Production Specification

Contract Administrator; Jackie Sipes
Sales Administrator; Jason
INTERNET IN-PROCESS SITE

The manufacturer shall post and maintain a website where the Inter-Canyon Fire Protection District will be able to view digital images of their apparatus as it's being built. The digital images shall be posted once a week starting when the body begins production or when the cab/chassis arrives and shall continue until the final completion of unit.

VEHICLE STABILITY SUPPLIED WITH CAB/CHASSIS

The cab/chassis shall be equipped with a stability control system. The system shall have, at a minimum, a steering wheel position sensor, a vehicle yaw sensor, a lateral accelerometer and individual wheel brake controls.

FIRE APPARATUS PERFORMANCE

The fire apparatus shall meet the requirements of this standard at elevations of 2000 ft (600 m) above sea level.

The fire apparatus shall meet all the requirements of this standard while stationary on a grade of 6 percent in any direction.

The fire apparatus shall meet the requirements of this standard in ambient temperature conditions between 32°F (0°C) and 110°F (43°C).

HIGHWAY PERFORMANCE

The apparatus, when loaded to its estimated in-service weight, shall be capable of the following performance while on dry, paved roads that are in good condition:

1) Accelerating from 0 to 35 mph (55 km/hr) within 25 seconds on a 0 percent grade
2) Attaining a speed of 50 mph (80 km/hr) on a 0 percent grade
3) Maintaining a speed of at least 20 mph (32 km/hr) on any grade up to and including 6 percent

The maximum top speed of fire apparatus with a GVWR over 26,000 lb (11,800 kg) shall not exceed either 68 mph (109 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

If the combined water tank and foam agent tank capacities on the fire apparatus exceed 1250 gal (4732 L), or the GVWR of the vehicle is over 50,000 lb (22,680 kg), the maximum top speed of the apparatus shall not exceed either 60 mph (95 km/ hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

SERVICEABILITY

The fire apparatus shall be designed to allow the manufacturer’s recommended routine maintenance checks of lubricant and fluid levels to be performed by the operator without lifting the cab of a tilt-cab apparatus or without the need for hand tools.

Where special tools are required for routine service on any component of the apparatus, such tools shall be provided with the apparatus.

Apparatus components that interfere with repair or removal of other major components shall be attached with fasteners, such as cap screws and nuts, so that the components can be removed and installed with ordinary hand tools. These components shall not be welded or otherwise permanently secured into place.
**FIRE APPARATUS DOCUMENTATION**

The contractor shall supply, at the time of delivery, at least one (1) copy of the following documents:

1) The manufacturers record of apparatus construction details, including the following documents:

   a) Owner's name and address
   b) Apparatus manufacturer, model, and serial number
   c) Chassis make, model, and serial number
   d) GAWR of front and rear axles and GVWR
   e) Front tire size and total rated capacity in pounds (kilograms)
   f) Rear tire size and total rated capacity in pounds (kilograms)
   g) Chassis weight distribution in pounds (kilograms) with water and manufacturer-mounted equipment (front and rear)
   h) Engine make, model, serial number, rated horsepower and related speed, and governed speed; and if so equipped, engine transmission PTO(s) make, model, and gear ratio
   i) Type of fuel and fuel tank capacity
   j) Electrical system voltage and alternator output in amps
   k) Battery make, model, and capacity in cold cranking amps (CCA)
   l) Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
   m) Ratios of all driving axles
   n) Maximum governed road speed
   o) Pump make, model, rated capacity in gallons per minute (liters per minute where applicable), maximum discharge pressure capability rating, and serial number
   p) Pump transmission make, model, serial number, and gear ratio
   q) Auxiliary pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
   r) Water tank certified capacity in gallons or liters
   s) Foam tank (if provided) certified capacity in gallons (liters)
   t) Aerial device type, rated vertical height in feet (meters), rated horizontal reach in feet (meters), and rated capacity in pounds (kilograms)
   u) Paint manufacturer and paint number(s)
   v) Company name and signature of responsible company representative
   w) Weight documents from a certified scale showing actual loading on the front axle, rear axle(s), and overall fire apparatus (with the water tank full but without personnel, equipment, and hose)

2) Certification of compliance of the optical warning system (see 13.8.16)

3) Siren manufacturer's certification of the siren (see 13.9.1.1)

4) Written load analysis and results of the electrical system performance tests (see 13.14.1 and Section 13.15)

5) Certification of slip resistance of all stepping, standing, and walking surfaces (see 15.7.4.5)

6) If the apparatus has a fire pump, the pump manufacturer's certification of suction capability (see 16.2.4.1)

7) If the apparatus is equipped with a fire pump and special conditions are specified by the purchaser, the pump manufacturer's certification of suction capacity under the special conditions (see 16.2.4.2)

8) If the apparatus has a fire pump, a copy of the apparatus manufacturer's approval for stationary pumping applications (see 16.3.1)

9) If the apparatus has a fire pump, the engine manufacturer's certified brake horsepower curve for the engine furnished, showing the maximum governed speed (see 16.3.2.2)

10) If the apparatus has a fire pump, the pump manufacturer's certification of the hydrostatic test (see 16.5.2.2)

11) If the apparatus has a fire pump with a maximum discharge pressure capability rating that exceeds the hydrostatic test pressure of 16.5.2.1, the pump manufacturer's certification of the hydrodynamic test

12) If the apparatus has a fire pump, the certification of inspection and test for the fire pump (see 16.13.1.1.5 or 16.13.1.2.4 as applicable)
13) If the apparatus is equipped with an auxiliary pump, the apparatus manufacturer’s certification of the hydrostatic test (see Section 17.13)
14) When the apparatus is equipped with a water tank, the certification of water tank capacity (see Section 18.6)
15) If the apparatus has an aerial device, the certification of inspection and test for the aerial device (see Section 19.24)
16) If the apparatus has an aerial device, all the technical information required for inspections to comply with NFPA 1911
17) If the apparatus has a foam proportioning system, the foam proportioning system manufacturer’s certification of accuracy (see 20.10.4.2) and the final installer’s certification the foam proportioning system meets this standard (see 20.11.2)
18) If the system has a CAFS, the documentation of the manufacturer’s pre delivery tests (see Section 21.9)
19) If the apparatus has a line voltage power source, the certification of the test for the power source (see 22.15.7.2)
20) If the apparatus is equipped with an air system, air tank certificates (see 24.5.1.2), the SCBA fill station certification (see 24.9.6), and the results of the testing of the air system installation (see 24.14.5 and 24.15.4)
21) Any other required manufacturer test data or reports

OPERATIONS AND SERVICE DOCUMENTATION

The contractor shall deliver with the fire apparatus complete operation and service documentation covering the completed apparatus as delivered and accepted.

The documentation shall address at least the inspection, service, and operations of the fire apparatus and all major components thereof.

The contractor shall also deliver with the fire apparatus the following documentation for the entire apparatus and each major operating system or major component of the apparatus:

1) Manufacturer’s name and address
2) Country of manufacture
3) Source for service and technical information
4) Parts replacement information
5) Descriptions, specifications, and ratings of the chassis, pump (if applicable), and aerial device (if applicable)
6) Wiring diagrams for low voltage and line voltage systems to include the following information:
   a) Pictorial representations of circuit logic for all electrical components and wiring
   b) Circuit identification
   c) Connector pin identification
   d) Zone location of electrical components
   e) Safety interlocks
   f) Alternator–battery power distribution circuits
   g) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
7) Lubrication charts
8) Operating instructions for the chassis, any major components such as a pump or aerial device, and any auxiliary systems
9) Precautions related to multiple configurations of aerial devices, if applicable
10) Instructions regarding the frequency and procedure for recommended maintenance
11) Overall apparatus operating instructions
12) Safety considerations
13) Limitations of use
14) Inspection procedures
15) Recommended service procedures
16) Troubleshooting guide
17) Apparatus body, chassis and other component manufacturer’s warranties
18) Special data required by this standard
19) A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus
The contractor shall deliver with the apparatus all manufacturer's operations and service documents supplied with components and equipment that are installed or supplied by the contractor.

**NFPA REQUIRED DOCUMENTATION FORMAT - USB FLASH DRIVE**

The vehicle construction details and the operations and service documentation as required per NFPA 1901 latest edition shall be provided on a USB Flash Drive. These manuals shall be divided into sections for ease of reference. There shall be two (2) USB flash drives provided with the completed vehicle.

**FIRE APPARATUS SAFETY GUIDE**

A Fire Apparatus Safety Guide published by Fire Apparatus manufacturer's Association shall be provided with delivered vehicle. This manual includes essential safety information for fire fighters, fire chiefs, apparatus mechanics, and fire department safety officers. The guide is applicable to municipal, wildland, and airport fire fighting apparatus manufactured on either custom or commercial chassis.

**STATEMENT OF EXCEPTIONS**

The final-stage manufacturer shall deliver with the fire apparatus either a certification that the apparatus fully complies with all requirements of this standard or alternatively, a Statement of Exceptions specifically describing each aspect of the completed apparatus that is not fully compliant with the requirements of this standard at the time of delivery.

The Statement of Exceptions shall contain, for each noncompliant aspect of the apparatus or missing required item, the following information:

1) A separate specification of the section of the applicable standard for which compliance is lacking
2) A description of the particular aspect of the apparatus that is not in compliance therewith or required equipment that is missing
3) A description of the further changes or modifications to the delivered apparatus that must be completed to achieve full compliance
4) Identification of the entity that will be responsible for making the necessary post delivery changes or modifications or for supplying and installing any missing required equipment to the apparatus to achieve full compliance with this standard

Prior to or at the time of delivery of the apparatus, the Statement of Exceptions shall be signed by an authorized agent of the entity responsible for final assembly of the apparatus and by an authorized agent of the purchasing entity, indicating mutual understanding and agreement between the parties regarding the substance thereof.

**CARRYING CAPACITY**

The GAWR and the GCWR or GVWR of the chassis shall be adequate to carry the weight of the completed vehicle when loaded to its estimated in-service weight. The manufacturer shall establish the estimated in service weight during the design of the vehicle.

The estimated in-service weight shall include the following:

1. The chassis, body and tank(s)
2. Full fuel, lubricant, and other chassis or component fluid tanks or reservoirs
3. Full water and other agent tanks
4. *250 lb (114 kg) in each seating position
5. Fixed equipment such as pumps, aerial devices, generators, reels and air systems as installed
6. Ground ladders, suction hose, designed hose load in their hose beds and on their reels
7. An allowance for miscellaneous equipment that is the greatest of the following:
   a) The values shown for items 1 - 7
b) A purchaser-provided list of equipment to be carried with weights
c) A purchaser-specified miscellaneous equipment allowance

The manufacturer shall engineer and design the fire apparatus such that the completed apparatus, when loaded to its estimated in-service weight, with all movable weights distributed as close as is practical to their intended in-service configuration, does not exceed the GVWR.

A final manufacturer's certification of the GVWR or GCWR, along with a certification of each GAWR, shall be supplied on a label affixed to the vehicle.

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed unequipped fire apparatus in feet and inches (meters), the length of the completed fire apparatus in feet and inches (meters), and the GVWR in tons (metric tons).

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.

<table>
<thead>
<tr>
<th>Apparatus Type</th>
<th>Storage Areas</th>
<th>Equipment Allowance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mobile Water Supply Apparatus</td>
<td>Equipt. minimum of 10 cu ft (.30 cu mt) of enclosed compartmentation.</td>
<td>1,000</td>
</tr>
<tr>
<td></td>
<td>Hose minimum of 6 cu ft (0.80 cu mt) for 2 1/2“ (65 mm) or larger fire hose.</td>
<td>455</td>
</tr>
<tr>
<td></td>
<td>If pump is provided; storage for a minimum of 100 ft (30 m) of 1-1/2 in. (38 mm) or larger fire hose for a protection line shall be provided.</td>
<td></td>
</tr>
</tbody>
</table>

Compartment space for mobile water supply fire apparatus is calculated based on the inside dimensions of the enclosed compartment.
TESTING

ROAD TEST

Road test shall be conducted in accordance with this section to verify that the completed apparatus is capable of compliance with Roadability Section.

The tests shall be conducted at a location and in a manner that does not violate local, state or provincial or federal traffic laws.

The tests shall be conducted on dry, level, paved roads that are in good condition. The apparatus shall be loaded to its estimated in service weight.

The engine shall not operate in excess of the maximum governed speed. Acceleration tests shall consist of two runs in opposite directions over the same route. The fire apparatus shall attain a speed of 35 mph (55 km/hr) from a standing start within 25 seconds. The fire apparatus shall attain a minimum top speed of 50 mph (80 km/hr).

If the apparatus is equipped with an auxiliary braking system, the Body Manufacturer shall road test the system to confirm that the system is functioning as intended by the auxiliary braking system manufacturer.

If the apparatus is equipped with an air brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 20 mph (32.2 km/hr) in a distance not exceeding 35 ft (10.7 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

If the apparatus is equipped with a hydraulic brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 30 mph (48.2 km/hr) in a distance not exceeding 88 ft (26.8 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

The vehicles low voltage electrical system shall be tested and certified by the manufacturer. The certified test results shall be delivered with the completed vehicle. Tests shall be performed when the air temperature is between 0°F and 110°F (–18°C and 43°C).

TEST SEQUENCE

The following three (3) tests shall be performed in the order in which they appear below. Before each test, the batteries shall be fully charged until the voltage stabilizes at the voltage regulator set point and the lowest charge current is maintained for ten (10) minutes. Failure of any of these tests shall require a repeat of the sequence.

1. RESERVE CAPACITY TEST

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off and the minimum continuous electrical load shall be activated for ten (10) minutes.

All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test failure of the battery system.
2. ALTERNATOR PERFORMANCE TEST

TEST AT IDLE

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

TEST AT FULL LOAD

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer’s governed speed. The test duration shall be a minimum of two (2) hours. Activation of the load management system shall be permitted during this test.

An alarm sounded by excessive battery discharge, as detected by the warning system required in 13.3.4, or a system voltage of less than 11.8 V dc for a 12 V nominal system, 23.6 V dc for a 24 V nominal system, or 35.4 V dc for a 42 V nominal system for more than 120 seconds shall be considered a test failure.

3. LOW VOLTAGE ALARM TEST

The following test shall be started with the engine off and the battery voltage at or above 12 V for a 12 V nominal system, 24 V for a 24 V nominal system or 36 V for a 42 V nominal system.

With the engine shut off, the total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals.

The test shall be considered a failure if the alarm does not sound in less than 140 seconds after the voltage drops to 11.70 V for a 12 V nominal system, 23.4 V dc for a 24 V nominal system, or 35.1 V for a 42 V nominal system.

The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

DOCUMENTATION

The manufacturer shall deliver the following with the fire apparatus:

1) Documentation of the electrical system performance tests
2) A written electrical load analysis, including the following:
   a) The nameplate rating of the alternator
   b) The alternator rating
   c) Each of the component loads specified that make up the minimum continuous electrical load
   d) Additional electrical loads that, when added to the minimum continuous electrical load, determine the total continuous electrical load
   e) Each individual intermittent electrical load
MANUFACTURER PUMP CERTIFICATION

The apparatus upon completion shall be tested and certified by the manufacturer. The certification tests shall follow the guidelines outlined in NFPA 1901 "Standard for Fire Apparatus".

If the fire pump has a rated capacity of less than 750 gpm (3000 L/min), the pump shall be tested after the pump and all its associated piping and equipment have been installed on the apparatus.

A fifty (50) minute pumping test from draft shall be completed and results recorded to perform as listed below;

- 100% of rated capacity at 150 psi (1,000 kPa) net pressure, 30 min.
- 70% of rated capacity at 200 psi (1,400 kPa) net pressure, 10 min.
- 50% of rated capacity at 250 psi (1,700 kPa) net pressure, 10 min.

The test shall include at least the pumping test, the pumping engine overload test, the pressure control system test, the priming device tests, and the vacuum test.

The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 psi (3,400 kPa).

The pump shall comply with the applicable requirements of "Standard for Fire Apparatus 1901, latest edition.

The pump shall be capable of producing fire streams that are free from objectionable pulsation under all normal operating conditions.

If the apparatus is equipped with a pump driven by the chassis engine designed for both stationary pumping and pump-and-roll, the test shall verify that the engine speed control at the pump operator's panel cannot be advanced when either of the following conditions exists:

(1) The chassis transmission is in neutral, the parking brake is off, and the pump shift status in the driving compartment is disengaged.
(2) The chassis transmission is in any gear other than neutral, the parking brake is on, and the pump shift in the driving compartment is in the "Pump Engaged" or the "OK to Pump-and-Roll" position.

A test plate shall be provided at the pump operator's panel that gives the rated discharges and pressures together with the speed of the engine as determined by the certification test for each unit, the position of the parallel/series pump as used, and the governed speed of the engine as stated by the engine manufacturer on a certified brake horsepower curve.

WARRANTY

A full statement shall be provided of the warranties for the vehicle(s) being bid. Warranties should clearly describe the terms under which the vehicle manufacturer accepts responsibility for the cost to repair defects caused by faulty design, quality of work or material and for the applicable period of time after delivery.

Cost of repairs refers to all costs related thereto including, but not limited to, the cost of materials and the cost of labor.

The Body Manufacturer shall warrant all materials and accessories used on the vehicle(s), whether fabricated by manufacturer or purchased from an outside source and will deal directly with the Inter-Canyon Fire Protection District on all warranty work.
GENERAL LIMITED WARRANTY - TWO (2) YEARS

The vehicle shall be free of defects in material and workmanship for a period of two (2) years or 36,000 miles (or 57,936 kilometers), whichever occurs first starting thirty (30) days after the original invoice date.

The Contractor must be the "single source" coordinator of all warranties on the vehicle.

LOW VOLTAGE ELECTRICAL WARRANTY - FIVE (5) YEARS

The vehicle low voltage electrical system shall be free of defects in material and workmanship for a period of five (5) years or 60,000 miles (or 96,561 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

STRUCTURAL WARRANTY - TEN (10) YEARS

The body shall be free of structural or design failure or workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

PAINT LIMITED WARRANTY - TEN (10) YEARS

The body shall be free of bubbling or peeling as a result of a defect in the method of manufacture for a period of ten (10) years or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date. **Pro-rated warranties will not be acceptable.**

GRAPHICS LIMITED WARRANTY

The 3M graphics installation shall be warranted for a period of two (2) years. The 3M materials installed on completed vehicle shall be warranted for seven (7) years. The 3M Diamond grade film (if specified) shall be warranted for ten (10) years.

DARLEY THREE YEAR PUMP WARRANTY

The fire pump shall be warranted by Darley for a period of three (3) years from the date of delivery to the Inter-Canyon Fire Protection District.

STAINLESS STEEL PLUMBING WARRANTY

The stainless steel plumbing shall be free of defects in material and workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

The contractor shall supply details of their warranty information with their bid submission.

AKRON BRASS FIVE YEAR VALVE WARRANTY

The Akron Brass valves shall be warranted by Akron Brass for a period of ten (10) years from the date of delivery to the Inter-Canyon Fire Protection District. The warranty for electronics shall be warranted by Akron Brass for a period of five (5) years from date of delivery to the Inter-Canyon Fire Protection District.

UPF POLY WATER TANK WARRANTY

The UPF poly water tank shall be provided with a lifetime material and workmanship limited warranty. The manufacturer shall supply details of their warranty information with their bid submission.
CONSTRUCTION PERIOD

The completed vehicle shall be delivered within four hundred (400) days after receipt of a purchase order or contract.

Contractor shall not be held liable for delays of chassis delivery due to accidents, strikes, floods or other events not subject to their control. Contractor shall provide immediate written notice to Inter-Canyon Fire Protection District as to delays and to what extent these delays have in completing vehicle within the stated construction time period.

OVERALL HEIGHT REQUIREMENT

There is no overall height (OAH) restriction for this vehicle.

OVERALL LENGTH REQUIREMENT

There is no overall length (OAL) restriction for this vehicle.

OVERALL WIDTH

The overall width (OAW) of the body at drip rails shall be 102" (8' - 6"), and body shall be 100" (8' - 4").

ANGLE OF APPROACH

The angle of approach for this vehicle shall not be less than eight (8) degrees when it is loaded to the estimated in-service weight as specified by the current edition of NFPA 1901.

ANGLE OF DEPARTURE

The angle of departure for this vehicle shall not be less than eight (8) degrees when it is loaded to the estimated in-service weight as specified by the current edition of NFPA 1901.

CAB CHASSIS FINAL CONFERENCE

A cab chassis manufacturer final inspection conference shall be required at manufacturer's factory for three (3) personnel from the Inter-Canyon Fire Protection District to inspect the cab chassis and construction details prior to shipment of the completed vehicle to Contractor.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the inspection conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.

FINAL INSPECTION CONFERENCE

A final inspection conference shall be required at the Contractor's factory for three (3) personnel from the Inter-Canyon Fire Protection District to inspect the vehicle and construction details prior to shipment of the completed vehicle. This inspection shall take place after any specified striping and lettering is installed.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the final inspection conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.
**DELIVERY AND DEMONSTRATION**

The Contractor shall be responsible for the delivery of the completed unit to the Inter-Canyon Fire Protection District's location. On initial delivery of the apparatus, the Contractor shall supply a qualified representative to demonstrate the apparatus and provide initial instruction to representatives of the Inter-Canyon Fire Protection District regarding the operation, care and maintenance of the apparatus and equipment supplied at Inter-Canyon Fire Protection District location.

The Delivery Engineer shall set delivery and instruction schedule with the person appointed by Inter-Canyon Fire Protection District.

After delivery of the apparatus, the Inter-Canyon Fire Protection District shall be responsible for ongoing training of its personnel to proficiency regarding the proper and safe use of the apparatus and associated equipment.

**CHASSIS SPECIFICATION**

**Model Profile:** 2020 HV507 SFA

**AXLE CONFIG:** 4X4

**MISSION:** Requested GVWR: 37000. Calc. GVWR: 38020 Calc. Start / Grade Ability: 34.98% / 3.37% @ 55 MPH Calc. Geared Speed: 73.4 MPH

**DIMENSION:** Wheelbase: 193.00, CA: 118.00, Axle to Frame: 37.00

**ENGINE, DIESEL:** {Cummins L9 380} EPA 2017, 380HP @ 2000 RPM, 1150 lb-ft Torque @ 1400 RPM, 2200 RPM Governed Speed, 380 Peak HP (Max), (RATED FOR EMERGENCY VEHICLES ONLY)

**TRANSMISSION, AUTOMATIC:** {Allison 3000 EVS} 5th Generation Controls, Close Ratio, 6-Speed with Double Overdrive, with PTO Provision, Less Retarder, Includes Oil Level Sensor, with 80,000-lb GVW and GCW Max

**CLUTCH:** Omit Item (Clutch & Control)

**AXLE, FRONT DRIVING:** {Meritor MX-14-120 EVO} Single Reduction, 14,000-lb Capacity, with Hub Piloted Wheel Mounting

**AXLE, REAR, SINGLE:** {Dana Spicer S30-190} Single Reduction, 31,000-lb Capacity, W Wheel Ends Gear Ratio: 5.57

**CAB:** Conventional

**TIRE, FRONT:** (2) 12R22.5 Load Range H G282 MSD (GOODYEAR), 481 rev/mile, 75 MPH, Drive

**TIRE, REAR:** (4) 11R22.5 Load Range H G622 RSD (GOODYEAR), 497 rev/mile, 75 MPH, Drive

**SUSPENSION, RR, SPRING, SINGLE:** Vari-Rate; 31,000-lb Capacity, with 4500 lb Auxiliary Rubber Spring

**PAINT:** Navistar Red (Std) Chassis schematic N/A

**TOW HOOK, FRONT** (2) Frame Mounted

**AXLE CONFIGURATION** {Navistar} 4x4

**FRAME RAILS** Heat Treated Alloy Steel (120,000 PSI Yield); 10.250” x 3.610” x 0.375” (260.4mm x 91.7mm x 9.5mm); 456.0” (11582mm) Maximum OAL
BUMPER, FRONT Full Width, Aerodynamic, Polished Stainless Steel; 0.125” Material Thickness

WHEELBASE RANGE 181” (460cm) Through and Including 205” (520cm)

AXLE, FRONT DRIVING {Meritor MX-14-120 EVO} Single Reduction, 14,000-lb Capacity, with Hub Piloted Wheel Mounting

SUSPENSION, FRONT, SPRING Parabolic, Taper Leaf; 14,000-lb Capacity; with Shock Absorbers

BRAKE SYSTEM, AIR Dual System for Straight Truck Applications

DRAIN VALVE {Berg} with Pull Chain, for Air Tank

BRAKE SHOES, REAR Cast

AIR BRAKE ABS {Bendix AntiLock Brake System} Full Vehicle Wheel Control System (4-Channel) with Automatic Traction Control

AIR DRYER {Bendix AD-IP} with Heater

BRAKE CHAMBERS, FRONT AXLE {MGM} 20 SqIn

BRAKE CHAMBERS, REAR AXLE {MGM TR3030LP3TSHD} 30/30 Spring Brake

BRAKES, FRONT, AIR CAM S-Cam; 16.5” x 5.0”; Includes 20 Sq. In. Long Stroke Brake Chambers

SLACK ADJUSTERS, FRONT {Haldex} Automatic

SLACK ADJUSTERS, REAR {Haldex} Automatic

BRAKES, REAR, AIR CAM S-Cam; 16.5” x 7.0”; Includes 30/30 Sq.In. Long Stroke Brake Chamber and Spring Actuated Parking Brake

AIR COMPRESSOR {Cummins} 18.7 CFM Capacity

AIR DRYER LOCATION Mounted Inside Left Rail, Behind Transfer Case Mounting

AIR TANK LOCATION (2) : One Mounted Under Each Frame Rail, Front of Rear Suspension, Parallel to Rail

STEERING COLUMN Tilting

STEERING WHEEL 4-Spoke; 18” Dia., Black

STEERING GEAR {Sheppard M110} Power

AFTERTREATMENT COVER Steel, Black

EXHAUST SYSTEM Single, Horizontal Aftertreatment Device, Frame Mounted Right Side, Under Cab, for Single Horizontal Tail Pipe, Frame Mounted Right Side Back of Cab, for All-Wheel Drive

ENGINE EXHAUST BRAKE for Cummins ISB/B6.7/ISL/L9 Engine with Variable Vane Turbo Charger

SWITCH, FOR EXHAUST 3 Position, Momentary, Lighted Momentary, ON/CANCEL, Center Stable,
INHIBIT REGEN, Mounted in IP Inhibits Diesel Particulate Filter Regeneration When Switch is Moved to ON While Engine is Running, Resets When Ignition is Turned OFF

ELECTRICAL SYSTEM 12-Volt, Standard Equipment

IGNITION SWITCH Keyless

POWER SOURCE Cigar Type Receptacle without Plug and Cord

ALTERNATOR {Leece-Neville BLP4006HN} Brushless, 12 Volt 325 Amp. Capacity, Pad Mount, with Remote Sense

BODY BUILDER WIRING Back of Standard or Sleeper Cab at Left Frame or Under Extended or Crew Cab at Left Frame; Includes Sealed Connectors for Tail/Amber Turn/Marker/ Backup/Accessory Power/Ground and Sealed Connector for Stop/Turn

BATTERY SYSTEM {International} Maintenance-Free, (3) 12-Volt 1950CCA Total

SPEAKERS Omit

RADIO Omit; Includes Wiring and Antenna

HORN, ELECTRIC Disc Style

WINDSHIELD WIPER SPD CONTROL Force Wipers to Slowest Intermittent Speed When Park Brake Set and Wipers Left on for a Predetermined Time

CLEARANCE/MARKER LIGHTS (5) {Truck Lite} Amber LED Lights, Flush Mounted on Cab or Sunshade

TEST EXTERIOR LIGHTS Pre-Trip Inspection will Cycle all Exterior Lamps Except Back-up Lights

HEADLIGHTS ON W/WIPERS Headlights Will Automatically Turn on if Windshield Wipers are turned on

INDICATOR, LOW COOLANT LEVEL with Audible Alarm

ALARM, PARKING BRAKE Electric Horn Sounds in Repetitive Manner When Vehicle Park Brake is "NOT" Set, with Ignition "OFF" and any Door Opened

STARTING MOTOR {Mitsubishi Electric Automotive America 105P} 12-Volt, with Soft-Start

INDICATOR, BATTERY WARNING Green BATTERY ON Indicator, Mounted on Left Side of Instrument Panel, To be Used with Factory Installed or Customer Mounted Battery Disconnect Switch

CIRCUIT BREAKERS Manual-Reset (Main Panel) SAE Type III with Trip Indicators, Replaces All Fuses

BATTERY BOX Steel, with Aluminum Cover, 14" Wide, 3 Battery Capacity, Mounted Left Side Under Cab

TURN SIGNALS, FRONT Includes LED Side Turn Lights Mounted on Fender

HORN, AIR Black, Single Trumpet, with Lanyard Pull Cord

BATTERY DISCONNECT SWITCH for Cab Power Disconnect Switch; Cab Mounted, Disconnects Power to Power Distribution Center (PDC) and Body Builder Through Solenoid, Does Not Disconnect Charging Circuits; Locks with Padlock
SWITCH, AIR HORN, PASSENGER Fire Truck Application; Momentary Switch Located in Instrument Panel Close to Passenger, Driver Also To Activate Switch with Lanyard

FENDER EXTENSIONS Rubber

LOGOS EXTERIOR Badges

LOGOS EXTERIOR, ENGINE Badges

GRILLE Stationary, Chrome

FRONT END Tilting, Fiberglass, with Three Piece Construction; for WorkStar/HV

GRILLE EMBER SCREEN Mounted to Grille and Cowl Tray to Keep Hot Embers out of Engine and HVAC Air Intake System

PAINT SCHEMATIC, PT-1 Single Color, Design 100
Includes
PAINT SCHEMATIC ID LETTERS "WK"
PAINT TYPE Base Coat/Clear Coat, 1-2 Tone

PROMOTIONAL PACKAGE Government and Municipal Silver Package; Two Year Limited Subscription of On-Command Service Information (Formerly Fleet ISIS), and On-Command Parts Information (Formerly Fleet Parts Catalog), Requires Specific Feature Combinations

KEYS - ALL ALIKE, ID I-0446 Compatible with Z-200

CLUTCH Omit Item (Clutch & Control)

ANTI-FREEZE Red, Extended Life Coolant; To -40 Degrees F/ -40 Degrees C, Freeze Protection

ENGINE, DIESEL {Cummins L9 380} EPA 2017, 380HP @ 2000 RPM, 1150 lb-ft Torque @ 1400 RPM, 2200 RPM Governed Speed, 380 Peak HP (Max), (RATED FOR EMERGENCY VEHICLES ONLY)

FAN DRIVE {Horton Drivemaster} Direct Drive Type, Two Speed with Residual Torque Device for Disengaged Fan Speed

RADIATOR Cross Flow, Series System; 1228 SqIn Aluminum Radiator Core with Internal Water to Oil Transmission Cooler and 1167 In Charge Air Cooler

AIR CLEANER Dual Element

FEDERAL EMISSIONS {Cummins L9} EPA, OBD and GHG Certified for Calendar Year 2018

THROTTLE, HAND CONTROL Engine Speed Control; Electronic, Stationary, Variable Speed; Mounted on Steering Wheel

ENGINE WATER COOLER {Sen-Dure} Auxiliary, For Use with Fire Trucks

EMISSION COMPLIANCE Federal, Does Not Comply with California Clean Air Idle Regulations

ENGINE CONTROL, REMOTE MOUNTED Provision for; Includes Wiring for Body Builder Installation of PTO Controls; with Ignition Switch Control for Cummins ISB/B6.7 or ISL/L9 Engines
TRANSMISSION, AUTOMATIC {Allison 3000 EVS} 5th Generation Controls, Close Ratio, 6-Speed with Double Overdrive, with PTO Provision, Less Retarder, Includes Oil Level Sensor, with 80,000-lb GVW and GCW Max

TRANSFER CASE {Meritor T-4213 2} 2-Spd, 13000 lb-ft Total Capacity, with Electric Over Air Control

TRANSFER CASE LUBE {EmGard 50W} Synthetic; 1 thru 14.99 Pints

OIL COOLER, TRANSFER CASE Remote Mounted Back of Cab

TRANSMISSION SHIFT CONTROL for Column Mounted Stalk Shifter

TRANSMISSION OIL Synthetic; 29 thru 42 Pints

ALLISON SPARE INPUT/OUTPUT for Emergency Vehicle Series (EVS); Fire/Pumper, Tank, Aerial/Ladder

SHIFT CONTROL PARAMETERS Allison 3000 or 4000 Series Transmissions, 5th Generation Controls, Performance Programming

PTO LOCATION Left Side of Transmission

AXLE, REAR, SINGLE {Dana Spicer S30-190} Single Reduction, 31,000-lb Capacity, W Wheel Ends . Gear Ratio: 5.57

SUSPENSION, RR, SPRING, SINGLE Vari-Rate; 31,000-lb Capacity, with 4500 lb Auxiliary Rubber Spring

SHOCK ABSORBERS, REAR (2)

FUEL/WATER SEPARATOR {Racor 400 Series,} with Primer Pump, Includes Water-in-Fuel Sensor

LOCATION FUEL/WATER SEPARATOR Mounted Inboard of 5 Gallon DEF Tank, Under Cab

FUEL TANK Top Draw, Non-Polished Aluminum, 24" Dia, 50 US Gal (189L), Mounted Left Side, Under Cab

DEF TANK 5 U.S. Gal. 18.9L Capacity, Frame Mounted Outside Left Rail, Under Cab

FUEL COOLER Less Thermostat; Mounted in Front of Cooling Module

CAB Conventional

AIR CONDITIONER with Integral Heater & Defroster

GAUGE CLUSTER Premium Level; English with English Speedometer and Tachometer, for Air Brake Chassis, Includes Engine Coolant Temperature, Primary and Secondary Air Pressure, Fuel and DEF Gauges, Oil Pressure Gauge, Includes 5 Inch LCD Color Display

SEATBELT WARNING PREWIRE Includes Seat Belt Switches and Seat Sensors for all Belted Positions in the Cab and a Harness Routed to the Center of the Dash for the Aftermarket Installation of the Data Recorder and Seatbelt Indicator Systems, for 1 to 3 Seat Belts

IP CLUSTER DISPLAY On Board Diagnostics Display of Fault Codes in Gauge Cluster

SEAT, DRIVER {National 2000} NFPA Compliant, Air Suspension, High Back with Integral Headrest, Vinyl, Isolator, 1 Chamber Lumbar, 2 Position Front Cushion Adjust, -3 to +14 Degree Back Angle Adjust

SEAT, PASSENGER {National 2000} NFPA Compliant, Air Suspension, High Back with Integral Headrest, Vinyl, Isolator, 1 Chamber Lumbar, 2 Position Front Cushion Adjustment, -3 to +14 Degree Back Angle Adjust
GRAB HANDLE (2) Chrome Towel Bar Type with Anti-Slip Rubber Inserts; for Cab Entry, Mounted Left and Right, Each Side at "B" Pillar

MIRRORS (2) Aero; Pedestal, Power Adjust, Heated Heads, Turn Signals, Bright Finish Heads, Black Arms, 6.3” x 13.82” Flat Glass, 6.38” x 6.18” Convex Glass Both Sides

SEAT BELT All Red; 1 to 3

CAB INTERIOR TRIM Classic, for Day Cab

WINDOW, POWER (2) and Power Door Locks, Left and Right Doors, Includes Express Down Feature

CAB REAR SUSPENSION Air Bag Type

INSTRUMENT PANEL Flat Panel

ACCESS, CAB Steel, Driver & Passenger Sides, Two Steps Per Door, for use with Regular and Extended Cabs

WHEELS, FRONT DISC; 22.5x8.25 Rims, Polished Aluminum, 10-Stud, 285.75mm BC, Hub-Piloted, Flanged Nut, with Steel Hubs

WHEELS, REAR DUAL DISC; 22.5x8.25 Rims, Polished Aluminum, 10-Stud, 285.75mm BC, Hub-Piloted, Flanged Nut, with Steel Hubs

(4) TIRE, REAR 11R22.5 Load Range H G622 RSD (GOODYEAR), 497 rev/mile, 75 MPH, Drive

(2) TIRE, FRONT 12R22.5 Load Range H G282 MSD (GOODYEAR), 481 rev/mile, 75 MPH, Drive

WARRANTY Standard for HV507, HV50B, HV607 Models, Effective with Vehicles Built July 1, 2017 or Later

CAB TO AXLE DIMENSION

Cab to axle will be 118”.

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SVI Trucks

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11/08/18
CHASSIS MODIFICATIONS

LUBRICATION AND TIRE DATA PLATE

A permanent label in the driving compartment shall specify the quantity and type of the following fluids used in the vehicle and tire information:

- Engine oil
- Engine coolant
- Chassis transmission fluid
- Pump transmission lubrication fluid . . (if applicable)
- Pump priming system fluid, if applicable . . (if applicable)
- Drive axle(s) lubrication fluid
- Air conditioning refrigerant . . (if applicable)
- Air conditioning lubrication oil . . (if applicable)
- Power steering fluid
- Cab tilt mechanism fluid . . (if applicable)
- Transfer case fluid . . (if applicable)
- Equipment rack fluid (if applicable)
- CAFS air compressor system lubricant . . (if applicable)
- Generator system lubricant . . (if applicable)
- Front tire cold pressure
- Rear tire cold pressure
- Maximum tire speed ratings

VEHICLE DATA PLATE

A permanent label in the driving compartment which indicates the following:

- Filter part numbers for the;
  - Engine
  - Transmission
  - Air
  - Fuel
- Serial numbers for the;
  - Engine
  - Transmission
- Delivered Weights of the Front and Rear Axles
- Paint Brand and Code(s)
- Sales Order Number

OVERALL HEIGHT, LENGTH DATA PLATE (US)

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed fire apparatus in feet and inches, the length of the completed fire apparatus in feet and inches, and the GVWR in pounds.

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.
PERSONNEL CAPACITY
A label that states the number of personnel the vehicle is designed to carry shall be located in an area visible to the driver.

SEAT BELT WARNING - FAMA06/07
A safety sign FAMA06 shall be visible from each seat that is not equipped with occupant restraint and therefore not intended to be occupied while the vehicle is in motion.

A safety sign FAMA07, which warns of the importance of seat belt use, shall be visible from each seat that is intended to be occupied while the vehicle is in motion.

EQUIPMENT MOUNTING FAMA10
A safety sign FAMA10, which warns of the need to secure items in the cab, shall be visible inside the cab.

FIRE SERVICE TIRES - FAMA12
A safety sign FAMA12, which warns of the special requirements for fire service–rated tires, shall be visible to the driver entering the cab of any apparatus so equipped.

HELMET WARNING - FAMA15
A safety sign FAMA15, which warns not to wear helmets while the vehicle is in motion, shall be visible from each seat that is intended to be occupied while the vehicle is in motion.

CLIMBING METHOD - FAMA23
A safety sign FAMA23, which warns of the proper climbing method, shall be visible to personnel entering the cab and at each designated climbing location on the body.

REAR STEP CROSSWALK WARNING - FAMA24
A safety sign FAMA24, which warns personnel not to ride on the vehicle, shall be located at the rear step areas and at any cross walkways.

FINAL STAGE MANUFACTURER VEHICLE CERTIFICATION
A final stage manufacturer vehicle certification label shall be provided and installed in the driver cab door jamb area.

FRONT BUMPER
The front bumper shall be as provided by the cab/chassis manufacturer. No other alteration or modifications are required to extension length.

BUMPER GRAVELSHIELD
The bumper extension gravel shield shall be provided by the cab/chassis manufacturer.

AIR HORN(S)
The air horn(s) shall be supplied and installed by the cab/chassis manufacturer.
FRONT TOW PROVISIONS

The front tow provisions shall be supplied and installed by the cab/chassis manufacturer.

AIR INTAKE SYSTEM

An air filter shall be provided in the engine’s air intake system by the body builder. Air inlet restrictions shall not exceed the engine manufacturer’s recommendations.

The air inlet shall be equipped with a means of separating water and burning embers from the air intake system.

This requirement shall be permitted to be achieved by either of the following methods:

1. Provision of a device such that burning particulate matter larger than 0.039 in. (1.0 mm) in diameter cannot reach the air filter element.
2. Provision of a multi screen ember separator capable of meeting the test requirements defined in the Parker Hannafin, Racor Division, publication LF 1093-90, Ember Separation Test Procedure, or an equivalent test.

EXHAUST

The exhaust system shall be as provided by cab/chassis manufacturer. The tailpipe may require some modifications for proper ground clearances and fit with body.

The exhaust piping and discharge outlet shall be located or shielded so as not to expose any portion of the vehicle or equipment to excessive heating.

Exhaust pipe discharge shall be directed away from any operator’s position or entry doors on body.

Where parts of the exhaust system are exposed so that they are likely to cause injury to operating personnel, protective guards shall be provided.

SEAT BELT COLOR

Section 14.1.3.4 of the NFPA 1901 Standards, requires all seat belt webbing in cab to be bright red or bright orange in color, and the buckle portion of the seat belt shall be mounted on a rigid or semi rigid stalk such that the buckle remains positioned in an accessible location.

SEAT BELT WEB LENGTH - COMMERCIAL CAB

Sections 14.1.3.2 and 14.1.3.3 of the NFPA 1901 standards, require the effective seat belt web length for a Type 1 lap belt for pelvic restraint to be a minimum of 60", and a Type 2 pelvic and upper torso restraint-style seat belt assembly to be a minimum of 110".

The chassis seat belt web length as supplied by the commercial chassis manufacturer shall be compliant to NFPA Standards 14.1.3.2 and 14.1.3.3.
SEAT BELT MONITORING AND VEHICLE DATA RECORDER (VDR) SYSTEMS

SEAT BELT MONITORING

A Weldon 6204 series system with Occupant Restraint Indicator (ORI) display shall be provided and installed to allow the driver to know if all persons seated in the vehicle are secured with seat belts before moving the vehicle. Built-in smart seating logic shall detect if the correct sit and buckle sequence is not followed for all seats. System shall also provide an output for an external alarm. Weldon diagnostic port will be located under dash on driver side. System shall include the following features;

VEHICLE DATA RECORDER (VDR)

The vehicle data recorder shall have the following features;

- Recorded Data Includes: Vehicle Speed, Acceleration, Deceleration, Engine Speed, Engine Throttle Position, ABS Event, Seat Occupied Status, Seat Belt Status, Master Optical Warning Switch, Park Brake, Service Brake, Time, Date and Engine Hours.
- Password Protected by the customer
- Six (6) seat position inputs for occupied and belts buckled. Additional six (6) seat expansion module available.
- Easily interfaces with traditional wiring, or optional V-MUX™ or other multiplexing systems
- Data is extracted by a standard, mini USB cable
- Use in conjunction with the Occupant Restraint Indicator or optional V-MUX™ multiplex system

OCCUPANT RESTRAINT INDICATOR

The occupant restraint indicator shall have the following features;

- Supports commercial and custom cab seating layouts; up to 12 seats
- Built-in audible alarm
- Use in conjunction with Vehicle Data Recorder (VDR)

SIX (6) – LED TIRE PRESSURE VISUAL INDICATORS

Each tire valve stem shall be equipped with an LED Tire Alert (or equal), heavy duty valve cap LED indicator that indicates proper tire pressure. The LED Tire Alert valve cap is self-calibrating. When the cap is mounted on the valve stem the first time, it will memorize that tire pressure, and can be set to recognize a drop in pressure as little as 6 psi. It can be checked for functionality and battery condition by simply unscrewing the cap. If it is in working condition, it will immediately start blinking.

HELMET STORAGE

No helmet storage is required in the cab driving area.
CAB CRASH TEST CERTIFICATION

A cab crash test certification from the fire apparatus manufacturer shall be provided with the equipment. A copy of this certification shall be included with the bid.

NOTE: There shall be no exception to any portion of the cab integrity certification requirements. Nonconformance shall lead to immediate rejection of bid.

The certification shall state that the cab does meet or exceed the requirements below:

1) European Occupant Protection Standard ECE Regulation No. 29.
2) SAE J2422 Cab Roof Strength Evaluation - Quasi-Static Loading Heavy Trucks.

CAB MIRRORS, DRIVER ADJUSTABLE

Section 14.3.5 of the NFPA 1901 Standards, 2009 edition, requires all primary rear view mirrors used by the driver to be adjustable from the driver's position.

AIR BRAKE SYSTEM QUICK BUILD-UP

There shall be one (1) Milton male quick connector type air shoreline inlet to provide air to the chassis air tanks from an external source compressed air shoreline hookup in order to maintain full operating air pressure while the vehicle is not running. Air inlet shall be located near driver's door. The female end of the connector shall be supplied by the Inter-Canyon Fire Protection District.

The quick buildup system shall provide sufficient air pressure so that the apparatus has no brake drag and is able to stop under the intended operating conditions following the 60-second buildup time.

AUTOMATIC TIRE CHAINS

The completed unit shall be provided with Onspot brand six (6) strand automatic ice chains on the rear axle of the chassis to provide instant traction while traveling on ice and snow at speeds below 35 MPH.

TIRE CHAINS ACTIVATION

The tire chain system shall be activated by a dashboard switch so that the operator may engage the chains from the driver's seat. The switch shall be lighted to indicate when the chains are engaged. The switch shall be complete with a switch guard to avoid accidental engagement of the automatic chains. The switch guard must be properly labeled with a sticker with operating instructions provided.

The tire chains shall be interlocked with the transmission and shall engage only if the vehicle is traveling 30 MPH or less. After traveling over 30 MPH, the vehicle must be reduced to a speed below 5 MPH for the tire chains to be engaged or re-engaged.

ROAD EMERGENCY SAFETY KIT

The completed unit shall be supplied with one (1) set of three (3) dual faced reflective triangles, and three (3) warning flares complete with storage case per DOT requirements.

One (1) 2.5 lb. ABC type vehicle fire extinguisher with bracket per DOT requirements shall be provided and mounted inside cab area.
DEF FLUID FILL

The DEF fluid fill shall be as supplied by commercial cab/chassis manufacturer.

BODY DESIGN

The importance of public safety associated with emergency vehicles requires that the construction of this vehicle meet the following specifications. These specifications are written to establish the minimum level of quality and design. All Bidders shall be required to meet these minimum requirements.

It is the intent of these specifications to fully describe the requirements for a custom built emergency type vehicle. In order to extend the expected service life of this vehicle, the body module shall be removable from the chassis frame and be capable of being installed on a new chassis.

The sheet metal material requirements, including alloy and material thickness, throughout the specifications are considered to be a minimum. Since such materials are available to all Manufacturers, the material specifications shall be strictly adhered to.

The fabrication of the body shall be formed sheet metal. Formed components shall allow the Inter-Canyon Fire Protection District to have the body repaired locally in the case where any object has struck the body and caused damage. The use of proprietary extrusions will prevent the Inter-Canyon Fire Protection District from such repair and shall NOT be used.

Following construction of the subframe, which supports the apparatus body, the sheet metal portion of the body shall be built directly on the subframe. The joining of the subframe and body shall be of a welded integral construction.

The sheet metal fabrication of the body shall be performed using inert gas continuous feed welders only. The entire body shall be welded construction. The use of pop rivets in any portion of structural construction may allow premature failure of the body structure. Therefore, pop rivets shall NOT be used in the construction of the structural portions of the body. This includes side body sheets, inner panels of compartment doors, and any other structural portions of the body.

EXTERIOR ALUMINUM BODY

The fabrication of the body shall be constructed from 3003H-14 alloy aluminum. This shall include compartment front panel, vertical side sheets, side upper rollover panels, rear panels and compartment door frames.

The body exterior panels shall be constructed with not less than 3/16" (.187) aluminum 3003H-14 tread plate. Interior compartment dividing walls shall be constructed with not less than 1/8" (.125) aluminum 3003H-14 smooth plate. Lighter gauge sheet metal will not be acceptable in these areas, No Exceptions.

The front and rear corners of body shall be formed as part of the front or rear body panels. This provides a stronger body corner and finished appearance. The use of extruded corners, or caps will not be acceptable, No Exceptions.

The door side frame openings shall be formed "C" channel design. An electrical wiring conduit raceway running the full length of exterior compartments shall be provided. This raceway shall contain all 12 volt wiring running to the rear of the apparatus, permitting easy accessibility to wiring.

Individual compartment modules, with dead air space voids between compartments, will not be an acceptable method of compartment construction.

The compartments shall be an integral part of the body construction. Compartment floors from front of body to ahead of rear axle, also from rear axle to rear of body shall be single one-piece sections. Compartment floors shall be preformed, then positioned in body and welded into final position.
Compartment floors shall have a "sweep-out" design with door opening threshold positioned lower than compartment floor, permitting easy cleaning of compartments. Angles, lips, or door moldings are not acceptable in the base of compartment door opening. One-way rubber drain valves shall be provided in compartment floors so that a water hose may be used to flush-out compartment area.

All exterior seams in sheet metal below frame, and around the rear wheel well area shall be welded and caulked to prevent moisture from entering the compartments. All other interior seams and corners shall be sealed with silicone based caulk prior to painting.

Only stainless steel bolts, nuts, and sheet metal screws shall be used in mounting exterior trim, hardware and equipment.

**DRIP RAILS**

The body shall have drip rails over the side full height compartments. The drip rails shall be formed into the upper body panels providing a ridged lower panel and a flat upper body panel surface. The use of mechanically fastened, taped or glued on drip rails will not be acceptable, No Exceptions.

**BODY SUBFRAME**

The chassis frame rails shall be fitted with 1/4" custom extruded UHMW polyethylene rail cap to isolate the body frame members from direct contact with chassis frame rails.

The body subframe shall be constructed from 6061T6 aluminum alloy tubing. Subframe shall consist of two (2) 2" x 4" x 1/4" aluminum tubes minimum, the same width as the chassis frame rails. Welded to this tubing shall be cross members of 2" x 4" x 1/4" aluminum. Smaller dimension, lighter gauge tubing or angle material subframe shall not be accepted.

These cross members shall extend the full width of the body to support the compartments. Cross members shall be located at front and rear of the body, below compartment divider walls, and in front and rear of wheel well opening. Additional aluminum cross members shall be located on 16" centers, or as necessary to support walkway or heavy equipment.

To form the frame, the tubing shall be beveled and welded at each joint using 5356 aluminum alloy welding wire.

**BODY MOUNTING**

For optimum chassis frame and body life, the body subframe shall be fastened to the chassis frame with a minimum of six (6) 1/2" x 2" strap mounts, welded to the body subframe. The straps shall be bolted to the chassis frame work utilizing 1/2" Grade 8 bolts.

**10" REAR STEP BUMPER**

The full width rear bumper shall be constructed from 2" x 2" x 1/4" aluminum tubing frame and covered with 3/16" NFPA compliant aluminum tread plate. The bumper shall extend from the rear vertical body panel 10" and provide a rear step with a minimum of 1/2" space at body for water drainage.

**REAR TOW EYES**

There shall be two (2) heavy duty rear mounted tow eyes securely attached to the body subframe, below body. The tow eyes shall be fabricated from 3/4" thick steel plate with a 3" diameter opening. Tow eyes shall have a black powder coat finish.
GROUND LIGHTS

There shall be two (2) OnScene 8" Access LED lights installed below bumper capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting shall be switchable but activated automatically when the vehicle park brake is set.

- There shall be storage bracket for one (1) Inter-Canyon Fire Protection District drip torch to rear bumper.

WHEEL WELL EXTERIOR PANEL

The exterior panel of the body wheel well enclosure shall be constructed from 3/16" aluminum treadplate panels.

RUBBER BODY FENDERS

The body wheel well openings shall be provided with round radius, rubber fenderettes. The fenderettes shall be bolted and easily replaceable if damaged. The fenderettes shall be installed using stainless steel fasteners with plastic isolators to help prevent corrosion.

WHEEL WELL LINERS

The wheel wells shall be provided with an easily removable polymer, circular inner fender liner. The inner liner shall be bolted to the wheel well with stainless steel bolts and spaced away from the wheel well so the liner will not accumulate dirt or water.

BODY PAINT SPECIFICATIONS

BODY PAINT PREPARATION

After the body and components have been fabricated they shall be disassembled so when vehicle is complete there shall be finish paint beneath the removable components. The body shall be removed from chassis during the paint process to insure proper paint coverage. The body and components shall be metal finished as follows to provide a superior substrate for painting.

The exterior (and interior, if painted) body shall undergo a thorough cleaning process starting with a biodegradable phosphoric acid solution to begin the etching process followed by a complete clear water rinse. The next step shall consist of a chemical conversion coating applied to seal the metal substrate and become part of the metal surface for greater film adhesion.

All bright metal fittings, if unavailable in stainless steel or polished aluminum, shall be chrome plated. Iron fittings shall be copper under plated prior to chrome plating.
PAINT PROCESS

The paint process shall follow the strict standards set forth by PPG Industries guidelines. Painters applying PPG products will be PPG Certified Commercial Technicians, and re-certified every two (2) years. The body shall go through the following paint process;

1) Clean bare metal with a wax and grease remover using low lint rags.
2) Inspect, straighten, and hammer high points, grind all seams, sharp edges, and welds. DA sand entire paintable surfaces using 24-180 grit dry paper. Plastic fill all low spots and DA sand fill areas using 36-180 grit dry paper. Apply pinhole filler and DA sand areas using 80-180 grit dry paper.
3) Re-clean bare metal using a wax and grease remover and low lint rags.
4) Within 24 hours, a PPG Delfleet® epoxy color primer with proper hardener for corrosion resistance using a pressure pot spray gun and applying 2-5 full wet coats or 1.5-8.0 dry mils max. achieving full hiding and allow to air dry 60 minutes @ 70°F or bake for 45 minutes @ 140°F degree.
5) Inspect, putty fill, and dry guild coat entire body surface and DA sand using 180-400 grit dry paper.
6) Re-clean bare metal using a wax and grease remover using low lint rags.
7) A PPG Delfleet® primer sealer with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 1 full wet coat or 1.0-2.0 dry mils achieving full hiding and allow to flash off in spray booth for minimum of 60 minutes @ 70°F.
8) A PPG Delfleet® FBCH basecoat (color) with proper hardener and dry additive shall then be sprayed using a pressure pot set @ 45-60 PSI and achieving full hiding or 1.5-2.0 wet mils and allow to flash off in spray booth 45-60 minutes before applying clearcoat.
9) A PPG Delfleet® clearcoat with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 2-3 full wet coats or 5.0 wet mils for a uniform gloss and allow to flash off in spray booth 10 minutes and bake for 120-140 minutes @ 125°F (surface temp.).
10) After cooling, DA sand heavy orange peel or runs using 1000 grit dry sand paper and final DA sand using 1500-2000 grit dry sand paper. Wipe off all surfaces to remove dust and debris. Buff unit as needed using 3M rubbing compound and a white wool pad and inspect until all sand scratches are removed.
11) Polish as needed using 3M Perfect-It-Polish and a black foam pad, repeat as necessary and inspect until all sand scratches are removed.

PAINT - ENVIRONMENTAL IMPACT

The contractor shall meet or exceed all current State (his) regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water and soil. PPG Delfleet® Evolution paint shall be free of all heavy metal (lead & chromate) components. Paint emissions from sanding and painting shall be filtered and collected. All paint wastes shall be disposed of in an environmentally safe manner. Solvents used in cleanup operations shall be collected, sent off-site for distillation and returned for reuse.

UN-PAINTED FINISH

The body shall be manufactured using aluminum treadplate, and will not require any body paint.

FASTENERS

Prior to the assembly and reinstallation of exterior components; i.e. warning and DOT lights, handrails, steps, door hardware, and miscellaneous items, an isolation tape, or gasket shall be used to prevent damage to the finish painted surfaces. These components shall be fastened to body using either a plastic insert into body metal with stainless steel screws or zinc coated nutserts into body surface using stainless steel bolts to prevent corrosion from dissimilar metals.
**ELECTROLYSIS CORROSION CONTROL**

The apparatus shall be assembled using ECK or similar corrosion control on all high corrosion potential areas.

ECK protects aluminum and stainless steel against electrolytic reaction, isolates dissimilar metals and gives bedding protection for hardware and fasteners. ECK contains anti-seizing lubricant for threads. ECK is dielectric and perfect for use with electrical connectors.

- Paint Color: Match cab/chassis supplied paint color.

**BODY UNDERCOATING**

The entire underside of body shall be sprayed with black automotive undercoating. Undercoating shall cover all areas underside of body and wheel well area to help prevent corrosion under the vehicle.

**UNDERCOAT WARRANTY**

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

**COMPARTMENT INTERIOR FINISH**

The interior of all exterior body compartments shall be a "Maintenance Free" smooth unpainted finish. All body seams shall be finished with a caulk sealant for both appearance and moisture protection.

**REFLECTIVE STRIPE REQUIREMENTS**

**Material**

All retroreflective materials shall conform to the requirements of ASTM D 4956, *Standard Specification for Retroreflective Sheeting for Traffic Control*, Section 6.1.1 for Type I Sheeting.

All retroreflective materials used that are colors not listed in ASTM D 4956, Section 6.1.1, shall have a minimum coefficient of retro-reflection of 10 with observation angle of 0.2 degrees and entrance angle of -4 degrees.

Any printed or processed retroreflective film construction used shall conform to the standards required of an integral colored film as specified in ASTM D 4956, Section 6.1.1.

**Minimum Requirements**

A retroreflective stripe(s) shall be affixed to at least 50 percent of the cab and body length on each side, excluding the pump panel areas, and at least 25 percent of the width of the front of the apparatus.

The stripe or combination of stripes shall be a minimum of 4 in. (100 mm) in total width.

The 4 in. (100 mm) wide stripe or combination of stripes shall be permitted to be interrupted by objects (i.e., receptacles, cracks between slats in roll up doors) provided the full stripe is seen as conspicuous when approaching the apparatus.
GRAPHICS PROOF

A color graphics proof of the reflective striping layout shall be provided for approval by Inter-Canyon Fire Protection District prior to installation. The graphics proof shall be submitted to Inter-Canyon Fire Protection District on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

REFLECTIVE STRIPE - CAB SIDE

The reflective stripe material shall be 10" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be white in color.

There shall be a 2" Scotchcal reflective stripe located 1" above and a second 2" Scotchcal reflective stripe located 1" below the main stripe.

- This reflective stripe shall be blue in color.

REFLECTIVE STRIPE - CAB FRONT

The reflective stripe material shall be 10" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be white in color.

There shall be a 2" Scotchcal reflective stripe located 1" above and a second 2" Scotchcal reflective stripe located 1" below the main stripe.

- This reflective stripe shall be blue in color.

REFLECTIVE STRIPE - CAB DOOR INTERIOR

Any door of the apparatus designed to allow persons to enter or exit the apparatus shall have at least 96 in.2 (62,000 mm2) of retroreflective material affixed to the inside of the door.

The stripe material shall be 3M Scotchcal 680.

- This reflective stripe shall be white in color.

REFLECTIVE STRIPE - BODY SIDES

The reflective stripe material shall be 10" wide, 3M Scotchcal 680 series.

- This reflective stripe shall be white in color.

There shall be a 2" Scotchcal reflective stripe located 1" above and a second 2" Scotchcal reflective stripe located 1" below the main stripe.

- This reflective stripe shall be blue in color.

The stripe shall remain in a straight line from the front of the front of cab to the rear body.
CHEVRON REFLECTIVE STRIPE - REAR CENTER/SIDE PANELS

At least 50 percent of the rear-facing vertical surfaces, visible from the rear of the apparatus, excluding any pump panel areas not covered by a door, shall be equipped with retroreflective striping in a chevron pattern sloping downward and away from the centerline of the vehicle at an angle of 45 degrees. Each stripe shall be 6" width.

The rear surface of specified water tank and center of the lower body shall have a chevron style reflective stripe. Matching SVI #714 & 715. Chevron panels shall have a 3M UV over laminate to protect from UV rays, scene damage, and everyday use. Chevron panels shall have a minimum 10 year warranty for material failure, and colorfastness.

The stripe material shall be 3M Scotchcal 680 series.

This reflective chevron stripe shall alternate red and lime-yellow in color.

LETTERING

GRAPHICS PROOF

A color graphics proof of the lettering layout shall be provided for approval by Inter-Canyon Fire Protection District prior to installation. The graphics proof shall be submitted to Inter-Canyon Fire Protection District on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

The following lettering shall be provided and installed on the completed unit as follows;

SIDE CAB DOOR LETTERING

There shall be six (6) 8" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

There shall be fifty (50) 8" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

There shall be six (6) 6" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be white in color.

CUSTOM DECAL LOGO - 12" -18"

Two (2) custom designed 12" - 18" Scotchcal type retroreflective logo shall be provided and located on the completed vehicle. The exact design and/or artwork shall be provided by the Inter-Canyon Fire Protection District prior to construction.

Two (2) copy of the above custom logo shall be provided and located on the completed vehicle as directed by Inter-Canyon Fire Protection District.
EXTerior compartment doors

Flush fitting hinged door construction

The exterior compartment doors shall be a flush style, custom manufactured and built for each compartment. The compartment doors must be able to withstand years of rugged service and wear. For this reason, the compartment door design, metal thickness, and attachments must be strictly adhered to.

The compartment doors shall be all aluminum 3003H-14 alloy construction. The exterior panel shall be of 1/8" thickness smooth plate aluminum and the interior panel shall be of 1/8" thickness smooth plate aluminum. Lighter gauge material will NOT BE ACCEPTABLE in these areas. The double panel doors shall be 1-3/4" thick to completely enclose the door latching assembly. Doors shall have drain hole openings for drainage and ventilation.

The doors shall be flush mounted so that the outer surface is in line with the side body surface. Lap or bevel type constructed doors, doors framed with extrusions, or doors requiring rubber bumpers to prevent unnecessary contact are NOT ACCEPTABLE.

Compartment door openings shall be sealed with closed cell automotive type rubber molding to provide a weather resistant seal around door. In addition, rubber molding shall be provided along hinge to prevent moisture entry. Open cell foam type rubber moldings are NOT ACCEPTABLE.

Hinged compartment doors shall have 14 gauge stainless steel hinge, with 1/4" stainless steel pin. The hinge shall be bolted to the door and body with stainless steel machine screws. A polyester barrier film gasket shall be placed between stainless steel hinge and any dissimilar metals as necessary.

Drip rails shall be installed above all compartment door openings. Drip rails shall be completely removable for easy replacement if necessary.

Each door shall be capable of being opened or closed without unlatching. Door checks shall be bolted to the upper compartment door header and the box pan of the door. Door checks that require unlatching by hand will NOT BE ACCEPTABLE.

Vertically hinged door openings up to 32" wide shall be single door construction. Door openings over 32" shall be double door construction with the forward first opening door overlapping the second opening door.

Body width dimensions

The pumper body shall be 100.0" wide, and 102.0" wide at drip rails. Interior compartment depth dimensions shall be approximately:

<table>
<thead>
<tr>
<th>Area Description</th>
<th>Dimension</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transverse above subframe</td>
<td>95.0&quot; (If specified.)</td>
</tr>
<tr>
<td>Compartment depth above subframe</td>
<td>13.0&quot; or 24.5&quot;</td>
</tr>
<tr>
<td>(Depending on water tank and/or ladder configuration.)</td>
<td></td>
</tr>
<tr>
<td>Compartment depth below subframe</td>
<td>24.5&quot;</td>
</tr>
</tbody>
</table>
STREETSIDE LOCATION - FRONT (S1)

- The pump operator's panel shall be located in this location.

- One (1) OnScene 8” Access LED ground light(s) shall be provided below the body.

STREETSIDE COMPARTMENT - AHEAD OF REAR WHEELS (S2)

The interior useable compartment width shall be approximately 41.5” wide.

The compartment door opening shall be approximately 34.0” wide.

- This compartment shall have flush fitting vertically hinged compartment door. The door exterior shall be painted job color.

- The interior door panel shall have a smooth un-painted aluminum panel.

- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.

- The hinged door(s) shall have a stainless steel 6” offset bent D-ring locking handle. A gasket shall be placed between handle and door. Door latches shall be a two-point rotary slam, double-catch latch, recessed inside the double panel door with striker plate.

- The hinged door(s) shall have a pneumatic cylinder to hold door in the open and closed positions. Each door shall be capable of being closed without unlatching. Door checks shall be bolted to the compartment door header and the box pan of the door.

- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.

- There shall be one (1) adjustable shelf/shelves approximately 24” deep. Each shelf shall be fabricated from 3/16” 3003 aluminum sheet with a 2” vertical flange along the front and rear edge.

- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.

- Two (2) 3-1/2” x 3-1/2” black plastic louvered vents shall be provided in the lower compartment.
CURBSIDE COMPARTMENT - FRONT (C1)

The interior useable compartment space shall be approximately 86.0" wide.

The compartment door opening shall be approximately 78.0" wide.

- This compartment shall have a flush fitting horizontally hinged, drop-down style compartment door. The door exterior shall be painted job color.

- The interior door panel shall have a smooth un-painted aluminum panel.

- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.

- The hinged door(s) shall have a stainless steel 6" offset bent D-ring locking handle. A gasket shall be placed between handle and door. Door latches shall be a two-point rotary slam, double-catch latch, recessed inside the double panel door with striker plate.

- The hinged door(s) shall have a pair of tailgate style mechanisms to stop the door at 90 degrees. Each door shall be capable of being closed without unlatching.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.

- There shall be one (1) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.

- There shall be one (1) bolt-in vertical compartment partition(s) provided dividing the compartment into left and right sides. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.

- One (1) OnScene Access LED, full width compartment light mounted at the top of the compartment toward the door opening.

- One (1) booster hose reel(s) shall be located in this compartment area.

FRONT PROTECTION PANELS

To protect areas subject to intensive wear, scuffing or abuse, protection panels shall be installed on the front vertical body panels and wrapped around to the front compartment door opening. The protection panels shall be fabricated from 1/8" aluminum treadplate.

REAR BODY HANDRAILS

There shall be two (2) 24" vertical handrails on rear body. Handrails shall be NFPA compliant 1-1/4" knurled 304 stainless steel with welded end stanchions.

ROOF ACCESS HANDRAIL

There shall be one (1) 24" horizontal handrail mounted on top of body to assist in roof access. Handrail shall be NFPA compliant 1-1/4" knurled 304 stainless steel with welded end stanchions.
FOLDING STEP(S)

There shall be four (4) Innovative Controls polished cast aluminum folding step(s) provided and installed on completed vehicle. Each step shall be heavy duty with stainless steel spring and textured step surface meeting NFPA standards. Each step shall include an LED light.

LOW VOLTAGE ELECTRICAL SYSTEM- 12 VDC

General

Any low voltage electrical systems or warning devices installed on the fire apparatus shall be appropriate for the mounting location and intended electrical load.

Where wire passes through sheet metal, grommets shall be used to protect wire and wire looms. Electrical connections shall be with double crimp water-tight heat shrink connectors.

All 12 VDC wiring running from front to back of vehicle body shall be run in full length electrical wiring raceway down each side of body.

Wiring

All electrical circuit feeder wiring supplied and installed by the fire apparatus manufacturer shall meet the requirements of NFPA Chapter 13.

The circuit feeder wire shall be stranded copper or copper alloy conductors of a gauge rated to carry 125 % of the maximum current for which the circuit is protected. Voltage drops in all wiring from the power source to the using device shall not exceed 10 %. The use of star washers for circuit ground connections shall not be permitted.

All circuits shall otherwise be wired in conformance with SAE J1292, Automobile, Truck, Truck-Tractor, Trailer, and Motor Coach Wiring.

Wiring and Wire Harness Construction

All insulated wire and cable shall conform to SAE J1127, Low Voltage Battery Cable, or SAE J1128, Low Voltage Primary Cable, type SXL, GXL, or TXL.

All conductors shall be constructed in accordance with SAE J1127 or SAE J1128, except where good engineering practice dictates special strand construction. Conductor materials and stranding, other than copper, shall be permitted if all applicable requirements for physical, electrical, and environmental conditions are met as dictated by the end application. Physical and dimensional values of conductor insulation shall be in conformance with the requirements of SAE J1127 or SAE J1128, except where good engineering practice dictates special conductor insulation. The overall covering of conductors shall be moisture-resistant loom or braid that has a minimum continuous rating of 194°F (90°C) except where good engineering practice dictates special consideration for loom installations exposed to higher temperatures. The overall covering of jacketed cables shall be moisture resistant and have a minimum continuous temperature rating of 194°F (90°C), except where good engineering practice dictates special consideration for cable installations exposed to higher temperatures.

All wiring connections and terminations shall use a method that provides a positive mechanical and electrical connection. The wiring connections and terminations shall be installed in accordance with the device manufacturer’s instructions. All ungrounded electrical terminals shall have protective covers or be in enclosures. Wire nut, insulation displacement, and insulation piercing connections shall not be used.
Wiring shall be restrained to prevent damage caused by chafing or ice buildup and protected against heat, liquid contaminants, or other environmental factors.

Wiring shall be uniquely identified at least every 2 ft (0.6 m) by color coding or permanent marking with a circuit function code. The identification shall reference a wiring diagram.

Circuits shall be provided with properly rated low voltage overcurrent protective devices. Such devices shall be readily accessible and protected against heat in excess of the overcurrent device's design range, mechanical damage, and water spray. Circuit protection shall be accomplished by utilizing fuses, circuit breakers, fusible links, or solid state equivalent devices.

If a mechanical-type device is used, it shall conform to one of the following SAE standards:

1) SAE J156, Fusible Links
2) SAE J553, Circuit Breakers
3) SAE J554, Electric Fuses (Cartridge Type)
4) SAE J1888, High Current Time Lag Electric Fuses
5) SAE J2077, Miniature Blade Type Electrical Fuses

Switches, relays, terminals, and connectors shall have a direct current (dc) rating of 125 % of maximum current for which the circuit is protected.

Power Supply

A 12 V or greater electrical alternator shall be provided. The alternator shall have a minimum output at idle to meet the minimum continuous electrical load of the vehicle, at 200°F (93°C) ambient temperature within the engine compartment, and shall be provided with full automatic regulation.

Minimum Continuous Electrical Load

The minimum continuous electrical load shall consist of the total amperage required to simultaneously operate the following in a stationary mode during emergency operations:

1) The propulsion engine and transmission
2) All legally required clearance and marker lights, headlights, and other electrical devices except windshield wipers and four-way hazard flashers
3) The radio(s) at a duty cycle of 10 percent transmit and 90 % receive (for calculation and testing purposes, a default value of 5 A continuous)
4) The lighting necessary to produce 2 fc (20 lx) of illumination on all walking surfaces on the apparatus and on the ground at all egress points onto and off the apparatus, 5 fc (50 lx) of illumination on all control and instrument panels, and 50 percent of the total compartment lighting loads
5) The minimum optical warning system, where the apparatus is blocking the right-of-way
6) The continuous electrical current required to simultaneously operate any fire pumps, aerial devices, and hydraulic pumps
7) Other warning devices and electrical loads defined by the purchaser as critical to the mission of the apparatus

If the apparatus is equipped to tow a trailer, an additional 45 A shall be added to the minimum continuous electrical load to provide electrical power for the federally required clearance and marker lighting and the optical warning devices mounted on the trailer.

The condition of the low voltage electrical system shall be monitored by a warning system that provides both an audible and a visual signal to persons on, in, or near the apparatus of an impending electrical system failure caused by the excessive discharge of the battery set.
The charge status of the battery shall be determined either by direct measurement of the battery charge or indirectly by monitoring the electrical system voltage.

If electrical system voltage is monitored, the alarm shall sound if the system voltage at the battery or at the master load disconnect switch drops below 11.8 V for 12 V nominal systems, 23.6 V for 24 V nominal systems, or 35.4 V for 42 V nominal systems for more than 120 seconds.

A voltmeter shall be mounted on the driver’s instrument panel to allow direct observation of the system voltage.

**Electromagnetic Interference**

Electromagnetic interference suppression shall be provided, as required, to satisfy the radiation limits specified in SAE J551/1, *Performance Levels and Methods of Measurement of Electromagnetic Compatibility of Vehicles, Boats (up to 15 m), and Machines (16.6 Hz to 18 GHz)*.

**Wiring Diagram**

A complete electrical wiring schematic of actual system shall be provided with finished apparatus. Similar or generic type electrical schematics shall NOT BE ACCEPTABLE.

**Low Voltage Electrical System Performance Test**

A low voltage electrical system test certification shall be provided with delivered apparatus.

**12 VOLT DIAGNOSTIC RELAY CONTROL CENTER**

The 12 volt power distribution shall be conveniently located with easy access for service. All relays and circuit breakers shall be plug-in type allowing for removal for repairs without necessitating soldering or tools. The sockets mounts for both the relays and circuit breakers shall be of a design that permits the use of standard automotive type components.

The 12 volt distribution panel shall utilize printed circuit boards mounted in high strength enclosure. Each printed circuit board shall be provided with twelve (12) heavy duty independent switching relays. Each relay shall have the ability to be configured either normally open or normally closed and be protected by a 20 amp automatic reset breaker. Each circuit will be provided with a LED for visual diagnostic.

Power distribution panel shall be located in apparatus body within a protected enclosure with removable or hinged cover.

The rocker switch panel shall be located in a fabricated box located on the chassis dash, centered from side to side for access by the Driver or Officer. The switch module shall contain all master switches and emergency light switches. The box and faceplate shall be fabricated with black "Laminol" aluminum.
**ELECTRICAL SYSTEM MANAGER**

**LOAD MANAGEMENT**

If the total continuous electrical load exceeds the minimum continuous electrical output rating of the installed alternator(s), an Innovative Controls automatic electrical load management system shall be required. The minimum continuous electrical loads shall not be subject to automatic load management.

The apparatus 12 volt electrical system shall be provided with a system manager for:

- Monitoring chassis battery voltage
- Shedding pre-determined electrical circuits
- Sequencing pre-determined electrical circuits
- Automatically controlling chassis engine fast-idle
- Monitor master switch and parking brake applications
- Automatically control warning light modes ("Calling-For" and "Blocking Right of Way")
- Provide low voltage alarm
- Programmable control circuits
- Remote system status indicator panel

System manager shall perform all electrical functions required by current NFPA 1901 Standards.

**BATTERY MONITORING**

The system manager shall monitor the vehicle battery voltage. When electrical loads exceed the alternator output and the voltage drops, the load manager shall start shutting down electrical outputs. The system shall shut down only as many outputs required to maintain the system voltage. A special indicator to show different states of the electrical system by flashing at rate proportional to the battery discharge.

**LOAD SEQUENCING AND SHEDDING**

The system shall be capable of sequentially switching and shedding 12 volt loads. The Master light switch starts the sequential switch when it is turned "On". Likewise turning the Master Switch "Off" will sequentially de-energize the loads.

**BATTERY SYSTEM**

The battery connectors shall be heavy duty type with cables terminating in heat shrink loom. Heavy duty battery cables shall provide maximum power to the electrical system. Where required, the cables shall be shielded from exhaust tubing and the muffler. Large rubber grommets shall be provided where cables enter the battery compartment.

Batteries shall be of the high-cycle type. With the engine off, the battery system shall be able to provide the minimum continuous electrical load for 10 minutes without discharging more than 50 percent of the reserve capacity and then to restart the engine. The battery system cold cranking amps (CCA) rating shall meet or exceed the minimum CCA recommendations of the engine manufacturer. The batteries shall be mounted to prevent movement during fire apparatus operation and shall be protected against accumulations of road spray, snow, and road debris. The batteries shall be readily accessible for examination, testing, and maintenance.

A means shall be provided for jump-starting the engine if the batteries are not accessible without lifting the cab of a tilt-cab apparatus.

Where an enclosed battery compartment is provided, it shall be ventilated to the exterior to prevent the buildup of heat and explosive fumes. The batteries shall be protected against vibration and temperatures that exceed the battery manufacturer's recommendation.
An onboard battery conditioner or charger or a polarized inlet shall be provided for charging all batteries. Where an onboard conditioner or charger is supplied, the associated line voltage electrical power system shall be installed in accordance with Chapter 22.

One of the following master disconnect switches shall be provided:

1) A master body disconnect switch that disconnects all electrical loads not provided by the chassis manufacturer
2) A master load disconnect switch that disconnects all electrical loads on the apparatus except the starter

Electronic control systems and similar devices shall be permitted to be otherwise connected if so specified by their manufacturer.

The alternator shall be wired directly to the batteries through the ammeter shunt(s), if one is provided, and not through the master load disconnect switch.

A green “battery disconnect on” indicator light that is visible from the driver’s position shall be provided.

Rechargeable hand lights, radios, and other similar devices shall be permitted to be connected to the electrical system ahead of the master disconnect switch.

A sequential switching device shall be permitted to energize the optical warning devices and other high current devices required in minimum continuous electrical load, provided the switching device shall first energize the electrical devices required in minimum continuous electrical load within 5 seconds.

**BATTERY SWITCH**

One (1) "battery disconnect on" switch in cab located within easy reach of Driver with green indicator light that is visible from the driver’s position shall be provided. The switch and indicator light shall be supplied and installed by the cab/chassis manufacturer.

**BATTERY SOLENOID**

Battery switch shall consist of a minimum 200 ampere, constant duty solenoid to feed from positive side of battery.

**BATTERY CONDITIONER**

One (1) Kussmaul model Auto Charge 1000 single battery conditioner, with 120 VAC input and 15 amp, 12 volt output shall be provided. This system shall monitor the condition of batteries and provide an electrical current at variable rates to overcome battery failure. A display shall be provided with charge indicator, remote mounted.

**SHORE POWER INLET**

One (1) manual 120 VAC, 20 amp shore power inlet with weather resistant snap cover shall be provided. The protective ground from the shoreline inlet shall be bonded to the vehicle frame.

- The shore power plug shall be located near the Driver door area.

**ENGINE COMPARTMENT LIGHT**

There shall be one (1) OnScene Severe Service LED light(s) mounted in the engine compartment with integral switch with a light output of at least 20 candlepower (250 lumens). The engine compartment light(s) shall operate only when the master battery switch is turned "On".
CAB HAZARD WARNING LIGHT

A Truck-Lite red LED flashing light shall be provided and located in the driving compartment and be illuminated automatically whenever the vehicle's parking brake is not fully engaged and any of the following conditions exist:

- Any passenger or equipment compartment door is not closed.
- Any ladder or equipment rack is not in the stowed position.
- Stabilizer system is not in its stowed position.
- Powered light tower is not stowed.
- Any other device permanently attached to the apparatus is open, extended, or deployed in a manner that is likely to cause damage to the apparatus if the apparatus is moved.

Compartments and equipment meeting all of the following conditions shall be permitted to be exempt from being wired to the hazard light:

- The volume is less than or equal to 4 ft³ (0.1 m³).
- The compartment has an opening less than or equal to 144 in² (92,900 mm²).
- The open door does not extend sideways beyond the mirrors or up above the top of the fire apparatus.
- All equipment in the compartment is restrained so that nothing can fall out if the door is open while the apparatus is moving.
- Manually raised pole lights with an extension of less than 5 ft (1.5 m).

The hazard light shall be labeled "DO NOT MOVE APPARATUS WHEN LIGHT IS ON".

An audible alarm shall be provided for the door ajar light.

BACK-UP ALARM

An electronic back-up alarm shall be supplied and installed by the cab/chassis manufacturer. The back-up alarm shall actuate automatically when the transmission gear selector is placed in reverse.

- The apparatus shall have a momentary backup kill switch for the backup alarm; and will auto reset with gear change.

TAIL LIGHTS

Rear body tail lights shall be vertically mounted and located per Federal Motor Vehicle Safety Standards, FMVSS and Canadian Motor Vehicle Safety Standards, CMVSS. The following lights shall be provided:

- Two (2) Whelen C6T amber LED sequential arrow turn signal lights, amber lens
- Two (2) Whelen C6BTT red LED brake and tail lights, red lens
- Two (2) Whelen C6LCC white LED back-up lights, clear lens

Each of the lights above shall be mounted in a C6FC, chrome finish bezels.

MIDSHIP MARKER/TURN SIGNAL

Two (2) Whelen model T0A00MAR 2” round amber LED midship body clearance marker/turn signal lights shall be provided and installed, one (1) light on each side of the body, in forward wheel well of rear axle. Midship marker/turn lights shall be wired to the headlight circuit of the chassis.
MARKER LIGHTS

The body shall be equipped with all necessary side and rear clearance lights and reflectors in accordance with Federal Motor Vehicle Safety Standards (FMVSS) and Canadian Motor Vehicle Safety Standards (CMVSS). Clearance lights shall be Truck-Lite model 18 series, 3 diode LED, reflectorized type to reduce the need for maintenance and lower the amp draw. Clearance lights on body shall be connected to the clearance light circuit of the chassis.

CAB STEP LIGHTS / GROUND LIGHTS

There shall be two (2) OnScene 8” Access LED light(s) installed on the vehicle capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level. Lighting designed to provide illumination on areas under the driver and crew riding area exits shall be switchable but activated automatically when the exit doors are opened.

LICENSE PLATE LIGHT

One (1) Arrow #437 chrome plated LED license plate light shall be installed on the rear of the body. License plate light shall be wired to the headlight circuit of chassis. A fastener system shall be provided for license plate installation.

ELECTRONIC SIREN

One (1) Whelen model 295HFSA5 electronic siren control with selectable 100 or 200 watt output, air horn tone button, and 4-position 3-function slide switch control for warning lights, 5 push-button accessory switches, park kill, and hard wired microphone shall be provided and installed in cab within easy reach of Driver. Siren power shall be wired through the master warning light switch.

SIREN SPEAKER

One (1) Whelen model SA314A 100 watt aluminum, 6.4” x 6.1” x 3.1” deep siren speaker shall be provided and located behind grill or front bumper with natural aluminum finish. The solid state siren speaker shall be vibration resistant. The SA314A shall comply with California Title XIII, Class A, and SAE J1849 requirements and with OSHA 1910.95 Guidelines regarding “Permissible Noise Exposure”. All mounting hardware shall be stainless steel and covered by a two year factory warranty.

The siren speaker shall be located on the center of front bumper.

FRONT LED FLOODLIGHT BROW LIGHT

One (1) Rigid Industries E-Series model 120312, 20” combination spot/flood LED light(s) with white housing color and cradle mount brackets shall be provided on front of vehicle in brow location. The E-Series 20” LED light(s) shall have 9,200 lumen output each.

Each light shall be wired directly to the 12 VDC electrical system with stranded copper wire. The floodlights shall be protected with circuit breakers rated at the proper amperage and wire size.

The lights shall be controlled at the switch panel in cab.
SIDE LED SCENE LIGHTS

There shall be four (4) Whelen 900 Series Super-LED® model 9SC0ENZR, 9" x 7" surface mounted scene lights provided on the upper body. Light quantity shall be divided equally per side. The 900 configuration shall consist of 24 clear Super-LEDs and a clear gradient optic polycarbonate lens with chrome flange. The 900 series light shall have 6,500 useable lumens each. The scene light is covered by a five year factory warranty.

Two (2) switches shall be provided, one (1) for the streetside scene lights, and one (1) for the curbside scene lights.

The lights shall be controlled at the switch panel in cab.

REAR LED SCENE LIGHTS

Two (2) Whelen 900 Series Super-LED® model 9SC0ENZR, 9" x 7" surface mounted scene lights shall be provided on the upper rear body to light the work area immediately behind the vehicle. The 900 configuration shall consist of 24 clear Super-LEDs and a clear gradient optic polycarbonate lens with chrome flange. The 900 series light shall have 6,500 useable lumens each. The scene light is covered by a five year factory warranty.

The above scene lights shall light to a level of at least 3 fc (30 lx), measured at 25 equally spaced points on a 2.5 ft (750 mm) grid with in a 10 ft x 10 ft (3 m x 3m) square to the rear of vehicle.

The lights shall be controlled at the specified siren control head in the cab.

The rear scene lights shall also be activated when the apparatus is in reverse.

WARNING LIGHT PACKAGE

Each apparatus shall have a system of optical warning devices that meets or exceeds the requirements of this section.

The optical warning system shall consist of an upper and a lower warning level. The requirements for each level shall be met by the warning devices in that particular level without consideration of the warning devices in the other level.

For the purposes of defining and measuring the required optical performance, the upper and lower warning levels shall be divided into four (4) warning zones. The four zones shall be determined by lines drawn through the geometric center of the apparatus at 45 degrees to a line drawn lengthwise through the geometric center of the apparatus. The four (4) zones shall be designated A, B, C, and D in a clockwise direction, with zone A to the front of the apparatus.

Each optical warning device shall be installed on the apparatus and connected to the apparatus’s electrical system in accordance with the requirements of this standard and the requirements of the manufacturer of the device.

A master optical warning system switch that energizes all the optical warning devices shall be provided.

The optical warning system on the fire apparatus shall be capable of two (2) separate signaling modes during emergency operations. One (1) mode shall signal to drivers and pedestrians that the apparatus is responding to an emergency and is calling for the right-of-way. One (1) mode shall signal that the apparatus is stopped and is blocking the right-of-way. The use of some or all of the same warning lights shall be permitted for both modes provided the other requirements of this chapter are met.

A switching system shall be provided that senses the position of the parking brake or the park position of an automatic transmission. When the master optical warning system switch is closed and the parking brake is released or the automatic transmission is not in park, the warning devices signaling the call for the right-of-way shall be energized. When the master optical warning system switch is closed and the parking brake is on or the automatic transmission is in park, the warning devices signaling the blockage of the right-of-way shall be energized. The system shall be permitted to have a method of modifying the two (2) signaling modes.
The optical warning devices shall be constructed or arranged so as to avoid the projection of light, either directly or through mirrors, into any driving or crew compartment(s). The front optical warning devices shall be placed so as to maintain the maximum possible separation from the headlights.

Steadily burning, non flashing optical sources shall be permitted to be used.

**UPPER LEVEL OPTICAL WARNING DEVICES**

The upper-level optical warning devices shall be mounted as high and as close to the corner points of the apparatus as is practical to define the clearance lines of the apparatus. The upper-level optical warning devices shall not be mounted above the maximum height, specified by the device manufacturer.

**ZONE A - FRONT WARNING LIGHTS**

There shall be one (1) Whelen Freedom F4N0VLED LED 60" lightbar permanently mounted to the cab roof.

The lightbar configuration (streetside to curbside) shall be:

<table>
<thead>
<tr>
<th>SECTION</th>
<th>INTERNAL COMPONENTS</th>
<th>LENS COLOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Red Rear Corner LED</td>
<td>Clear</td>
</tr>
<tr>
<td>2</td>
<td>Red Front Corner LED</td>
<td>Clear</td>
</tr>
<tr>
<td>3</td>
<td>Blank</td>
<td>Clear</td>
</tr>
<tr>
<td>4</td>
<td>White Long Super-LED</td>
<td>Clear</td>
</tr>
<tr>
<td>5</td>
<td>Blank</td>
<td>Clear</td>
</tr>
<tr>
<td>6</td>
<td>Red Long Super-LED</td>
<td>Clear</td>
</tr>
<tr>
<td>7</td>
<td>Blank (Opticom if specified)</td>
<td>Clear</td>
</tr>
<tr>
<td>8</td>
<td>Blank (Opticom if specified)</td>
<td>Clear</td>
</tr>
<tr>
<td>9</td>
<td>Red Long Super-LED</td>
<td>Clear</td>
</tr>
<tr>
<td>10</td>
<td>Blank</td>
<td>Clear</td>
</tr>
<tr>
<td>11</td>
<td>White Long Super-LED</td>
<td>Clear</td>
</tr>
<tr>
<td>12</td>
<td>Blank</td>
<td>Clear</td>
</tr>
<tr>
<td>13</td>
<td>Red Front Corner LED</td>
<td>Clear</td>
</tr>
<tr>
<td>14</td>
<td>Red Rear Corner LED</td>
<td>Clear</td>
</tr>
</tbody>
</table>

All clear lights shall shut down when the parking brake is set to comply with "Blocking" mode requirements as outlined in NFPA 1901.

**SHOP NOTE**

Add MK8H lightbar mount on Wecad program if there is a brow light on cab.

The lightbar(s) shall be separately controlled at specified siren control head in cab.
ZONE C - REAR WARNING LIGHTS

There shall be two (2) Whelen Engineering L31 series LED beacons (L31HRFN) provided on the rear of the body, one (1) each side in the upper corners. The beacons shall have red lenses.

The lights shall be controlled at the specified siren control head in the cab.

LOWER LEVEL OPTICAL WARNING DEVICES

To define the clearance lines of the apparatus, the optical center of the lower-level optical warning devices in the front of the vehicle shall be mounted on or forward of the front axle centerline and as close to the front corner points of the apparatus as is practical.

The optical center of the lower-level optical warning devices at the rear of the vehicle shall be mounted on or behind the rear axle centerline and as close to the rear corners of the apparatus as is practical. The optical center of any lower-level device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground for large apparatus, and 18 in. and 48 in. (460 mm and 1600 mm) above level ground.

A midship optical warning device shall be mounted right and the left sides of the apparatus if the distance between the front and rear lower-level optical devices exceeds 25 ft (7.6 m) at the optical center. Additional midship optical warning devices shall be required, where necessary, to maintain a horizontal distance between the centers of adjacent lower-level optical warning devices of 25 ft (7.6 m) or less. The optical center of any midship mounted optical warning device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground.

ZONE A - FRONT WARNING LIGHTS

There shall be two (2) Whelen C6 SurfaceMax series (6" x 4") red Linear Super-LED with full-fill optic lights provided, one (1) each side. The self-contained flashing light shall have 75 Scan-Lock™ flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a red lens and chrome flange.

The lights shall be controlled at the specified siren control head in the cab.

ZONES B AND D - CAB INTERSECTOR LIGHT (CAB FRONT CORNERS)

There shall be two (2) Whelen ION Wide Series (6" x 1 3/4") red Super-LED surface mount lights (WIONSMCR) provided, one (1) on each side. The wide angle warning light shall incorporate six red Super-LEDs. The self-contained flashing light shall have 75 Scan-Lock™ flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the switch panel in cab.

ZONES B AND D - BODY INTERSECTOR LIGHT (BODY REAR CORNERS)

There shall be two (2) Whelen ION Wide Series (6" x 1 3/4") red Super-LED surface mount lights (WIONSMCR) provided, one (1) on each side. The wide angle warning light shall incorporate six red Super-LEDs. The self-contained flashing light shall have 75 Scan-Lock™ flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the switch panel in cab.
ZONE C - REAR WARNING LIGHTS (LOWER REAR CORNERS)

There shall be two (2) Whelen C6 SurfaceMax series (6” x 4”) red Linear Super-LED with full-fill optic lights provided, one (1) each side. The self-contained flashing light shall have 75 Scan-Lock™ flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a red lens and chrome flange.

The lights shall be controlled at the specified siren control head in the cab.

HALE AP FIRE PUMP

Pump Assembly

1. The pump shall be of a size and design to mount on commercial and custom truck chassis, and have the capacity of 500 GPM NFPA 1901 rated performance
2. The entire pump shall be manufactured and tested at the pump manufacturer's factory.
3. The pump shall be driven by the truck transmission mounted power take-off (PTO). The engine shall provide sufficient horsepower and RPM to enable pump to meet and exceed its selected performance within the torque rating of the PTO, truck transmission and drive line components.
4. The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 PSI. The pump shall be fully tested at the pump manufacturer's factory to the performance spots as outlined by the latest NFPA Standard 1901. Pump shall be free from objectionable pulsation and vibration.
5. The pump body and related parts shall be of fine grain alloy cast iron, with a minimum tensile strength of 30,000 PSI. All moving parts in contact with water shall be of high quality bronze or stainless steel. Pump utilizing castings made of lower tensile strength cast iron not acceptable.
6. Pump body shall be vertically split, on a single plane, for easy removal of the impeller, including clearance rings.
7. Pump shaft to be rigidly supported by two bearings for minimum deflection. The bearings shall be heavy-duty, deep groove ball bearings in the gearbox and they shall be splash lubricated.
8. The pump shaft shall have only one mechanical seal. The mechanical seal shall be spring loaded, maintenance free and self-adjusting. (No exceptions.)
9. Pump impeller shall be hard, fine grain bronze of the mixed flow design; accurately machined, hand-ground and individually balanced. The vanes of the impeller intake eye shall be hand-ground and polished to a sharp edge, and be of sufficient size and design to provide ample reserve capacity utilizing minimum horsepower.
10. Impeller clearance rings shall be bronze, easily renewable without replacing impellers or pump volute body.
11. The pump shaft shall be electric furnace heat-treated and corrosion resistant with a positive impeller lock. Pump shaft must be sealed with double lip oil seal to keep road dirt and water out of gearbox.
12. Two (2) anodes shall be provided to protect the components that come in contact with the water system from corrosion and deterioration. One (1) anod shall be installed in the inlet (suction) side of system, and one (1) shall be installed in the pressure (outlet) side of the PTO pump.

Gearbox

1. The gearbox shall be manufactured and tested at the pump manufacturer's factory.
2. Pump gearbox shall be of sufficient size to withstand the torque of the engine in pump operating conditions. The gearbox shall be designed of ample capacity for lubrication reserve and to maintain the proper operating temperature.
3. The gearbox drive shaft shall be of heat-treated chromium steel and shall withstand the torque of the engine in pump operating conditions.
4. All gears shall be of highest quality electric furnace chrome nickel steel. Bores shall be ground to size and teeth integrated, crown-shaved and hardened, to give an extremely accurate gear for long life, smooth, quiet running and higher load carrying capability. An accurately cut spur design shall be provided. (No exceptions.)
5. The pump ratio shall be selected by the apparatus manufacturer to give maximum performance with the engine, transmission and power take-off selected.
PAINT FINISH

The pump manufacturer shall provide a black finish paint.

PUMP DRIVE SYSTEM

The water pump system shall be driven by a Chelsea “Hot-Shift” transmission PTO and mounted directly to the transmission of the chassis. The drive line shall be hollow tube type, with heavy duty universals and splined shaft to allow movement of the chassis components and pump.

Where the pump is driven by the chassis engine, a label indicating the chassis transmission shift selector position to be used for pumping shall be provided in the driving compartment and located so that it can be read from the driver’s position.

Where the pump is driven by the chassis engine and automatic transmission through a split shaft PTO, an interlock system shall be provided to prevent the pump drive system from being shifted out of the “pump engaged” pumping mode of operation when the chassis transmission is in pump gear.

Where the water pump is driven by the chassis engine, an interlock system shall be provided to ensure that the pump drive system components are engaged in the pumping mode of operation so that the pumping system can be operated from the pump operator’s position, with indicators to inform the operators of the status of the controls.

All apparatus shall have “Pump Engaged” and “OK to Pump” indicators in the driver compartment.

All apparatus shall have “Throttle Ready” and “OK to Pump” indicators on the pump operator’s panel.

If the apparatus is designed to do pump-and-roll, an “OK to Pump-and-Roll” indicator shall also be in the driver compartment.

A “Pump Engaged” indicator shall be provided in the driving compartment to indicate the pump shift has been successfully completed.

An “OK to Pump” indicator shall be provided in the driving compartment and on the pump operator’s panel to indicate that all of the following conditions have been met to safely operate the pump in stationary mode:

1. The pump shift is engaged.
2. The parking brake is engaged.
3. If the pump is driven from a transfer case PTO or auxiliary transmission PTO, the drive to the wheels is in neutral.
4. If the apparatus is equipped with an automatic transmission, the chassis transmission is in the correct pump gear as follows:
   x. If the pump is driven by a PTO after the chassis transmission gearing (e.g., split shaft PTO, transfer case PTO, etc.) the transmission is in the correct forward drive gear.
   y. If the pump is driven by a PTO ahead of the chassis transmission gearing (e.g., flywheel PTO, crankshaft PTO, etc.) the transmission is in neutral.
5. If the apparatus is equipped with a manual transmission, any gear, including neutral, will allow an “OK to Pump” indicator to come on provided all other conditions are met.

A “Throttle Ready” indicator shall be provided on the pump operator’s panel. The “Throttle Ready” indicator shall indicate when the pump is in “OK to Pump” mode. The “Throttle Ready” indicator at the pump operator’s panel shall be permitted to indicate when the parking brake is engaged and, if the apparatus is equipped with an automatic.

Model part number shall be Chelsea 280 series.
Double check the model number and ratio with engineering before ordering the PTO on the chassis.

**MECHANICAL SEALS**

The Hale pump shall be equipped with a mechanical seal in place of pump packing on the suction (inboard) side of the pump. The mechanical seal must be two (2) inches in diameter and shall be spring loaded, maintenance free and self-adjusting. Mechanical seal construction shall be a carbon sealing ring, stainless steel coil spring, Viton rubber cup, and a tungsten carbide seat with Teflon backup seal.

**1/2" PUMP COOLER LINE**

There shall be a 1/2" line installed from the discharge side of the pump to the water tank. The line shall be used to cool the pump during long periods of pumping when water is not being discharged. The pump cooler shall be controlled with a quarter-turn ball valve on main pump panel, and shall be clearly labeled "Pump Cooler".

**PUMP COOLER CHECK VALVE**

There shall be a check valve installed in the pump cooler line to prevent tank water from back flowing into the pump when it is not in use.

**HALE FIVE YEAR PUMP WARRANTY**

The fire pump shall be warranted by Hale for a period of five (5) years from the date of delivery to the Inter-Canyon Fire Protection District. Within this warranty period Hale shall cover parts and labor for the first two (2) years and parts only for years three (3) through five (5).

**FIRE PUMP TEST**

The pump shall undergo a fire pump test per applicable sections of NFPA 1901 or 1906 standards, prior to delivery of the completed apparatus.

The test shall include at least the pumping test, the pumping engine overload test, the pressure control system test, the priming device tests, and a vacuum test.

The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 psi (3400 kPa) for a minimum for 10 min.

The pump shall be capable of producing fire streams that are free from objectionable pulsation under all normal operating conditions.

The results of this test shall be furnished with the vehicle on delivery.

**FIRE PUMP TEST LABEL**

A test plate shall be provided at the pump operator's panel that gives the rated discharges and pressures together with the speed of the engine as determined by the certification test for each unit, the position of the parallel/series pump as used, and the governed speed of the engine as stated by the engine manufacturer on a certified brake horsepower curve.

**SAFETY SIGN**

A safety sign FAMA25, which warns of the need for training prior to operating the apparatus, shall be located on the pump operators panel.
ALTITUDE REQUIREMENT

The apparatus shall be designed to meet the specified rating at 10,000 feet (3,048 meters) altitude.

PUMP DRAIN CONTROL

The pump drain shall be controlled at the pump operator's panel and identified as "Pump Drain". The control shall be a Class1 round 1/4 turn handle control that is easily actuated with a gloved hand.

AIR PRIMING PUMP CONTROL AT PUMP PANEL

The priming pump shall be a Trident Emergency Products compressed air powered, high efficiency, multi-stage venturi based AirPrime System.

The priming pump shall be rigidly attached to the pump transmission and utilizes air supplied from the chassis air system to operate the pump primer. The AirPrime is more efficient and reliable than the conventional electric motor driven primers, and virtually eliminates the impact load on the vehicles electrical system improving the reliability of the vehicle. AirPrime also improves performance in the elapsed time for establishing water supply resulting in improved fire ground operations and safety.

A manual rocker switch with Auto-Prime / Off / Manual-Prime shall be provided on main pump operator's panel.

The primer shall be capable of priming the pump through a 20' section of suction hose with a 10' lift within 30 seconds for pumps less than 1,500 gpm, and 45 seconds for pumps 1,500 gpm and larger.

DISCHARGE RELIEF VALVE

The discharge pressure relief shall be controlled by the electronic engine controlled device as specified.

5" SUCTION INLET - STREETSIDE

One (1) 5" (125 mm) un-gated suction intake shall be installed on the streetside pump panel to supply the fire pump from an external water supply. The threads shall be 5" NH male threads.

The intake shall be provided with a removable screen.

- The intake shall be provided with a 5" NSTF long handle x 4" NSTM chrome adapter.

SUCTION CAP

The suction inlet shall be equipped with a 4" NH chrome plated, long handled, cap capable of withstanding 500 psi.

HEAT EXCHANGER

A heat exchanger shall be provided on the pump driving engine cooling system that permits water from the discharge side of the pump to cool the coolant circulating through the engine cooling system without intermixing. The heat exchanger should maintain the temperature of the coolant in the pump drive engine not in excess of the engine manufacturer's temperature rating under all pumping conditions.

To prevent damage from freezing, a drain(s) shall be provided to allow draining of the heat exchanger.

The cooling system shall be controlled by a 1/4 turn valve on the pump operator's panel.
INTAKE RELIEF VALVE

An Akron Brass model 53 intake pressure relief valve shall be provided. The intake pressure relief valve shall have a flange to allow mounting to a 4-bolt pump intake flange. The unit shall be adjustable from 50 to 250 psi and be factory set at 125 psi. Provisions for adjusting or servicing the valve (will/shall) be provided.

The relief outlet shall be directed below the pump with the discharge terminating in a 2-1/2" NSTM connection. The discharge shall be away from the pump operator and labeled "DO NOT CAP".

FOAM SYSTEMS

There shall be a FoamPro 1600 foam system with a 12 VDC, 1/3 hp electric motor driven positive displacement piston type foam concentrate pump with a rated capacity of .01 to 1.7 gpm @ 200 psi, with operating pressures up to 400 psi. The system will draw a maximum of 30 amps @ 12 VDC.

The apparatus shall be equipped with an electronic, fully automatic, variable speed, direct injection, and discharge side foam proportioning system. The system shall be capable of handling Class A foam concentrate. The foam proportioning operation shall be based on direct measurement of water flows, and remain consistent within the specified flows and pressures. System must be capable of delivering accuracy to within 5% of calibrated settings over the advertised operation range when installed according to factory standards. The system shall be equipped with a control module suitable for installation on the pump panel. Incorporated within the motor driver shall be a microprocessor that receives input from the system flowmeter, while also monitoring foam concentrate pump output. This compares values to ensure that the operator’s preset is proportional to the amount of foam concentrate injected into the discharge side of the fire pump.

A paddlewheel-type flowmeter shall be installed in the discharge system specified to be “foam capable.” A simulated flow feature shall be incorporated into the motor driver to simulate an approximate flow value of 100 gpm. This feature is to be engaged or disengaged with a momentary switch and will automatically disengage when the main system switch is turned off.

The control module shall enable the pump operator to:

- Activate the foam proportioning system
- Select proportioning rates from 0.1% to 1.0%
- See a “low concentrate” warning light flash when the foam tank runs low and in two minutes, if foam concentrate is not added to the tank, shut the foam concentrate pump down

A 12 VDC electric motor driven positive displacement plunger pump shall be provided. The pump capacity shall be from 0.1 gpm (0.38 L/min) to 1.7 gpm (6.4 L/min) at 200 psi (13.8 BAR) with a maximum operating pressure up to 400 psi (27.6 BAR). The pump shall have the capability to draw 3 foot of lift. The system will draw a maximum of 30 amps @ 12 VDC. The motor shall be controlled by the microprocessor (mounted to the base of the pump). It shall receive signals from the control module and power the 1/3 hp (.25 kW) electric motor in a variable speed duty cycle to ensure that the correct proportion of concentrate is injected into the water stream. A full flow check valve shall be provided in the discharge piping to prevent foam contamination of fire pump and water tank. A 12 psi (.83 BAR) opening pressure check valve shall be provided in concentrate line.

Components of the complete proportioning system as described above shall include:

<table>
<thead>
<tr>
<th>Operator control module</th>
<th>Low level tank switch</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paddlewheel flowmeter</td>
<td>Foam tank</td>
</tr>
<tr>
<td>Pump and electric motor/motor driver</td>
<td>Foam injection check valve</td>
</tr>
<tr>
<td>Wiring harnesses</td>
<td>Main waterway check valve</td>
</tr>
</tbody>
</table>
An installation and operation manual shall be provided for the unit, along with a one-year limited warranty by the manufacturer. The system must be installed and calibrated by a Certified FoamPro Dealer. The system design shall have passed environmental testing which simulates heavy use on off-road mobile apparatus. Testing shall have been conducted in accordance to SAE standards.

A means shall be provided to prevent water back flow into the foam proportioning system and the foam concentrate storage tank.

**REMOTE FOAM START/STOP**

A remote start/stop feature shall be available to be incorporated into the 1600 series proportioners. This option shall allow the operator to start and/or stop the operation of the proportioner from more than one location on the apparatus. Included in this option are a special control module, a local start/stop switch with LED lamp for mounting near the control module, a remote start/stop switch with LED lamp for remote mounting, and the 20 foot interface cable.

**HOSE THREADS**

Hose threads shall be National Standard (NST) on all base threads on the apparatus intakes and discharges, unless otherwise specified. (NST and NH are the same thread)

**PLUMBING SPECIFICATIONS**

The fire pump plumbing system shall be fabricated with rigid stainless steel and or flexible piping with stainless steel fittings. Victaulic couplings shall be installed to permit flexing of the plumbing system and allow for quick removal of piping or valves for service. Flexible hose couplings shall be threaded stainless steel or Victaulic connections.

The fire pump and plumbing shall be hydrostatically tested in compliance to applicable sections of NFPA standards, with test results submit with the delivery documentation.

**STAINLESS STEEL INTAKE MANIFOLD**

The suction manifold assembly shall be fabricated with Schedule 10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The suction manifold assembly shall have radiused sweep elbows to minimize water turbulence into the suction volute.

The suction manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

The entire intake piping system, valves, bleeder valves, and intake closures, excluding the tank-to-pump line on the tank side of the valve, shall be capable of withstanding a hydrostatic pressure of 250 psi (1700 kPa).

**STAINLESS STEEL DISCHARGE MANIFOLD**

The discharge manifold assembly shall be fabricated with Schedule #10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The discharge manifold assembly shall have radiused sweep elbows to minimize water turbulence into the discharge header.

The manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

The entire discharge piping system; valves; drain cocks; and outlet closures, excluding the tank fill line on the tank side of the valve and CAF system piping and components that include valves that permit isolation from discharge pressure, shall be capable of withstanding a hydrodynamic discharge pressure of 500 psi (3400 kPa) or 100 psi (700 kPa) over the maximum discharge pressure capability rating of the pump, whichever is greater.
PLUMBING SYSTEM FINISH

The plumbing system shall not be painted. The piping and valves shall remain natural color.

STAINLESS STEEL PLUMBING WARRANTY

The stainless steel plumbing shall be free of defects in material and workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

The contractor shall supply details of their warranty information with their bid submission.

INTAKES

The pump shall have a sufficient number and size of intakes to perform the apparatus pump system certification test.

If the couplings on the suction hose carried on the apparatus are of a different size from that of the pump intake(s) or have means of hose attachment other than that provided on the intake(s), an adapter(s) shall be provided to allow connection of the suction hose to the pump intake(s).

Safety sign FAMA25, which warns of the need for training prior to operating the apparatus, shall be located on pump operator's panel. Label shall be in both English/French for units built for Canada;

WARNING: Death or serious injury might occur if proper operating procedures are not followed. The pump operator as well as individuals connecting supply or discharge hoses to the apparatus must be familiar with water hydraulics hazards and component limitations.

AVERTISSEMENT: La mort et de graves blessures peuvent survenir si la marche à suivre pour l'utilisation adéquate n'est pas effectuée. L'opérateur de la pompe, ainsi que les personnes qui raccordent les tuyaux d'alimentation et de refoulement à l'engin, doivent être familières avec le manuel de l'opérateur, les dangers liés à l'hydraulique et les restrictions relatives aux composantes.

Each intake shall have a removable or accessible strainer inside the connection. The strainer(s) shall restrict spherical debris that is too large to pass through the pump.

At least one (1) valved intake shall be provided that can be controlled from the pump operator’s position. The valve and piping shall be a minimum 2-1/2 in. (65 mm) nominal size. If the intake is 2-1/2 in. (65 mm) nominal size, the intake shall be equipped with a female swivel coupling with NH threads.

Any 3 in. (75 mm) or larger intake valve except the tank-to-pump intake valve shall be a slow-operating valve.

Each valved intake shall be equipped with a bleeder valve having a minimum 3/4 in. (19 mm) pipe thread connection to bleed off air or water. The bleeder valve shall be operational without the operator having to get under the apparatus. If a valved appliance is attached to an intake, it shall be equipped with a 3/4 in. (19 mm) bleeder valve on each intake. Bleeder valves for valved intakes 4 in. (100 mm) and larger not located at the pump operator’s panel shall be located where the bleeder valve controls are visible and operationally functional while the operator remains stationary at the valved intake position.

Each valved intake having a connection size larger than 3 in. (75 mm) shall be equipped with an adjustable automatic pressure relief device installed on the supply side of the valve to bleed off pressure from a hose connected to the valved intake. The automatic pressure relief device shall be adjustable from a minimum of 90 psi (620 kPa) to at least 185 psi (1275 kPa). The pressure relief device, when preset at 125 psi (860 kPa), shall not allow a pressure rise greater than 60 psi (400 kPa) at the device inlet while flowing a minimum of 150 gpm (570 L/min). The pressure relief device shall discharge to atmosphere.
All intakes shall be provided with caps or closures capable of withstanding a hydrostatic gauge pressure of 500 psi (3400 kPa). Intakes having male threads shall be equipped with caps. Intakes having female threads shall be equipped with plugs. Where adapters for special threads or other means for hose attachment are provided on the intakes, closures shall be provided for the adapters in lieu of caps or plugs. Caps, plugs, or closures for 3-1/2 in. (90 mm) and smaller intakes shall remain secured to the apparatus when removed from the intakes.

If the suction inlets are to be equipped with a valve, Siamese, or adapter that will remain in place while the apparatus is in motion, that valve, Siamese, or adapter shall not project beyond the apparatus running board. The purchaser shall specify if any valve, Siamese, or adapter is to be permanently installed on an intake and identify the brand and model of such item.

The completed apparatus shall have the following intake(s);

2-1/2" INTAKE, STREET SIDE

There shall be one (1) 2-1/2" (65 mm) gated intake(s) located on pump panel. Each intake shall include:

- One (1) Akron Brass 8800 series Gen II, manual type 2-1/2" (65 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
  - Valve(s) shall be controlled with a chrome handle directly connected to valve.
- Each intake shall have a 2-1/2" (65 mm) NSTF chrome swivel adapter with strainer provided.
  - The specified adapter shall be provided with a 2-1/2" (65 mm) NSTM chrome plated plug with chain.
- One (1) Innovative Controls model 3003000, ¾" brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valve(s) shall be located on bottom of pump panel or drain the lowest point in the plumbing.

2-1/2" DIRECT TANK FILL

One (1) 2-1/2" (65 mm) direct tank fill(s) shall be located on rear body panel with check valve.

- One (1) Akron Brass 8800 series Gen II, manual type 2-1/2" (65 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
  - Valve(s) shall be controlled with a chrome handle directly connected to valve.
- Each intake shall have a 2-1/2" (65 mm) NSTF chrome swivel adapter with strainer provided.
  - The specified adapter shall be provided with a 2-1/2" (65 mm) NSTM chrome plated plug with chain.

TANK TO PUMP CHECK VALVE

There shall be a check valve between the pump suction and the booster tank valve. The check valve shall eliminate back flow into the water tank when the pump is connected to a pressurized source.
TANK TO PUMP VALVE

A 3" (75 mm) full flow ball valve shall be installed between the fire pump and the water tank. The connection between the tank and the pump shall be capable of the flow recommendations as set forth in the latest edition of NFPA 1901. A non collapsible flexible hose shall be incorporated into the tank to pump plumbing to allow movement in the line as the chassis flexes to avoid damage during normal road operation. The tank to pump valve shall be controlled from the pump operator's panel.

The tank to pump valve shall be as follows;

- One (1) Akron Brass 8800 series Gen II slow-operating, manual type 3" (75 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.

  - Valve(s) shall be controlled with a push/pull type chromed "T" handle connected to the valve. The control handle shall be located adjacent to the plumbing connection.

DISCHARGES

A minimum of three (3) 2-1/2 in. (65 mm) outlets shall be provided on any pump rated at 750 gpm (3000 L/min) or greater, and a minimum of one (1) 2-1/2 in. (65 mm) outlet shall be provided on any pump rated at less than 750 gpm (3000 L/min).

The piping and valves supplying any preconnected 1-1/2 in. (38 mm), 1-3/4 in. (45 mm), or 2 in. (52 mm) hose line, including the piping to the preconnected hose storage areas shall be at least 2 in. (52 mm) in size.

All discharge outlet connections, except connections to which a hose will be preconnected, shall be equipped with caps or closures capable of withstanding a hydrostatic gauge pressure of 100 psi (700 kPa) over the maximum pump close-off pressure or 500 psi (3400 kPa), whichever is greater.

Where adapters are provided on the discharge outlet connections, the closures shall fit on the adapters.

Caps or closures for outlet connections smaller than 4 in. (100 mm) shall remain secured to the apparatus when removed from the connection.

Each discharge outlet shall be equipped with a valve that can be opened and closed smoothly at pump discharge gauge pressures of 250 psi (1700 kPa).

The flow-regulating element of each valve shall not change its position under any condition of operation that involves discharge pressures to the maximum pressure of the pump.

The means to prevent a change in position shall be incorporated in the operating mechanism and shall be permitted to be manually or automatically controlled.

Any 3 in. (75 mm) or larger discharge valve shall be a slow-operating valve.

All 1-1/2 in. (38 mm) or larger discharge outlets shall be equipped with a drain or bleeder valve having a minimum 3/4 in. (19 mm) pipe thread connection for draining or bleeding off pressure from a hose connected to the outlet.

Any 2-1/2 in. (65 mm) or larger discharge outlet that is located more than 42 in. (1070 mm) above the ground and to which a hose is to be connected, but that is not in a hose storage area, shall be equipped with a sweep elbow of at least 30 degrees downward.

The completed apparatus shall have the following discharge(s);
STREETSIDE DISCHARGE

2-1/2" DISCHARGE

There shall be one (1) 2-1/2" (65 mm) gated discharge(s) with control one (1) located on pump panel and one (1) at Rear. Rear to be Direct handle control.

- One (1) of the discharge(s) shall flow water only.
- One (1) Akron Brass 8800 series Gen II, manual type 2-1/2" (65 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
  - Valve(s) shall be controlled with a push/pull type chromed "T" handle connected to the valve. The control handle shall be located adjacent to the plumbing connection.
- Each discharge shall have a 2-1/2" (65 mm) NSTF x 2-1/2" (65 mm) NSTM chrome plated 30 degree downsweep elbow provided.
  - The specified elbow shall be provided with a 2-1/2" (65 mm) NSTF chrome plated cap with chain.
- One (1) Innovative Controls model 3003000, ¾” brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valve(s) shall be located on bottom of pump panel or drain the lowest point in the plumbing.
- One (1) Innovative Controls/NoShok 2-1/2" liquid filled gauge(s) with blue (water) LED backlighting activated with pump engagement.
  - Gauge(s) shall have a white background with black text and blue (water) or red (foam) pie indicator.
  - Gauge(s) shall have a range from 0 to 400 PSI.
  - The gauge shall have a die cast zinc, chrome plated bezel with color-coded labels insert and a color-coded gauge trim ring. Labels shall be UV and scratch resistant and meet SAE standards where applicable.

REAR STREETSIDE DISCHARGE

Each discharge(s) shall have a stainless steel trim ring.
2-1/2" DISCHARGE

There shall be one (1) 2-1/2" (65 mm) gated discharge(s) with control located on valve. Each discharge shall include:

- One (1) of the discharge(s) shall flow water only.

- One (1) Akron Brass 8800 series Gen II, manual type 2-1/2" (65 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
  - Valve(s) shall be controlled with a chrome handle directly connected to valve.

- Each discharge shall have a 2-1/2" (65 mm) NSTF x 2-1/2" (65 mm) NSTM chrome plated 30 degree downsweep elbow provided.
  - The specified elbow shall be provided with a 2-1/2" (65 mm) NSTF chrome plated cap with chain.

- One (1) Innovative Controls model 3003000, ¾" brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valve(s) shall be located on bottom of pump panel or drain the lowest point in the plumbing.

BOOSTER REEL DISCHARGE

There shall be one (1) Hannay SBEF series booster hose reel discharge(s) with polished aluminum finish, and electric rewind motor located as required, or per itemized compartment layout.

- Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator’s standing position, and shall be marked with a label indicating its function.

- Each booster hose reel shall be equipped with a Hannay all around hose guide rollers.

- Each booster reel shall be supplied with 100' x 1" of lightweight 100% polyester booster hose with 1" NST Pyrolite couplings. Hose color shall be red.

- No nozzle is required with specified booster hose reel(s).

- One (1) of the discharge(s) shall flow water and foam.

- One (1) Akron Brass 8800 series Gen II, manual type 1-1/2" (38 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
  - Valve(s) shall be controlled with a push/pull type chromed "T" handle connected to the valve. The control handle shall be located adjacent to the plumbing connection.

- One (1) Innovative Controls model 3003000, ¾" brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valve(s) shall be located on bottom of pump panel or drain the lowest point in the plumbing.
TANK FILL VALVE

There shall be one (1) 2” (52 mm) tank fill valve plumbed with 2” plumbing from the pump to the tank. Installation shall be completed with 2” rubber hose and stainless steel hose couplings. The tank fill valve shall be controlled from the operator's control panel.

- One (1) Akron Brass 8800 series Gen II, manual type 2” (52 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
  - Valve(s) shall be controlled with a push/pull type chromed "T" handle connected to the valve. The control handle shall be located adjacent to the plumbing connection.

PUMP PANEL

The rescue truck side mount pump control panel shall be hinged, or bolted in place allowing it to be easily removed to gain access to plumbing components.

The pump controls shall be mounted on an aluminum control panel with a black powdercoat painted finish.

PUMP PANEL LOCATION

The pump control panel shall be located as per the itemized compartment list.

The pump panel shall include the following items;

PUMP PANEL ACCESS

The pump panel shall be open to the side of the truck. The Pump Operator shall NOT be required to open a compartment door to access the pump control panel.

ENGINE GAUGES

The cab/chassis engine gauges shall be provided with the specified pump pressure governor system.

PRESSURE GOVERNOR and ENGINE MONITORING DISPLAY

A Fire Research PumpBoss series PBA401-D00 pressure governor and monitoring display kit shall be installed. The kit shall include a control module, intake pressure sensor, discharge pressure sensor, and cables. The control module case shall be waterproof and have dimensions not to exceed 6 3/4" high by 4 5/8". The control knob shall be 2” in diameter with no mechanical stops, have a serrated grip, and a red idle push button in the center. It shall not extend more than 1 3/4” from the front of the control module. Inputs for monitored engine information and outputs for engine control shall be on the J1939 databus. Inputs from the pump discharge and intake pressure sensors shall be electrical.

The following continuous displays shall be provided:

- Engine RPM; shown with four daylight bright LED digits more than 1/2" high
- Check engine and stop engine warning LEDs
- Engine oil pressure; shown on a dual color (green/red) LED bar graph display
- Engine coolant temperature; shown on a dual color (green/red) LED bar graph display
- Transmission Temperature; shown on a dual color (green/red) LED bar graph display
- Battery voltage; shown on a dual color (green/red) LED bar graph display
- Pressure and RPM operating mode LEDs
• Pressure / RPM setting; shown on a dot matrix message display
• Throttle ready LED.

A dot-matrix message display shall show diagnostic and warning messages as they occur. It shall show monitored apparatus information, stored data, and program options when selected by the operator. All LED intensity shall be automatically adjusted for day and night time operation.

The program shall store the accumulated operating hours for the pump and engine to be displayed with the push of a button. It shall monitor inputs and support audible and visual warning alarms for the following conditions:

<table>
<thead>
<tr>
<th>Event</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>High Battery Voltage</td>
<td>Low Engine Oil Pressure</td>
</tr>
<tr>
<td>Low Battery Voltage (Engine Off)</td>
<td>High Engine Coolant Temperature</td>
</tr>
<tr>
<td>Low Battery Voltage (Engine Running)</td>
<td>Out of Water (visual alarm only)</td>
</tr>
<tr>
<td>High Transmission Temperature</td>
<td>No Engine Response (visual alarm only)</td>
</tr>
</tbody>
</table>

The program features shall be accessed via push buttons located on the front of the control module. There shall be a USB port located at the rear of the control module to upload future firmware enhancements.

The governor shall operate in two control modes, pressure and RPM. No discharge pressure or engine RPM variation shall occur when switching between modes. A throttle ready LED shall light when the interlock signal is recognized. The governor shall start in pressure mode and set the engine RPM to idle. In pressure mode the governor shall automatically regulate the discharge pressure at the level set by the operator. In RPM mode the governor shall maintain the engine RPM at the level set by the operator except in the event of a discharge pressure increase. The governor shall limit a discharge pressure increase in RPM mode to a maximum of 30 psi. Other safety features shall include recognition of no water conditions with an automatic programmed response and a push button to return the engine to idle.

MASTER INTAKE/PRESSURE GAUGES

There shall be one (1) Innovative Controls/NoShok 4" liquid filled gauge to display the Master Intake Pressure, and labeled "PUMP INTAKE".

There shall be one (1) Innovative Controls/NoShok 4" liquid filled gauge to display the Master Discharge Pressure. Gauge shall be labeled "PUMP DISCHARGE".

Both gauges shall have a die cast zinc, chrome plated bezel and color-coded. The left side (Pump Intake) bezel shall be color coded red, and the right side (Pump Discharge) bezel shall be colored black.

A test gauge port manifold shall be integrated into lower center bezel.

- Gauge(s) shall have a white background with black text.
- Gauge(s) shall have a range from -30" to 400 PSI.

PUMP SAFETY AND TEST LABELS

Safety, information, data, and instruction labels for apparatus shall be provided and installed at the operator's instrument panel.

The labels shall include rated capacities, pressure ratings, and engine speeds as determined by the certification tests. The no-load governed speed of the engine, as stated by the engine manufacturer, shall also be included.

The labels shall be provided with all information and be attached to the apparatus prior to delivery.
PUMP PANEL LIGHTING

All gauges and controls on the pump operator's panel shall be adequately illuminated by a full panel width shielded light assembly with full width OnScene Solutions LED light (each panel, if equipped). The light shall be activated by a weather-proof type switch on the pump operator's panel as well as automatically when pump is engaged. This switch shall also activate any area step lighting.

POLY WATER TANK

The water tank capacity shall be approximately 2,000 USG (1,665 IG). Certification of the tank capacity shall be recorded on the manufacturer's record of construction and shall be provided to the purchaser upon delivery of the apparatus.

CONSTRUCTION

The tank must be designed and fabricated by a tank manufacturer that is ISO 9001:2008 certified. The ISO certification must be to the current standard in effect at the time of the design and fabrication of the tank.

The water tank shall be of a specific configuration and designed to be completely independent of the body and compartments. Joints and seams shall be fused using nitrogen gas as required and tested for maximum strength and integrity. The tank construction shall include PolyProSeal™ technology wherein a sealant shall be installed between the plastic components prior to being fusion welded. This sealing method will provide a liquid barrier offering leak protection in the event of a weld compromise. The top of the booster tank is fitted with removable lifting assembly designed to facilitate tank removal. The transverse and longitudinal swash partitions shall be manufactured of a minimum of 3/8" PT3™ polypropylene. All partitions shall be equipped with vent and air holes to permit movement of air and water between compartments. The partitions shall be designed to provide maximum water flow. All swash partitions interlock with one another and are completely fused to each other as well as to the walls of the tank. All partitions and spacing shall comply with NFPA 1901. The walls shall be welded to the floor of the tank providing maximum strength as part of the tank’s unique Full Floor Design™. Tolerances in design allow for a maximum variation of 1/8” on all dimensions.

WATER FILL TOWER AND COVER

The tank shall have a combination vent and manual fill tower. The fill tower shall be constructed of 1/2" PT3™ polypropylene and shall be a minimum dimension of 8” x 8” outer perimeter. The fill tower shall be blue in color indicating that it is a water-only fill tower. The tower shall be located in the left front corner of the tank unless otherwise specified by the tank manufacturer to the purchaser. The tower shall have a 1/4” thick removable polypropylene screen and a PT3™ polypropylene hinged cover. The capacity of the tank shall be engraved on the top of the fill tower lid. Inside the fill tower there shall be a combination vent/overflow pipe. The vent overflow shall be a minimum of schedule 40 polypropylene pipe with a minimum I.D. of 4” that is designed to run through the tank, and shall be piped to discharge water behind the rear wheels as required in NFPA 1901 so as to not interfere with rear tire traction.

The tank cover shall be constructed of 1/2" thick PT3™ polypropylene and UV stabilized, to incorporate a multi-piece locking design, which allows for individual removal and inspection if necessary. The tank cover(s) shall be flush or recessed 3/8” from the top of the tank and shall be fused to the tank walls and longitudinal partitions for maximum integrity. Each one of the covers shall have hold downs consisting of 2” minimum polypropylene dowels spaced a maximum of 40” apart. These dowels shall extend through the covers and will assist in keeping the covers rigid under fast filling conditions. A minimum of two lifting dowels shall accommodate the necessary lifting hardware.
**SUMP**

There shall be one (1) sump standard per tank. The sump shall be constructed of a minimum of 1/2" PT3™ polypropylene and be located in the left front quarter of the tank, unless specified otherwise. On all tanks that require a front suction, a 3" schedule 40 polypropylene pipe shall be installed that will incorporate a dip tube from the front of the tank to the sump location. The sump shall have a minimum 3" N.P.T. threaded outlet on the bottom for a drain plug per NFPA. This shall be used as a combination clean-out and drain. All tanks shall have an anti-swirl plate located approximately 3” above the inside floor.

**OUTLETS**

There will be two (2) standard tank outlets: one for the tank-to-pump suction line, which shall be sized to provide adequate water flow to the pump; and, one for tank fill line, which shall be sized according to the NFPA minimum size chart for booster tanks. All tank fill couplings shall be backed with flow deflectors to break up the stream of water entering the tank, and be capable of withstanding sustained fill rates of up to 1000 G.P.M. The addition of rear suction fittings, nurse valve fittings, dump valve fittings, and through-the-tank sleeves to accommodate rear discharge piping must be specified. All auxiliary outlets and inlets must meet all NFPA guidelines in effect at the time of manufacture.

**MOUNTING**

The tank shall rest on the body cross members in conjunction with such additional cross members, spaced at a distance that would not allow for more than 530 square inches of unsupported area under the tank floor. In cases where overall height of the tank exceeds 40 inches, cross member spacing must be decreased to allow for not more than 400 square inches of unsupported area.

The tank must be isolated from the cross members through the use of hard rubber strips with a minimum thickness and width dimension of 1/4” x 1” and a Shore A Hardness of approximately 60 durometer. The rubber must be installed so it will not become dislodged during normal operation of the vehicle. Additionally, the tank must be supported around the entire bottom outside perimeter and captured both in the front and rear as well as side to side to prevent tank from shifting during vehicle operation.

A picture frame type cradle mount with a minimum of 2” x 2” x 1/4” mild steel, stainless steel, or aluminum angle shall be provided or the use of corner angles having a minimum dimension of 4” x 4” x 1/4” by 6” high are permitted for the purpose of capturing the tank.

Although the tank is designed on a free floating suspension principle, it is required that the tank have adequate vertical hold down restraints to minimize movement during vehicle operation. If proper retention has not been incorporated into the apparatus hose floor structure, an optional mounting restraint system shall be located on top of the tank, half way between the front and the rear on each side of the tank. These stops can be constructed of steel, stainless steel or aluminum angle having minimum dimensions of 3” x 3” x 1/4” and shall be approximately 6” to 12” long. These brackets must incorporate rubber isolating pads with a minimum thickness of 1/4” inch and a hardness of 60 durometer affixed on the underside of the angle. The angle should then be bolted to the body side walls of the vehicle while extending down to rest on the top outside edge of the upper side wall of the tank. Hose beds floors must be so designed that the floor slat supports extend full width from side wall to side wall and are not permitted to drop off the edge of the tank or in any way come in contact with the individual covers where a puncture could occur. Tank top must be capable of supporting loads up to 200 lbs per sq. foot when evenly distributed. Other equipment such as generators, portable pumps, etc. must not be mounted directly to the tank top unless provisions have been designed into the Poly-Tank® III for that purpose. The tank shall be completely removable without disturbing or dismantling the apparatus structure.

**CENTER OF GRAVITY**

A center of gravity calculation shall be determined for each tank and provided as requested in order to provide the apparatus manufacturer with the necessary data to design and certify the apparatus with respect to the NFPA requirements regarding rollover stability.
WATER TANK LEVEL GAUGE
There shall be one (1) Innovative Controls SL series 10-LED water tank level gauge(s) for indicating water tank level. The tank level gauge shall indicate the liquid level on an easy to read display.
Each tank level gauge system shall include:

- A pressure transducer that is mounted on the outside of the tank in an easily accessible area.
- A super bright LED bar graph display with a visual alarm at 1/4 of a tank. The display shall also provide an output to activate an audible alarm or secondary visual alarm at 1/4 of a tank.
- A set of weather resistant connectors to connect the digital display to the pressure transducer and to the apparatus power.

CAB MOUNTED WATER TANK INDICATOR
There shall be one (1) Innovative Controls SL Mini 4-light, remote tank level gauge for indicating water level installed in cab. The tank level gauge shall indicate the liquid level or volume on an easy to read red LED display and show increments of 1/4 of a tank.

The Mini remote gauge will receive data from the same source as the Master Display. No additional transducers shall be required.

TANK WALL EXTENSION
The tank walls shall be extended upward 16" to create a hose or equipment storage area.

WATER TANK LEVEL INDICATOR
There shall be one (1) Innovative Controls Monster SL Plus series 180 degree visible 20-LED water tank level light(s) for indicating water tank level. The tank level light shall indicate the liquid level on an easy to read display.
Each tank level gauge system shall include:

- A pressure transducer that is mounted on the outside of the tank in an easily accessible area.
- A 180 degree visible super bright LED bar graph display with a visual alarm at 1/4 of a tank. The display shall also provide an output to activate an audible alarm or secondary visual alarm at 1/4 of a tank.

A set of weather resistant connectors to connect the digital display to the pressure transducer and to the apparatus power.

The red “1/4” level light shall flash when the tank level drops below ”1/4” of the tank capacity. The light shall be installed in a vertical orientation and be de-activated whenever the parking brake is released.

UPF POLY WATER TANK WARRANTY
The UPF poly water tank shall be provided with a lifetime material and workmanship limited warranty. The manufacturer shall supply details of their warranty information with their bid submission.

TANK FINISH
The tank shall be standard black poly, un-painted finish.

DUMP VALVE FLANGE(S)
One (1) 10" x 10" dump valve flange(s) shall be provided with specified tank.
FILL VALVE FLANGE(S)

One (1) 4" fill valve flange(s) shall be provided with specified tank. The fill line shall have an "in-tank" slow fill safety protection system to protect the tank during filling for high flow conditions.

CLASS A POLYPROPYLENE FOAM CELL

There shall be one (1) 30 US gallon or 24.6 Imperial gallons polypropylene foam cell incorporated into the polypropylene water tank. This foam tank capacity shall be deducted from water tank size specified.

There shall be one (1) pressure/vacuum vent installed on the foam tank.

A minimum 1 in. (25 mm) inside diameter full flow drain valve and piping shall be provided at the lowest point of any foam concentrate tank. The drain shall be piped to drain directly to the surface beneath the apparatus without contacting other body or chassis components.

A label that reads “Foam Tank Fill” shall be placed at or near the foam concentrate tank fill opening.

A label that specifies the following shall be placed at or near any foam concentrate tank fill opening:

1. Type(s) of foam concentrate the system is designed to use.
2. Any restrictions on the type of foam concentrate that can be used with the system.
3. A FAMA 19 label that reads "Warning: Do Not Mix Brands and Types of Foam". In addition, label shall be in both English/French for units built for Canada; "Avertissement : Ne pas mélanger les marques et les types d'émulseur".

FOAM TANK LEVEL GAUGE

There shall be one (1) Innovative Controls SL series 10-LED foam tank level gauge(s) for indicating foam tank level. The gauge shall indicate the liquid level on an easy to read display.

Each tank level gauge system shall include:

- A pressure transducer that is mounted on the outside of the tank in an easily accessible area.
- A super bright LED bar graph display with a visual alarm at 1/4 of a tank. The display shall also provide an output to activate an audible alarm or secondary visual alarm at 1/4 of a tank.
- A set of weather resistant connectors to connect the digital display to the pressure transducer and to the apparatus power.

One (1) Newton Kwik-Dump model 1010-34, 10" x 10" square, manually operated, plunger-style dump valve(s) shall be provided on specified water tank. This 1010 dump valve shall have stainless steel construction including the manual two position handle. For improved water flow, the dump valve shall be attached directly to the tank and not by the use of a rear manifold system.

Each dump valve shall be capable of a flow rate of 2,940 GPM and able to completely empty a 2,500 gallon tank in approximately 42 seconds.

- The specified dump valve shall be supplied with a Newton model 4036-34 manual stainless steel 36" telescopic extension chute.
- Dump valve shall be supplied with a model 6012SW-34 stainless steel swivel to rotate 180 degrees. The swivel chute works in conjunction with the 4036 telescopic chute.
HOSE BED STORAGE AREA

Hose bed storage area shall be located over water tank and body, and shall exit at the rear of the apparatus. The interior of storage area shall be free from all projections such as nuts, sharp angles, or brackets that may damage equipment.

ALUMINUM HOSE BED DECKING

The hose bed deck shall be constructed from 3" x 3/4" hollow aluminum extrusions welded into a one-piece grid to allow ventilation and water drainage. The extrusions shall have a radiused ribbed top surface. The deck will be completely removable for easy access to the booster tank. The booster tank fill tower shall be protected as necessary to prevent damage from equipment located in the storage area.

WALKWAY/STEP LIGHTS

There shall be four (4) OnScene Solutions Rough-Service 9" LED lights provided to illuminate the walkway or step area. The lights shall be activated when the parking brake is set.

Each light shall be mounted in an extruded aluminum housing to protect against damage from personnel or equipment.

Lighting shall provide illumination at a minimum level of 2 fc (20 lx) on all work surfaces, steps, and walkways. Lighting shall be switchable but activated automatically when the vehicle park brake is set.

FILL TOWER PROTECTION

The fill tower(s) shall be boxed in with an aluminum panel for protection from damage.

HOSE BED STORAGE

The following fire hose shall be stored in hose bed storage area;

- One (1) 50' lengths of 1-3/4" double jacket hose, flat lay.
- One (1) 50' lengths of 2-1/2" double jacket hose, flat lay.
- One (1) 50' lengths of 3" double jacket hose, flat lay.

HOSE BED DIVIDER(S)

Two (2) adjustable aluminum hose bed divider(s) shall be provided in the hose bed storage area. The dividers(s) shall be fabricated from 3/16" smooth aluminum with 1" round split aluminum tubing welded to the top and rear edges. A radiused hand-hold opening shall be provided on rear of divider to assist in access to hose bed area. Hose pay-out shall be unobstructed by the divider.

VINYL HOSE BED COVER

A red 22 oz. marine grade vinyl hose bed cover shall be provided with yellow pulls with reflective bungee.

PORTABLE WATER TANK LIFT

One (1) Zico PTS-HA, Quic-Lift portable water tank lift system(s) shall be provided and installed above rear wheels. Consisting of two (2) high-strength aluminum casting sets and 12-VDC, 30 amp linear actuators. The electrically operated system requires a minimum shelf width of 8-1/4". Twenty-one inches (10-1/2” per device) shelf space must be added to collapsed length of portable tank when calculating mounting requirement.
FEATURES:

- Easy to install on new or existing tankers
- Uses only 12-volts...no hydraulic fittings to fuss with
- Controlled by a two-pole double throw momentary switch
- Flashing light kit provided to signal when the device is in motion
- Self-locking in any position
- May be raised or lowered manually in the event of electrical failure
- Tank box will hold portable tank up to 36" high by 9” wide collapsed

*Maximum weight of portable tank and cover not to exceed 300 lbs.

PORTABLE WATER TANK LIFT COVER

The area between lift devices, and backside of porta-tank storage on body side area shall be protected with 1/8" aluminum treadplate. Cover shall be reinforced, if necessary to prevent flexing, or bowing of structure.

- One (1) Fol-Da-Tank folding steel frame 2,100 gallon 30 oz. red vinyl, portable water supply tank shall be provided on completed vehicle. Tank dimensions shall be 11'-3" x 11'-3" x 29" open, and 11'-3" x 7" x 29" closed, and weigh 165 lbs.
EQUIPMENT PAYLOAD WEIGHT ALLOWANCE

In compliance with NFPA 1901 standards, the mobile water supply unit shall be designed for an equipment loading allowance of 1,000 lbs. of Inter-Canyon Fire Protection District provided equipment based on the body having at least 200 cu. ft. of storage space.

EQUIPMENT

The following equipment shall be furnished with the completed water supply vehicle;

- One (1) container of assorted stainless steel nuts, bolts, screws and washers used in the construction of the apparatus shall be provided with the completed apparatus.

- There shall be two (2) Zico AC-44 NFPA approved aluminum wheel chocks provided for 44" diameter tires that together will hold the vehicle when loaded to its GVWR or GCWR, on a hard surface with a 20 % grade, with the transmission in neutral, and the parking brake released.
  - The wheel chock(s) shall be mounted above pump panel on streetside.

- Two (2) Kochek 4.0" x 10' Flexlite PVC flexible suction hose(s) shall be provided with completed unit. The hose shall have light weight threaded, 2-lug couplings provided.

- One (1) 4" barrel strainer(s) with foot valve shall be provided with completed unit. Barrell strainer hard suction end shall match provided hard suction(s).
  - The suction hose(s) shall be mounted in poly water tank.

- Inter-Canyon Fire Protection District supplied NFPA required fire hose and nozzles shall be provided on completed unit before placing vehicle in service.

REMAINING NFPA MINOR EQUIPMENT BY PURCHASER

All other minor equipment not specified above, but required by NFPA 1901 for mobile water supply vehicles, section 7.9.4 shall be supplied and mounted by Inter-Canyon Fire Protection District before the unit is placed in emergency service.