) and Canadian Motor Vehicle Safety Standards (CMVSS) regulations. All body clearance lights shall be Truck-Lite Model 18 LED to reduce the need for maintenance and lower the amp draw. Clearance lights shall be wired to the headlight circuit of the chassis.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### **REAR BUMPER MARKER LIGHTS**

Two (2) Britax style dual face flexible mounted rear bumper markers shall be located, one (1) each side lower rear corner of body visible from driver mirrors.

#### **LICENSE PLATE LIGHT**

One (1) Arrow #437 chrome plated LED license plate light shall be installed on the rear of the body. License plate light shall be wired to the headlight circuit of chassis. A fastener system shall be provided for license plate installation.

#### **ELECTRONIC SIREN**

One (1) Powercall model DX5200 electronic siren control with selectable 100 or 200 watt output, hands-free operation, user selectable siren tones, park kill, and standard hard wired microphone shall be provided and installed in cab **in the center area of the dash panel**. Siren power shall be wired through the master warning light switch.

#### **SIREN SPEAKERS**

Two (2) **Whelen model 314A**, 100 watt aluminum, 6.18" x 6.44" x 3.5" DP" siren speaker shall be provided, recessed in the front bumper, one (1) on the streetside and one (1) on the curbside, inboard of the chassis frame rails. The solid state siren speaker shall be vibration resistant. The 314A's shall comply with California Title XIII, Class A, and SAE J1849 requirements with most 100 watt sirens. The 314A's complies with OSHA 1910.95 Guidelines regarding "Permissible Noise Exposure". All mounting hardware shall be stainless steel and covered by a two year factory warranty.

#### **BROW MOUNT LED FLOODLIGHT**

Two (2) Fire Research Evolution model FCA800-V15 contour roof mount LED light(s) shall be provided on the forward cab roof. The mounting brackets shall attach to the bottom of the lamphead and be machined to conform to the roof radius. Wiring shall extend from a weatherproof strain relief at the rear of the lamphead.

The lamphead shall have eight (8) ultra-bright white LEDs. It shall operate at 12 volts DC, draw 13 amps, and generate 15,000 lumens. The lamphead shall direct 50 percent of the light onto the action area while providing 50 percent to illuminate the working area. The lamphead shall incorporate heat-dissipating fins and be no more than 4" high by 11-1/2" wide. The lamphead and mounting arm shall be powder coated white.

One (1) switch shall be provided for front scene lights.

#### **SHOP NOTES**

Requires light bar riser.

The lights shall be switched at the Vista display in the cab.

#### **SIDE SCENE LIGHTS**

There shall be four (4) Fire Research Spectra model SPA260-Q15 surface mount LED light(s) provided on the upper body. Light quantity shall be divided equally per side. The light(s) shall be mounted with four (4) screws to a

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

flat surface. It shall be no more than 6" high by 14 1/2" wide and have a profile of less than 1 3/4" beyond the mounting surface. Wiring shall extend from a weather proof strain relief at the rear of the lamphead.

The lamphead shall have sixty (60) ultra-bright white LEDs, 56 for flood lighting and 4 to provide a spot light beam pattern. It shall operate at 12/24 volts DC, draw 13/6.5 amps, and generate 15,000 lumens of light. The lamphead shall have a unique lens that directs flood lighting onto the work area and focuses the spot light beam into the distance. The lamphead shall be powder coated.

Two (2) switches shall be provided, one (1) for the streetside scene lights, and one (1) for the curbside scene lights.

The lights shall be switched at the Vista display in the cab.

#### **REAR SCENE LIGHTS**

There shall be two (2) Fire Research Spectra model SPA260-Q15 surface mount LED lights installed, one (1) per side in the upper rear portion of the body. The light(s) shall be mounted with four (4) screws to a flat surface. It shall be no more than 6" high by 14 1/2" wide and have a profile of less than 1 3/4" beyond the mounting surface. Wiring shall extend from the electronics box at the rear of the lamphead.

The lamphead shall have sixty (60) ultra-bright white LEDs, 56 for flood lighting and 4 to provide a spot light beam pattern. It shall operate at 12 volts DC, draw 13 amps, and generate 15,000 lumens of light. The lamphead shall have a unique lens that directs flood lighting onto the work area and focuses the spot light beam into the distance. The lamphead shall be powder coated.

The lights shall be switched at the Vista display in the cab.

The rear scene lights shall also be activated when the apparatus is in reverse.

#### **TRAFFIC ADVISOR LIGHT**

The Traffic Advisor shall be comprised of eight (8) Whelen 500 Series TIR6 Super LED lights, individually mounted with chrome bezels to the rear face of the vehicle and evenly distributed, if split by a hose bed, or walkway.

The lights shall be amber with a clear lens and controlled by the multiplexing system and provide Left Arrow, Right Arrow, Center Out and Wig-Wag patterns. The wig-wag light pattern shall be activated with the E-Master and can be switched to the other patterns at anytime through the "TRAFFIC ADVISOR" menu on the Vista Screen.

#### **WARNING LIGHT PACKAGE**

Each apparatus shall have a system of optical warning devices that meets or exceeds the requirements of this section.

The optical warning system shall consist of an upper and a lower warning level. The requirements for each level shall be met by the warning devices in that particular level without consideration of the warning devices in the other level.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

For the purposes of defining and measuring the required optical performance, the upper and lower warning levels shall be divided into four (4) warning zones. The four zones shall be determined by lines drawn through the geometric center of the apparatus at 45 degrees to a line drawn lengthwise through the geometric center of the apparatus. The four (4) zones shall be designated A, B, C, and D in a clockwise direction, with zone A to the front of the apparatus.

Each optical warning device shall be installed on the apparatus and connected to the apparatus's electrical system in accordance with the requirements of this standard and the requirements of the manufacturer of the device.

A master optical warning system switch that energizes all the optical warning devices shall be provided.

The optical warning system on the fire apparatus shall be capable of two (2) separate signaling modes during emergency operations. One (1) mode shall signal to drivers and pedestrians that the apparatus is responding to an emergency and is calling for the right-of-way. One (1) mode shall signal that the apparatus is stopped and is blocking the right-of-way. The use of some or all of the same warning lights shall be permitted for both modes provided the other requirements of this chapter are met.

A switching system shall be provided that senses the position of the parking brake or the park position of an automatic transmission. When the master optical warning system switch is closed and the parking brake is released or the automatic transmission is not in park, the warning devices signaling the call for the right-of-way shall be energized. When the master optical warning system switch is closed and the parking brake is on or the automatic transmission is in park, the warning devices signaling the blockage of the right-of-way shall be energized. The system shall be permitted to have a method of modifying the two (2) signaling modes.

The optical warning devices shall be constructed or arranged so as to avoid the projection of light, either directly or through mirrors, into any driving or crew compartment(s). The front optical warning devices shall be placed so as to maintain the maximum possible separation from the headlights.

#### **UPPER LEVEL OPTICAL WARNING DEVICES**

The upper-level optical warning devices shall be mounted as high and as close to the corner points of the apparatus as is practical to define the clearance lines of the apparatus. The upper-level optical warning devices shall not be mounted above the maximum height, specified by the device manufacturer.

#### **ZONE A - FRONT WARNING LIGHTS**

There shall be one (1) Whelen Edge FN72QLED LED 72" lightbar permanently mounted to the cab roof.

The lightbar configuration (streetside to curbside) shall be:

<u>SECTION</u>	<u>INTERNAL COMPONENTS</u>	<u>LENS COLOR</u>
1	Red Side Linear LED	Clear
2	Red Front Corner Linear LED	Clear
3	Clear Linear LED	Clear
4	Clear Linear LED	Clear
5	Red Linear LED	Clear

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

6	Red Linear LED	Clear
7	Clear Linear LED (Opticom if specified)	Clear
8	Clear Linear LED (Opticom if specified)	Clear
9	Red Linear LED	Clear
10	Red Linear LED	Clear
11	Clear Linear LED	Clear
12	Clear Linear LED	Clear
13	Red Front Corner Linear LED	Clear
14	Red Side Linear LED	Clear

All clear lights shall shut down when the parking brake is set to comply with "Blocking" mode requirements as outlined in NFPA 1901.

#### SHOP NOTES

Add MK8H lightbar mount on Wecad program if there is a brow light on cab

The lightbar shall be separately switched at the vista display in the cab.

#### GTT OPTICOM

A GTT 795H Opticom emitter light shall be provided inside specified light bar. The Opticom option may replace specified light(s) in specified light bar. The Opticom shall be activated with light bar and de-activated when the park brake is set and the vehicle is in blocking mode.

#### ZONES B AND D - SIDE WARNING LIGHTS

##### UPPER REAR CORNER WARNING LIGHTS

There shall be two (2) Whelen 900 series (9" x 7") Red Linear Super-LED lights (90RR5FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the Vista display in the cab.

##### UPPER FORWARD CORNER WARNING LIGHTS

There shall be two (2) Whelen 900 series (9" x 7") Red Linear Super-LED lights (90RR5FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the Vista display in the cab.

##### ZONE C - REAR WARNING LIGHTS

There shall be two (2) Whelen 900 series (9" x 7") Red Linear Super-LED lights (90RR5FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The lights shall be switched at the Vista display in the cab.

#### LOWER LEVEL OPTICAL WARNING DEVICES

To define the clearance lines of the apparatus, the optical center of the lower-level optical warning devices in the front of the vehicle shall be mounted on or forward of the front axle centerline and as close to the front corner points of the apparatus as is practical.

The optical center of the lower-level optical warning devices at the rear of the vehicle shall be mounted on or behind the rear axle centerline and as close to the rear corners of the apparatus as is practical. The optical center of any lower-level device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground for large apparatus, and 18 in. and 48 in. (460 mm and 1220 mm) above level ground for small apparatus.

A midship optical warning device shall be mounted right and the left sides of the apparatus if the distance between the front and rear lower-level optical devices exceeds 25 ft (7.6 m) at the optical center. Additional midship optical warning devices shall be required, where necessary, to maintain a horizontal distance between the centers of adjacent lower-level optical warning devices of 25 ft (7.6 m) or less. The optical center of any midship mounted optical warning device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground.

#### ZONE A - FRONT WARNING LIGHTS

The warning lights shall be supplied and installed by the cab/chassis manufacturer. They shall be Whelen lights to complete an NFPA compliant lower level warning light system.

The lights shall be switched at the Vista display in the cab.

#### ZONES B AND D - CAB INTERSECTOR LIGHT (CAB FRONT CORNERS)

The warning lights shall be supplied and installed by the cab/chassis manufacturer. They shall be Whelen lights to complete an NFPA compliant lower level warning light system.

The lights shall be switched at the Vista display in the cab.

#### ZONES B AND D - BODY INTERSECTOR LIGHT (BODY WHEELWELL AREA)

There shall be four (4) Whelen 500 series (5" x 2") TIR6 Super-LED lights (50R03ZRR) provided, two (2) each side. Each light shall have a red lens and chrome finished flange.

The lights shall be switched at the Vista display in the cab.

#### ZONES B AND D - BODY INTERSECTOR LIGHT (BODY REAR CORNERS)

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED lights (60R02FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the Vista display in the cab.

#### ZONE C - REAR WARNING LIGHTS (LOWER REAR CORNERS)

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED lights (60R02FRR) provided, one (1) each side. Each light shall have a red lens and chrome flange.

The lights shall be switched at the Vista display in the cab.

#### **LINE VOLTAGE ELECTRICAL SYSTEM**

#### **HYDRAULIC GENERATOR SYSTEM**

A Harrison HydraGen model 20.0MPC-16D, hydraulic driven generator set shall be installed on the vehicle. The generator shall be rated at 20,000 watts at 120/240 VAC, 166/83 amps, single phase. Current frequency shall be stable at 60 hertz.

A means shall be provided to activate the hydraulic generator system.

If the hydraulic generator system is not capable of output as stated on the power source specification label at all engine speeds, an automatic engine speed control system shall be provided.

If the vehicle is equipped with a fire pump driven by the chassis engine, the generator shall be capable of output as stated on the power source specification label with the engine at idle.

#### **GENERATOR BONDING**

A minimum of four (4) 16" x 2 gauge copper ground straps shall be bolted to body sub-frame and chassis sub-frame for proper bonding of high voltage system. The conductor shall have a minimum amperage rating, as defined in 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*, of 115 percent of the rated amperage on the power source specification label.

#### **GENERATOR MOUNTING**

The hydraulic generator module shall contain all system components necessary to comprise a complete hydraulic generating system. The components shall be grouped and assembled into a compact modular unit.

The generator unit shall be modular, packaged with a heavy steel protective frame. All connections to the module (both hydraulic and electrical) shall be easily removable for easy removal of unit from compartment.

Hydraulic oil reservoir and filter shall be easily accessible with adequate clearance to facilitate oil filling and filter changing.

#### **WARRANTY PERIOD**

Provided such goods are operated and maintained in accordance with Harrison's written instructions, Harrison warrants that the MPC series hydraulic generators shall be free from defects in material and workmanship for a period of two (2) years or two thousand (2,000) hours, whichever comes first, from the date of delivery to the first purchaser.

#### **HYDRAULIC COMPONENTS**

A hydraulic system filter and strainer shall be provided and shall be located in a readily accessible area.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Hydraulic hose shall meet the hydraulic pump manufacturer's recommendations for pressure, size, vacuum, and abrasion resistance. Hydraulic fittings shall meet the hydraulic pump manufacturer's recommendations for pressure, size, and the type of hose used.

Where the hydraulic hose comes into contact with other surfaces, the hose shall be protected from chafing.

The generator shall be engaged at either the **driver's Vista display, or the officers Vista display** in the cab.

#### **GENERATOR MOUNTING**

The generator shall be mounted in an upper dunnage area or roof compartment on rubber vibration isolators. The compartment shall be reinforced and ventilated where necessary to hold weight and provide cooling air for the generator. A valve shall be provided on the generator oil drain outlet and piped to underside of generator compartment with flexible hose and plug. The drain shall be located where easily accessible for generator service.

#### **MANUALS AND SCHEMATICS**

Two (2) complete manuals on parts list, maintenance, wiring schematics, hydraulic schematics, circuit boards, voltage regulator board and other components shall be provided on delivery.

#### **POWER-TAKE-OFF GENERATOR DRIVE**

There shall be a "Hot Shift" power-take-off (PTO) installed on the transmission PTO opening of the chassis. The "Hot Shift" PTO is provided to allow the engagement of the PTO at higher engine RPM speeds. The PTO output shall be connected to the generator through hollow tube type driveline with heavy duty universals.

The engagement of the PTO shall be in the chassis cab with a rocker switch and red pilot light to note engagement of the PTO or via the V-Mux screen if so equipped.

The power supply to the PTO engagement control shall be wired to the parking brake and a neutral position.

The installation of the engine, transmission, driven accessories (power takeoffs (PTO), etc.) shall meet the engine and transmission manufacturers' installation recommendations for the service intended.

Model part number shall be Chelsea 859XJFJP-B5XV, 123% Ratio.

#### **LOADCENTER**

The loadcenter shall be a Cutler Hammer, BR Series, specifically designed for protection and distribution of 120/240 volt AC, such as lighting and small motor branch circuits. The loadcenter enclosure shall be made of 16 gauge galvanized sheet steel. The galvanized coating provides corrosion protection and as such does not require paint. All trims used on the BR Loadcenter shall be chromate sealed and finished with electro disposition epoxy paint (ASA61) which exceeds requirements for outdoor and indoor applications. A combination surface/flush cover with integral door shall be supplied.

The loadcenter shall be UL/CSA listed, **NO EXCEPTIONS** will be allowed.

#### **GENERATOR MONITORING PANEL**

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

To properly monitor the generator performance and load demand during operation, the generator installation shall be equipped with a full instrument monitor panel.

- Generator frequency in hertz
- Line 1 current in amperes
- Line 2 current in amperes
- Generator voltage in volts

The program shall support the accumulation of elapsed generator hours. Generator hours shall be displayed.

#### **SHORE POWER INLET - BATTERY CHARGER**

The above mentioned shore power inlet, and battery conditioner shall be specified in the 12 volt section.

#### **OUTLETS AND CIRCUITS**

The generator and or shore power shall supply the 120/240 volt electrical equipment and outlets outlined below. Proper circuit protection shall be installed as noted:

- Four (4) 120 volt exterior outlets, two (2) each side near rear wheel well area.
  - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
  - The outlet receptacle(s) shall be 20 amp, twist-lock (NEMA L5-20R).
- Two (2) 120 volt exterior outlets, one (1) each side rear of body.
  - The outlet receptacle(s) shall be 20 amp, twist-lock (NEMA L5-20R).

All outlets in the body fenders and on the rear of the body shall be wired to the generator only.

#### **LINE VOLTAGE ELECTRICAL SYSTEM**

##### **GENERAL REQUIREMENTS**

###### Stability

Any fixed line voltage power source producing alternating current (ac) shall produce electric power at 60 Hz,  $\pm 3$  Hz when producing power at all levels between no load and full rated power. Any fixed line voltage power source shall produce electric power at the rated voltage  $\pm 10$  percent when producing power at all levels between no load and full rated power.

The maximum voltage supplied to portable equipment shall not exceed 275 volts to ground. Higher voltage shall be permitted only when used to operate fixed wired, permanently mounted equipment on the apparatus.

###### Conformance with National Electrical Code

All components, equipment, and installation procedures shall conform to *NFPA 70, National Electrical Code*, except where superseded by the requirements of this chapter. Where the requirements of this chapter differ from those in *NFPA 70*, the requirements in this chapter shall apply.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Where available, line voltage electrical system equipment and materials included on the apparatus shall be listed and used only in the manner for which they have been listed. All equipment and materials shall be installed in accordance with the manufacturer's instructions.

#### Location Ratings

Any equipment used in a dry location shall be listed for dry locations. Any equipment used in a wet location shall be listed for wet locations.

Any equipment, except a PTO-driven generator, used in an underbody or under chassis location that is subject to road spray shall be either listed as Type 4 or mounted in an enclosure that is listed as Type 4.

If a PTO-driven generator is located in an underbody or under chassis location, the installation shall include a shield to prevent road spray from splashing directly on the generator.

#### Grounding

Grounding shall be in accordance with 250.34(A) and 250.34(B) of *NFPA 70*. Ungrounded systems shall not be used.

Only stranded or braided copper conductors shall be used for grounding and bonding.

The grounded current-carrying conductor (neutral) shall be insulated from the equipment-grounding conductors and from the equipment enclosures and other grounded parts.

The neutral conductor shall be colored white or gray in accordance with 200.6, "Means of Identifying Grounded Conductors," of *NFPA 70*.

Any bonding screws, straps, or buses in the distribution panel board or in other system components between the neutral and equipment-grounding conductor shall be removed and discarded.

#### Bonding

The neutral conductor of the power source shall be bonded to the vehicle frame. The neutral bonding connection shall occur only at the power source. In addition to the bonding required for the low voltage return current, each body and each driving or crew compartment enclosure shall be bonded to the vehicle frame by a copper conductor.

The conductor shall have a minimum ampere rating, as defined in 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*, of 115 percent of the rated ampere on the power source specification label.

A single conductor that is sized to meet the low voltage and line voltage requirements shall be permitted to be used.

#### Ground Fault Circuit Interrupters

In special service vehicles incorporating a lavatory, sink, toilet, shower, or tub, 120 V, 15 or 20 A receptacles within 6 ft (1.8 m) of these fixtures shall have ground fault circuit interrupter (GFCI) protection. GFCIs integrated into outlets or circuit breakers or as stand-alone devices shall be permitted to be used in situations.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

#### Power Source General Requirements

All power source system mechanical and electrical components shall be sized to support the continuous duty nameplate rating of the power source.

The power source shall be shielded from contamination that would prevent the power source from operating within its design specifications.

#### Power Source Rating

For power sources of 8 kW or larger, the power source manufacturer shall declare the continuous duty rating that the power source can provide when installed on fire apparatus according to the manufacturer's instructions and run at 120°F (49°C) air intake temperature at 2000 ft (600 m) above sea level.

The rating on the power source specification label shall not exceed the declared rating from the power source manufacturer.

Access shall be provided to permit both routine maintenance and removal of the power source for major servicing. The power source shall be located such that neither it nor its mounting brackets interfere with the routine maintenance of the fire apparatus.

#### Instrumentation

If the power source is rated at less than 3 kW, a "Power On" indicator shall be provided. If the power source is rated at 3 kW or more but less than 8 kW, a voltmeter shall be provided.

If the power source is rated at 8 kW or more, the following instrumentation shall be provided at an operator's panel:

- Voltmeter
- 1) Current meters for each ungrounded leg
- 2) Frequency (Hz) meter
- 3) Power source hour meter

The instrumentation shall be permanently mounted at an operator's panel. The instruments shall be located in a plane facing the operator. Gauges, switches, or other instruments on this panel shall each have a label to indicate their function.

The instruments and other line voltage equipment and controls shall be protected from mechanical damage and not obstructed by tool mounting or equipment storage.

An instruction plate(s) that provides the operator with the essential power source operating instructions, including the power-up and power-down sequence, shall be permanently attached to the apparatus at any point where such operations can take place.

#### Operation

Provisions shall be made for placing the generator drive system in operation using controls and switches that are identified and within convenient reach of the operator.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Where the generator is driven by the chassis engine and engine compression brakes or engine exhaust brakes are furnished, they shall be automatically disengaged for generator operations.

Any control device used in the generator system power train between the engine and the generator shall be equipped with a means to prevent unintentional movement of the control device from its set position in the power generation mode.

If there is permanent wiring on the apparatus that is designed to be connected to the power source, a power source specification label that is permanently attached to the apparatus at the operator's control station shall provide the operator with the information required.

The power source, at any load, shall not produce a noise level that exceeds 90 dBA in any driving compartment, crew compartment, or onboard command area with windows and doors closed or at any operator's station on the apparatus.

#### Power Supply Assembly

The conductors used in the power supply assembly between the output terminals of the power source and the main over current protection device shall not exceed 12 ft (4 m) in length.

All power supply assembly conductors, including neutral and grounding conductors, shall have an equivalent amperage rating and shall be sized to carry not less than 115 percent of the amperage of the nameplate current rating of the power source.

If the power supply assembly connects to the vibrating part of a generator (not a connection on the base), the conductors shall be flexible cord or other fine-stranded conductors enclosed in metallic or nonmetallic liquid tight flexible conduit rated for wet locations and temperatures not less than 194°F (90°C).

#### Overcurrent Protection

Manually resettable over current devices shall be installed to protect the line voltage electrical system components.

#### Power Source Protection

A main over current protection device shall be provided that is either incorporated in the power source or connected to the power source by a power supply assembly.

The size of the main over current protection device shall not exceed 100 percent of the rated amperage stated on the power source specification label or the rating of the next larger available size over current protection device, where so recommended by the power source manufacturer.

If the main over current protection device is subject to road spray, the unit shall be housed in a Type 4-rated enclosure.

#### Branch Circuit Overcurrent Protection

Over current protection devices shall be provided for each individual circuit and shall be sized at not less than 15 amps in accordance with 240.4, "Protection of Conductors," of *NFPA 70*.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Any panel board shall have a main breaker where the panel has six or more individual branch circuits or the power source is rated 8 kW or larger.

Each over current protection device shall be marked with a label to identify the function of the circuit it protects.

Dedicated circuits shall be provided for any large appliance or device (air conditioning units, large motors, etc.) that requires 60 percent or more of the rated capacity of the circuit to which it is connected, and that circuit shall serve no other purpose.

#### Panelboards

All fixed power sources shall be hardwired to a permanently mounted panel board unless one of the following conditions exists:

- 4) All line voltage power connections are made through receptacles on the power source and the receptacles are protected by integrated over current devices.
- 1) Only one circuit is hardwired to the power source, which is protected by an integrated over current device.

The panel shall be visible and located so that there is unimpeded access to the panel board controls. All panel boards shall be designed for use in their intended location. The panel(s) shall be protected from mechanical damage, tool mounting, and equipment storage.

Where the power source is 120/240 V and 120 V loads are connected, the apparatus manufacturer or line voltage system installer shall consider load balancing to the extent that it is possible.

#### Wiring Methods

Fixed wiring systems shall be limited to the following:

- 2) Metallic or nonmetallic liquid tight flexible conduit rated at temperatures not less than 194°F (90°C) with stranded copper wire rated for wet locations and temperatures not less than 194°F (90°C)
- 3) Type SOW, SOOW, SEOW, or SEOOW flexible cord rated at 600 V and at temperatures not less than 194°F (90°C)

Electrical cord or conduit shall not be attached to chassis suspension components, water or fuel lines, air or air brake lines, fire pump piping, hydraulic lines, exhaust system components, or low voltage wiring and shall be arranged as follows:

- 1) Separated by a minimum distance of 12 in. (300 mm) from exhaust piping or shielded from such piping
- 2) Separated from fuel lines by a minimum distance of 6 in. (150 mm)

A means shall be provided to allow "flexing" between the driving and crew compartment, the body, and other areas or equipment whose movement would stress the wiring.

Electrical cord or conduit shall be supported within 6 in. (150 mm) of any junction box and at a minimum of every 24 in. (600 mm) of run.

Supports shall be made of nonmetallic materials or of corrosion-resistant or corrosion-protected metal. All supports shall be of a design that does not cut or abrade the conduit or cord and shall be mechanically fastened to the apparatus.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

Only fittings and components listed for the type of cord or conduit being installed shall be used.

Splices shall be made only in a listed junction box.

#### Additional Requirements for Flexible Cord Installations

Where flexible cord is used in any location where it could be damaged, it shall be protected by installation in conduit, enclosures, or guards.

Where flexible cord penetrates a metal surface, rubber or plastic grommets or bushings shall be installed.

#### Wiring Identification

Each line voltage circuit originating from the main panel board shall be identified.

The wire or circuit identification either shall reference a wiring diagram or wire list or shall indicate the final termination point of the circuit.

Where pre-wiring for future power sources or devices exists, the un-terminated ends shall be marked with a label showing their wire size and intended function.

#### Wiring System Components

Only stranded copper conductors with an insulation rated for temperatures of at least 194°F (90°C) and wet locations shall be used. Conductors in flexible cord shall be sized in accordance with Table 400.5(A) of *NFPA 70*. Conductors used in conduit shall be sized in accordance with 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*. Aluminum or copper-clad aluminum conductors shall not be used.

All boxes shall conform to and be mounted in accordance with Article 314, "Outlet, Device, Pull, and Junction Boxes; Conduit Bodies; Fittings; and Manholes," of *NFPA 70*. All boxes shall be accessible using ordinary hand tools. Boxes shall not be permitted behind welded or pop-riveted panels.

The maximum number of conductors permitted in any box shall be in accordance with 314.16, "Number of Conductors in Outlet, Device, and Junction Boxes, and Conduit Bodies," of *NFPA 70*.

All wiring connections and terminations shall provide a positive mechanical and electrical connection. Connectors shall be installed in accordance with the manufacturer's instructions. Wire nuts or insulation displacement and insulation piercing connectors shall not be used.

Each switch shall indicate the position of its contact points (i.e., open or closed) and shall be rated for the continuous operation of the load being controlled. All switches shall be marked with a label indicating the function of the switch. Circuit breakers used as switches shall be "switch rated" (SWD) or better. Switches shall simultaneously open all associated line voltage conductors. Switching of the neutral conductor alone shall not be permitted.

Line voltage circuits controlled by low voltage circuits shall be wired through properly rated relays in listed enclosures that control all non-grounded current-carrying conductors.

#### Receptacles and Inlet Devices

#### Wet and Dry Locations

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

All wet location receptacle outlets and inlet devices, including those on hardwired, remote power distribution boxes, shall be of the grounding type, provided with a wet location cover, and installed in accordance with Section 406.8, "Receptacles in Damp or Wet Locations," of *NFPA 70*.

All receptacles located in a wet location shall be not less than 24 in. (600 mm) from the ground. Receptacles on off road fire apparatus shall be a minimum of 30 in. (750 mm) from the ground. All receptacles located in a dry location shall be of the grounding type and shall be at least 12 in. (300 mm) above the interior floor height. No receptacle shall be installed in a face-up position.

The face of any wet location receptacle shall be installed in a plane from vertical to not more than 45 degrees off vertical.

#### Receptacle Label

Each receptacle shall be marked with a label indicating the nominal line voltage (120 volts or 240 volts) and the current rating in amps of the circuit. If the receptacle is DC or other than single phase, that information shall also be marked on the label.

All receptacles and electrical inlet devices shall be listed to UL 498, *Standard for Safety Attachment Plugs and Receptacles*, or other recognized performance standards.

Receptacles used for DC voltages shall be rated for DC service.

#### Wiring Schematics

An "As-Built" Wiring diagrams for line voltage systems shall be provided to include the following information;

- 1) Pictorial representations of circuit logic for all electrical components and wiring
- 2) Circuit identification
  - (a) Connector pin identification
  - (b) Zone location of electrical components
  - (c) Safety interlocks
  - (d) Alternator–battery power distribution circuits
  - (e) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems

#### **120/240 VAC SCENE LIGHTING**

##### **SIDE UPPER RECESSED SCENE LIGHTS**

Four (4) Fire Research Focus, model FCA200-M12, recessed light(s) shall be installed. They shall be equally divided between the curbside and streetside. The housing shall incorporate internal heat-dissipating fins and have cutout dimensions not to exceed 2" deep by 4 1/4" high by 16 1/8" wide. The lamphead shall protrude no more than 1 1/2" from the housing flange. Wiring shall extend from the bottom of the recessed housing.

The lamp head shall have one (1) quartz halogen 1000 watt 240 volt bulb. The bulb shall draw 4.2 amps and generate 22,000 lumens. The bulb shall be accessible through the front. The lamphead shall direct 50 percent of the light onto the action area while providing 50 percent to illuminate the working area. Lamphead and housing shall be powder coated white. The floodlight shall be UL listed as a scene light for fire service use.

Scene lights shall be provided with a lens or a means for preventing damage from water spray and shall be listed

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

for wet location usage.

#### SHOP NOTES

Make: Fire Research

Model: Focus

P/N: FC200-M12

The lights shall be switched at the Vista display in the cab.

#### **REAR UPPER RECESSED SCENE LIGHTS**

Two (2) Fire Research Focus, model FCA200-M12, recessed light(s) shall be installed. They shall be equally divided between the curbside and streetside. The housing shall incorporate internal heat-dissipating fins and have cutout dimensions not to exceed 2" deep by 4 1/4" high by 16 1/8" wide. The lamphead shall protrude no more than 1 1/2" from the housing flange. Wiring shall extend from the bottom of the recessed housing.

The lamp head shall have one (1) quartz halogen 1000 watt 240 volt bulb. The bulb shall draw 4.2 amps and generate 22,000 lumens. The bulb shall be accessible through the front. The lamphead shall direct 50 percent of the light onto the action area while providing 50 percent to illuminate the working area. Lamphead and housing shall be powder coated white. The floodlight shall be UL listed as a scene light for fire service use.

Scene lights shall be provided with a lens or a means for preventing damage from water spray and shall be listed for wet location usage.

#### SHOP NOTES

Make: Fire Research

Model: Focus

P/N: FC200-M12

The lights shall be switched at the Vista display in the cab.

#### **REAR TRIPOD SCENE LIGHTS**

Two (2) Fire Research Spectra LED tripod light(s) model SPA600-K20 tripod telescopic light(s) shall be provided. The light pole shall be anodized aluminum and have a knurled twist lock mechanism to secure the extension pole in position. The extension pole shall extend 40" and rotate 360 degrees. An internal brake shall slow the extension pole during lowering. The outer pole shall be a grooved aluminum extrusion. The folding legs shall be anodized aluminum tubing with plastic endcaps. The fully extended tripod system shall exceed a height of 11'. Wiring shall extend from the pole bottom with a 4' retractile cord.

The lamphead shall have sixty (60) ultra-bright white LEDs, 48 for flood lighting and 12 to provide a spot light beam pattern. It shall operate at 120 volts AC, draw 2 amps, and generate 20,000 lumens of light. The lamphead shall have a unique lens that directs flood lighting onto the work area and focuses the spot light beam into the distance. The lamphead angle of elevation shall be adjustable at a pivot in the mounting arm and the position locked with a round knurled locking knob. The lamphead shall be no more than 5 3/8" high by 14" wide by 3 3/4" deep and have a heat resistant handle. The lamphead and mounting arm shall be powder coated. The LED scene light shall be for fire service use.

A weatherproof on-off toggle switch shall be mounted in a switchbox below the lamphead. A wire guard shall be furnished to protect the lamphead glass.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

A tripod truck mount bracket set shall be provided for each light. Each set shall include a lower base plate, an upper lock with a quick release spring loaded locking pin, and a shim set.

#### SHOP NOTES

Make: Fire Research

Model: Focus

P/N: FCA600-M10-ON-6F3

#### LIGHT TOWER

One (1) Command Light, CL Series light tower(s) shall be provided and installed on the completed unit. A flashing warning light shall be provided in cab, indicating when a light tower is not in nested position as required by NFPA 1901.

The Command Light shall be covered by a five (5) year limited warranty from defects in materials and workmanship. An operation, maintenance, and parts manual shall be provided with the completed unit.

The light tower shall extend 131" above the mounting surface and shall extend to full upright position in less than 15 seconds. The overall size of nested light tower shall be approximately 42" wide x 74" long x 12" high and weigh approximately 300 pounds.

#### Light Tower Construction and Design

The Command Light assembly shall be of aluminum construction, with stainless steel shafts and bronze bushings for long life and low maintenance.

The electrically controlled unit shall not require usage of the vehicle's air supply for operation, thereby eliminating the chance for air leaks in the vehicle braking system. Hydraulic or pneumatic type floodlights are not acceptable alternatives to the specified all electric light tower.

The light tower shall be tested to in wind conditions of 90 mph (150 kph) minimum. Light towers that have not been tested to these conditions are not acceptable.

The light tower shall be capable of overhanging the side or back of the vehicle to provide maximum illumination to the vicinity adjacent to the vehicle for the safety of emergency personnel in high traffic conditions. Light towers that are only capable of rotation at the top of a pole are not acceptable to the specified light tower.

#### Light Tower Electrical System

The light tower shall be a two-stage articulating device with a lighting bank on top of the second stage capable of continuous 360 degree rotation. The light shall be elevated by electric linear actuators, one (1) actuator shall elevate the light bank and one (1) actuator shall adjust the light bank angle from 0 to 110 degrees. Power for the light bank shall be supplied through power collecting rings thus allowing continuous 360 degree rotation in either direction.

The tower base shall have a light that illuminates the envelope of motion during any movement of the light tower mast as required by NFPA 1901.

#### Light Tower Floodlights

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The Command Light model CL602A {will/shall} be equipped with the following bank of floodlights:

Floodlight manufacturer:	Fire Research Corp.
Number of lamp heads:	Six (6) Spectra SPA100-K20 LED
Voltage:	120 volts
Watts of each lamp head:	220 watt
Total watts of light tower:	1,320 watts
Total lumens of light tower:	120,000 lumens
Configuration:	The light heads shall be mounted with three (3) on each side of the light tower, giving two (2) vertical lines of three (3) when the lights are in the upright position.

#### Light Tower Backlight Option

A backlight option shall be provided on the light tower. The lower pair of light heads shall be capable of being rotated about a horizontal axis 180 degree, providing light down on the vehicle or to the opposite side of the vehicle while allowing the fixed lights to remain pointed at the scene.

The hand-held remote control shall have an additional switch supplied for the backlight rotation option.

#### Light Tower Paint

The light tower shall be electrostatically powder coated with a hammer tone gray color.

#### Light Tower Controls

The light tower(s) shall be operated with a hand-held 15-foot umbilical line remote control. The storage station for the remote control unit shall be equipped with a button to activate the "Auto-Park" automatic nesting feature. The remote control shall be located per the itemized compartment list and include;

Three (3) switches; one (1) for each pair of lights.

One (1) switch for light bank rotation.

One (1) switch for elevating lower stage.

One (1) switch for elevating upper stage.

One (1) switch for optional light bank rotation.

One (1) switch for the optional strobe.

One (1) indicator light to indicate when light bank is out of the roof nesting position.

One (1) indicator light to indicate when light bank is rotated to proper nesting position.

#### **CAMERA**

The specified Command Light floodlight tower shall be provided with a Safety Vision model SV-625B or equal camera. Camera shall be mounted on upper lamp tree so as to be highest point when lighttower in raised position.

**NOTE: We are not to order the camera display with the camera. Customer has changed it to a 20" flip up TV monitor. (Refer to command area accessories for monitor).**

Camera display shall be mounted on the command desk in the crew cab area.

#### Light Tower Mounting

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

The specified light tower(s) shall be recessed into the roof of body to allow light tower(s) to be stowed below roof level. The floor and side walls of recessed area shall be fabricated as a separate module from 3/16" aluminum treadplate with an overlapping 3" flange around perimeter roof line. The recessed area shall be completely water tight. All electrical connections made to light tower shall be located on sidewalls for a water tight connection.

The recessed area shall have two (2) water drain holes (in opposite corners) with flexible 1" diameter hose routed to the area below the body.

#### **EQUIPMENT MOUNTING ALLOWANCE**

An equipment mounting allowance of \$20,000.00 shall be provided. Final layout and design to be determined at pre-construction meeting.

#### **EQUIPMENT PAYLOAD WEIGHT ALLOWANCE**

In compliance with NFPA 1901 standards, the special service vehicle shall be designed for an equipment loading allowance of 10,000 lbs. of Bethlehem Township Vol. Fire Company provided equipment based on a 60,001 pound and up gross vehicle weight rating.

#### **EQUIPMENT**

The following equipment shall be furnished with the completed special service vehicle;

- (f) One (1) container of assorted stainless steel nuts, bolts, screws and washers used in the construction of the apparatus shall be provided with the completed apparatus.
- (g) There shall be two (2) Zico SAC-44-E NFPA approved folding aluminum wheel chocks provided for 44" diameter tires that together will hold the vehicle when loaded to its GVWR or GCWR, on a hard surface with a 20 % grade, with the transmission in neutral, and the parking brake released.
  - The wheel chock(s) shall be mounted behind rear wheels, below body on streetside.
  - One (1) Duo-Safety 900-A series 24' 2-section extension ladder(s) shall be provided with the completed unit.
    - The ladder(s) shall be located in specified ladder compartment.
  - One (1) Duo-Safety 1200-A series 28' aluminum 2-section extension ladder(s) shall be provided with the completed unit.
    - The ladder(s) shall be located in specified ladder compartment.
  - One (1) Duo-Safety 775A series 14' aluminum roof ladder(s) shall be provided with the completed unit.
    - The ladder(s) shall be located in specified ladder compartment.
  - Two (2) Duo-Safety 585-A 10' aluminum folding ladder(s) shall be provided with the completed unit.

# BETHLEHEM TWP VOL FIRE CO

## Production Specs

### SVI #953

- The ladder(s) shall be located in specified ladder compartment.
- Two (2) Little Giant model 1AA-17, 15' "A" frame type aluminum combination ladder(s) shall be provided with the completed unit. Folded size is 55" x 25" x 9", and weigh 45 pounds.
  - The ladder(s) shall be located in specified ladder compartment.
- Six (6) Streamlight Fire Vulcan C4 LED flashlight(s) with shoulder strap shall be provided with 80,000 candela and 3 hour run time. Each flashlight shall be orange in color and have a 12 volt DC charger and vehicle mount kit. Each flashlight shall have an LED spotlight style bulbs and reflectors. The flashlight(s) shall be wired to battery direct unless otherwise specified by Bethlehem Township Vol. Fire Company.
  - The flashlight(s) shall be mounted on the completed unit in the lower area of compartment S1.  
**SVI to mount only (4) Vulcan Streamlights, and ship (2) with loose equipment.**

#### **REMAINING NFPA MINOR EQUIPMENT BY PURCHASER**

All other minor equipment not specified above, but required by NFPA 1901 for special service vehicles, section 10.5.1 shall be supplied and mounted by Bethlehem Township Vol. Fire Company before the unit is placed in emergency service.