WIXOM FIRE DEPARTMENT WIXOM, MI HEAVY RESCUE, SVI #1114

Production Specification





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INTERNET IN-PROCESS SITE

The manufacturer shall post and maintain a website where the Wixom Fire Department will be able to view digital images of their apparatus as its being built. The digital images shall be posted once a week starting when the body begins production or when the cab/chassis arrives and shall continue until the final completion of unit.

ENGINEERING DRAWINGS

The evaluation of bids shall also be based on design, engineering reliability, and completeness of drawings. No Bidder's proposal shall be considered unless complete engineering drawings to these specifications are submitted with the request for proposal package. Failure to submit factory prepared blueprints with bid shall result in automatic rejection. Submission of "bid drawings" are in addition to "production drawings" which must be submitted for Wixom Fire Department approval prior to construction. Bid drawings shall allow the Wixom Fire Department the ability to fully evaluate required product.

The engineering drawings shall be produced on computer aided design (CAD) equipment to assure critical tolerance and detail only available with CAD equipment. The drawings shall be on "B" size paper, 17" x 11" in size, and views must be 1/4" = 1' - 0" scale. This shall allow the Wixom Fire Department the ability to compare drawings of all manufacturers on an "equal" basis. The drawings shall be completed only by the body manufacturer, and must be exactly to Wixom Fire Department specifications. Submission of "similar to" drawings or "statements referring to later submission of drawings after award of contract" shall be automatically rejected.

Since the request for proposal package will require extensive evaluation by Wixom Fire Department, all Bidders must submit exactly the same engineering drawings at the same scale, on the same size paper. For easy comparison of drawings, they must be on a 17" x 11" sheet as follows:

- All bid drawings will be stamped BID DRAWING.
- All items shown on the drawing will be pre-designed with regards to layout and functionality prior to the completion of the BID DRAWING.
- Two (2) 17" x 11" color drawings will be supplied with the bid proposal. Black and white or blue line drawings will not be accepted.
- There shall be five (5) views of the truck with the doors closed (Top, Left, Right, Front, Rear), four (4) views of the truck with the doors open (Top, Left, Right, Rear) and four (4) views of any walk-in area (Top, Left, Right, Rear).
- All compartment door openings and usable space shall be clearly shown in inches.
- The trucks overall length, height, width, wheelbase and cab-to-axle dimensions shall be clearly shown.
- The angles of approach and departure shall be shown in the maximum loaded condition to the nearest degree.
- All lighting packages will be clearly shown on the drawing and verified accurate per the most current NFPA standards (when applicable).
- The exterior view shall show all scene lights, marker lights, speakers, horns, exhaust, tow points, exterior outlets, windows, winch receivers, tow hitches, exterior ladders and any other item important to the function of the vehicle.
- The open view shall show all trays, shelves, air system components, hydraulic components, tool boards, storage modules and any other items important to the function of the vehicle.
- The interior view for all walk-in areas shall show all seating positions, desks, cabinets, windows, tech equipment, radio locations and any other item important to the function of the vehicle.
- Any changes to the BID drawing will require a revision which will be clearly annotated in the upper right hand side of the drawing showing the revision number, reason for the revision, date and who made the changes.

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Text Block Items;

- Purchaser's name.
- Body size and material type.
- Chassis manufacturer and model number.
- Unit description.
- Wheelbase (WB), Cab-to-axle (CA) distance.
- Overall length (OAL), Overall width, (OAW), Overall height (OAH).
- Scale, date, drawn by, drawing number and sheet number.

VEHICLE STABILITY SUPPLIED WITH CAB/CHASSIS

The cab/chassis shall be equipped with a stability control system. The system shall have, at a minimum, a steering wheel position sensor, a vehicle yaw sensor, a lateral accelerometer and individual wheel brake controls.

FIRE APPARATUS PERFORMANCE

The fire apparatus shall meet the requirements of this standard at elevations of 2000 ft (600 m) above sea level.

The fire apparatus shall meet all the requirements of this standard while stationary on a grade of 6 percent in any direction.

The fire apparatus shall meet the requirements of this standard in ambient temperature conditions between 32°F (O°C) and 110°F (43°C).

HIGHWAY PERFORMANCE

The apparatus, when loaded to its estimated in-service weight, shall be capable of the following performance while on dry, paved roads that are in good condition:

- 1) Accelerating from 0 to 35 mph (55 km/hr) within 25 seconds on a 0 percent grade
- 2) Attaining a speed of 50 mph (80 km/hr) on a 0 percent grade
- 3) Maintaining a speed of at least 20 mph (32 km/hr) on any grade up to and including 6 percent

The maximum top speed of fire apparatus with a GVWR over 26,000 lb (11,800 kg) shall not exceed either 68 mph (109 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

If the combined water tank and foam agent tank capacities on the fire apparatus exceed 1250 gal (4732 L), or the GVWR of the vehicle is over 50,000 lb (22,680 kg), the maximum top speed of the apparatus shall not exceed either 60 mph (95 km/ hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

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SERVICEABILITY

The fire apparatus shall be designed to allow the manufacturer's recommended routine maintenance checks of lubricant and fluid levels to be performed by the operator without lifting the cab of a tilt-cab apparatus or without the need for hand tools.

Where special tools are required for routine service on any component of the apparatus, such tools shall be provided with the apparatus.

Apparatus components that interfere with repair or removal of other major components shall be attached with fasteners, such as cap screws and nuts, so that the components can be removed and installed with ordinary hand tools. These components shall not be welded or otherwise permanently secured into place.

FIRE APPARATUS DOCUMENTATION

The contractor shall supply, at the time of delivery, at least one (1) copy of the following documents:

- 1) The manufacturers record of apparatus construction details, including the following documents:
 - a) Owner's name and address
 - b) Apparatus manufacturer, model, and serial number
 - c) Chassis make, model, and serial number
 - d) GAWR of front and rear axles and GVWR
 - e) Front tire size and total rated capacity in pounds (kilograms)
 - f) Rear tire size and total rated capacity in pounds (kilograms)
 - g) Chassis weight distribution in pounds (kilograms) with water and manufacturer-mounted equipment (front and rear)
 - h) Engine make, model, serial number, rated horsepower and related speed, and governed speed; and if so equipped, engine transmission PTO(s) make, model, and gear ratio
 - i) Type of fuel and fuel tank capacity
 - j) Electrical system voltage and alternator output in amps
 - k) Battery make, model, and capacity in cold cranking amps (CCA)
 - I) Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
 - m) Ratios of all driving axles
 - n) Maximum governed road speed
 - o) Pump make, model, rated capacity in gallons per minute (liters per minute where applicable), maximum discharge pressure capability rating, and serial number
 - p) Pump transmission make, model, serial number, and gear ratio
 - q) Auxiliary pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
 - r) Water tank certified capacity in gallons or liters
 - s) Foam tank (if provided) certified capacity in gallons (liters)
 - t) Aerial device type, rated vertical height in feet (meters), rated horizontal reach in feet (meters), and rated capacity in pounds (kilograms)
 - u) Paint manufacturer and paint number(s)
 - v) Company name and signature of responsible company representative
 - w) Weight documents from a certified scale showing actual loading on the front axle, rear axle(s), and overall fire apparatus (with the water tank full but without personnel, equipment, and hose)
- 2) Certification of compliance of the optical warning system (see 13.8.16)
- 3) Siren manufacturer's certification of the siren (see 13.9.1.1)
- 4) Written load analysis and results of the electrical system performance tests (see 13.14.1 and Section 13.15)
- 5) Certification of slip resistance of all stepping, standing, and walking surfaces (see 15.7.4.5)

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- 6) If the apparatus has a fire pump, the pump manufacturer's certification of suction capability (see 16.2.4.1)
- 7) If the apparatus is equipped with a fire pump and special conditions are specified by the purchaser, the pump manufacturer's certification of suction capacity under the special conditions (see 16.2.4.2)
- 8) If the apparatus has a fire pump, a copy of the apparatus manufacturer's approval for stationary pumping applications (see 16.3.1)
- 9) If the apparatus has a fire pump, the engine manufacturer's certified brake horsepower curve for the engine furnished, showing the maximum governed speed (see 16.3.2.2)
- 10) If the apparatus has a fire pump, the pump manufacturer's certification of the hydrostatic test (see 16.5.2.2)
- 11) If the apparatus has a fire pump with a maximum discharge pressure capability rating that exceeds the hydrostatic test pressure of 16.5.2.1, the pump manufacturer's certification of the hydrodynamic test
- 12) If the apparatus has a fire pump, the certification of inspection and test for the fire pump (see 16.13.1.1.5 or 16.13.1.2.4 as applicable)
- 13) If the apparatus is equipped with an auxiliary pump, the apparatus manufacturer's certification of the hydrostatic test (see Section 17.13)
- 14) When the apparatus is equipped with a water tank, the certification of water tank capacity (see Section 18.6)
- 15) If the apparatus has an aerial device, the certification of inspection and test for the aerial device (see Section 19.24)
- 16) If the apparatus has an aerial device, all the technical information required for inspections to comply with NFPA 1911
- 17) If the apparatus has a foam proportioning system, the foam proportioning system manufacturer's certification of accuracy (see 20.10.4.2) and the final installer's certification the foam proportioning system meets this standard (see 20.11.2)
- 18) If the system has a CAFS, the documentation of the manufacturer's pre delivery tests (see Section 21.9)
- 19) If the apparatus has a line voltage power source, the certification of the test for the power source (see 22.15.7.2) 20) If the apparatus is equipped with an air system, air tank certificates (see 24.5.1.2), the SCBA fill station certification
- (see 24.9.6), and the results of the testing of the air system installation (see 24.14.5 and 24.15.4)
- 21) Any other required manufacturer test data or reports

OPERATIONS AND SERVICE DOCUMENTATION

The contractor shall deliver with the fire apparatus complete operation and service documentation covering the completed apparatus as delivered and accepted.

The documentation shall address at least the inspection, service, and operations of the fire apparatus and all major components thereof.

The contractor shall also deliver with the fire apparatus the following documentation for the entire apparatus and each major operating system or major component of the apparatus:

- 1) Manufacturer's name and address
- 2) Country of manufacture
- 3) Source for service and technical information
- 4) Parts replacement information
- 5) Descriptions, specifications, and ratings of the chassis, pump (if applicable), and aerial device (if applicable)
- 6) Wiring diagrams for low voltage and line voltage systems to include the following information:
 - a) Pictorial representations of circuit logic for all electrical components and wiring
 - b) Circuit identification
 - c) Connector pin identification
 - d) Zone location of electrical components
 - e) Safety interlocks
 - f) Alternator-battery power distribution circuits
 - g) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
- 7) Lubrication charts

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- 8) Operating instructions for the chassis, any major components such as a pump or aerial device, and any auxiliary systems
- 9) Precautions related to multiple configurations of aerial devices, if applicable
- 10) Instructions regarding the frequency and procedure for recommended maintenance
- 11) Overall apparatus operating instructions
- 12) Safety considerations
- 13) Limitations of use
- 14) Inspection procedures
- 15) Recommended service procedures
- 16) Troubleshooting guide
- 17) Apparatus body, chassis and other component manufacturer's warranties
- 18) Special data required by this standard
- 19) A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus

The contractor shall deliver with the apparatus all manufacturer's operations and service documents supplied with components and equipment that are installed or supplied by the contractor.

NFPA REQUIRED DOCUMENTATION FORMAT - USB FLASH DRIVE

The vehicle construction details and the operations and service documentation as required per NFPA 1901 latest edition shall be provided on a USB Flash Drive. These manuals shall be divided into sections for ease of reference. There shall be two (2) USB flash drives provided with the completed vehicle.

FIRE APPARATUS SAFETY GUIDE

A Fire Apparatus Safety Guide published by Fire Apparatus manufacturer's Association shall be provided with delivered vehicle. This manual includes essential safety information for fire fighters, fire chiefs, apparatus mechanics, and fire department safety officers. The guide is applicable to municipal, wildland, and airport fire fighting apparatus manufactured on either custom or commercial chassis.

STATEMENTOF EXCEPTIONS

The final-stage manufacturer shall deliver with the fire apparatus either a certification that the apparatus fully complies with all requirements of this standard or alternatively, a Statement of Exceptions specifically describing each aspect of the completed apparatus that is not fully compliant with the requirements of this standard at the time of delivery.

The Statement of Exceptions shall contain, for each noncompliant aspect of the apparatus or missing required item, the following information:

- 1) A separate specification of the section of the applicable standard for which compliance is lacking
- 2) A description of the particular aspect of the apparatus that is not in compliance therewith or required equipment that is missing
- 3) A description of the further changes or modifications to the delivered apparatus that must be completed to achieve full compliance
- 4) Identification of the entity that will be responsible for making the necessary post delivery changes or modifications or for supplying and installing any missing required equipment to the apparatus to achieve full compliance with this standard

Prior to or at the time of delivery of the apparatus, the Statement of Exceptions shall be signed by an authorized agent of the entity responsible for final assembly of the apparatus and by an authorized agent of the purchasing entity, indicating mutual understanding and agreement between the parties regarding the substance thereof.

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CARRYING CAPACITY

The GAWR and the GCWR or GVWR of the chassis shall be adequate to carry the weight of the completed vehicle when loaded to its estimated in-service weight. The manufacturer shall establish the estimated in service weight during the design of the vehicle.

The estimated in-service weight shall include the following:

- 1. The chassis, body and tank(s)
- 2. Full fuel, lubricant, and other chassis or component fluid tanks or reservoirs
- 3. Full water and other agent tanks
- 4. *250 lb (114 kg) in each seating position
- 5. Fixed equipment such as pumps, aerial devices, generators, reels and air systems as installed
- 6. Ground ladders, suction hose, designed hose load in their hose beds and on their reels
- 7. An allowance for miscellaneous equipment that is the greatest of the following:
 - a) The values shown for items 1 7
 - b) A purchaser-provided list of equipment to be carried with weights
 - c) A purchaser-specified miscellaneous equipment allowance

The manufacturer shall engineer and design the fire apparatus such that the completed apparatus, when loaded to its estimated in-service weight, with all movable weights distributed as close as is practical to their intended in-service configuration, does not exceed the GVWR.

A final manufacturer's certification of the GVWR or GCWR, along with a certification of each GAWR, shall be supplied on a label affixed to the vehicle.

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed unequipped fire apparatus in feet and inches (meters), the length of the completed fire apparatus in feet and inches (meters), and the GVWR in tons (metric tons).

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.

TESTING

ROAD TEST

Road test shall be conducted in accordance with this section to verify that the completed apparatus is capable of compliance with Roadability Section.

The tests shall be conducted at a location and in a manner that does not violate local, state or provincial or federal traffic laws.

The tests shall be conducted on dry, level, paved roads that are in good condition. The apparatus shall be loaded to its estimated in service weight.

The engine shall not operate in excess of the maximum governed speed. Acceleration tests shall consist of two runs in opposite directions over the same route. The fire apparatus shall attain a speed of 35 mph (55 km/hr) from a standing start within 25 seconds. The fire apparatus shall attain a minimum top speed of 50 mph (80 km/hr).

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If the apparatus is equipped with an auxiliary braking system, the Body Manufacturer shall road test the system to confirm that the system is functioning as intended by the auxiliary braking system manufacturer.

If the apparatus is equipped with an air brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 20 mph (32.2 km/hr) in a distance not exceeding 35 ft (10.7 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

If the apparatus is equipped with a hydraulic brake system, the service brakes shall bring the apparatus, when loaded to its GVWR, to a complete stop from an initial speed of 30 mph (48.2 km/hr) in a distance not exceeding 88 ft (26.8 m) by actual measurement on a paved, level, dry surface road that is free of loose material, oil or grease.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

The vehicles low voltage electrical system shall be tested and certified by the manufacturer. The certified test results shall be delivered with the completed vehicle. Tests shall be performed when the air temperature is between 0° F and 110° F (-18° C and 43° C).

TEST SEQUENCE

The following three (3) tests shall be performed in the order in which they appear below. Before each test, the batteries shall be fully charged until the voltage stabilizes at the voltage regulator set point and the lowest charge current is maintained for ten (10) minutes. Failure of any of these tests shall require a repeat of the sequence.

1. RESERVE CAPACITY TEST

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off and the minimum continuous electrical load shall be activated for ten (10) minutes.

All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test failure of the battery system.

2. ALTERNATOR PERFORMANCE TEST

TEST AT IDLE

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

TEST AT FULL LOAD

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer's governed speed. The test duration shall be a minimum of two (2) hours. Activation of the load management system shall be permitted during this test.

An alarm sounded by excessive battery discharge, as detected by the warning system required in 13.3.4, or a system voltage of less than 11.8 V dc for a 12 V nominal system, 23.6 V dc for a 24 V nominal system, or 35.4 V dc for a 42 V nominal system for more than 120 seconds shall be considered a test failure.

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3. LOW VOLTAGE ALARM TEST

The following test shall be started with the engine off and the battery voltage at or above 12 V for a 12 V nominal system, 24 V for a 24 V nominal system or 36 V for a 42 V nominal system.

With the engine shut off, the total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals.

The test shall be considered a failure if the alarm does not sound in less than 140 seconds after the voltage drops to 11.70 V for a 12 V nominal system, 23.4 V dc for a 24 V nominal system, or 35.1 V for a 42 V nominal system.

The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST

DOCUMENTATION

The manufacturer shall deliver the following with the fire apparatus:

- 1) Documentation of the electrical system performance tests
- 2) A written electrical load analysis, including the following:
 - a) The nameplate rating of the alternator
 - b) The alternator rating
 - c) Each of the component loads specified that make up the minimum continuous electrical load
 - d) Additional electrical loads that, when added to the minimum continuous electrical load, determine the total continuous electrical load
 - e) Each individual intermittent electrical load

UL 120/240 VAC CERTIFICATION

The 120/240 volt electrical system shall be third-party, independent, audit-certified through Underwriters Laboratory (UL) to the current edition of NFPA 1901 to perform as listed below;

The prime mover shall be started from a cold start condition, and the unloaded voltage and frequency shall be recorded.

The line voltage electrical system shall be loaded to at least 100% of the continuous rated wattage stated on the power source specification label. Testing with a resistive load bank shall be permitted.

The power source shall be operated in the manner specified by the apparatus manufacturer as documented on instruction plates or in operation manuals. The power source shall be operated at a minimum of 100% of the continuous rated wattage as stated on the power source specification label for a minimum of two (2) hours.

The load shall be adjusted to maintain the output wattage at or above the continuous rated wattage during the entire 2-hour test.

The following conditions shall be recorded at least every 1/2 hour during the test:

- 1) The power source output voltage, frequency and amperes
- 2) The prime mover's oil pressure, water temperature and transmission temperature, if applicable
- 3) The power source hydraulic fluid temperature, if applicable
- 4) The ambient temperature and power source air inlet temperature

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The following conditions shall be recorded once during the test for power sources driven by dedicated auxiliary internal combustion engines:

- 1) Altitude
- 2) Barometric pressure
- 3) Relative humidity

If the generator is driven by the chassis engine and the generator allows for operation at variable speeds, the chassis engine speed shall be reduced to the lowest rpm allowed for generator operation and the voltage and frequency shall be recorded.

The load shall be removed and the unloaded voltage and frequency shall be recorded.

Voltage shall be maintained within $\pm 10\%$ of the voltage stated on the power source specification label during the entire test. Frequency shall be maintained within ± 3 Hz of the frequency stated on the power source specification label during the entire test.

The total continuous electrical loads, excluding those loads associated with the equipment defined in NFPA 22.15.7.3.11.2, shall be applied during the testing unless an auxiliary engine drives the power source.

If the apparatus is equipped with a fire pump, the 2-hour certification test of the power source shall be completed with the fire pump pumping at 100% capacity at 150 psi (1000 kPa) net pump pressure. The test shall be permitted to be run concurrently with the pump certification test.

DOCUMENTATION

The Body Manufacturer shall deliver the following with the fire apparatus:

The results of each test shall be recorded on an appropriate form and provided with the delivery of the fire apparatus.

DIELECTRIC VOLTAGE WITHSTAND TEST

The line voltage wiring and permanently connected devices and equipment shall be subjected to a dielectric voltage withstand test of 900 volts for one (1) minute. The testing shall be performed after all body work has been completed.

The test shall be conducted as follows:

- 1) Isolate the power source from the panel board and disconnect any solid state low voltage components
- 2) Connect one lead of the dielectric tester to all the hot and neutral buses tied together
- 3) Connect the other lead to the fire apparatus frame or body
- 4) Close any switches and circuit breakers in the circuit(s)
- 5) Apply the dielectric voltage for one (1) minute in accordance with the testing equipment manufacturer's instructions

The electrical polarity of all permanently wired equipment, cord reels and receptacles shall be tested to verify that wiring connections have been properly made.

Electrical continuity shall be verified from the chassis or body to all line voltage electrical enclosures, light housings, motor housings, light poles, switch boxes and receptacle ground connections that are accessible to fire fighters in normal operations.

If the apparatus is equipped with a transfer switch, it shall be tested to verify operation and that all non grounded conductors are switched.

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Electrical light towers, floodlights, motors, fixed appliances and portable generators shall be operated at their full rating or capacity for 30 minutes to ensure proper operation.

MANUFACTURER PUMP CERTIFICATION

The apparatus upon completion shall be tested and certified by the manufacturer. The certification tests shall follow the guide lines outlined in NFPA 1901 "Standard for Fire Apparatus".

If the fire pump has a rated capacity of less than 750 gpm (3000 L/min), the pump shall be tested after the pump and all its associated piping and equipment have been installed on the apparatus.

A fifty (50) minute pumping test from draft shall be completed and results recorded to perform as listed below;

- 100% of rated capacity at 150 psi (1,000 kPa) net pressure, 30 min.
- 70% of rated capacity at 200 psi (1,400 kPa) net pressure, 10 min.
- 50% of rated capacity at 250 psi (1,700 kPa) net pressure, 10 min.

The test shall include at least the pumping test, the pumping engine overload test, the pressure control system test, the priming device tests, and the vacuum test.

The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 psi (3,400 kPa).

The pump shall comply with the applicable requirements of "Standard for Fire Apparatus 1901, latest edition.

The pump shall be capable of producing fire streams that are free from objectionable pulsation under all normal operating conditions.

If the apparatus is equipped with a pump driven by the chassis engine designed for both stationary pumping and pump-and-roll, the test shall verify that the engine speed control at the pump operator's panel cannot be advanced when either of the following conditions exists:

- (1) The chassis transmission is in neutral, the parking brake is off, and the pump shift status in the driving compartment is disengaged.
- (2) The chassis transmission is in any gear other than neutral, the parking brake is on, and the pump shift in the driving compartment is in the "Pump Engaged" or the "OK to Pump-and-Roll" position.

A test plate shall be provided at the pump operator's panel that gives the rated discharges and pressures together with the speed of the engine as determined by the certification test for each unit, the position of the parallel/series pump as used, and the governed speed of the engine as stated by the engine manufacturer on a certified brake horsepower curve.

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WARRANTY

A full statement shall be provided of the warranties for the vehicle(s) being bid. Warranties should clearly describe the terms under which the vehicle manufacturer accepts responsibility for the cost to repair defects caused by faulty design, quality of work or material and for the applicable period of time after delivery.

Cost of repairs refers to all costs related thereto including, but not limited to, the cost of materials and the cost of labor.

The Body Manufacturer shall warrant all materials and accessories used on the vehicle(s), whether fabricated by manufacturer or purchased from an outside source and will deal directly with the Wixom Fire Department on all warranty work.

GENERAL LIMITED WARRANTY - TWO (2) YEARS

The vehicle shall be free of defects in material and workmanship for a period of two (2) years or 36,000 miles (or 57,936 kilometers), whichever occurs first starting thirty (30) days after the original invoice date.

The Contractor must be the "single source" coordinator of all warranties on the vehicle.

LOW VOLTAGE ELECTRICAL WARRANTY - FIVE (5) YEARS

The vehicle low voltage electrical system shall be free of defects in material and workmanship for a period of five (5) years or 60,000 miles (or 96,561 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

STRUCTURAL WARRANTY - TEN (10) YEARS

The body shall be free of structural or design failure or workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

UNDERCOAT WARRANTY

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

PAINT LIMITED WARRANTY - TEN (10) YEARS

The body shall be free of bubbling or peeling as a result of a defect in the method of manufacture for a period of ten (10) years or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date. **Pro-rated warranties will not be acceptable.**

GRAPHICS LIMITED WARRANTY

The 3M graphics installation shall be warranted for a period of two (2) years. The 3M materials installed on completed vehicle shall be warranted for seven (7) years. The 3M Diamond grade film (if specified) shall be warranted for ten (10) years.

HALE FIVE YEAR PUMP WARRANTY

The fire pump shall be warranted by Hale for a period of five (5) years from the date of delivery to the Wixom Fire Department. Within this warranty period Hale shall cover parts and labor for the first two (2) years and parts only for years three (3) through five (5).

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STAINLESS STEEL PLUMBING WARRANTY

The stainless steel plumbing shall be free of defects in material and workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

The contractor shall supply details of their warranty information with their bid submission.

AKRON BRASS FIVE YEAR VALVE WARRANTY

The Akron Brass valves shall be warranted by Akron Brass for a period of ten (10) years from the date of delivery to the Wixom Fire Department. The warranty for electronics shall be warranted by Akron Brass for a period of five (5) years from date of delivery to the Wixom Fire Department.

UPF POLY WATER TANK WARRANTY

The UPF poly water tank shall be provided with a lifetime material and workmanship limited warranty. The manufacturer shall supply details of their warranty information with their bid submission.

CONSTRUCTION PERIOD

The completed vehicle shall be delivered within four hundred (400) days after receipt of a purchase order or contract.

Contractor shall not be held liable for delays of chassis delivery due to accidents, strikes, floods or other events not subject to their control. Contractor shall provide immediate written notice to Wixom Fire Department as to delays and to what extent these delays have in completing vehicle within the stated construction time period.

OVERALL HEIGHT REQUIREMENT

There is no overall height (OAH) restriction for this vehicle.

OVERALL LENGTH REQUIREMENT

There is no overall length (OAL) restriction for this vehicle.

OVERALL WIDTH

The overall width (OAW) of the body at drip rails shall be 102" (8' - 6"), and body shall be 100" (8' - 4").

ANGLE OF APPROACH

The angle of approach for this vehicle shall not be less than eight (8) degrees when it is loaded to the estimated inservice weight as specified by the current edition of NFPA 1901.

ANGLE OF DEPARTURE

The angle of departure for this vehicle shall not be less than eight (8) degrees when it is loaded to the estimated inservice weight as specified by the current edition of NFPA 1901.

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APPARATUS DELIVERY

The Wixom Fire Department shall pick up finished apparatus at Contractor's facility. The Contractor shall be responsible for notifying the Wixom Fire Department a minimum of two (2) weeks prior to the completion of apparatus, so that the Wixom Fire Department has sufficient time to schedule pickup.

Sutphen Custom 4-Door 62" Cab, 15" Raised Roof

CAB TO AXLE DIMENSION

Cab to axle will be 148".

CHASSIS MODIFICATIONS

LUBRICATION AND TIRE DATA PLATE

A permanent label in the driving compartment shall specify the quantity and type of the following fluids used in the vehicle and tire information:

- Engine oil
- Engine coolant
- Chassis transmission fluid
- Pump transmission lubrication fluid . . (if applicable)
- Pump priming system fluid, if applicable . . (if applicable)
- Drive axle(s) lubrication fluid
- Air conditioning refrigerant . . (if applicable)
- Air conditioning lubrication oil . . (if applicable)
- Power steering fluid
- Cab tilt mechanism fluid . . (if applicable)
- Transfer case fluid . . (if applicable)
- Equipment rack fluid (if applicable)
- CAFS air compressor system lubricant . . (if applicable)
- Generator system lubricant . . (if applicable)
- Front tire cold pressure
- Rear tire cold pressure
- Maximum tire speed ratings

VEHICLE DATA PLATE

A permanent label in the driving compartment which indicates the following:

- Filter part numbers for the;
 - Engine
 - Transmission
 - Air
 - Fuel
- Serial numbers for the;
 - Engine
 - Transmission
- Delivered Weights of the Front and Rear Axles
- Paint Brand and Code(s)
- Sales Order Number

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OVERALL HEIGHT, LENGTH DATA PLATE (US)

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed fire apparatus in feet and inches, the length of the completed fire apparatus in feet and inches, and the GVWR in pounds.

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.

PERSONNEL CAPACITY

A label that states the number of personnel the vehicle is designed to carry shall be located in an area visible to the driver.

SEAT BELT WARNING - FAMA06/07

A safety sign FAMA06 shall be visible from each seat that is not equipped with occupant restraint and therefore not intended to be occupied while the vehicle is in motion.

A safety sign FAMA07, which warns of the importance of seat belt use, shall be visible from each seat that is intended to be occupied while the vehicle is in motion.

EQUIPMENT MOUNTING FAMA10

A safety sign FAMA10, which warns of the need to secure items in the cab, shall be visible inside the cab.

FIRE SERVICE TIRES - FAMA12

A safety sign FAMA12, which warns of the special requirements for fire service-rated tires, shall be visible to the driver entering the cab of any apparatus so equipped.

HELMET WARNING - FAMA15

A safety sign FAMA15, which warns not to wear helmets while the vehicle is in motion, shall be visible from each seat that is intended to be occupied while the vehicle is in motion.

CLIMBING METHOD - FAMA23

A safety sign FAMA23, which warns of the proper climbing method, shall be visible to personnel entering the cab and at each designated climbing location on the body.

REAR STEP CROSSWALK WARNING - FAMA24

A safety sign FAMA24, which warns personnel not to ride on the vehicle, shall be located at the rear step areas and at any cross walkways.

FINAL STAGE MANUFACTURER VEHICLE CERTIFICATION

A final stage manufacturer vehicle certification label shall be provided and installed in the driver cab door jamb area.

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FRONT BUMPER

The front bumper shall be as provided by the cab/chassis manufacturer. No other alteration or modifications are required to extension length.

BUMPER GRAVELSHIELD

The bumper extension gravel shield shall be provided by the cab/chassis manufacturer.

AIR HORN(S)

The air horn(s) shall be supplied and installed by the cab/chassis manufacturer.

FRONT WINCH

The front winch shall be supplied and installed by the cab/chassis manufacturer.

AIR INTAKE SYSTEM

An air filter shall be provided in the engine's air intake system by the customer cab/chassis manufacturer.

Air inlet restrictions shall not exceed the engine manufacturer's recommendations.

The air inlet shall be equipped with a means of separating water and burning embers from the air intake system.

This requirement shall be permitted to be achieved by either of the following methods:

- 1. Provision of a device such that burning particulate matter larger than 0.039 in. (1.0 mm) in diameter cannot reach the air filter element.
- 2. Provision of a multi screen ember separator capable of meeting the test requirements defined in the Parker Hannafin, Racor Division, publication LF 1093-90, *Ember Separation Test Procedure*, or an equivalent test.

<u>EXHAUST</u>

The exhaust system shall be as provided by cab/chassis manufacturer. The tailpipe may require some modifications for proper ground clearances and fit with body.

The exhaust piping and discharge outlet shall be located or shielded so as not to expose any portion of the vehicle or equipment to excessive heating.

Exhaust pipe discharge shall be directed away from any operator's position or entry doors on body.

Where parts of the exhaust system are exposed so that they are likely to cause injury to operating personnel, protective guards shall be provided.

SEAT BELT COLOR

Section 14.1.3.3 of the NFPA 1901 Standards, requires all seat belt webbing in cab to be bright red or bright orange in color, and the buckle portion of the seat belt shall be mounted on a rigid or semi rigid stalk such that the buckle remains positioned in an accessible location.

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SEAT BELT WEB LENGTH - CUSTOM CAB

Sections 14.1.3.2 and 14.1.3.3 of the NFPA 1901 standards, require the effective seat belt web length for a Type 1 lap belt for pelvic restraint to be a minimum of 60", and a Type 2 pelvic and upper torso restraint-style seat belt assembly to be a minimum of 110".

The chassis seat belt web length as supplied by the custom chassis manufacturer shall be compliant to NFPA Standards 14.1.3.2 and 14.1.3.3.

SEAT BELT / VDR SYSTEM - CUSTOM CAB

The seat belt warning and vehicle data recorder systems shall be provided by the cab/chassis manufacturer.

TIRE PRESSURE VISUAL INDICATORS

The tire pressure visual indicators shall be supplied by the cab and chassis manufacturer.

HELMET STORAGE

No helmet storage is required in the cab driving area.

HELMET STORAGE

No helmet storage is required in the cab crew area.

HUB AND NUT COVERS

The cab and chassis supplied front and rear wheels hub caps and wheel nut covers shall be installed prior to delivery of completed unit.

MUDFLAPS

There shall be 1/4" rubber mudflaps provided and installed behind each set of tires to prevent throwing road debris and lower road spray.

AIR BRAKE SYSTEM QUICK BUILD-UP

The air brake quick build-up system shall be supplied from the cab/chassis manufacturer.

The quick buildup system shall provide sufficient air pressure so that the apparatus has no brake drag and is able to stop under the intended operating conditions following the 60-second buildup time.

ELECTRIC DOOR LOCK INTERFACE

Electric door locks shall be provided and interfaced as follows;

The electric cab door locks shall be provided by the cab/chassis manufacturer.

A switch shall be provided in the cab under the drivers dash to activate the body electric door locks.

ROAD EMERGENCY SAFETY KIT

The DOT required reflective triangles, warning flares, and fire extinguisher shall be provided by cab abd chassis supplier.

SVI Trucks

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CAB INTERIOR CABINET - OVERHEAD

There shall be two (2) rear facing overhead cabinet(s) provided on interior. Each cabinet shall be constructed of 1/8" smooth finish aluminum, and painted with a dark gray hammer tone powder coat paint finish for a hard durable surface. Each cabinet shall be approximately 14" high x 14" deep x 26" wide. If cab is specified with air bags, the interior cabinet(s) will be mounted clear of the deployment area.

The above cabinet(s) shall have sliding clear Lexan door(s) with extruded door pull edge and friction type latch mounted in an extruded aluminum top and bottom track.

INTERIOR UNDER CABINET LED LIGHTS

Two (2) OnScene Solution model #70152, 10" x 6" x 7/8", 10-30 VDC, surface mount dual red and white LED light(s) with clear lens shall be provided under cabinet. Each light shall be individually switched with a high/low intensity setting. In addition light(s) will be capable of a 5 second delay after switching off.

- There shall be one (1) 120 VAC outlet(s) located inside curbside overhead cabinet against the back wall.
 - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
 - Outlet(s) shall be powered by both the on-board generator and shore power system through a relay system.

LCD VIDEO DISPLAYS

One (1) Samsung 24", Series 5 (or equal) LED commercial grade, multiple input, flat panel multi-function display(s) shall be provided and installed on completed unit.

Display(s) shall be complete and fully operational, including all miscellaneous coax or CAT 6 cable, HDMI to CAT6 extenders (if required), 120 volt AC wiring, and cable connections. SHOP NOTE

Monitor for specified camera on floodlight tower.

- Specified monitor shall be mounted using a Ram Mount mounting system which consists of a heavy duty universal assembly that will attach a flat surface to another flat surface. Includes a universal base piece to mount heavy devices to a flat surface and a 4.75" x 4.75" face plate recommended for mounting heavy devices such as monitors and flat screen electronics. Features a hole pattern for 100mm and 75mm VESA standards.
- Display shall be mounted between specified rear facing overhead cabinets.

CAB INTERIOR CABINET - BEHIND OFFICER

If cab is specified with air bags, the interior cabinet(s) will be mounted clear of the deployment area.

There shall be one (1) storage cabinet provided in rear cab area. The cabinet shall be fabricated from 1/8" smooth aluminum and finished with a dark gray hammer tone powder coat paint for a hard and durable finish. The cabinet shall be approximately 23" wide x 31" high x 21" deep. If cab is specified with air bags, the interior cabinet(s) will be mounted clear of the deployment area.

- The above cabinet(s) shall have an open front face (no door).

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REFRIGERATOR

There shall be one (1) Norcold DE-0041R 120 VAC/12 VDC refrigerator/freezer(s) furnished and installed in cabinet behind officer position. The unit shall be a flush mount style box with body manufacturer fabricated custom enclosure. Refrigerator shall operate from both 12 VDC and 120 VAC power. The built-in dimensions are 30-7/8" high x 23-1/4" wide x 23-1/2" deep.

- There shall be one (1) 120 VAC outlet(s) located inside cabinet against the back wall.
 - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
 - Outlet(s) shall be powered by both the on-board generator and shore power system through a relay system.

CAB INTERIOR CABINET - BEHIND DRIVER

If cab is specified with air bags, the interior cabinet(s) will be mounted clear of the deployment area.

There shall be one (1) storage cabinet provided in rear cab area. The cabinet shall be fabricated from 1/8" smooth aluminum and finished with a dark gray hammer tone powder coat paint for a hard and durable finish. The cabinet shall be approximately 23" wide x 31" high x 21" deep. If cab is specified with air bags, the interior cabinet(s) will be mounted clear of the deployment area.

There shall be one (1) OnScene Solutions 28" Access LED light(s) mounted inside the cabinet.

- Cabinet shall be provided with vertically mounted shallow aluminum Shelf-Trac for specified component installation.
- There shall be one (1) adjustable shelf/shelves in the above cabinet(s). Each shelf shall have a 1.25" vertical lip at front to contain items while vehicle is in motion.
- The above cabinet(s) shall have a vertically hinged single aluminum door(s) and painted with a hammer tone powder coat paint finish to match cabinet color choice.
- There shall be one (1) 120 VAC outlet(s) located inside cabinet against the back wall.
 - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
 - Outlet(s) shall be powered by both the on-board generator and shore power system through a relay system.

WORK CENTER, CREW CAB AREA

There shall be a flat top workcenter located on top of cab air conditioning unit mounted on engine cover. Work top shall slide-out, drop-down to be used either standing in stowed position or seated in forward facing cab seats when in extended position.

Details for design and function of work center shall be provided at pre-construction meeting.

FUEL FILL

There shall be one (1) fuel fill door located in the streetside exterior wheel well panel, behind the rear axle. The fill door shall be fabricated from brushed stainless steel. There shall be a permanent label with the text "DIESEL FUEL ONLY" located adjacent to the fuel fill access.

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BODY DESIGN

The importance of public safety associated with emergency vehicles requires that the construction of this vehicle meet the following specifications. These specifications are written to establish the minimum level of quality and design. All Bidders shall be required to meet these minimum requirements.

It is the intent of these specifications to fully describe the requirements for a custom built emergency type vehicle. In order to extend the expected service life of this vehicle, the body module shall be removable from the chassis frame and be capable of being installed on a new chassis.

The sheet metal material requirements, including alloy and material thickness, throughout the specifications are considered to be a minimum. Since such materials are available to all Manufacturers, the material specifications shall be strictly adhered to.

The fabrication of the body shall be formed sheet metal. Formed components shall allow the Wixom Fire Department to have the body repaired locally in the case where any object has struck the body and caused damage. The use of proprietary extrusions will prevent the Wixom Fire Department from such repair and shall NOT be used. All fabricated body components to be cut by a laser or water-jet for superior cut edge quality.

Following construction of the subframe, which supports the apparatus body, the sheet metal portion of the body shall be built directly on the subframe. The joining of the subframe and body shall be of a welded integral construction.

The sheet metal fabrication of the body shall be performed using inert gas continuous feed welders only. The entire body shall be welded construction. The use of pop rivets in any portion of structural construction may allow premature failure of the body structure. Therefore, pop rivets shall NOT be used in the construction of the structural portions of the body. This includes side body sheets, inner panels of compartment doors, and any other structural portions of the body.

EXTERIOR ALUMINUM BODY

The fabrication of the body shall be constructed from aluminum 3003H-14 alloy smooth plate. This shall include compartment front panel, vertical side sheets, side upper rollover panels, rear panels and compartment door frames.

The body compartment floors and exterior panels shall be constructed with not less than 3/16" (.187) aluminum 3003H-14 smooth plate. Interior compartment dividing walls shall be constructed with not less than 1/8" (.125) aluminum 3003H-14 smooth plate. Lighter gauge sheet metal will not be acceptable in these areas, No Exceptions.

The front and rear corners of body shall be formed as part of the front or rear body panels. This provides a stronger body corner and finished appearance. The use of extruded corners, or caps will not be acceptable, No Exceptions.

The door side frame openings shall be formed "C" channel design. An electrical wiring conduit raceway running the full length of exterior compartments shall be provided. This raceway shall contain all 12 volt wiring running to the rear of the apparatus, permitting easy accessibility to wiring.

Individual compartment modules, with dead air space voids between compartments, will not be an acceptable method of compartment construction.

The compartments shall be an integral part of the body construction. Compartment floors from front of body to ahead of rear axle, also from rear axle to rear of body shall be single one-piece sections. Compartment floors shall be preformed, then positioned in body and welded into final position.

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Compartment floors shall have a "sweep-out" design with door opening threshold positioned lower than compartment floor, permitting easy cleaning of compartments. Angles, lips, or door moldings are not acceptable in the base of compartment door opening. One-way rubber drain valves shall be provided in compartment floors so that a water hose may be used to flush-out compartment area.

All exterior seams in sheet metal below frame, and around the rear wheel well area shall be welded and caulked to prevent moisture from entering the compartments. All other interior seams and corners shall be sealed with silicone based caulk prior to painting.

Only stainless steel bolts, nuts, and sheet metal screws shall be used in mounting exterior trim, hardware and equipment.

DRIP RAILS

The body shall have drip rails over the side full height compartments. The drip rails shall be formed into the upper body panels providing a ridged lower panel and a flat upper body panel surface. The use of mechanically fastened, taped or glued on drip rails will not be acceptable, No Exceptions.

WALKWAY/ROOF COMPARTMENT SUPPORT

The upper body floor structure shall be integral with the body sheet metal construction and shall be an all welded assembly. Bolted or glued assemblies shall not be accepted, .

All seams in roof material shall be fully and continuously welded to prevent entry of moisture.

There shall be a total of four (4) 2" x 2" x 1/4" 6061-T6 alloy aluminum "C" channels running the length of body, two (2) on each outboard side. These "C" channels shall be used for roof support and in addition shall be used for mounting of any specified reels. This open "C" channel design along with special reel mounting clips allows for a universal location of any specified reels within each compartment.

In between the two (2) center "C" channels running the length of body shall be 2" x 2" x 1/4" 6061-T6 alloy aluminum tubing running perpendicular to walkway and welded in place on approximate 16" centers to support roof and/or walkway structure specified. Spacing greater then 16" that can allow oil canning of walkway shall not be allowed, .

A 2" formed radius shall be provided along the body sides and utilized as a wiring trough. The use of aluminum extrusions in this area shall not be acceptable, .

BODY SUBFRAME

The chassis frame rails shall be fitted with 1/4" custom extruded UHMW polyethylene rail cap to isolate the body frame members from direct contact with chassis frame rails.

The body subframe shall be constructed from 6061T6 aluminum alloy tubing. Subframe shall consist of two (2) 2" x 6" x 1/4" aluminum tubes, the same width as the chassis frame rails, NO EXCEPTION. Welded to this tubing shall be cross members of 2" x 6" x 1/4" aluminum. These cross members shall extend the full width of the body to support the compartments. Cross members shall be located at front and rear of the body, below compartment divider walls, and in front and rear of wheel well opening. Additional aluminum cross members shall be located on 16" centers, or as necessary to support walkway or heavy equipment.

To form the frame, the tubing shall be beveled and welded at each joint using 5356 aluminum alloy welding wire.

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BODY MOUNTING

The body subframe shall be fastened to the chassis frame with a minimum of six (6) spring loaded body mounts. Each mount shall be configured using a two-piece encapsulated slide bracket. The two (2) brackets shall be fabricated of heavy duty 1/4" thick steel and shall have a powder coat finish to prevent any corrosion. Each mounting assembly shall utilizing two (2) 3/4" diameter x 6" long grade 8 bolts and two (2) heavy duty springs. The assembly design shall allow the body and subframe to act as one (1) component, separate from the chassis. As the chassis frame twists under driving conditions, the spring mounting system shall eliminate any stress from being transferred into the body. The spring loaded body mounts shall also prevent frame side rail or body damage caused by unevenly distributed stress and strains due to load and chassis movement.

Body mountings that do not allow relief from chassis movement will not be acceptable.

12" REAR STEP BUMPER

The full width rear bumper shall be constructed from 2" x 2" x 1/4" aluminum tubing frame and covered with 3/16" NFPA compliant aluminum tread plate. The bumper shall extend from the rear vertical body panel 12" and provide a rear step with a minimum of 1/2" space at body for water drainage.

REAR TOW EYES

There shall be two (2) heavy duty rear mounted tow eyes securely attached to the body subframe, below body. The tow eyes shall be fabricated from 3/4" thick steel plate with a 3" diameter opening. Tow eyes shall have a black powder coat finish.

TRAILER HITCH

A Class IV weight carrying capacity rear hitch receiver shall be provided below the rear bumper. The receiver shall be attached to chassis frame with heavy duty steel frame work with a black hammertone powder coat paint finish.

The hitch shall be complete with a 2" square receiver. Without the use of a "weight distribution" ball hitch the Class IV receiver shall have a capacity of 10,000 lbs. gross trailer weight and a maximum tongue weight of 1,000 lbs.

A label shall be provided in a location in which it is visible to an operator making trailer connections. The label shall state the maximum GVWR and tongue weight of the trailer that can be safely towed with the hitch system.

Two (2) safety chain attachment points shall be provided near the hitch point for hitches designed to use safety chains, each designed with an ultimate strength of not less than the maximum GVWR specified on label.

TRAILER ELECTRICAL RECEPTACLE

For hydraulic brake equipped or electric brake equipped trailer towing capability, a primary electrical receptacle shall be provided near the hitch point and shall match the umbilical cable specified. Receptacle shall be a 7-Way Blade Type socket, the same as used on most Light Duty Trucks and RV's.

TRAILER AUXILIARY ELECTRICAL RECEPTACLE

An auxiliary electrical receptacle shall be provided near the hitch point and shall match the umbilical cable specified for optical warning lights. Receptacle shall be a 7-Way Pin Type Socket, ISO3731 compliant with a reverse ground terminal.

RECEIVER WITH TRAILER BALL

No hitch receiver with trailer ball will be provided with completed unit.

SVI Trucks

Heavy Rescue, SVI #1114

GROUND LIGHTS

There shall be two (2) OnScene 8" Access LED lights installed below bumper capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting shall be switchable but activated automatically when the vehicle park brake is set.

WHEEL WELL EXTERIOR PANEL

The exterior panel of the body wheel well enclosure shall be constructed from 3/16" smooth aluminum panels.

STAINLESS STEEL BODY FENDERS

The body wheel well openings shall be provided with round radius, polished stainless steel fenderettes. The fenderettes shall be bolted and easily replaceable if damaged. The fenderettes shall be installed using a rubber gasket to reduce buildup of moisture and/or debris.

WHEEL WELL LINERS

The wheel wells shall be provided with an easily removable polymer, circular inner fender liner. The inner liner shall be bolted to the wheel well with stainless steel bolts and spaced away from the wheel well so the liner will not accumulate dirt or water.

SCBA CYLINDER COMPARTMENTS

There shall be three (3) SCBA cylinder storage compartments located, two (2) on the curbside, and one (1) on the streetside of rear wheel well area. Each compartment shall be capable of storing two (2) SCBA (60 min.) cylinders. Each compartment shall have a vertical hinged stainless steel aluminum door with a positive catch latch and painted primary lower body color. Each compartment shall allow the storage of an SCBA cylinder or a fire extinguisher up to 7-3/4" in diameter x 24" deep. The door shall activate the "Hazard Warning Light" in the cab when not in the closed position.

BODY PAINT SPECIFICATIONS

BODY PAINT PREPARATION

After the body and components have been fabricated they shall be disassembled so when vehicle is complete there shall be finish paint beneath the removable components. The body shall be removed from chassis during the paint process to insure proper paint coverage. The body and components shall be metal finished as follows to provide a superior substrate for painting.

The exterior (and interior, if painted) body shall undergo a thorough cleaning process starting with a biodegradable phosphoric acid solution to begin the etching process followed by a complete clear water rinse. The next step shall consist of a chemical conversion coating applied to seal the metal substrate and become part of the metal surface for greater film adhesion.

All bright metal fittings, if unavailable in stainless steel or polished aluminum, shall be chrome plated. Iron fittings shall be copper under plated prior to chrome plating.

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PAINT PROCESS

The paint process shall follow the strict standards set forth by PPG Industries guidelines. Painters applying PPG products will be PPG Certified Commercial Technicians, and re-certified every two (2) years. The body shall go through the following paint process;

- 1) Clean bare metal with a wax and grease remover using low lint rags.
- Inspect, straighten, and hammer high points, grind all seams, sharp edges, and welds. DA sand entire paintable surfaces using 24-180 grit dry paper. Plastic fill all low spots and DA sand fill areas using 36-180 grit dry paper. Apply pinhole filler and DA sand areas using 80-180 grit dry paper.
- 3) Re-clean bare metal using a wax and grease remover and low lint rags.
- 4) Within 24 hours, a PPG Delfleet® epoxy color primer with proper hardener for corrosion resistance using a pressure pot spray gun and applying 2-5 full wet coats or 1.5-8.0 dry mils max. achieving full hiding and allow to air dry 60 minutes @ 70°F or bake for 45 minutes @ 140°F degree.
- 5) Inspect, putty fill, and dry guild coat entire body surface and DA sand using 180-400 grit dry paper.
- 6) Re-clean bare metal using a wax and grease remover using low lint rags.
- 7) A PPG Delfleet® primer sealer with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 1 full wet coat or 1.0-2.0 dry mils achieving full hiding and allow to flash off in spray booth for minimum of 60 minutes @ 70°F.
- 8) A PPG Delfleet® FBCH basecoat (color) with proper hardener and dry additive shall then be sprayed using a pressure pot set @ 45-60 PSI and achieving full hiding or 1.5-2.0 wet mils and allow to flash off in spray booth 45-60 minutes before applying clearcoat.
- 9) A PPG Delfleet® clearcoat with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 2-3 full wet coats or 5.0 wet mils for a uniform gloss and allow to flash off in spray booth 10 minutes and bake for 120-140 minutes @ 125°F (surface temp.).
- 10) After cooling, DA sand heavy orange peel or runs using 1000 grit dry sand paper and final DA sand using 1500-2000 grit dry sand paper. Wipe off all surfaces to remove dust and debris. Buff unit as needed using 3M rubbing compound and a white wool pad and inspect until all sand scratches are removed.
- 11) Polish as needed using 3M Perfect-It-Polish and a black foam pad, repeat as necessary and inspect until all sand scratches are removed.

PAINT - ENVIRONMENTAL IMPACT

The contractor shall meet or exceed all current State (his) regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water and soil. PPG Delfleet® Evolution paint shall be free of all heavy metal (lead & chromate) components. Paint emissions from sanding and painting shall be filtered and collected. All paint wastes shall be disposed of in an environmentally safe manner. Solvents used in cleanup operations shall be collected, sent off-site for distillation and returned for reuse.

FASTENERS

Prior to the assembly and reinstallation of exterior components; i.e. warning and DOT lights, handrails, steps, door hardware, and miscellaneous items, a Mylar isolation tape, or gasket shall be used to prevent damage to the finish painted surface. These components shall be fastened to body using either a plastic insert into body metal with stainless steel screws or zinc coated nut-surts into body surface using stainless steel bolts to prevent corrosion from dissimilar metals.

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ELECTROLYSIS CORROSION CONTROL

The vehicle shall be assembled using ECK brand or similar corrosion control compound on all high corrosion potential areas.

ECK protects aluminum and stainless steel against electrolytic reaction, isolates dissimilar metals and gives bedding protection for hardware and fasteners. ECK contains anti-seizing lubricant for threads. ECK is dielectric and perfect for use with electrical connectors.

PAINT FINISH - TWO COLOR

The body shall be painted with a two-tone color of PPG Delfleet® Evolution paint per approved customer spray-out.

Touch-up paint shall be provided with completed vehicle.

• Paint Color: Match cab/chassis supplied paint color.

BODY UNDERCOATING

The entire underside of body shall be sprayed with black automotive undercoating. Undercoating shall cover all areas underside of body and wheel well area to help prevent corrosion under the vehicle.

UNDERCOAT WARRANTY

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

PAINT WARRANTY

The vehicle shall be provided with a ten (10) year non-prorated warranty to the original owner. Warranty is provided by PPG Inc. A warranty sheet with all conditions and maintenance procedures shall be provided with the delivered vehicle. **Pro-rated warranties will not be acceptable.**

COMPARTMENT INTERIOR FINISH

The compartment interior paintable surfaces shall be prepared and DA sanded using 80-120 grit dry paper and cleaned with a wax and grease remover. A PPG Delfleet® primer topcoat of either a solids epoxy primer or an etch primer shall be applied.

A PPG Delfleet® color primer with proper hardener and thinner mix shall then be sprayed using a pressure pot spray gun and applying 2 wet coats achieving full hiding on entire compartment surface and allow to air dry for 30 minutes @ 70°F before applying texture coat.

A PPG Delfleet® F3985 White/F3986 Gray top coat/texture coat with proper hardener and dry additive shall then be sprayed using a pressure pot and reducing the atomizing air pressure and turn fan pattern all the way in on the gun. Apply the first color texture coat as needed and allow to air dry @ 70°F over night before assembly and 7 days before putting into full service.

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ROOF COMPARTMENT INTERIOR FINISH

The roof compartment interior paintable surfaces shall be prepared and DA sanded using 80-120 grit dry paper and cleaned with a wax and grease remover. A PPG Delfleet® primer topcoat of either a solids epoxy primer or an etch primer shall be applied.

A PPG Delfleet[®] color primer with proper hardener and thinner mix shall then be sprayed using a pressure pot spray gun and applying 2 wet coats achieving full hiding on entire compartment surface and allow to air dry for 30 minutes @ 70°F before applying texture coat.

A PPG Delfleet® F3985 White/F3986 Gray top coat/texture coat with proper hardener and dry additive shall then be sprayed using a pressure pot and reducing the atomizing air pressure and turn fan pattern all the way in on the gun. Apply the first color texture coat as needed and allow to air dry @ 70°F over night before assembly and 7 days before putting into full service.

NFPA REQUIRED REFLECTIVE STRIPE

The NFPA 1901 required reflective striping including the rear chevron shall be furnished and installed by the Dealer or the Wixom Fire Department prior to the unit being entered into emergency service. The Manufacturer will NOT be required to furnish or install any material.

SHOP NOTE; Statement of Exception required with this option.

EXTERIOR COMPARTMENT DOORS

ROLL-UP DOOR CONSTRUCTION - ROBINSON (ROM)

The vehicle shall be equipped with R•O•M Series IV roll-up exterior compartment doors. The R•O•M roll-up doors shall be complete with the following features;

Each shutter slat, track, bottom rail, and drip rail shall be constructed from anodized 6063 T6 aluminum. Shutter slats shall feature a double wall extrusion 0.315" thick with a concave interior surface to minimize loose equipment jamming the shutter door closed. Shutter slats shall feature an interlocking end shoe to prevent side to side binding of the shutter door during operation. Slats must have interlocking joints with an inverted locking flange. Slat inner seal shall be a one piece PVC extrusion; seal design will be such to prevent metal to metal contact while minimizing dirt and water from entering the compartment.

Shutter door track shall be one piece design with integral overlapping flange to provide a clean finished look without the need of caulk. Door track shall feature an extruded Santoprene rubber double lip low profile side seal with a silicone co-extruded back to reduce friction during shutter operation.

Shutter bottom rail shall be a one piece double wall extrusion with integrated finger pull. Finger pull shall be curved upward with a linear striated surface to improve operator grip while operating the shutter door. Bottom rail shall have a smooth contoured interior surface to prevent loose equipment from jamming the shutter door. Bottom rail seal shall be made from Santoprene; it will be a double "V" seal to prevent water and debris from entering compartment. Bottom rail lift bar shall be a one piece "D" shaped aluminum extrusion with linear striations to improve operator grip during operation. Lift bar shall have a wall thickness of 0.125". Lift bar shall be supported by no less than two pivot blocks; pivot blocks shall be constructed from Type 66 Glass filled reinforced nylon for superior strength. Bottom rail end blocks shall have incorporated drain holes which will allow any moisture that collects inside the extrusion to drain out.

Shutter door shall have an enclosed counter balance system. Counter balance system shall be 4" in diameter and held in place by two (2) heavy duty 18 gauge zinc plated plates. Counter balance system shall have two (2) over-molded rubber guide wheels to provide a smooth transition from vertical track to counter balance system; no foam material of any kind shall be permitted or used in this area.

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ROM DOOR BOTTOM RAIL

All exterior compartment doors shall have the standard 3.0" tall bottom rail extrusion for easy one (1) hand opening and closing.

The specified retroreflective stripe material shall be applied on the roll-up compartment doors. The stripe shall be precision machine cut for each door slat of the roll-up doors. Under no circumstance will the stripe material be cut on roll-up door surface.

BODY HEIGHT MEASUREMENTS

The vertical body dimensions shall be as follows:

AHEAD OF REAR AXLE

//			
	<u>Description</u>	Dimension	
А	Bottom of Subframe to Top of Body	74.0"	
В	Bottom of Subframe to Bottom of Body	22.5"	
С	Vertical Door Opening		
	-with roll-up door	67.5"	
	-with hinged door	70.5"	
ABUV	<u>(E REAR AXLE</u>	Dimension	
-	Description	<u>Dimension</u>	
D	Vertical Door Opening - Above Rear Wheel	24.0"	
	-with roll-up door	34.0"	
	-with hinged door	37.5"	
BEHIND REAR AXLE			
	Description	Dimension	
Е	Bottom of Subframe to Bottom of Body	20.0"	
F	Vertical Door Opening		
	-with roll-up door	62.0"	
	-with hinged door	65.6"	
U			
GENERAL			
	Description	Dimension	
G	Bottom of Drip Rail to Top of Body	23.5"	

(Dimensions are approximate and subject to change during construction or design process.)

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FOUR (4) UPPER BODY COMPARTMENTS (OPEN)

There shall be four (4) compartments parallel to the sides of the body, two (2) on each side. Each of these compartments shall be 88.0" long x 28.0" wide x 18.5" deep. The side compartments shall be open under each door sill to allow for long equipment. Each compartment shall be integral with the body construction, and will not be bolted or add-on modules. The outside walls of each compartment will be double walled to prevent equipment from denting the outside painted surface.

Each compartment shall have a lift-up type compartment door hinged on the outboard side. Each door shall be fabricated from 3/16" aluminum tread plate. Each door shall have two (2) pneumatic type cylinders, one (1) at each end, attached to cast aluminum brackets mounted to the interior surface of the door to hold the door in both the opened and closed positions. Each door shall be mounted using multiple 16" long, equally spaced, 14 gauge stainless steel hinges, with 1/4" stainless steel pin. A polyester barrier film gasket shall be placed between stainless steel hinge and the body mounting surface as necessary to prevent corrosion caused by dissimilar metals.

Each compartment door shall overlap a 2" vertical lip on the body roof to prevent entry of moisture and sealed with automotive type rubber molding to provide a weather resistant seal.

Each roof compartment door shall have a chrome 7" handle bolted to center of each door.

Each compartment shall have a 13/16" drain hole located in floor of compartment with a 1" flexible drain tube that terminates below body.

Each compartment shall have a horizontally mounted OnScene Solutions LED light on the underside of the door. The light and NFPA door ajar system shall be automatically activated by an individual switch per compartment.

UPPER BODY WALKWAY

A 34" wide, upper body walkway shall be provided at the center of body and recessed into the roof structure. The walkway shall be fabricated from NFPA compliant 3/16" aluminum tread plate with continuously welded cross seams to prevent moisture penetration into apparatus body, No Exceptions. The walkway shall be supported with 2" x 2" tubing on 14" - 22" centers.

13/16" drains shall be installed at front of walkway connected to 1" flexible drain tubes that will terminate below the body.

WALKWAY/STEP LIGHTS

There shall be three (3) OnScene Solutions Rough-Service 9" LED lights provided to illuminate the walkway or step area. The lights shall be activated when the parking brake is set.

Each light shall be mounted in an extruded aluminum housing to protect against damage from personnel or equipment.

Lighting shall provide illumination at a minimum level of 2 fc (20 lx) on all work surfaces, steps, and walkways. Lighting shall be switchable but activated automatically when the vehicle park brake is set.

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ACCESS LADDER

The top of the body shall be accessible from the ground by a folding style ladder. The ladder design shall have a main pivoting ladder section with a fixed bolt-on upper hand rail section that extends just above top surface. The lower step section of ladder shall fold-out creating an angled ladder that brings the first step closer to ground for easier step height access and a comfortable climbing angle. The ladder shall fold-up and store in vertical position for better angle of departure.

Each cast aluminum step shall be 4-1/2" deep x 16" wide. Hand railing shall be 2-1/8" oval shaped aluminum tubing with a ribbed gripping surface.

The ladder shall be wired to the door ajar warning light in cab to warn the driver that the ladder is in the down position. Ladder shall be mounted to body with stainless steel bolts.

Ladder shall be located on rear curbside of the body.

WALKWAY EXTENSION STEP

A full walkway width x 8.5" deep, bolt-on type extension step shall be provided for safe transition from specified ladder to center walkway area. Step shall be fabricated from 3/16" NFPA compliant treadplate aluminum with side gusset supports to body. The specified center rear marker lights shall be located on rear facing edge. The underside of step shall have an 28" OnScene LED light to light the bumper or compartment area below.

BODY WIDTH DIMENSIONS

The body shall be 100.0" wide, and 102.0" wide at drip rails. Interior compartment depth dimensions shall be approximately:

<u>Area Description</u>	<u>Dimension</u>
Transverse above subframe	95.0"
Compartment depth below subframe	24.5"

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STREETSIDE COMPARTMENT - FRONT (S1)

The interior useable compartment width shall be approximately 56.5" wide.

The compartment door opening shall be approximately 49.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be two (2) OnScene Solutions 83 series aluminum tray base with 70% extension, and rating of 1,000 lbs. Slide-out tray(s) base shall be approximately 94" deep and as wide as the compartment layout or door opening permits, capable of extending out either side of the body located above the level of the chassis frame rails. Each slide base shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will lock the tray in the closed, 40% extended and 70% extended positions. Each tray top shall be fabricated from 3/16" 3003 aluminum sheet shall have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
 - Vertical partition(s) shall be provided on slide-out tray base dividing the tray into left and right sides. Each vertical partition shall be horizontally adjustable; mounted on aluminum Shelf Trac on tray floor. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.
- There shall be four (4) Zico 1000 series KD-UH walkaway type SCBA air pack bracket(s) with high cycle coated spring clips and angled foot plate (no CRS strap inc.).
- Mountings shall be provided for Wixom Fire Department struts and jacks. Wixom Fire Department shall provide make and model numbers of struts and jacks prior to fabrication design.
- Mountings shall be provided for Wixom Fire Department supplied long tools. Wixom Fire Department shall provide quanity and dimensions of long tools prior to fabrication design.
 - The above component(s) shall have a smooth un-painted finish.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.

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- The pump operator's panel shall be located in this compartment.
- One (1) booster hose reel(s) shall be located in this compartment area.
- The 12 volt electrical distribution panel shall be located in the front compartment above the subframe.

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STREETSIDE COMPARTMENT - AHEAD OF REAR WHEELS (S2)

The interior useable compartment width shall be approximately 56.5" wide.

The compartment door opening shall be approximately 49.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - The above component(s) shall have a smooth un-painted finish.
- There shall be one (1) OnScene Solutions 81 series aluminum tray base with 100% extension, and rating of 1,000 lbs. Slide-out tray(s) base shall be approximately 70" deep and as wide as the compartment layout or door opening permits located above the level of the chassis frame rails. Each slide base shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will lock the tray in the closed and full extension positions. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and shall have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
 - Vertical partition(s) shall be provided on slide-out tray base dividing the tray into left and right sides. Each vertical partition shall be horizontally adjustable; mounted on aluminum Shelf Trac on tray floor. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.
 - The above component(s) shall have a smooth un-painted finish.

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- There shall be one (1) transverse module fabricated from 3/16" (.188) 3003H-14 aluminum alloy smooth sheet. The module will be designed for the following long tools and equipment:
 - The list of items to be stored in the transverse module shall be determined at the pre-construction meeting.
 - One (1) Wixom Fire Department supplied stokes basket(s). Manufacturer, model number and dimensions of the stokes basket(s) shall be provided during the pre-construction meeting.
 Dimensions of the Stokes Basket: 85.5" | x 24" w x 7.5" h
 - The above module will have a solid aluminum door with a double return brake at the top for strength. The door shall have stainless steel plates with round stainless dowels welded onto them to create the latches and hinges for the door.
 - Four (4) tubes shall be provided in compartment, two on forward (left) wall and two on aft (right) wall for Wixom Fire Department supplied long handled tools (brooms).
- One (1) Lista drawer cabinet, model ST-450-NL--LILO-BK shall be provided in compartment. The Lista cabinet shall be x 28-3/4" wide x 21 3/4" high x 22-1/2" deep. Cabinet shall have four (4) individual locking drawers as follows; two (2) 2" and two (2) 5". The cabinet shall be Light Gray in color.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

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STREETSIDE COMPARTMENT - ABOVE REAR WHEELS (S3)

The interior useable compartment width shall be approximately 59.5" wide.

The compartment door opening shall be approximately 52.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) OnScene Solutions 84 series slide-out, drop-down style aluminum tray base with 90% extension, and rating of 250 lbs. Slide-out tray(s) base shall be approximately 30" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
 - The above component(s) shall have a smooth un-painted finish.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- The specified water tank shall be located in center of transverse compartment. The water fill tower shall extend through ceiling of compartment to upper walkway or roof area.

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STREETSIDE COMPARTMENT - REAR (S4)

The interior useable compartment width shall be approximately 64.5" wide.

The compartment door opening shall be approximately 57.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

COMPARTMENT LAYOUT

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.
 - The above component(s) shall have a smooth un-painted finish.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - Mounting post shall be provided on specifed tray for Wixom Fire Department traffic cones.
 - The above component(s) shall have a smooth un-painted finish.
 - Mountings shall be provided for Wixom Fire Department supplied Hurst eDraulic tools utilizing a custom 4-tool rotary (Lazy Susen) style vertical equipment holder mounted in specified slide-out tray.
- The floor of the compartment above the frame rails shall cover the area directly above the frame rails ONLY (nonextended floor).

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- One (1) Hannay EF1514-17-18 low pressure air hose reel(s) shall be provided in this compartment. Reel shall be designed to hold 110% of the capacity needed.
 - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function and shall be guarded to prevent accidental operation.
 - A label shall be provided in a visible location adjacent to reel with following information: (1) Utility air or breathing air, (2) Operating pressure, (3) Total hose length, (4) Hose size (ID).
 - The hose reel shall equipped with 100' of 3/8" Parker Series 7092 GST II low pressure air hose rated for 300 PSI maximum pressure. A molded plastic ball clamp shall be provided on the hose to stop it at the 4-way roller. The hose shall be Red in color.
 - The air supply shall be from isolated chassis air reservoir.
 - A reel shut-off valve, 0 125 psi adjustable low pressure regulator, and 0 300 psi gauge shall be provided on an aluminum control panel with flow diagram graphic overlay near the air reel location, not exceeding 72" from ground.
- The reel shall be supplied with OnScene Solutions fairlead extension with a 6" 10" extension (depending on compartment depth). The fairlead extension shall allow hoses or cords to be extended out and away from compartment door edges, slide trays, or shelving that may result in wear damage.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

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CURBSIDE COMPARTMENT - FRONT (C1)

The interior useable compartment width shall be approximately 56.5" wide.

The compartment door opening shall be approximately 49.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - The specified tray shall be provided with a attached shelf, fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange edges.
 - The above component(s) shall have a smooth un-painted finish.
- There shall be two (2) OnScene Solutions 83 series aluminum tray base with 70% extension, and rating of 1,000 lbs. Slide-out tray(s) base shall be approximately 94" deep; capable of extending out either side of the body located above the level of the chassis frame rails. (Specified in opposite side compartment.)
 - Vertical partition(s) shall be provided on slide-out tray base dividing the tray into left and right sides. Each vertical partition shall be horizontally adjustable; mounted on aluminum Shelf Trac on tray floor. The vertical partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.

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- There shall be one (1) module fabricated from 3/16" (.188) 3003H-14 aluminum alloy smooth sheet. The module will be 68" long x 28" wide x 12" high designed for the following long tools and equipment:
 - The list of items to be stored in the transverse module shall be determined at the pre-construction meeting.
 - One (1) Wixom Fire Department supplied Little Giant ladder(s).

Dimensions of the ladder: ____" I x ____" w x ____" h

- The above module will have a solid aluminum door with a double return brake at the top for strength. The door shall have stainless steel plates with round stainless dowels welded onto them to create the latches and hinges for the door.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- One (1) Hannay ECR1618-17-18 electric cable reel(s) capable of storing 200' of 10/3 electric cable. Reel(s) shall be designed to hold 110% of the capacity of cord length, with fully enclosed 45 amp, three (3) conductor collector rings. Reel(s) shall be mounted to channel structure that allows for side-to-side adjustment of reel position.
 - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function and shall be guarded to prevent accidental operation.
 - A label shall be provided in a visible location adjacent to reel with following information: Current rating, Current type, Phase, Voltage, and Total cord length.
 - The cable reel shall equipped with 200' of 10/3 SEOW yellow cable, a molded plastic ball clamp, and a single heavy duty L5-30 twist-lock female plug at the end.
- One (1) Akron model EJBX series, cast aluminum electrical power distribution box with gray powder coat painted finish shall be provided. The power distribution box shall meet all requirements described in NFPA 1901. The power distribution box shall include the following outlets mounted on a backlit face plate;
 - A 12" pigtail that terminates in an L5-30 configuration to match the cable on the cord reel. The outlet configuration shall include:
 - One (1) 120 VAC, L5-15 dual twist lock receptacles
 - One (1) 120 VAC, L5-15 dual twist lock receptacles
 - One (1) 120 VAC, L5-15 dual twist lock receptacles
 - One (1) 120 VAC, L5-15 dual twist lock receptacles
- One (1) Akron Brass model EJB-VMT aluminum treadplate vertical mounting bracket for specified power distribution box shall be provided and mounted in compartment per Wixom Fire Department.
- The reel shall be supplied with OnScene Solutions fairlead extension with a 6" 10" extension (depending on compartment depth). The fairlead extension shall allow hoses or cords to be extended out and away from compartment door edges, slide trays, or shelving that may result in wear damage.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- One (1) 120/240 VAC load center.

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CURBSIDE COMPARTMENT - AHEAD OF REAR WHEEL (C2)

The interior useable compartment width shall be approximately 56.5" wide.

The compartment door opening shall be approximately 49.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be three (3) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.
 - The above component(s) shall have a smooth un-painted finish.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - The above component(s) shall have a smooth un-painted finish.
- There shall be a transverse storage module which extends from the opposite side of the body (specified in opposite side compartment).
 - One (1) Wixom Fire Department supplied stokes basket(s). Manufacturer, model number and dimensions of the stokes basket(s) shall be provided during the pre-construction meeting.
 - One (1) Wixom Fire Department supplied folding traffic sign in storage space approximately 10" wide x 9" high x 50" deep.
 - One (1) open storage area approximately 12" wide x 9" high x 50" deep.
 - The above module will have a solid aluminum door with a double return brake at the top for strength. The door shall have stainless steel plates with round stainless dowels welded onto them to create the latches and hinges for the door.

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- There shall be one (1) air bag storage module(s). The module shall be fabricated from 1/8" (.125) 3003H-14 aluminum alloy sheet. Circular notches shall be provided along the front edge to ease the access to the air bags. Each bay shall be sized to hold the air bag and a matching piece of 1/2" plywood (plywood not provided). The make, model, qty and exact dimensions of the air bags shall be provided by the department prior to or during the pre-construction meeting.
 - There shall be two (2) OnScene Solutions Velcro cargo straps provided to secure the stored equipment.
- There shall be eight (8) removable plastic tool box(s) with hand holes for carrying. Each tool box shall be fabricated from ½" (.50) textured finish polypropylene sheet.
 - Four (4) 11.5" wide x 14" high x 23" long.
 - Four (4) 12.5" wide x 9.5" high x 23" long.
- The floor of the compartment above the frame rails shall cover the area directly above the frame rails ONLY (nonextended floor).
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

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CURBSIDE COMPARTMENT - ABOVE REAR WHEEL (C3)

The interior useable compartment width shall be approximately 59.5" wide.

The compartment door opening shall be approximately 52.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be two (2) OnScene Solutions 84 series slide-out, drop-down style aluminum tray base with 90% extension, and rating of 150 lbs. Slide-out tray(s) base shall be approximately 30" deep and as wide as the compartment layout or door opening permits. It shall be located above the level of the chassis frame rails and shall be vertically adjustable in height. Each slide shall have a cable operated, spring loaded latch complimented by a large hand opening and red pull handle (Pull to Release) which will hold the tray in the closed position. Each tray shall be fabricated from 3/16" 3003 aluminum sheet and have welded corners to form a box type tray surface with an internal depth of approximately 3 ½".
 - Tray shall be provided with mountings for Wixom Fire Department supplied saws. Saw brand and model shall be provided prior to or during pre-construction meeting.
 - The above component(s) shall have a smooth un-painted finish.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.

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CURBSIDE COMPARTMENT - REAR (C4)

The interior useable compartment width shall be approximately 64.5" wide.

The compartment door opening shall be approximately 57.2" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door slats and the door track components shall be painted to match the single tone exterior color.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be two (2) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.
 - Cargo netting of 2" nylon webbing shall be provided over specifed adjustable shelves to restrain Wixom Fire Department cribbing.
 - The above component(s) shall have a smooth un-painted finish.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
- Mounting shall be provide for Wixom Fire Department provided ventilation fans. Fan brand and model shall be provided prior to or during pre-construction meeting.
 - The above component(s) shall have a smooth un-painted finish.
- A clay absorbent (or similar weight material) storage hopper shall be provided in this compartment for approximately 75 pounds of material. The storage hopper shall be filled from an upper side door on unit. A manual 3" PVC 1/4-turn ball valve with flexible hose shall be provided on bottom of hopper storage. The bottom of absorbent hopper and valve shall be spaced off floor to allow for a 5 gallon pail to be stored under valve.
- The floor of the compartment above the frame rails shall cover the area directly above the frame rails ONLY (nonextended floor).
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

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REAR COMPARTMENT - CENTER (RC1)

The rear center compartment shall be closed to both side rear compartments.

The rear center compartment shall begin just above the bumper height, between the chassis frame rails and be as high as the side compartments, unless specified otherwise. The body sub-frame shall extend to the back of the body, stopping just inside the door opening.

The interior useable compartment width shall be approximately 45.0" wide.

The compartment door opening shall be approximately 38.0" wide.

This compartment shall have a R•O•M series IV roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The door shall be equipped with a CPI harsh environment mechanical type door ajar switch located inside compartment interior lower door track to activate compartment lighting and door ajar signal in cab when door is opened.
- A keyed cylinder lock shall be provided on bottom rail of the roll-up door.
- One (1) 1" wide nylon strap shall be provided to assist in closing the compartment door. The strap shall be
 fastened to the lower left inside door sill with a nickel plated Footman loop secured to back of door. The strap shall
 extend from door to a nickel plated Footman loop secured to wall or vertical slot of Shelf-Trac on left side of the
 door opening.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) 400 lbs. slide-out tray(s) approximately 24" deep and as wide as the compartment layout or door opening permits. The tray top shall be fabricated from 3/16" 3003 aluminum sheet with a 3" vertical lip and welded corners to form a box type tray surface. The sliding tracks shall extend 100% of the slide length. The tray assembly shall utilize a pneumatic cylinder mounted on underside to hold the tray in both the extended and closed positions.
 - Vertical partition(s) shall be provided on slide-out tray base dividing the tray into left and right sides. Each
 vertical partition shall be horizontally adjustable; mounted on aluminum Shelf Trac on tray floor. The vertical
 partition(s) shall be 3/16" (.188) 3003H-14 alloy smooth aluminum sheet.
 - The above component(s) shall have a smooth un-painted finish.

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- There shall be one (1) slide-out smooth aluminum vertical tool board(s) approximately 40" deep. Each tool board(s) vertical exterior edge shall have a double 90 degree formed edge to provide an easy grip handle. The top and bottom of tool board(s) shall be provided with 30" long Accuride 9300 series slide tracks. Each board shall be rated for a maximum 200 lbs. evenly distributed load. Each tool board shall utilize a positive latch to hold the tool board in both the opened and closed positions.
 - The vertical tool board material shall be 3/16" (.188) 3003H-14 aluminum alloy sheet.
 - The above component(s) shall have a smooth un-painted finish.
 - Each tool board will be bolted to compartment floor.
- Two (2) Hannay EF2016-17-18 hydraulic hose reel(s) with painted finish capable of storing 100' of dual line hydraulic hose shall be provided. Reel(s) shall be mounted to channel structure that allows for side-to-side adjustment of reel position.
 - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function and shall be guarded to prevent accidental operation.
- The hydraulic reel shall be equipped with 100' of Hurst low pressure 5,000 PSI hydraulic hose with Streamline couplings and a molded plastic ball clamp. The hose shall be gray and yellow with black guards. A set of color inserts will be shipped with each hose set to designate hose color set.
- The hydraulic reel shall connect to the hydraulic pump with two (2) 6' Hurst hydraulic hose(s) with Streamline couplings.
- The reel shall be supplied with OnScene Solutions fairlead extension with a 6" 10" extension (depending on compartment depth). The fairlead extension shall allow hoses or cords to be extended out and away from compartment door edges, slide trays, or shelving that may result in wear damage.
- One (1) OnScene Access LED, full height compartment light, vertically mounted.
- One (1) Wixom Fire Department supplied electric hydraulic power unit(s) shall be mounted in compartment. One

 (1) 240 VAC twist lock switched receptacle(s) shall be provided on back wall with switch(es) at door opening within
 easy reach of operator for turning the power unit(s) On/Off.

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PLASTIC FLOOR AND SHELF TILE

All compartment floors, shelves, and trays shall be covered with Dri-Dek plastic interlocking grating.

- The plastic floor tile shall be black.
- The plastic edge trim shall be black.

ROPE ANCHOR OR PORTABLE WINCH RECEIVERS

The completed unit shall have an integrated receiver or anchor system for use with removable rope anchor point and/or a portable electric winch, when specified.

Receivers or anchors installed at any location on the apparatus for use as removable winch anchors shall be designed and affixed to provide at least a 2.0 to 1 straight line pull no-yield safety factor over the load rating of the removable winch.

Receivers or anchors installed at any location on the apparatus for use with rope operations shall be designed and affixed to the apparatus to provide at least a 9,000 lbf (40,000 N) no-yield condition with a straight line pull.

A safety sign FAMA28 shall be located on or near each receiver or anchor stating the maximum straight line pull rating.

Side receiver(s) (if specified) shall have the following load rating:

	STRAIGHT PULL	SAFETY FACTOR
Rope Tie Off:	600 Lbs.	15:1
Winch:	5,000 Lbs.	2:1

Front and/or rear receiver(s) (if specified) shall have the following load rating:

	STRAIGHT PULL	SAFETY FACTOR
Rope Tie Off:	600 Lbs.	15:1
Winch:	Winch Load Rating (9,000 Lbs. Max)	2:1

The following items shall be provided to accomplish rope rescue and/or portable winch operation;

Two (2) rope anchor point receiver(s) shall be provided and located on outboard edges of body roof area. The receiver(s) shall be manufactured using 2" x 2" x 1/4" wall steel trailer style receiver tube welded to 6" x 4" x 1/2" thick steel plate base and bolted to body structure. Anchor point will add 3-1/4" to body height and does not extend beyond body (without anchor point). The receiver assembly shall have a black hammertone powder coat paint finish. Each receiver location shall have a stainless steel scuff plate to protect paint on upper body. Reinforcements to body shall be added as necessary to increase the structural integrity and to provide a working weight rating of 600 lbs., with a 9,000 lbs. maximum load based upon using a 15:1 safety factor to match typical 1/2" rescue rope ratings.

SHOP NOTE; Upper body tie receivers located upper rear corners.

Two (2) removable rope anchor(s) shall be provided with completed vehicle. Each rope anchor shall be fabricated from 3/4" steel, 2" high x 11.5" long with a 3" OD/2" ID eyelet. Eyelet end shall have radiused edge to prevent damage to rope or carabineer. Each rope anchor shall have a black hammertone powder coat paint finish. A steel 5/8" x 3" hitch pin shall lock the rope anchor into the receiver tube.

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Two (2) removable rope anchor(s) shall be provided with completed vehicle. Each rope anchor shall be fabricated from 3/4" steel, 2" high x 11.5" long with a 3" OD/2" ID eyelet. Eyelet end shall have radiused edge to prevent damage to rope or carabineer. Each rope anchor shall have a black hammertone powder coat paint finish and a steel 5/8" hitch pin to lock it in place. An aluminum mounting bracket shall be provided to store rope anchor(s) inside a body compartment as close to receiver location as possible.

STREETSIDE WHEEL WELL

- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) with black hammertone powder coat paint finish located on the streetside of the body in the forward wheel well panel area for use with removable rope anchor and/or a portable electric winch (when specified).
 - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
 - One (1) 12" x 2" M x 2" F winch mounting adapter(s) shall be provided. Winch adapter will extend the specified portable winch 6" from receiver. An aluminum mounting bracket shall be provided to store winch adapter(s) inside a body compartment as close to receiver location as possible.
 - The receiver(s) shall have one (1) rubber cover(s) provided.

CURBSIDE WHEEL WELL

- There shall be one (1) 2" x 2" x 1/4" wall steel receiver tube(s) with black hammertone powder coat paint finish located on the curbside of the body in the forward wheel well panel area for use with removable rope anchor and/or a portable electric winch (when specified).
 - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
 - One (1) 12" x 2" M x 2" F winch mounting adapter(s) shall be provided. Winch adapter will extend the specified portable winch 6" from receiver. An aluminum mounting bracket shall be provided to store winch adapter(s) inside a body compartment as close to receiver location as possible.
 - The receiver(s) shall have one (1) rubber cover(s) provided.
- The specified rear trailer hitch shall be compatible with the removable rope anchor point and/or a portable electric winch (when specified).
 - There shall be one (1) 12 VDC plug(s) with quick connect provided to power a Warn portable winch. All 12 VDC cables to be sized according to Warn and installation for intended use.
 - The receiver(s) shall have one (1) rubber cover(s) provided.

LOWER SIDE BODY PROTECTION - RUB RAIL

Rub rails shall be provided below the compartment door openings on both the streetside and curbside.

The rub rails shall be fabricated from ABS plastic, measuring approximately 2-3/4" high x 1-3/8" thick. The rub rail shall be bolted to the body using stainless steel bolts and 1-1/2" diameter x 5/8" thick rubber mount isolators to prevent damage to the body.

The ABS plastic material shall be black in color.

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LOW VOLTAGE ELECTRICAL SYSTEM- 12 VDC

<u>General</u>

Any low voltage electrical systems or warning devices installed on the fire apparatus shall be appropriate for the mounting location and intended electrical load.

Where wire passes through sheet metal, grommets shall be used to protect wire and wire looms. Electrical connections shall be with double crimp water-tight heat shrink connectors.

All 12 VDC wiring running from front to back of vehicle body shall be run in full length electrical wiring raceway down each side of body.

Wiring

All electrical circuit feeder wiring supplied and installed by the fire apparatus manufacturer shall meet the requirements of NFPA Chapter 13.

The circuit feeder wire shall be stranded copper or copper alloy conductors of a gauge rated to carry 125% of the maximum current for which the circuit is protected. Voltage drops in all wiring from the power source to the using device shall not exceed 10%. The use of star washers for circuit ground connections shall not be permitted.

All circuits shall otherwise be wired in conformance with SAE J1292, Automobile, Truck, Truck-Tractor, Trailer, and Motor Coach Wiring.

Wiring and Wire Harness Construction

All insulated wire and cable shall conform to SAE J1127, *Low Voltage Battery Cable,* or SAE J1128, *Low Voltage Primary Cable,* type SXL, GXL, or TXL.

All conductors shall be constructed in accordance with SAE J1127 or SAE J1128, except where good engineering practice dictates special strand construction. Conductor materials and stranding, other than copper, shall be permitted if all applicable requirements for physical, electrical, and environmental conditions are met as dictated by the end application. Physical and dimensional values of conductor insulation shall be in conformance with the requirements of SAE J1127 or SAE J1128, except where good engineering practice dictates special conductor insulation. The overall covering of conductors shall be moisture-resistant loom or braid that has a minimum continuous rating of 194°F (90°C) except where good engineering practice dictates special consideration for loom installations exposed to higher temperature rating of 194°F (90°C), except where good engineering practice dictates special consideration for cable installations exposed to higher temperatures.

All wiring connections and terminations shall use a method that provides a positive mechanical and electrical connection. The wiring connections and terminations shall be installed in accordance with the device manufacturer's instructions. All ungrounded electrical terminals shall have protective covers or be in enclosures. Wire nut, insulation displacement, and insulation piercing connections shall not be used.

Wiring shall be restrained to prevent damage caused by chafing or ice buildup and protected against heat, liquid contaminants, or other environmental factors.

Wiring shall be uniquely identified at least every 2 ft (0.6 m) by color coding or permanent marking with a circuit function code. The identification shall reference a wiring diagram.

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Circuits shall be provided with properly rated low voltage over-current protective devices. Such devices shall be readily accessible and protected against heat in excess of the over-current device's design range, mechanical damage, and water spray. Circuit protection shall be accomplished by utilizing fuses, circuit breakers, fusible links, or solid state equivalent devices.

If a mechanical-type device is used, it shall conform to one of the following SAE standards:

- 1) SAE J156, Fusible Links
- 2) SAE J553, Circuit Breakers
- 3) SAE J554, Electric Fuses (Cartridge Type)
- 4) SAE J1888, High Current Time Lag Electric Fuses
- 5) SAE J2077, Miniature Blade Type Electrical Fuses

Switches, relays, terminals, and connectors shall have a direct current (dc) rating of 125% of maximum current for which the circuit is protected.

Power Supply

A 12 V or greater electrical alternator shall be provided. The alternator shall have a minimum output at idle to meet the minimum continuous electrical load of the vehicle, at 200°F (93°C) ambient temperature within the engine compartment, and shall be provided with full automatic regulation.

Minimum Continuous Electrical Load

The minimum continuous electrical load shall consist of the total amperage required to simultaneously operate the following in a stationary mode during emergency operations:

- 1) The propulsion engine and transmission
- 2) All legally required clearance and marker lights, headlights, and other electrical devices except windshield wipers and four-way hazard flashers
- 3) The radio(s) at a duty cycle of 10 percent transmit and 90 % receive (for calculation and testing purposes, a default value of 5 A continuous)
- 4) The lighting necessary to produce 2 fc (20 lx) of illumination on all walking surfaces on the apparatus and on the ground at all egress points onto and off the apparatus, 5 fc (50 lx) of illumination on all control and instrument panels, and 50 percent of the total compartment lighting loads
- 5) The minimum optical warning system, where the apparatus is blocking the right-of way
- 6) The continuous electrical current required to simultaneously operate any fire pumps, aerial devices, and hydraulic pumps
- 7) Other warning devices and electrical loads defined by the purchaser as critical to the mission of the apparatus

If the apparatus is equipped to tow a trailer, an additional 45 A shall be added to the minimum continuous electrical load to provide electrical power for the federally required clearance and marker lighting and the optical warning devices mounted on the trailer.

The condition of the low voltage electrical system shall be monitored by a warning system that provides both an audible and a visual signal to persons on, in, or near the apparatus of an impending electrical system failure caused by the excessive discharge of the battery set.

The charge status of the battery shall be determined either by direct measurement of the battery charge or indirectly by monitoring the electrical system voltage.

If electrical system voltage is monitored, the alarm shall sound if the system voltage at the battery or at the master load disconnect switch drops below 11.8 V for 12 V nominal systems, 23.6 V for 24 V nominal systems, or 35.4 V for 42 V nominal systems for more than 120 seconds.

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A voltmeter shall be mounted on the driver's instrument panel to allow direct observation of the system voltage.

Electromagnetic Interference

Electromagnetic interference suppression shall be provided, as required, to satisfy the radiation limits specified in SAE J551/1, *Performance Levels and Methods of Measurement of Electromagnetic Compatibility of Vehicles, Boats (up to 15 m), and Machines (16.6 Hz to 18 GHz).*

Wiring Diagram

A complete electrical wiring schematic of actual system shall be provided with finished apparatus. Similar or generic type electrical schematics shall NOT BE ACCEPTABLE.

Low Voltage Electrical System Performance Test

A low voltage electrical system test certification shall be provided with delivered apparatus.

12 VOLT MULTIPLEX CONTROL CENTER

The apparatus shall be equipped with a Class 1 ES-Key multiplexed 12 volt electrical system that will provide complete diagnostic capability. The system shall have the capability of delivering multiple signals via a CAN bus, utilizing specifications set forth by SAE J1939. The system shall use shielded twisted-pair wire for transmission of system function signals. The shielded wire shall provide protection against EMI and RFI noise interruptions.

The multiplex system shall be responsible for providing power management functions as well as load shedding. The warning light system shall be controlled by the multiplex system. The system shall be capable of displaying text and/or graphic messages on a display module. The system shall be based on solid-state technology and shall include self-contained diagnostic indicators.

The 12-volt body electrical system should be a fully engineered distributed Class 1 Es-Key[™] Multiplex system. The system should be designed as a completely integrated electrical package consisting of a central power distribution and switching panel, water tight Class 1 electrical connectors, power studs and ground studs. Complete and accurate (as constructed) wiring schematics and documentation should also be included. All corresponding software including but not limited to the diagnostic and programming software should be included. The system should be installed to the exact recommendations of Class I, Inc.

The system shall consist of a main control module (Universal System Manager or Supernode II) and the appropriate combination of Power Distribution Module(s) (PDM), Switch Input Module(s) (SIM), and other I/O modules as required for the application.

Supernode II

The Supernode II[™] shall have (24) polarity selectable inputs, (24) outputs, an integrated Universal System Manager (USM), Vehicle Data Recorder (VDR), Seat Belt Warning System (SBW), Climate Control Module (CCM), data logger, programmable special utilities, and select J1939 engine and drive train message reception with Es-Key[™] I/O association. It must be sealed to IP-67 and have integrated power connections.

The Supernode II[™] shall have (18) positive and (6) negative outputs. Each positive output shall be capable of 13 amps continuous duty. The negative outputs shall be capable of 2 amps continuous duty.

Supernode II[™] outputs shall contain features such as digital circuit breaker, flash capability, PWM capability and open load detection. Its special utility functions shall include timers (delay on/off and one shot), counters, bi-stable switches, and select J1939 broadcast messages. The Supernode II[™] shall have an integrated USB port to allow for direct connection to the Es-Key system without additional interface devices.

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Load Manager

The Supernode II[™] shall have an integrated Load Manager. The Load Manager sequencer shall assure that loads applied and removed gradually, thus eliminating the possibility of inducing failures in the vehicle's equipment. The load manager shall be a precision, solid state controller which sequentially switches "ON" multiple circuits at 1/2 second intervals. Individual switches shall enable the user (Driver) to select output "ON or "OFF" status, at any time. The sequencer shall be initiated by the "Emergency Master" switch. The sequencer priority shall be set at the apparatus pre-build conference.

The Load Manager shall monitor the vehicles battery voltage. Loads may be shed at any voltage at one tenth of volt increments. A low voltage warning may be set at any set point (usually 11.5 volts). The load manager can shed any output that is controlled by the system (there is no limit to the number of loads that may be managed by the network). The load shed priority shall be set by the circuit significance, followed closely by circuit draw. The Load Manager shall shed loads until the voltage level begins to rise.

Voltage Monitor

A voltage monitor shall be built into the Es-Key electrical system. It shall activate a warning when the alternator output voltage falls below any desired voltage (usually 11.5 volts).

Component Installation

All Es-Key components shall be mounted as recommended in the component datasheets provided by Class1.

MULTIPLEX SYSTEM INTERFACE DISPLAY

The multiplex system interface display(s) shall be provided by the cab/chassis manufacturer.

BATTERY SYSTEM

The battery connectors shall be heavy duty type with cables terminating in heat shrink loom. Heavy duty battery cables shall provide maximum power to the electrical system. Where required, the cables shall be shielded from exhaust tubing and the muffler. Large rubber grommets shall be provided where cables enter the battery compartment.

Batteries shall be of the high-cycle type. With the engine off, the battery system shall be able to provide the minimum continuous electrical load for 10 minutes without discharging more than 50 percent of the reserve capacity and then to restart the engine. The battery system cold cranking amps (CCA) rating shall meet or exceed the minimum CCA recommendations of the engine manufacturer. The batteries shall be mounted to prevent movement during fire apparatus operation and shall be protected against accumulations of road spray, snow, and road debris. The batteries shall be readily accessible for examination, testing, and maintenance.

A means shall be provided for jump-starting the engine if the batteries are not accessible without lifting the cab of a tiltcab apparatus.

Where an enclosed battery compartment is provided, it shall be ventilated to the exterior to prevent the buildup of heat and explosive fumes. The batteries shall be protected against vibration and temperatures that exceed the battery manufacturer's recommendation.

An onboard battery conditioner or charger or a polarized inlet shall be provided for charging all batteries. Where an onboard conditioner or charger is supplied, the associated line voltage electrical power system shall be installed in accordance with Chapter 22.

One of the following master disconnect switches shall be provided:

- 1) A master body disconnect switch that disconnects all electrical loads not provided by the chassis manufacturer
- 2) A master load disconnect switch that disconnects all electrical loads on the apparatus except the starter

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Electronic control systems and similar devices shall be permitted to be otherwise connected if so specified by their manufacturer.

The alternator shall be wired directly to the batteries through the ammeter shunt(s), if one is provided, and not through the master load disconnect switch.

A green "battery disconnect on" indicator light that is visible from the driver's position shall be provided.

Rechargeable hand lights, radios, and other similar devices shall be permitted to be connected to the electrical system ahead of the master disconnect switch.

A sequential switching device shall be permitted to energize the optical warning devices and other high current devices required in minimum continuous electrical load, provided the switching device shall first energize the electrical devices required in minimum continuous electrical load within 5 seconds.

BATTERY SWITCH

One (1) "battery disconnect on" switch in cab located within easy reach of Driver with green indicator light that is visible from the driver's position shall be provided. The switch and indicator light shall be supplied and installed by the cab/chassis manufacturer.

BATTERY SOLENOID

Battery switch shall consist of a minimum 200 ampere, constant duty solenoid to feed from positive side of battery.

BATTERY CONDITIONER

The battery conditioner shall be supplied and installed by the cab chassis manufacturer.

ENGINE COMPARTMENT LIGHT

Engine compartment light(s) shall be supplied and installed by the cab chassis manufacturer.

CAB HAZARD WARNING LIGHT

A red flashing or rotating light, located in the driving compartment. The light shall be furnished by the cab/chassis manufacturer. The light shall be illuminated automatically whenever the vehicles parking brake is not fully engaged and any of the following conditions exist:

- Any passenger or equipment compartment door is not closed.
- Any ladder or equipment rack is not in the stowed position.
- Stabilizer system is not in its stowed position.
- Powered light tower is not stowed.
- Any other device permanently attached to the apparatus is open, extended, or deployed in a manner that is likely to cause damage to the apparatus if the apparatus is moved.

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Compartments and equipment meeting all of the following conditions shall be permitted to be exempt from being wired to the hazard light:

- The volume is less than or equal to 4 ft3 (0.1 m3).
- The compartment has an opening less than or equal to 144 in.2 (92,900 mm2).
- The open door does not extend sideways beyond the mirrors or up above the top of the fire apparatus.
- All equipment in the compartment is restrained so that nothing can fall out if the door is open while the apparatus is moving.
- Manually raised pole lights with an extension of less than 5 ft (1.5 m).

The hazard light shall be labeled "DO NOT MOVE APPARATUS WHEN LIGHT IS ON".

BACK-UP ALARM

An electronic back-up alarm shall be supplied and installed by the cab/chassis manufacturer. The back-up alarm shall actuate automatically when the transmission gear selector is placed in reverse.

REAR VIEW CAMERA

The cab chassis provided rear view camera shall be installed on the rear of the body.

TAIL LIGHTS

Rear body tail lights shall be vertically mounted and located per Federal Motor Vehicle Safety Standards, FMVSS and Canadian Motor Vehicle Safety Standards CMVSS. The following lights shall be provided;

- Two (2) Whelen 60A00TAR amber LED sequential arrow turn signal lights, amber lens
- Two (2) Whelen 60BTT red LED brake and tail lights, red lens
- Two (2) Whelen 60C00VCR white LED back-up lights, clear lens

Each of the lights above shall be mounted in a chrome finish bezels.

MIDSHIP MARKER/TURN SIGNAL

Two (2) Whelen model T0A00MAR 2" round amber LED midship body clearance marker/turn signal lights shall be provided and installed, one (1) light on each side of the body, in forward wheel well of rear axle. Midship marker/turn lights shall be wired to the headlight circuit of the chassis.

MARKER LIGHTS

The body shall be equipped with all necessary side and rear clearance lights and reflectors in accordance with Federal Motor Vehicle Safety Standards (FMVSS) and Canadian Motor Vehicle Safety Standards (CMVSS). Clearance lights shall be Truck-Lite model 18 series, 3 diode LED, reflectorized type to reduce the need for maintenance and lower the amp draw. Clearance lights on body shall be connected to the clearance light circuit of the chassis.

CAB STEP LIGHTS / GROUND LIGHTS

The step lights and/or ground lights shall be supplied and installed by the cab/chassis manufacturer. Light(s) shall be capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting designed to provide illumination on areas under the driver and crew riding area exits shall be switchable but activated automatically when the exit doors are opened.

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LICENSE PLATE LIGHT

One (1) stainless steel bracket with LED license plate light shall be installed on the rear of the body. License plate light shall be wired to the headlight circuit of chassis. A fastener system shall be provided for license plate installation.

ELECTRONIC SIREN

The siren control head shall be supplied and installed by the cab/chassis manufacturer, if required by Wixom Fire Department. Siren power shall be wired through the master warning light switch.

SIREN SPEAKER

The siren speaker(s) shall be supplied and installed by the cab/chassis manufacturer, if required by Wixom Fire Department.

FRONT CAB MOUNTED SCENE LIGHT(S)

Floodlight(s) shall be provided on the front of the cab by the cab/chassis manufacturer. Scene lights shall be provided with a lens or a means for preventing damage from water spray and shall be listed for wet location usage.

Each light shall be wired directly to the 12 VDC electrical system with stranded copper wire. The floodlights shall be protected with circuit breakers rated at the proper amperage and wire size.

One (1) switch shall be provided for front scene lights.

SIDE LED SCENE LIGHTS

There shall be four (4) Whelen 900 Series Super-LED® model 9SC0ENZR, 9" x 7" surface mounted scene lights provided on the upper body. Light quantity shall be divided equally per side. The 900 configuration shall consist of 24 clear Super-LEDs and a clear gradient optic polycarbonate lens with chrome flange. The 900 series light shall have 6,500 useable lumens each. The scene light is covered by a five year factory warranty.

Two (2) switches shall be provided, one (1) for the streetside scene lights, and one (1) for the curbside scene lights.

The lights shall be controlled at the switch panel in cab.

REAR LED SCENE LIGHTS

Two (2) Whelen 900 Series Super-LED® model 9SC0ENZR, 9" x 7" surface mounted scene lights shall be provided on the upper rear body to light the work area immediately behind the vehicle. The 900 configuration shall consist of 24 clear Super-LEDs and a clear gradient optic polycarbonate lens with chrome flange. The 900 series light shall have 6,500 useable lumens each. The scene light is covered by a five year factory warranty.

The above scene lights shall light to a level of at least 3 fc (30 lx), measured at 25 equally spaced points on a 2.5 ft (750 mm) grid with in a 10 ft x 10 ft (3 m x 3m) square to the rear of vehicle.

The lights shall be controlled at the switch panel in cab.

The rear scene lights shall also be activated when the apparatus is in reverse.

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TRAFFIC ADVISOR LIGHTS

A traffic advisor system shall be provided on rear of vehicle using; eight (8) Whelen Wide-angle ION series amber Super-LED lights with clear lens, and 25 Scan-Lock[™] flash patterns. The center pair of lights shall be split amber/red. The red lights shall be connected to the brake light circuit on vehicle. Lights shall be individually mounted with chrome bezels and evenly distributed to rear, if split by a hose bed, or walkway.

The lights shall be controlled by the multiplexing system and provide; Left Arrow, Right Arrow, Center Out, and Wig-Wag patterns. The wig-wag light pattern shall be activated with the E-Master and can be switched to the other patterns at any time through the "TRAFFIC ADVISOR" menu on the Multiplex display.

WARNING LIGHT PACKAGE

Each apparatus shall have a system of optical warning devices that meets or exceeds the requirements of this section.

The optical warning system shall consist of an upper and a lower warning level. The requirements for each level shall be met by the warning devices in that particular level without consideration of the warning devices in the other level.

For the purposes of defining and measuring the required optical performance, the upper and lower warning levels shall be divided into four (4) warning zones. The four zones shall be determined by lines drawn through the geometric center of the apparatus at 45 degrees to a line drawn lengthwise through the geometric center of the apparatus. The four (4) zones shall be designated A, B, C, and D in a clockwise direction, with zone A to the front of the apparatus.

Each optical warning device shall be installed on the apparatus and connected to the apparatus's electrical system in accordance with the requirements of this standard and the requirements of the manufacturer of the device.

A master optical warning system switch that energizes all the optical warning devices shall be provided.

The optical warning system on the fire apparatus shall be capable of two (2) separate signaling modes during emergency operations. One (1) mode shall signal to drivers and pedestrians that the apparatus is responding to an emergency and is calling for the right-of-way. One (1) mode shall signal that the apparatus is stopped and is blocking the right-of-way. The use of some or all of the same warning lights shall be permitted for both modes provided the other requirements of this chapter are met.

A switching system shall be provided that senses the position of the parking brake or the park position of an automatic transmission. When the master optical warning system switch is closed and the parking brake is released or the automatic transmission is not in park, the warning devices signaling the call for the right-of-way shall be energized. When the master optical warning system switch is closed and the parking brake is on or the automatic transmission is in park, the blockage of the right-of-way shall be energized. The system shall be permitted to have a method of modifying the two (2) signaling modes.

The optical warning devices shall be constructed or arranged so as to avoid the projection of light, either directly or through mirrors, into any driving or crew compartment(s). The front optical warning devices shall be placed so as to maintain the maximum possible separation from the headlights.

Steadily burning, non flashing optical sources shall be permitted to be used.

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UPPER LEVEL OPTICAL WARNING DEVICES

The upper-level optical warning devices shall be mounted as high and as close to the corner points of the apparatus as is practical to define the clearance lines of the apparatus. The upper-level optical warning devices shall not be mounted above the maximum height, specified by the device manufacturer.

ZONE A - FRONT WARNING LIGHTS

The light bar shall be supplied and installed by the cab/chassis manufacturer.

ZONES B AND D - SIDE WARNING LIGHTS

UPPER REAR CORNER WARNING LIGHTS

There shall be two (2) Whelen 900 series (9" x 7") red Linear Super-LED with full-fill optic lights provided, one (1) each side. The self-contained flashing light shall have 75 Scan-Lock[™] flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

UPPER FORWARD CORNER WARNING LIGHTS

There shall be two (2) Whelen 900 series (9" x 7") red Linear Super-LED with full-fill optic lights provided, one (1) each side. The self-contained flashing light shall have 75 Scan-Lock[™] flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

ZONE C - REAR WARNING LIGHTS

There shall be four (4) Whelen 900 series (9" x 7") red Linear Super-LED with full-fill optic lights provided, two (2) each side. The self-contained flashing light shall have 75 Scan-Lock[™] flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

LOWER LEVEL OPTICAL WARNING DEVICES

To define the clearance lines of the apparatus, the optical center of the lower-level optical warning devices in the front of the vehicle shall be mounted on or forward of the front axle centerline and as close to the front corner points of the apparatus as is practical.

The optical center of the lower-level optical warning devices at the rear of the vehicle shall be mounted on or behind the rear axle centerline and as close to the rear corners of the apparatus as is practical. The optical center of any lower-level device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground for large apparatus, and 18 in. and 48 in. (460 mm and 1600 mm) above level ground.

A midship optical warning device shall be mounted right and the left sides of the apparatus if the distance between the front and rear lower-level optical devices exceeds 25 ft (7.6 m) at the optical center. Additional midship optical warning devices shall be required, where necessary, to maintain a horizontal distance between the centers of adjacent lower-level optical warning devices of 25 ft (7.6 m) or less. The optical center of any midship mounted optical warning device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground.

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ZONE A - FRONT WARNING LIGHTS

The warning lights shall be supplied and installed by the cab/chassis manufacturer. They shall be Whelen lights to complete an NFPA compliant lower level warning light system.

ZONES B AND D - CAB INTERSECTOR LIGHT (CAB FRONT CORNERS)

The warning lights shall be supplied and installed by the cab/chassis manufacturer. They shall be Whelen lights to complete an NFPA compliant lower level warning light system.

ZONES B AND D - BODY LIGHT (BODY WHEELWELL AREA)

There shall be two (2) Whelen ION V-Series Super-LED surface mount lights (IONSV3RC) with combination 180° warning and puddle lights provided, one (1) each side. Puddle lights will be turned on with specified scene lighting. Each light shall have a clear lens and chrome die cast flange.

The lights shall be controlled at the multiplex display(s) in the cab.

The incorporated clear ground lights shall be activated with ground light activation and respective turn signal activation.

ZONES B AND D - BODY INTERSECTOR LIGHT (BODY REAR CORNERS)

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED with full-fill optic lights provided, one (1) each side. The self-contained flashing light shall have 75 Scan-Lock[™] flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

ZONE C - REAR WARNING LIGHTS (LOWER REAR CORNERS)

There shall be two (2) Whelen 600 series (6" x 4") red Linear Super-LED with full-fill optic lights provided, one (1) each side. The self-contained flashing light shall have 75 Scan-Lock[™] flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

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LINE VOLTAGE ELECTRICAL SYSTEM

ONAN HYDRAULIC GENERATOR

An Onan model CMHG 10000, hydraulic driven generator set shall be installed on the vehicle. The generator shall be rated at 10,000 watts at 120/240 VAC, 83/42 amps, single phase. Current frequency shall be stable at 60 hertz.

The power generating unit shall be modular unit, housed in stainless steel with an acoustical material added for maximum sound dampening. The module shall consist of the hydraulic motor, generator, blower, cooler, and all other necessary components.

For ease of maintenance, the only part of the system that shall require accessibility shall be the oil reservoir which shall be located as to facilitate periodic checks and the adding of hydraulic fluids.

If the hydraulic generator system is not capable of output as stated on the power source specification label at all engine speeds, an automatic engine speed control system shall be provided.

If the vehicle is equipped with a fire pump driven by the chassis engine, the generator shall be capable of output as stated on the power source specification label with the engine at idle.

GENERATOR BONDING

A minimum of four (4) 16" x 2 gauge copper ground straps shall be bolted to body sub-frame and chassis sub-frame for proper bonding of high voltage system. The conductor shall have a minimum amperage rating, as defined in 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*, of 115 percent of the rated amperage on the power source specification label.

GENERATOR MONITORING PANEL

To properly monitor the generator performance and load demand during operation, the generator installation shall be equipped with a full instrument monitor panel.

This generator output display shall consolidate five (5) generator monitoring instruments into one device. The display case shall be waterproof and have dimensions not to exceed 4 1/4" high by 4 1/4" wide by 3 1/4" deep.

The following continuous displays shall be provided with super bright LED digits more than 1/2" high:

- Generator frequency in hertz
- Line 1 current in amperes
- Line 2 current in amperes
- Generator voltage in volts

The program shall support the accumulation of elapsed generator hours.

WARRANTY PERIOD

Provided such goods are operated and maintained in accordance with Onan's written instructions, Onan warrants that the CMHG SERIES Hydraulic Generators shall be free from defects in material and workmanship for a period of five (5) years or one thousand (1,000) hours, whichever comes first, from the date of delivery to the first purchaser.

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HYDRAULIC COMPONENTS

A hydraulic system filter and strainer shall be provided and shall be located in a readily accessible area.

Hydraulic hose shall meet the hydraulic pump manufacturer's recommendations for pressure, size, vacuum, and abrasion resistance. Hydraulic fittings shall meet the hydraulic pump manufacturer's recommendations for pressure, size, and the type of hose used.

Where the hydraulic hose comes into contact with other surfaces, the hose shall be protected from chafing.

GENERATOR CONTROL

The generator shall be engaged at the switch panel in the cab or pump panel.

GENERATOR MOUNTING

The generator shall be mounted in a lower exterior compartment on rubber vibration isolators. The compartment shall be reinforced where necessary to hold weight of generator. A valve shall be provided on the generator oil drain outlet and piped to underside of generator compartment with flexible hose and plug. The drain shall be located where easily accessible for generator service.

MANUALS AND SCHEMATICS

Two (2) complete manuals on parts list, maintenance, wiring schematics, hydraulic schematics, circuit boards, voltage regulator board and other components shall be provided on delivery.

POWER-TAKE-OFF GENERATOR DRIVE

There shall be a "Hot Shift" power-take-off (PTO) installed on the transmission PTO opening of the chassis. The "Hot Shift" PTO is provided to allow the engagement of the PTO at higher engine RPM speeds. The PTO output shall be connected to the generator through hollow tube type driveline with heavy duty universals.

The engagement of the PTO shall be in the chassis cab with a rocker switch and red pilot light to note engagement of the PTO or via the V-Mux screen if so equipped.

The power supply to the PTO engagement control shall be wired to the parking brake and a neutral position transmission switch to prevent engagement unless the vehicle is stopped and transmission has been placed in neutral.

The installation of the engine, transmission, driven accessories (power takeoffs (PTO), etc.) shall meet the engine and transmission manufacturers' installation recommendations for the service intended.

Model part number shall be Chelsea 280 series.

Double check the model number and ratio with engineering before ordering the PTO on the chassis.

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LOADCENTER

The loadcenter shall be an Eaton BR Series specifically designed for protection and distribution of AC line voltage such as lighting and small motor branch circuits. The loadcenter enclosure is made of 16 gauge galvanized sheet steel with a galvanized coating provided for corrosion protection. All trims used on BR loadcenters are chromate sealed and finished with an electro-disposition epoxy paint (ANSI-61) which exceeds requirements for outdoor and indoor applications. A combination surface/flush cover with integral door is supplied with indoor loadcenters rated from 100 through 400 amperes. All plug-in loadcenters are CSA listed to file LL98266. CSA Certified to C22.2 No.29, to loadcenter type and CSA listing.

SHORE POWER INLET - BATTERY CHARGER

The above mentioned shore power inlet, and battery conditioner shall be specified in the 12 volt section.

OUTLETS AND CIRCUITS

The generator and or shore power shall supply the 120/240 volt electrical equipment and outlets outlined below. Proper circuit protection shall be installed as noted:

LINE VOLTAGE ELECTRICAL SYSTEM

GENERAL REQUIREMENTS

<u>Stability</u>

Any fixed line voltage power source producing alternating current (ac) shall produce electric power at 60 Hz, ±3 Hz when producing power at all levels between no load and full rated power. Any fixed line voltage power source shall produce electric power at the rated voltage ±10 percent when producing power at all levels between no load and full rated power.

The maximum voltage supplied to portable equipment shall not exceed 275 volts to ground. Higher voltage shall be permitted only when used to operate fixed wired, permanently mounted equipment on the apparatus.

Conformance with National Electrical Code

All components, equipment, and installation procedures shall conform to *NFPA 70*, *National Electrical Code*, except where superseded by the requirements of this chapter. Where the requirements of this chapter differ from those in *NFPA 70*, the requirements in this chapter shall apply.

Where available, line voltage electrical system equipment and materials included on the apparatus shall be listed and used only in the manner for which they have been listed. All equipment and materials shall be installed in accordance with the manufacturer's instructions.

Location Ratings

Any equipment used in a dry location shall be listed for dry locations. Any equipment used in a wet location shall be listed for wet locations.

Any equipment, except a PTO-driven generator, used in an underbody or under chassis location that is subject to road spray shall be either listed as Type 4 or mounted in an enclosure that is listed as Type 4.

If a PTO-driven generator is located in an underbody or under chassis location, the installation shall include a shield to prevent road spray from splashing directly on the generator.

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Grounding

Grounding shall be in accordance with 250.34(A) and 250.34(B) of NFPA 70. Ungrounded systems shall not be used.

Only stranded or braided copper conductors shall be used for grounding and bonding.

The grounded current-carrying conductor (neutral) shall be insulated from the equipment-grounding conductors and from the equipment enclosures and other grounded parts.

The neutral conductor shall be colored white or gray in accordance with 200.6, "Means of Identifying Grounded Conductors," of *NFPA 70*.

Any bonding screws, straps, or buses in the distribution panel board or in other system components between the neutral and equipment-grounding conductor shall be removed and discarded.

Bonding

The neutral conductor of the power source shall be bonded to the vehicle frame. The neutral bonding connection shall occur only at the power source. In addition to the bonding required for the low voltage return current, each body and each driving or crew compartment enclosure shall be bonded to the vehicle frame by a copper conductor.

The conductor shall have a minimum amperage rating, as defined in 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*, of 115 percent of the rated amperage on the power source specification label.

A single conductor that is sized to meet the low voltage and line voltage requirements shall be permitted to be used.

Ground Fault Circuit Interrupters

In special service vehicles incorporating a lavatory, sink, toilet, shower, or tub, 120 V, 15 or 20 A receptacles within 6 ft (1.8 m) of these fixtures shall have ground fault circuit interrupter (GFCI) protection. GFCIs integrated into outlets or circuit breakers or as stand-alone devices shall be permitted to be used in situations.

Power Source General Requirements

All power source system mechanical and electrical components shall be sized to support the continuous duty nameplate rating of the power source.

The power source shall be shielded from contamination that would prevent the power source from operating within its design specifications.

Power Source Rating

For power sources of 8 kW or larger, the power source manufacturer shall declare the continuous duty rating that the power source can provide when installed on fire apparatus according to the manufacturer's instructions and run at 120°F (49°C) air intake temperature at 2000 ft (600 m) above sea level.

The rating on the power source specification label shall not exceed the declared rating from the power source manufacturer.

Access shall be provided to permit both routine maintenance and removal of the power source for major servicing. The power source shall be located such that neither it nor its mounting brackets interfere with the routine maintenance of the fire apparatus.

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Instrumentation

If the power source is rated at less than 3 kW, a "Power On" indicator shall be provided. If the power source is rated at 3 kW or more but less than 8 kW, a voltmeter shall be provided.

If the power source is rated at 8 kW or more, the following instrumentation shall be provided at an operator's panel:

- 1) Voltmeter
- 2) Current meters for each ungrounded leg
- 3) Frequency (Hz) meter
- 4) Power source hour meter

The instrumentation shall be permanently mounted at an operator's panel. The instruments shall be located in a plane facing the operator. Gauges, switches, or other instruments on this panel shall each have a label to indicate their function.

The instruments and other line voltage equipment and controls shall be protected from mechanical damage and not obstructed by tool mounting or equipment storage.

An instruction plate(s) that provides the operator with the essential power source operating instructions, including the power-up and power-down sequence, shall be permanently attached to the apparatus at any point where such operations can take place.

Operation

Provisions shall be made for placing the generator drive system in operation using controls and switches that are identified and within convenient reach of the operator.

Where the generator is driven by the chassis engine and engine compression brakes or engine exhaust brakes are furnished, they shall be automatically disengaged for generator operations.

Any control device used in the generator system power train between the engine and the generator shall be equipped with a means to prevent unintentional movement of the control device from its set position in the power generation mode.

If there is permanent wiring on the apparatus that is designed to be connected to the power source, a power source specification label that is permanently attached to the apparatus at the operator's control station shall provide the operator with the information required.

The power source, at any load, shall not produce a noise level that exceeds 90 dBA in any driving compartment, crew compartment, or onboard command area with windows and doors closed or at any operator's station on the apparatus.

Power Supply Assembly

The conductors used in the power supply assembly between the output terminals of the power source and the main over current protection device shall not exceed 12 ft (4 m) in length.

All power supply assembly conductors, including neutral and grounding conductors, shall have an equivalent amperage rating and shall be sized to carry not less than 115 percent of the amperage of the nameplate current rating of the power source.

If the power supply assembly connects to the vibrating part of a generator (not a connection on the base), the conductors shall be flexible cord or other fine-stranded conductors enclosed in metallic or nonmetallic liquid tight flexible conduit rated for wet locations and temperatures not less than 194°F (90°C).

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Over-current Protection

Manually re-settable over current devices shall be installed to protect the line voltage electrical system components.

Power Source Protection

A main over current protection device shall be provided that is either incorporated in the power source or connected to the power source by a power supply assembly.

The size of the main over current protection device shall not exceed 100 percent of the rated amperage stated on the power source specification label or the rating of the next larger available size over current protection device, where so recommended by the power source manufacturer.

If the main over current protection device is subject to road spray, the unit shall be housed in a Type 4–rated enclosure.

Branch Circuit Over-current Protection

Over current protection devices shall be provided for each individual circuit and shall be sized at not less than 15 amps in accordance with 240.4, "Protection of Conductors," of *NFPA 70*.

Any panel board shall have a main breaker where the panel has six or more individual branch circuits or the power source is rated 8 kW or larger.

Each over current protection device shall be marked with a label to identify the function of the circuit it protects.

Dedicated circuits shall be provided for any large appliance or device (air conditioning units, large motors, etc.) that requires 60 percent or more of the rated capacity of the circuit to which it is connected, and that circuit shall serve no other purpose.

Panelboards

All fixed power sources shall be hardwired to a permanently mounted panel board unless one of the following conditions exists:

- 1) All line voltage power connections are made through receptacles on the power source and the receptacles are protected by integrated over current devices.
- 2) Only one circuit is hardwired to the power source, which is protected by an integrated over current device.

The panel shall be visible and located so that there is unimpeded access to the panel board controls. All panel boards shall be designed for use in their intended location. The panel(s) shall be protected from mechanical damage, tool mounting, and equipment storage.

Where the power source is 120/240 V and 120 V loads are connected, the apparatus manufacturer or line voltage system installer shall consider load balancing to the extent that it is possible.

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Wiring Methods

Fixed wiring systems shall be limited to the following:

- 1) Metallic or nonmetallic liquid tight flexible conduit rated at temperatures not less than 194°F (90°C) with stranded copper wire rated for wet locations and temperatures not less than 194°F (90°C)
- Type SOW, SOOW, SEOW, or SEOOW flexible cord rated at 600 V and at temperatures not less than 194°F (90°C)

Electrical cord or conduit shall not be attached to chassis suspension components, water or fuel lines, air or air brake lines, fire pump piping, hydraulic lines, exhaust system components, or low voltage wiring and shall be arranged as follows:

- 1) Separated by a minimum distance of 12 in. (300 mm) from exhaust piping or shielded from such piping
- 2) Separated from fuel lines by a minimum distance of 6 in. (150 mm)

A means shall be provided to allow "flexing" between the driving and crew compartment, the body, and other areas or equipment whose movement would stress the wiring.

Electrical cord or conduit shall be supported within 6 in. (150 mm) of any junction box and at a minimum of every 24 in. (600 mm) of run.

Supports shall be made of nonmetallic materials or of corrosion-resistant or corrosion-protected metal. All supports shall be of a design that does not cut or abrade the conduit or cord and shall be mechanically fastened to the apparatus.

Only fittings and components listed for the type of cord or conduit being installed shall be used.

Splices shall be made only in a listed junction box.

Additional Requirements for Flexible Cord Installations

Where flexible cord is used in any location where it could be damaged, it shall be protected by installation in conduit, enclosures, or guards.

Where flexible cord penetrates a metal surface, rubber or plastic grommets or bushings shall be installed.

Wiring Identification

Each line voltage circuit originating from the main panel board shall be identified.

The wire or circuit identification either shall reference a wiring diagram or wire list or shall indicate the final termination point of the circuit.

Where pre-wiring for future power sources or devices exists, the un-terminated ends shall be marked with a label showing their wire size and intended function.

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Wiring System Components

Only stranded copper conductors with an insulation rated for temperatures of at least 194°F (90°C) and wet locations shall be used. Conductors in flexible cord shall be sized in accordance with Table 400.5(A) of *NFPA* 70. Conductors used in conduit shall be sized in accordance with 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA* 70. Aluminum or copper-clad aluminum conductors shall not be used.

All boxes shall conform to and be mounted in accordance with Article 314, "Outlet, Device, Pull, and Junction Boxes; Conduit Bodies; Fittings; and Manholes," of *NFPA* 70. All boxes shall be accessible using ordinary hand tools. Boxes shall not be permitted behind welded or pop-riveted panels.

The maximum number of conductors permitted in any box shall be in accordance with 314.16, "Number of Conductors in Outlet, Device, and Junction Boxes, and Conduit Bodies," of *NFPA 70*.

All wiring connections and terminations shall provide a positive mechanical and electrical connection. Connectors shall be installed in accordance with the manufacturer's instructions. Wire nuts or insulation displacement and insulation piercing connectors shall not be used.

Each switch shall indicate the position of its contact points (i.e., open or closed) and shall be rated for the continuous operation of the load being controlled. All switches shall be marked with a label indicating the function of the switch. Circuit breakers used as switches shall be "switch rated" (SWD) or better. Switches shall simultaneously open all associated line voltage conductors. Switching of the neutral conductor alone shall not be permitted.

Line voltage circuits controlled by low voltage circuits shall be wired through properly rated relays in listed enclosures that control all non-grounded current-carrying conductors.

Receptacles and Inlet Devices

Wet and Dry Locations

All wet location receptacle outlets and inlet devices, including those on hardwired, remote power distribution boxes, shall be of the grounding type, provided with a wet location cover, and installed in accordance with Section 406.8, "Receptacles in Damp or Wet Locations," of *NFPA 70*.

All receptacles located in a wet location shall be not less than 24 in. (600 mm) from the ground. Receptacles on off road fire apparatus shall be a minimum of 30 in. (750 mm) from the ground. All receptacles located in a dry location shall be of the grounding type and shall be at least 12 in. (300 mm) above the interior floor height. No receptacle shall be installed in a face-up position.

The face of any wet location receptacle shall be installed in a plane from vertical to not more than 45 degrees off vertical.

Receptacle Label

Each receptacle shall be marked with a label indicating the nominal line voltage (120 volts or 240 volts) and the current rating in amps of the circuit. If the receptacle is DC or other than single phase, that information shall also be marked on the label.

All receptacles and electrical inlet devices shall be listed to UL 498, *Standard for Safety Attachment Plugs and Receptacles*, or other recognized performance standards.

Receptacles used for DC voltages shall be rated for DC service.

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Wiring Schematics

An "As-Built" Wiring diagrams for line voltage systems shall be provided to include the following information;

- (a) Pictorial representations of circuit logic for all electrical components and wiring
- (b) Circuit identification
- (c) Connector pin identification
- (d) Zone location of electrical components
- (e) Safety interlocks
- (f) Alternator-battery power distribution circuits
- (g) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems

120/240 VAC SCENE LIGHTING

LIGHT TOWER

One (1) Command Light Knight 2, KL Series light tower(s) shall be provided and installed on the completed unit.

The Command Light shall be covered by a five (5) year limited warranty from defects in materials and workmanship. An operation, maintenance, and parts manual shall be provided with the completed unit.

The light tower shall extend 87-1/2" above the mounting surface and shall extend to full upright position in less than 15 seconds. The overall size of nested light tower shall be approximately 26" wide x 47" long x 13" high and weigh approximately 165 pounds.

Light Tower Construction and Design

The Command Light assembly shall be of aluminum construction, with stainless steel shafts and bronze bushings for long life and low maintenance.

The electrically controlled unit shall not require usage of the vehicle's air supply for operation, thereby eliminating the chance for air leaks in the vehicle braking system. Hydraulic or pneumatic type floodlights are not acceptable alternatives to the specified all electric light tower.

The light tower shall be tested to in wind conditions of 90 mph (150 kph) minimum. Other type floodlights that have not been tested to these conditions are not acceptable.

The light tower shall be capable of overhanging the side or back of the vehicle to provide maximum illumination to the vicinity adjacent to the vehicle for the safety of emergency personnel in high traffic conditions. Any tower that is only capable of rotations at the top of a pole is not an acceptable alternative to the specified tower.

Light Tower Electrical System

The light tower shall be a two-stage articulating device with a lighting bank on top of the second stage capable of continuous 360 degree rotation. The light shall be elevated by electric linear actuators, one (1) actuator shall elevate the light bank and one (1) actuator shall adjust the light bank angle from 0 to 110 degrees. Power for the light bank shall be supplied through power collecting rings thus allowing continuous 360 degree rotation in either direction.

The tower base shall have a light that illuminates the envelope of motion during any movement of the light tower mast per NFPA 1901.

A red flashing or rotating light located in the driving compartment shall be illuminated automatically whenever the vehicles parking brake is not fully engaged, indicating that the light tower is not in stowed position, as required by NFPA 1901.

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Light Tower Floodlights

The Command Light model KL415A-W2 shall be equipped with the following bank of floodlights:

Floodlight manufacturer:	Whelen Engineering
Number of lamp heads:	Six (6) Pioneer Plus PFP2AC LED
Voltage:	120 volts
Watts of each lamp head:	150 watt
Total watts of light tower:	900 watts
Total Lumens:	66,000
Configuration:	The light heads shall be mounted with three (3) on each side of
-	the light tower, giving two (2) vertical lines of three (2) when the
	lights are in the upright position

Light Tower Backlight Option

A backlight option shall be provided on the light tower. The lower pair of light heads shall be capable of being rotated about a horizontal axis 180 degree, providing light down on the vehicle or to the opposite side of the vehicle while allowing the fixed lights to remain pointed at the scene.

The hand-held remote control shall have an additional switch supplied for the backlight rotation option.

Light Tower Paint

The light tower shall be electro-statically powder coated with a hammer tone gray color.

Light Tower Controls

The light tower(s) shall be operated with a hand-held 15-foot umbilical line remote control. The storage station for the remote control unit shall be equipped with a button to activate the "Auto-Park" automatic nesting feature. The remote control shall be located per the itemized compartment list and include;

Three (3) switches; one (1) for each pair of lights.

One (1) switch for light bank rotation.

One (1) switch for elevating lower stage.

One (1) switch for elevating upper stage.

One (1) switch for <u>optional</u> light bank rotation.

One (1) switch for the optional strobe.

One (1) indicator light to indicate when light bank is out of the roof nesting position.

One (1) indicator light to indicate when light bank is rotated to proper nesting position.

Floodlight Mounted Camera

A Safety Vision camera shall be provided on upper section of floodlight tower. Camera shall be fixed mounted and positioned to display image aligned with light head direction.

Camera display monitor shall be indicated elsewhere in specification.

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Light Tower Mounting

The specified light tower(s) shall be recessed into the roof of body to allow light tower(s) to be stowed below roof level. The floor and side walls of recessed area shall be fabricated as a separate module from 3/16" aluminum treadplate with an overlapping 3" flange around perimeter roof line. The recessed area shall be completely water tight. All electrical connections made to light tower shall be located on sidewalls for a water tight connection.

The recessed area shall have two (2) water drain holes (in opposite corners) with flexible 1" diameter hose routed to the area below the body. The drains shall be provided with sheet metal screen to prevent debris from clogging drain hoses.

FIRE PUMP SYSTEM

The following equipment shall be furnished and installed to supply water to the emergency scene:

HALE AP FIRE PUMP

Pump Assembly

- 1. The pump shall be of a size and design to mount on commercial and custom truck chassis, and have the capacity of 500 GPM NFPA 1901 rated performance
- 2. The entire pump shall be manufactured and tested at the pump manufacturer's factory.
- The pump shall be driven by the truck transmission mounted power take-off (PTO). The engine shall provide sufficient horsepower and RPM to enable pump to meet and exceed its selected performance within the torque rating of the PTO, truck transmission and drive line components.
- 4. The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 PSI. The pump shall be fully tested at the pump manufacturer's factory to the performance spots as outlined by the latest NFPA Standard 1901. Pump shall be free from objectionable pulsation and vibration.
- 5. The pump body and related parts shall be of fine grain alloy cast iron, with a minimum tensile strength of 30,000 PSI. All moving parts in contact with water shall be of high quality bronze or stainless steel. Pump utilizing castings made of lower tensile strength cast iron not acceptable.
- 6. Pump body shall be vertically split, on a single plane, for easy removal of the impeller, including clearance rings.
- 7. Pump shaft to be rigidly supported by two bearings for minimum deflection. The bearings shall be heavy-duty, deep groove ball bearings in the gearbox and they shall be splash lubricated.
- 8. The pump shaft shall have only one mechanical seal. The mechanical seal shall be spring loaded, maintenance free and self-adjusting. (No exceptions.)
- 9. Pump impeller shall be hard, fine grain bronze of the mixed flow design; accurately machined, hand-ground and individually balanced. The vanes of the impeller intake eye shall be hand-ground and polished to a sharp edge, and be of sufficient size and design to provide ample reserve capacity utilizing minimum horsepower.
- 10. Impeller clearance rings shall be bronze, easily renewable without replacing impellers or pump volute body.
- 11. The pump shaft shall be electric furnace heat-treated and corrosion resistant with a positive impeller lock. Pump shaft must be sealed with double lip oil seal to keep road dirt and water out of gearbox.
- 12. Two (2) anodes shall be provided to protect the components that come in contact with the water system from corrosion and deterioration. One (1) anod shall be installed in the inlet (suction) side of system, and one (1) shall be installed in the pressure (outlet) side of the PTO pump.

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<u>Gearbox</u>

- 1. The gearbox shall be manufactured and tested at the pump manufacturer's factory.
- 2. Pump gearbox shall be of sufficient size to withstand the torque of the engine in pump operating conditions. The gearbox shall be designed of ample capacity for lubrication reserve and to maintain the proper operating temperature.
- 3. The gearbox drive shaft shall be of heat-treated chromium steel and shall withstand the torque of the engine in pump operating conditions.
- 4. All gears shall be of highest quality electric furnace chrome nickel steel. Bores shall be ground to size and teeth integrated, crown-shaved and hardened, to give an extremely accurate gear for long life, smooth, quiet running and higher load carrying capability. An accurately cut spur design shall be provided. (No exceptions.)
- 5. The pump ratio shall be selected by the apparatus manufacturer to give maximum performance with the engine, transmission and power take-off selected.

PAINT FINISH

The pump manufacturer shall provide a black finish paint.

PUMP DRIVE SYSTEM

The water system pump shall be driven by a Chelsea "Hot-Shift" transmission PTO and mounted directly to the transmission of the chassis. The drive line shall be hollow tube type, with heavy duty universals and splined shaft to allow movement of the chassis components and pump.

The engagement of the PTO shall be at pump panel with a rocker switch and red pilot light to note engagement of the PTO.

The power supply to the PTO engagement control shall be wired to a neutral position transmission switch to prevent engagement unless the vehicle is in neutral with the parking brake set.

Model part number shall be Chelsea 280 series.

Double check the model number and ratio with engineering before ordering the PTO on the chassis.

MECHANICAL SEALS

The Hale pump shall be equipped with a mechanical seal in place of pump packing on the suction (inboard) side of the pump. The mechanical seal must be two (2) inches in diameter and shall be spring loaded, maintenance free and self-adjusting. Mechanical seal construction shall be a carbon sealing ring, stainless steel coil spring, Viton rubber cup, and a tungsten carbide seat with Teflon backup seal.

1/2" PUMP COOLER LINE

There shall be a 1/2" line installed from the discharge side of the pump to the water tank. The line shall be used to cool the pump during long periods of pumping when water is not being discharged. The pump cooler shall be controlled with a quarter-turn ball valve on main pump panel, and shall be clearly labeled "Pump Cooler".

PUMP COOLER CHECK VALVE

There shall be a check valve installed in the pump cooler line to prevent tank water from back flowing into the pump when it is not in use.

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HALE FIVE YEAR PUMP WARRANTY

The fire pump shall be warranted by Hale for a period of five (5) years from the date of delivery to the Wixom Fire Department. Within this warranty period Hale shall cover parts and labor for the first two (2) years and parts only for years three (3) through five (5).

MANUFACTURER FIRE PUMP TEST

The pump shall undergo a manufacturer's test per applicable sections of NFPA 1901 standards, prior to delivery of the completed apparatus.

The test shall include at least the pumping test, the pumping engine overload test, the pressure control system test, the priming device tests, and the vacuum test.

The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 500 psi (3400 kPa) for a minimum for 10 min. The pump shall be fully tested at the pump manufacturer's factory to the performance specifications as outlined by applicable NFPA 1901 standards.

The results of this test shall be furnished with the vehicle on delivery.

FIRE PUMP TEST LABEL

A test plate shall be provided at the pump operator's panel that gives the rated discharges and pressures together with the speed of the engine as determined by the certification test for each unit, the position of the parallel/series pump as used, and the governed speed of the engine as stated by the engine manufacturer on a certified brake horsepower curve

The pump shall comply with the applicable requirements of "Standard for Fire Apparatus 1901, latest edition.

The pump shall be capable of producing fire streams that are free from objectionable pulsation under all normal operating conditions.

SAFETY SIGN

A safety sign FAMA25, which warns of the need for training prior to operating the apparatus, shall be located on the pump operators panel.

ALTITUDE REQUIREMENT

The apparatus shall be designed to meet the specified rating at 2,000 feet (610 meters) altitude.

PUMP DRAIN CONTROL

The pump drain shall be controlled at the pump operator's panel and identified as "Pump Drain". The control shall be a Class1 round 1/4 turn handle control that is easily actuated with a gloved hand.

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PRIMING SYSTEM

A Hale ESP priming pump shall be a positive displacement, oil-less rotary vane electric motor driven pump. The pump body shall be manufactured of heat treated anodized aluminum for wear and corrosion resistance.

The pump shall be capable of producing a minimum 24 Hg vacuum at 2,000 feet above sea level.

The electric motor shall be a 12 VDC totally enclosed unit.

The priming pump shall not require lubrication.

The primer shall be capable of priming the pump through a 20' section of suction hose with a 10' lift within 30 seconds for pumps less than 1,500 gpm, and 45 seconds for pumps 1,500 gpm and larger.

PRIMER CONTROL

The priming system shall be controlled at the pump operator's panel. The control shall be provided in the form of a momentary push button that is easily actuated with a gloved hand.

DISCHARGE RELIEF VALVE

The discharge pressure relief shall be controlled by the electronic engine controlled device as specified.

5" SUCTION INLET - STREETSIDE

One (1) 5" (125 mm) un-gated suction intake shall be installed on the streetside pump panel to supply the fire pump from an external water supply. The threads shall be 5" NH male threads.

The intake shall be provided with a removable screen.

SUCTION CAP

The suction inlet shall be equipped with a 5" NH chrome plated, long handled, cap capable of withstanding 500 psi.

HEAT EXCHANGER

A heat exchanger shall be provided on the pump driving engine cooling system that uses water from the discharge side of the pump to cool the engine coolant through the use of a closed heat exchanger. The water from the pump and the engine coolant shall not be intermixed. This cooling system shall be controlled by a 1/4 turn valve on the pump operator's panel.

INTAKE RELIEF VALVE

An Akron Brass model 53 intake pressure relief valve shall be provided. The intake pressure relief valve shall have a flange to allow mounting to a 4-bolt pump intake flange. The unit shall be adjustable from 50 to 250 psi and be factory set at 125 psi. Provisions for adjusting or servicing the valve {will/shall} be provided.

The relief outlet shall be directed below the pump with the discharge terminating in a 2-1/2" NSTM connection. The discharge shall be away from the pump operator and labeled "DO NOT CAP".

HOSE THREADS

Hose threads shall be National Standard (NST) on all base threads on the apparatus intakes and discharges, unless otherwise specified. (NST and NH are the same thread)

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PLUMBING SPECIFICATIONS

The fire pump plumbing system shall be fabricated with rigid stainless steel and or flexible piping with stainless steel fittings. Victaulic couplings shall be installed to permit flexing of the plumbing system and allow for quick removal of piping or valves for service. Flexible hose couplings shall be threaded stainless steel or Victaulic connections.

The fire pump and plumbing shall be hydrostatically tested in compliance to applicable sections of NFPA standards, with test results submit with the delivery documentation.

STAINLESS STEEL INTAKE MANIFOLD

The suction manifold assembly shall be fabricated with Schedule 10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The suction manifold assembly shall have radiused sweep elbows to minimize water turbulence into the suction volute.

The suction manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

The entire intake piping system, valves, bleeder valves, and intake closures, excluding the tank-to-pump line on the tank side of the valve, shall be capable of withstanding a hydrostatic pressure of 250 psi (1700 kPa).

STAINLESS STEEL DISCHARGE MANIFOLD

The discharge manifold assembly shall be fabricated with Schedule #10 type 304 stainless steel. All threaded fittings shall be a minimum of Schedule 10 stainless steel. The discharge manifold assembly shall have radiused sweep elbows to minimize water turbulence into the discharge header.

The manifold shall be welded and pressure tested prior to installation. The stainless steel manifold assembly shall be attached to the pump intake volute with a heavy-duty, flexible Victaulic coupling.

The entire discharge piping system; valves; drain cocks; and outlet closures, excluding the tank fill line on the tank side of the valve and CAF system piping and components that include valves that permit isolation from discharge pressure, shall be capable of withstanding a hydrodynamic discharge pressure of 500 psi (3400 kPa) or 100 psi (700 kPa) over the maximum discharge pressure capability rating of the pump, whichever is greater.

PLUMBING SYSTEM FINISH

The plumbing system shall not be painted. The piping and valves shall remain natural color.

STAINLESS STEEL PLUMBING WARRANTY

The stainless steel plumbing shall be free of defects in material and workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

The contractor shall supply details of their warranty information with their bid submission.

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INTAKES

The pump shall have a sufficient number and size of intakes to perform the apparatus pump system certification test.

If the couplings on the suction hose carried on the apparatus are of a different size from that of the pump intake(s) or have means of hose attachment other than that provided on the intake(s), an adapter(s) shall be provided to allow connection of the suction hose to the pump intake(s).

Safety sign FAMA25, which warns of the need for training prior to operating the apparatus, shall be located on pump operator's panel.

Each intake shall have a removable or accessible strainer inside the connection. The strainer(s) shall restrict spherical debris that is too large to pass through the pump.

At least one (1) valved intake shall be provided that can be controlled from the pump operator's position. The valve and piping shall be a minimum 2-1/2 in. (65 mm) nominal size. If the intake is 2-1/2 in. (65 mm) nominal size, the intake shall be equipped with a female swivel coupling with NH threads.

Any 3 in. (75 mm) or larger intake valve except the tank-to-pump intake valve shall be a slow-operating valve.

Each valved intake shall be equipped with a bleeder valve having a minimum 3/4 in. (19 mm) pipe thread connection to bleed off air or water. The bleeder valve shall be operational without the operator having to get under the apparatus. If a valved appliance is attached to an intake, it shall be equipped with a 3/4 in. (19 mm) bleeder valve on each intake. Bleeder valves for valved intakes 4 in. (100 mm) and larger not located at the pump operator's panel shall be located where the bleeder valve controls are visible and operationally functional while the operator remains stationary at the valved intake position.

Each valved intake having a connection size larger than 3 in. (75 mm) shall be equipped with an adjustable automatic pressure relief device installed on the supply side of the valve to bleed off pressure from a hose connected to the valved intake. The automatic pressure relief device shall be adjustable from a minimum of 90 psi (620 kPa) to at least 185 psi (1275 kPa). The pressure relief device, when preset at 125 psi (860 kPa), shall not allow a pressure rise greater than 60 psi (400 kPa) at the device inlet while flowing a minimum of 150 gpm (570 L/min). The pressure relief device shall discharge to atmosphere.

All intakes shall be provided with caps or closures capable of withstanding a hydrostatic gauge pressure of 500 psi (3400 kPa). Intakes having male threads shall be equipped with caps. Intakes having female threads shall be equipped with plugs. Where adapters for special threads or other means for hose attachment are provided on the intakes, closures shall be provided for the adapters in lieu of caps or plugs. Caps, plugs, or closures for 3-1/2 in. (90 mm) and smaller intakes shall remain secured to the apparatus when removed from the intakes.

If the suction inlets are to be equipped with a valve, Siamese, or adapter that will remain in place while the apparatus is in motion, that valve, Siamese, or adapter shall not project beyond the apparatus running board. The purchaser shall specify if any valve, Siamese, or adapter is to be permanently installed on an intake and identify the brand and model of such item.

The completed apparatus shall have the following intake(s);

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2-1/2" INTAKE, STREETSIDE

There shall be one (1) 2-1/2" (65 mm) gated intake(s) located on pump panel. Each intake shall include:

- One (1) Akron Brass 8900 series Gen II, actuated type 2-1/2" (65 mm) valve(s) with Fusion CF composite ball. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
 - The specified Akron valve(s) shall be configured for 12 VDC electric actuation.
- An Akron 9323 Navigator Pro electric valve position controller and wire harness with full color LCD display visible from all angles, true position feedback, user programmable presets, % open text shown on valve bar graph, and VMUX capable integration shall be located on the pump operator's panel.
- Each intake shall have a 2-1/2" (65 mm) NSTF chrome swivel adapter with strainer provided.
 - The specified adapter shall be provided with a 2-1/2" (65 mm) NSTM chrome plated plug with chain.
- One (1) Innovative Controls model 3003000, ³/₄" brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valve(s) shall be located on bottom of pump panel or drain the lowest point in the plumbing.

TANK TO PUMP CHECK VALVE

There shall be a check valve between the pump suction and the booster tank valve. The check valve shall eliminate back flow into the water tank when the pump is connected to a pressurized source.

TANK TO PUMP VALVE

A 3" (75 mm) full flow ball valve shall be installed between the fire pump and the water tank. The connection between the tank and the pump shall be capable of the flow recommendations as set forth in the latest edition of NFPA 1901. A non collapsible flexible hose shall be incorporated into the tank to pump plumbing to allow movement in the line as the chassis flexes to avoid damage during normal road operation. The tank to pump valve shall be controlled from the pump operator's panel.

The tank to pump valve shall be as follows;

- Akron valve(s) shall be controlled with a Class 1 air toggle switch located on the pump operator's panel and connected to Class 1 air cylinder to actuate valve(s).
- A dual position air control switch shall be located on the pump operator's panel.

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DISCHARGES

A minimum of three (3) 2-1/2 in. (65 mm) outlets shall be provided on any pump rated at 750 gpm (3000 L/min) or greater, and a minimum of one (1) 2-1/2 in. (65 mm) outlet shall be provided on any pump rated at less than 750 gpm (3000 L/min).

The piping and valves supplying any preconnected 1-1/2 in. (38 mm), 1-3/4 in. (45 mm), or 2 in. (52 mm) hose line, including the piping to the preconnected hose storage areas shall be at least 2 in. (52 mm) in size.

All discharge outlet connections, except connections to which a hose will be preconnected, shall be equipped with caps or closures capable of withstanding a hydrostatic gauge pressure of 100 psi (700 kPa) over the maximum pump close-off pressure or 500 psi (3400 kPa), whichever is greater.

Where adapters are provided on the discharge outlet connections, the closures shall fit on the adapters.

Caps or closures for outlet connections smaller than 4 in. (100 mm) shall remain secured to the apparatus when removed from the connection.

Each discharge outlet shall be equipped with a valve that can be opened and closed smoothly at pump discharge gauge pressures of 250 psi (1700 kPa).

The flow-regulating element of each valve shall not change its position under any condition of operation that involves discharge pressures to the maximum pressure of the pump.

The means to prevent a change in position shall be incorporated in the operating mechanism and shall be permitted to be manually or automatically controlled.

Any 3 in. (75 mm) or larger discharge valve shall be a slow-operating valve.

All 1-1/2 in. (38 mm) or larger discharge outlets shall be equipped with a drain or bleeder valve having a minimum 3/4 in. (19 mm) pipe thread connection for draining or bleeding off pressure from a hose connected to the outlet.

Any 2 in. (52 mm) or larger discharge outlet that is located more than 42 in. (1070 mm) off the ground to which hose is to be connected and that is not in a hose storage area shall be supplied with a sweep elbow of at least 30 degrees downward.

The completed apparatus shall have the following discharge(s);

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STREETSIDE DISCHARGE

2-1/2" DISCHARGE

There shall be one (1) 2-1/2" (65 mm) gated discharge(s) with control located on pump panel. Each discharge shall include:

- One (1) of the discharge(s) shall flow water only.
- One (1) Akron Brass 8800 series Gen II, actuated type 2-1/2" (65 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
 - The specified Akron valve(s) shall be configured for 12 VDC electric actuation.
- An Akron 9323 Navigator Pro electric valve position controller and wire harness with full color LCD display visible from all angles, true position feedback, user programmable presets, % open text shown on valve bar graph, and VMUX capable integration shall be located on the pump operator's panel.
- Each discharge shall have a 2-1/2" (65 mm) NSTF x 2-1/2" (65 mm) NSTM chrome plated 30 degree downsweep elbow provided.
 - The specified elbow shall be provided with a 2-1/2" (65 mm) NSTF chrome plated cap with chain.
- One (1) Innovative Controls model 3003000, ³/₄" brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valve(s) shall be located on bottom of pump panel or drain the lowest point in the plumbing.
- The discharge pressure shall be provided with the valve control system.

MISCELLANEOUS DISCHARGE

BOOSTER REEL DISCHARGE

There shall be one (1) Hannay SBEF series booster hose reel discharge(s) with polished aluminum finish, and electric rewind motor located as required, or per itemized compartment layout.

- Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function.
- Each booster hose reel shall be equipped with a Hannay FH-3 hose guide rollers.
- Each booster reel shall be supplied with 100' x 1" of lightweight 100% polyester booster hose with 1" NST Pyrolite couplings. Hose color shall be red.
- An Akron Turbojet model 1702P, 1" pistol grip nozzle shall be provided with specified booster hose reel.
- One (1) of the discharge(s) shall flow water only.

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- One (1) Akron Brass 8800 series Gen II, actuated type 2" (52 mm) valve(s), Stainless Steel ball with HydroMax technology. Each valve shall be equipped with a Class 1 stainless steel weld type valve adapter on inlet side, and discharge side with drain port.
 - The specified Akron valve(s) shall be configured for 12 VDC electric actuation.
- An Akron 9323 Navigator Pro electric valve position controller and wire harness with full color LCD display visible from all angles, true position feedback, user programmable presets, % open text shown on valve bar graph, and VMUX capable integration shall be located on the pump operator's panel.
- One (1) Innovative Controls model 3003000, ³/₄" brass 90 degree ball type drain valve(s) with lift type handle which can be opened under pressure, with color coded label shall be provided. Valve(s) shall be located on bottom of pump panel or drain the lowest point in the plumbing.
- The discharge pressure shall be provided with the valve control system.

PUMP PANEL

The rescue truck side mount pump control panel shall be hinged, or bolted in place allowing it to be easily removed to gain access to plumbing components.

The pump controls shall be mounted on an aluminum control panel with a black powdercoat painted finish.

PUMP PANEL LOCATION

The pump control panel shall be located as per the itemized compartment list.

The pump panel shall include the following items;

PUMP PANEL ACCESS

The pump panel shall be covered by the compartment roll-up door which shall protect the pump control panel from the environment.

ENGINE GAUGES

The cab/chassis engine gauges shall be provided with the specified pump pressure governor system.

PRESSURE GOVERNOR and ENGINE MONITORING DISPLAY

A Fire Research PumpBoss series PBA401-D00 pressure governor and monitoring display kit shall be provided and installed for Cummins engine. The kit shall include a control module, intake pressure sensor, discharge pressure sensor, and cables. The control module case shall be waterproof and have dimensions not to exceed 6 3/4" high by 4 5/8". The control knob shall be 2" in diameter with no mechanical stops, have a serrated grip, and a red idle push button in the center. It shall not extend more than 1 3/4" from the front of the control module. Inputs for monitored engine information shall be from a J1939 data bus or independent sensors. Outputs for engine control shall be on the J1939 databus or engine specific wiring. Inputs from the pump discharge and intake pressure sensors shall be electrical.

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The following continuous displays shall be provided:

- Engine RPM; shown with four daylight bright LED digits more than 1/2" high
- Check engine and stop engine warning LEDs
- Engine oil pressure; shown on a dual color (green/red) LED bar graph display
- Engine coolant temperature; shown on a dual color (green/red) LED bar graph display
- Transmission Temperature: shown on a dual color (green/red) LED bar graph display
- Battery voltage; shown on a dual color (green/red) LED bar graph display
- Pressure and RPM operating mode LEDs
- Pressure / RPM setting; shown on a dot matrix message display
- Throttle ready LED.

A dot-matrix message display shall show diagnostic and warning messages as they occur. It shall show monitored apparatus information, stored data, and program options when selected by the operator. All LED intensity shall be automatically adjusted for day and night time operation.

The program shall store the accumulated operating hours for the pump and engine to be displayed with the push of a button. It shall monitor inputs and support audible and visual warning alarms for the following conditions:

•	High Battery Voltage	٠	Low Engine Oil Pressure
•	Low Battery Voltage (Engine Off)	•	High Engine Coolant Temperature
•	Low Battery Voltage (Engine Running)	•	Out of Water (visual alarm only)
•	High Transmission Temperature	•	No Engine Response (visual alarm only).

The program features shall be accessed via push buttons located on the front of the control module. There shall be a USB port located at the rear of the control module to upload future firmware enhancements.

The governor shall operate in two control modes, pressure and RPM. No discharge pressure or engine RPM variation shall occur when switching between modes. A throttle ready LED shall light when the interlock signal is recognized. The governor shall start in pressure mode and set the engine RPM to idle. In pressure mode the governor shall automatically regulate the discharge pressure at the level set by the operator. In RPM mode the governor shall maintain the engine RPM at the level set by the operator except in the event of a discharge pressure increase. The governor shall limit a discharge pressure increase in RPM mode to a maximum of 30 psi. Other safety features shall include recognition of no water conditions with an automatic programmed response and a push button to return the engine to idle.

MASTER INTAKE/PRESSURE GAUGES

There shall be one (1) Innovative Controls/NoShok 4" liquid filled gauge to display the Master Intake Pressure, and labeled "PUMP INTAKE".

There shall be one (1) Innovative Controls/NoShok 4" liquid filled gauge to display the Master Discharge Pressure. Gauge shall be labeled "PUMP DISCHARGE".

Both gauges shall have a die cast zinc, chrome plated bezel and color-coded. The left side (Pump Intake) bezel shall be color coded red, and the right side (Pump Discharge) bezel shall be colored black.

A test gauge port manifold shall be integrated into lower center bezel.

- Gauge(s) shall have a white background with black text.
- Gauge(s) shall have a range from -30" to 600 PSI.

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GENERATOR CONTROL

An additional generator engagement switch shall be provided at pump panel.

The generator gauge panel.

PUMP PTO CONTROL

An pump PTO engagement switch shall be provided at pump panel.

PUMP SAFETY AND TEST LABELS

Safety, information, data, and instruction labels for apparatus shall be provided and installed at the operator's instrument panel.

The labels shall include rated capacities, pressure ratings, and engine speeds as determined by the certification tests. The no-load governed speed of the engine, as stated by the engine manufacturer, shall also be included.

The labels shall be provided with all information and be attached to the apparatus prior to delivery.

POLY WATER TANK

The water tank capacity shall be approximately 300 US gallon or 249 Imperial gallons. Certification of the tank capacity shall be recorded on the manufacturer's record of construction and shall be provided to the purchaser upon delivery of the apparatus.

CONSTRUCTION

The tank must be designed and fabricated by a tank manufacturer that is ISO 9001:2008 certified. The ISO certification must be to the current standard in effect at the time of the design and fabrication of the tank.

The water tank shall be of a specific configuration and designed to be completely independent of the body and compartments. Joints and seams shall be fused using nitrogen gas as required and tested for maximum strength and integrity. The tank construction shall include PolyProSeal[™] technology wherein a sealant shall be installed between the plastic components prior to being fusion welded. This sealing method will provide a liquid barrier offering leak protection in the event of a weld compromise. The top of the booster tank is fitted with removable lifting assembly designed to facilitate tank removal. The transverse and longitudinal swash partitions shall be manufactured of a minimum of 3/8" PT3[™] polypropylene. All partitions shall be equipped with vent and air holes to permit movement of air and water between compartments. The partitions shall be designed to provide maximum water flow. All swash partitions interlock with one another and are completely fused to each other as well as to the walls of the tank. All partitions and spacing shall comply with NFPA 1901. The walls shall be welded to the floor of the tank providing maximum strength as part of the tank's unique Full Floor Design[™]. Tolerances in design allow for a maximum variation of 1/8" on all dimensions.

WATER FILL TOWER AND COVER

The tank shall have a combination vent and manual fill tower. The fill tower shall be constructed of 1/2" PT3[™] polypropylene and shall be a minimum dimension of 8" x 8" outer perimeter. The fill tower shall be blue in color indicating that it is a water-only fill tower. The tower shall be located in the left front corner of the tank unless otherwise specified by the tank manufacturer to the purchaser. The tower shall have a 1/4" thick removable polypropylene screen and a PT3[™] polypropylene hinged cover. The capacity of the tank shall be engraved on the top of the fill tower lid. Inside the fill tower there shall be a combination vent/overflow pipe. The vent overflow shall be a minimum of schedule 40 polypropylene pipe with a minimum I.D. of 4" that is designed to run through the tank, and shall be piped to discharge water behind the rear wheels as required in NFPA 1901 so as to not interfere with rear tire traction.

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The tank cover shall be constructed of 1/2" thick PT3[™] polypropylene and UV stabilized, to incorporate a multi-piece locking design, which allows for individual removal and inspection if necessary. The tank cover(s) shall be flush or recessed 3/8" from the top of the tank and shall be fused to the tank walls and longitudinal partitions for maximum integrity. Each one of the covers shall have hold downs consisting of 2" minimum polypropylene dowels spaced a maximum of 40" apart. These dowels shall extend through the covers and will assist in keeping the covers rigid under fast filling conditions. A minimum of two lifting dowels shall accommodate the necessary lifting hardware.

<u>SUMP</u>

There shall be one (1) sump standard per tank. The sump shall be constructed of a minimum of 1/2" PT3[™] polypropylene and be located in the left front quarter of the tank, unless specified otherwise. On all tanks that require a front suction, a 3" schedule 40 polypropylene pipe shall be installed that will incorporate a dip tube from the front of the tank to the sump location. The sump shall have a minimum 3" N.P.T. threaded outlet on the bottom for a drain plug per NFPA. This shall be used as a combination clean-out and drain. All tanks shall have an anti-swirl plate located approximately 3" above the inside floor.

OUTLETS

There will be two (2) standard tank outlets: one for the tank-to-pump suction line, which shall be sized to provide adequate water flow to the pump; and, one for tank fill line, which shall be sized according to the NFPA minimum size chart for booster tanks. All tank fill couplings shall be backed with flow deflectors to break up the stream of water entering the tank, and be capable of withstanding sustained fill rates of up to 1000 G.P.M. The addition of rear suction fittings, nurse valve fittings, dump valve fittings, and through-the-tank sleeves to accommodate rear discharge piping must be specified. All auxiliary outlets and inlets must meet all NFPA guidelines in effect at the time of manufacture.

MOUNTING

The tank shall rest on the body cross members in conjunction with such additional cross members, spaced at a distance that would not allow for more than 530 square inches of unsupported area under the tank floor. In cases where overall height of the tank exceeds 40 inches, cross member spacing must be decreased to allow for not more than 400 square inches of unsupported area.

The tank must be isolated from the cross members through the use of hard rubber strips with a minimum thickness and width dimension of 1/4" x 1" and a Shore A Hardness of approximately 60 durometer. The rubber must be installed so it will not become dislodged during normal operation of the vehicle. Additionally, the tank must be supported around the entire bottom outside perimeter and captured both in the front and rear as well as side to side to prevent tank from shifting during vehicle operation.

A picture frame type cradle mount with a minimum of $2" \times 2" \times 1/4"$ mild steel, stainless steel, or aluminum angle shall be provided or the use of corner angles having a minimum dimension of $4" \times 4" \times 1/4"$ by 6" high are permitted for the purpose of capturing the tank.

Although the tank is designed on a free floating suspension principle, it is required that the tank have adequate vertical hold down restraints to minimize movement during vehicle operation. If proper retention has not been incorporated into the apparatus hose floor structure, an optional mounting restraint system shall be located on top of the tank, half way between the front and the rear on each side of the tank. These stops can be constructed of steel, stainless steel or aluminum angle having minimum dimensions of 3" x 3" x 1/4" and shall be approximately 6" to 12" long. These brackets must incorporate rubber isolating pads with a minimum thickness of 1/4" inch and a hardness of 60 durometer affixed on the underside of the angle. The angle should then be bolted to the body side walls of the vehicle while extending down to rest on the top outside edge of the upper side wall of the tank. Hose beds floors must be so designed that the floor slat supports extend full width from side wall to side wall and are not permitted to drop off the edge of the tank or in any way come in contact with the individual covers where a puncture could occur. Tank top must be capable of supporting loads up to 200 lbs per sq. foot when evenly distributed. Other equipment such as

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generators, portable pumps, etc. must not be mounted directly to the tank top unless provisions have been designed into the Poly-Tank® III for that purpose. The tank shall be completely removable without disturbing or dismantling the apparatus structure.

CENTER OF GRAVITY

A center of gravity calculation shall be determined for each tank and provided as requested in order to provide the apparatus manufacturer with the necessary data to design and certify the apparatus with respect to the NFPA requirements regarding rollover stability.

WATER TANK LEVEL GAUGE

There shall be one (1) Innovative Controls SL series 10-LED water tank level gauge(s) for indicating water tank level. The tank level gauge shall indicate the liquid level on an easy to read display.

Each tank level gauge system shall include:

- A pressure transducer that is mounted on the outside of the tank in an easily accessible area.
- A super bright LED bar graph display with a visual alarm at 1/4 of a tank. The display shall also provide an output to activate an audible alarm or secondary visual alarm at 1/4 of a tank.
- A set of weather resistant connectors to connect the digital display to the pressure transducer and to the apparatus power.

UPF POLY WATER TANK WARRANTY

The UPF poly water tank shall be provided with a lifetime material and workmanship limited warranty. The manufacturer shall supply details of their warranty information with their bid submission.

FILL TOWER PROTECTION

The fill tower(s) shall be boxed in with an aluminum panel for protection from damage.

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EQUIPMENT PAYLOAD WEIGHT ALLOWANCE

In compliance with NFPA 1901 standards, the special service vehicle shall be designed for an equipment loading allowance of 6,000 lbs. of Wixom Fire Department provided equipment based on a 40,001 - 50,000 pound gross vehicle weight rating.

EQUIPMENT

The following equipment shall be furnished with the completed special service vehicle;

- One (1) container of assorted stainless steel nuts, bolts, screws and washers used in the construction of the apparatus shall be provided with the completed apparatus.
- There shall be two (2) Zico SAC-44-E NFPA approved folding aluminum wheel chocks provided for 44" diameter tires that together will hold the vehicle when loaded to its GVWR or GCWR, on a hard surface with a 20 % grade, with the transmission in neutral, and the parking brake released.
 - The wheel chock(s) shall be mounted behind rear wheels, below body on streetside.
- Four (4) Streamlight Fire Vulcan C4 LED flashlight(s) with shoulder strap shall be provided with 80,000 candela and 3 hour run time. Each flashlight shall be orange in color and have a 12 volt DC charger and vehicle mount kit. Each flashlight shall have an LED spotlight style bulbs and reflectors. The flashlight(s) shall be wired to battery direct unless otherwise specified by Wixom Fire Department.
- Four (4) flashlight(s) shall be mounted two (2) each side outer edge of forward facing seat riser.

REMAINING NFPA MINOR EQUIPMENT BY PURCHASER

All other minor equipment not specified above, but required by NFPA 1901 for special service vehicles, section 10.9.3 shall be supplied and mounted by Wixom Fire Department before the unit is placed in emergency service.