

KING COUNTY FIRE DISTRICT 20  
SEATTLE, WASHINGTON  
AIR UNIT, SVI #1133

## PRODUCTION SPECIFICATION



**ROCK SOLID QUALITY**

# King County Fire District 20

Air Unit, SVI #1133

## **LIABILITY INSURANCE**

The manufacturer shall furnish with the bid a certificate of insurance for;

Workman's Compensation and Employer's Liability Insurance covering for all employees.

General Liability (each occurrence) of \$1,000,000.00. General Aggregate coverage of \$2,000,000.00. Products Completed / Operations Aggregate coverage of \$2,000,000.00. Medical Expense coverage of \$5,000 (any one person). Personal Injury of \$1,000,000.00.

Automobile liability of \$1,000,000.00 combined single limit (each accident), including any auto, all owned autos, scheduled autos, hired autos, non-owned autos, and garage liability.

Excess Umbrella Liability coverage of \$6,000,000.00 each occurrence, Aggregate of \$6,000,000.00. Garage Keepers Liability coverage of \$6,000,000.00 combined limit.

All insurance policies must be;

- Maintained for the life of the contract,
- Must provide ten (10) days notice before cancellation,
- Must cover all operations of the contractor, or anyone employed by them.

## **INTERNET IN-PROCESS SITE**

The manufacturer shall post and maintain a website where the King County Fire District 20 will be able to view digital images of their apparatus as its being built. The digital images shall be posted once a week starting when the body begins production or when the cab/chassis arrives and shall continue until the final completion of unit.

## **VEHICLE STABILITY SUPPLIED WITH CAB/CHASSIS**

The cab/chassis shall be equipped with a stability control system. The system shall have, at a minimum, a steering wheel position sensor, a vehicle yaw sensor, a lateral accelerometer and individual wheel brake controls.

## **FIRE APPARATUS PERFORMANCE**

The fire apparatus shall meet the requirements of this standard at elevations of 2000 ft (600 m) above sea level.

The fire apparatus shall meet all the requirements of this standard while stationary on a grade of 6 percent in any direction.

The fire apparatus shall meet the requirements of this standard in ambient temperature conditions between 32°F (0°C) and 110°F (43°C).

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## **HIGHWAY PERFORMANCE**

The apparatus, when loaded to its estimated in-service weight, shall be capable of the following performance while on dry, paved roads that are in good condition:

- 1) Accelerating from 0 to 35 mph (55 km/hr) within 25 seconds on a 0 percent grade
- 2) Attaining a speed of 50 mph (80 km/hr) on a 0 percent grade
- 3) Maintaining a speed of at least 20 mph (32 km/hr) on any grade up to and including 6 percent

The maximum top speed of fire apparatus with a GVWR over 26,000 lb (11,800 kg) shall not exceed either 68 mph (109 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

If the combined water tank and foam agent tank capacities on the fire apparatus exceed 1250 gal (4732 L), or the GVWR of the vehicle is over 50,000 lb (22,680 kg), the maximum top speed of the apparatus shall not exceed either 60 mph (95 km/hr) or the manufacturer's maximum fire service speed rating for the tires installed on the apparatus, whichever is lower.

## **SERVICEABILITY**

The fire apparatus shall be designed to allow the manufacturer's recommended routine maintenance checks of lubricant and fluid levels to be performed by the operator without lifting the cab of a tilt-cab apparatus or without the need for hand tools.

Where special tools are required for routine service on any component of the apparatus, such tools shall be provided with the apparatus.

Apparatus components that interfere with repair or removal of other major components shall be attached with fasteners, such as cap screws and nuts, so that the components can be removed and installed with ordinary hand tools. These components shall not be welded or otherwise permanently secured into place.

## **FIRE APPARATUS DOCUMENTATION**

The contractor shall supply, at the time of delivery, at least one (1) copy of the following documents:

- 1) The manufacturer's record of apparatus construction details, including the following documents:
  - a) Owner's name and address
  - b) Apparatus manufacturer, model, and serial number
  - c) Chassis make, model, and serial number
  - d) GAWR of front and rear axles and GVWR
  - e) Front tire size and total rated capacity in pounds (kilograms)
  - f) Rear tire size and total rated capacity in pounds (kilograms)
  - g) Chassis weight distribution in pounds (kilograms) with water and manufacturer-mounted equipment (front and rear)
  - h) Engine make, model, serial number, rated horsepower and related speed, and governed speed; and if so equipped, engine transmission PTO(s) make, model, and gear ratio
  - i) Type of fuel and fuel tank capacity
  - j) Electrical system voltage and alternator output in amps
  - k) Battery make, model, and capacity in cold cranking amps (CCA)
  - l) Chassis transmission make, model, and serial number; and if so equipped, chassis transmission PTO(s) make, model, and gear ratio
  - m) Ratios of all driving axles
  - n) Maximum governed road speed

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- o) Pump make, model, rated capacity in gallons per minute (liters per minute where applicable), maximum discharge pressure capability rating, and serial number
  - p) Pump transmission make, model, serial number, and gear ratio
  - q) Auxiliary pump make, model, rated capacity in gallons per minute (liters per minute where applicable), and serial number
  - r) Water tank certified capacity in gallons or liters
  - s) Foam tank (if provided) certified capacity in gallons (liters)
  - t) Aerial device type, rated vertical height in feet (meters), rated horizontal reach in feet (meters), and rated capacity in pounds (kilograms)
  - u) Paint manufacturer and paint number(s)
  - v) Company name and signature of responsible company representative
  - w) Weight documents from a certified scale showing actual loading on the front axle, rear axle(s), and overall fire apparatus (with the water tank full but without personnel, equipment, and hose)
- 2) Certification of compliance of the optical warning system (*see 13.8.16*)
  - 3) Siren manufacturer's certification of the siren (*see 13.9.1.1*)
  - 4) Written load analysis and results of the electrical system performance tests (*see 13.14.1 and Section 13.15*)
  - 5) Certification of slip resistance of all stepping, standing, and walking surfaces (*see 15.7.4.5*)
  - 6) If the apparatus has a fire pump, the pump manufacturer's certification of suction capability (*see 16.2.4.1*)
  - 7) If the apparatus is equipped with a fire pump and special conditions are specified by the purchaser, the pump manufacturer's certification of suction capacity under the special conditions (*see 16.2.4.2*)
  - 8) If the apparatus has a fire pump, a copy of the apparatus manufacturer's approval for stationary pumping applications (*see 16.3.1*)
  - 9) If the apparatus has a fire pump, the engine manufacturer's certified brake horsepower curve for the engine furnished, showing the maximum governed speed (*see 16.3.2.2*)
  - 10) If the apparatus has a fire pump, the pump manufacturer's certification of the hydrostatic test (*see 16.5.2.2*)
  - 11) If the apparatus has a fire pump with a maximum discharge pressure capability rating that exceeds the hydrostatic test pressure of 16.5.2.1, the pump manufacturer's certification of the hydrodynamic test
  - 12) If the apparatus has a fire pump, the certification of inspection and test for the fire pump (*see 16.13.1.1.5 or 16.13.1.2.4 as applicable*)
  - 13) If the apparatus is equipped with an auxiliary pump, the apparatus manufacturer's certification of the hydrostatic test (*see Section 17.13*)
  - 14) When the apparatus is equipped with a water tank, the certification of water tank capacity (*see Section 18.6*)
  - 15) If the apparatus has an aerial device, the certification of inspection and test for the aerial device (*see Section 19.24*)
  - 16) If the apparatus has an aerial device, all the technical information required for inspections to comply with NFPA 1911
  - 17) If the apparatus has a foam proportioning system, the foam proportioning system manufacturer's certification of accuracy (*see 20.10.4.2*) and the final installer's certification the foam proportioning system meets this standard (*see 20.11.2*)
  - 18) If the system has a CAFS, the documentation of the manufacturer's pre delivery tests (*see Section 21.9*)
  - 19) If the apparatus has a line voltage power source, the certification of the test for the power source (*see 22.15.7.2*)
  - 20) If the apparatus is equipped with an air system, air tank certificates (*see 24.5.1.2*), the SCBA fill station certification (*see 24.9.6*), and the results of the testing of the air system installation (*see 24.14.5 and 24.15.4*)
  - 21) Any other required manufacturer test data or reports

### **OPERATIONS AND SERVICE DOCUMENTATION**

The contractor shall deliver with the fire apparatus complete operation and service documentation covering the completed apparatus as delivered and accepted.

The documentation shall address at least the inspection, service, and operations of the fire apparatus and all major components thereof.

The contractor shall also deliver with the fire apparatus the following documentation for the entire apparatus and each major operating system or major component of the apparatus:

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- 1) Manufacturer's name and address
- 2) Country of manufacture
- 3) Source for service and technical information
- 4) Parts replacement information
- 5) Descriptions, specifications, and ratings of the chassis, pump (if applicable), and aerial device (if applicable)
- 6) Wiring diagrams for low voltage and line voltage systems to include the following information:
  - a) Pictorial representations of circuit logic for all electrical components and wiring
  - b) Circuit identification
  - c) Connector pin identification
  - d) Zone location of electrical components
  - e) Safety interlocks
  - f) Alternator–battery power distribution circuits
  - g) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
- 7) Lubrication charts
- 8) Operating instructions for the chassis, any major components such as a pump or aerial device, and any auxiliary systems
- 9) Precautions related to multiple configurations of aerial devices, if applicable
- 10) Instructions regarding the frequency and procedure for recommended maintenance
- 11) Overall apparatus operating instructions
- 12) Safety considerations
- 13) Limitations of use
- 14) Inspection procedures
- 15) Recommended service procedures
- 16) Troubleshooting guide
- 17) Apparatus body, chassis and other component manufacturer's warranties
- 18) Special data required by this standard
- 19) A material safety data sheet (MSDS) for any fluid that is specified for use on the apparatus

The contractor shall deliver with the apparatus all manufacturer's operations and service documents supplied with components and equipment that are installed or supplied by the contractor.

## **NFPA REQUIRED DOCUMENTATION FORMAT - USB FLASH DRIVE**

The vehicle construction details and the operations and service documentation as required per NFPA 1901 latest edition shall be provided on a USB Flash Drive. These manuals shall be divided into sections for ease of reference. There shall be two (2) USB flash drives provided with the completed vehicle.

## **FIRE APPARATUS SAFETY GUIDE**

A Fire Apparatus Safety Guide published by Fire Apparatus manufacturer's Association shall be provided with delivered vehicle. This manual includes essential safety information for fire fighters, fire chiefs, apparatus mechanics, and fire department safety officers. The guide is applicable to municipal, wildland, and airport fire fighting apparatus manufactured on either custom or commercial chassis.

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## **STATEMENT OF EXCEPTIONS**

The final-stage manufacturer shall deliver with the fire apparatus either a certification that the apparatus fully complies with all requirements of this standard or alternatively, a Statement of Exceptions specifically describing each aspect of the completed apparatus that is not fully compliant with the requirements of this standard at the time of delivery.

The Statement of Exceptions shall contain, for each noncompliant aspect of the apparatus or missing required item, the following information:

- 1) A separate specification of the section of the applicable standard for which compliance is lacking
- 2) A description of the particular aspect of the apparatus that is not in compliance therewith or required equipment that is missing
- 3) A description of the further changes or modifications to the delivered apparatus that must be completed to achieve full compliance
- 4) Identification of the entity that will be responsible for making the necessary post delivery changes or modifications or for supplying and installing any missing required equipment to the apparatus to achieve full compliance with this standard

Prior to or at the time of delivery of the apparatus, the Statement of Exceptions shall be signed by an authorized agent of the entity responsible for final assembly of the apparatus and by an authorized agent of the purchasing entity, indicating mutual understanding and agreement between the parties regarding the substance thereof.

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## STATEMENT OF EXCEPTIONS

The King County Fire District 20 specified emergency vehicle is NOT fully compliant with the latest NFPA 1901/1906 edition. Listed below are the noncompliant or missing required items that need to be changed to be become fully compliant with latest NFPA 1901/1906 edition;

<u>Change</u>	<u>Item</u>	<u>Page</u>	<u>Current Description</u>	<u>Changed Description</u>	<u>Responsibility</u>
	1		Ford does not offer seat belts sensors or vehicle data recorder (VDR), nor can SVI integrate into Ford wiring harness or add seat belt sensors to stock seats.	Section 14.1.3.9 of the NFPA 1901 Standards, requires that a seat belt warning system be provided. The seat belt warning device is intended to assist the driver or officer in determining whether all occupants are seated and belted before the vehicle is driven.	Fire Department
	2				

Prior to, or at the time of, delivery of the apparatus, the Statement of Exceptions shall be signed by an authorized agent of the entity responsible for final assembly of the apparatus and by an authorized agent of the purchasing entity, indicating mutual understanding and agreement between the parties regarding the substance thereof.

SVI Trucks  
3842 Redman Drive  
Fort Collins, CO 80524

\_\_\_\_\_  
Regional Sales Manager

Date: \_\_\_\_\_

An apparatus that is delivered subject to a Statement of Exceptions other than a certification of full compliance shall not be placed in emergency service until the apparatus has been modified as necessary to accomplish full compliance with this standard.

\_\_\_\_\_  
On Behalf of King County Fire District 20

Date: \_\_\_\_\_

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## **CARRYING CAPACITY**

The GAWR and the GCWR or GVWR of the chassis shall be adequate to carry the weight of the completed vehicle when loaded to its estimated in-service weight. The manufacturer shall establish the estimated in service weight during the design of the vehicle.

The estimated in-service weight shall include the following:

1. The chassis, body and tank(s)
2. Full fuel, lubricant, and other chassis or component fluid tanks or reservoirs
3. Full water and other agent tanks
4. \*250 lb (114 kg) in each seating position
5. Fixed equipment such as pumps, aerial devices, generators, reels and air systems as installed
6. Ground ladders, suction hose, designed hose load in their hose beds and on their reels
7. An allowance for miscellaneous equipment that is the greatest of the following:
  - a) The values shown for items 1 - 7
  - b) A purchaser-provided list of equipment to be carried with weights
  - c) A purchaser-specified miscellaneous equipment allowance

The manufacturer shall engineer and design the fire apparatus such that the completed apparatus, when loaded to its estimated in-service weight, with all movable weights distributed as close as is practical to their intended in-service configuration, does not exceed the GVWR.

A final manufacturer's certification of the GVWR or GCWR, along with a certification of each GAWR, shall be supplied on a label affixed to the vehicle.

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed unequipped fire apparatus in feet and inches (meters), the length of the completed fire apparatus in feet and inches (meters), and the GVWR in tons (metric tons).

Wording on the label shall indicate that the information shown was current when the apparatus was manufactured and that, if the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate.

## **TESTING**

### **ROAD TEST**

Each apparatus shall be tested by the manufacturer before delivery to verify that it meets the following criteria;

Tests shall be conducted at a location and in a manner that does not violate local, state or provincial, or federal traffic laws. Tests shall be conducted on a dry, level, paved surface that is free of loose material, oil, or grease. Tests shall be conducted with the water and foam tanks full (water or product).

The apparatus shall accelerate from 0 to 35 mph (55 km/hr) within 25 seconds. The apparatus shall attain a speed of 50 mph (80 km/hr).

The auxiliary braking system, if so equipped, shall function as intended by the auxiliary braking system manufacturer.

The air service brakes shall bring the apparatus to a complete stop from a speed of 20 mph (32.2 km/hr) in a distance not exceeding 35 ft (10.7 m).



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The hydraulic service brakes shall bring the apparatus to a complete stop from a speed of 30 mph (48.2 km/hr) in a distance not exceeding 88 ft (26.8 m).

## **LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST**

The vehicles low voltage electrical system shall be tested and certified by the manufacturer. The certified test results shall be delivered with the completed vehicle. Tests shall be performed when the air temperature is between 0°F and 110°F (-18°C and 43°C).

### **TEST SEQUENCE**

The following three (3) tests shall be performed in the order in which they appear below. Before each test, the batteries shall be fully charged until the voltage stabilizes at the voltage regulator set point and the lowest charge current is maintained for ten (10) minutes. Failure of any of these tests shall require a repeat of the sequence.

#### **1. RESERVE CAPACITY TEST**

The engine shall be started and kept running until the engine and engine compartment temperatures are stabilized at normal operating temperatures and the battery system is fully charged. The engine shall be shut off and the minimum continuous electrical load shall be activated for ten (10) minutes.

All electrical loads shall be turned off prior to attempting to restart the engine. The battery system shall then be capable of restarting the engine. Failure to restart the engine shall be considered a test failure of the battery system.

#### **2. ALTERNATOR PERFORMANCE TEST**

##### **TEST AT IDLE**

The minimum continuous electrical load shall be activated with the engine running at idle speed. The engine temperature shall be stabilized at normal operating temperature. The battery system shall be tested to detect the presence of battery discharge current. The detection of battery discharge current shall be considered a test failure.

##### **TEST AT FULL LOAD**

The total continuous electrical load shall be activated with the engine running up to the engine manufacturer's governed speed. The test duration shall be a minimum of two (2) hours. Activation of the load management system shall be permitted during this test.

An alarm sounded by excessive battery discharge, as detected by the warning system required in 13.3.4, or a system voltage of less than 11.8 V dc for a 12 V nominal system, 23.6 V dc for a 24 V nominal system, or 35.4 V dc for a 42 V nominal system for more than 120 seconds shall be considered a test failure.

#### **3. LOW VOLTAGE ALARM TEST**

The following test shall be started with the engine off and the battery voltage at or above 12 V for a 12 V nominal system, 24 V for a 24 V nominal system or 36 V for a 42 V nominal system.

With the engine shut off, the total continuous electrical load shall be activated and shall continue to be applied until the excessive battery discharge alarm activates. The battery voltage shall be measured at the battery terminals.

The test shall be considered a failure if the alarm does not sound in less than 140 seconds after the voltage drops to 11.70 V for a 12 V nominal system, 23.4 V dc for a 24 V nominal system, or 35.1 V for a 42 V nominal system.

The battery system shall then be able to restart the engine. Failure to restart the engine shall be considered a test failure.

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## **LOW VOLTAGE - ELECTRICAL SYSTEM PERFORMANCE TEST**

### **DOCUMENTATION**

The manufacturer shall deliver the following with the fire apparatus:

- 1) Documentation of the electrical system performance tests
- 2) A written electrical load analysis, including the following:
  - a) The nameplate rating of the alternator
  - b) The alternator rating
  - c) Each of the component loads specified that make up the minimum continuous electrical load
  - d) Additional electrical loads that, when added to the minimum continuous electrical load, determine the total continuous electrical load
  - e) Each individual intermittent electrical load

### **UL 120/240 VAC CERTIFICATION**

The 120/240 volt electrical system shall be third-party, independent, audit-certified through Underwriters Laboratory (UL) to the current edition of NFPA 1901 to perform as listed below;

The prime mover shall be started from a cold start condition, and the unloaded voltage and frequency shall be recorded.

The line voltage electrical system shall be loaded to at least 100% of the continuous rated wattage stated on the power source specification label. Testing with a resistive load bank shall be permitted.

The power source shall be operated in the manner specified by the apparatus manufacturer as documented on instruction plates or in operation manuals. The power source shall be operated at a minimum of 100% of the continuous rated wattage as stated on the power source specification label for a minimum of two (2) hours.

The load shall be adjusted to maintain the output wattage at or above the continuous rated wattage during the entire 2-hour test.

The following conditions shall be recorded at least every 1/2 hour during the test:

- 1) The power source output voltage, frequency and amperes
- 2) The prime mover's oil pressure, water temperature and transmission temperature, if applicable
- 3) The power source hydraulic fluid temperature, if applicable
- 4) The ambient temperature and power source air inlet temperature

The following conditions shall be recorded once during the test for power sources driven by dedicated auxiliary internal combustion engines:

- 1) Altitude
- 2) Barometric pressure
- 3) Relative humidity

If the generator is driven by the chassis engine and the generator allows for operation at variable speeds, the chassis engine speed shall be reduced to the lowest rpm allowed for generator operation and the voltage and frequency shall be recorded.

The load shall be removed and the unloaded voltage and frequency shall be recorded.

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Voltage shall be maintained within  $\pm 10\%$  of the voltage stated on the power source specification label during the entire test. Frequency shall be maintained within  $\pm 3$  Hz of the frequency stated on the power source specification label during the entire test.

The total continuous electrical loads, excluding those loads associated with the equipment defined in NFPA 22.15.7.3.11.2, shall be applied during the testing unless an auxiliary engine drives the power source.

If the apparatus is equipped with a fire pump, the 2-hour certification test of the power source shall be completed with the fire pump pumping at 100% capacity at 150 psi (1000 kPa) net pump pressure. The test shall be permitted to be run concurrently with the pump certification test.

## **DOCUMENTATION**

The results of each test shall be recorded on an appropriate form and provided with the delivery of the fire apparatus.

## **DIELECTRIC VOLTAGE WITHSTAND TEST**

The line voltage wiring and permanently connected devices and equipment shall be subjected to a dielectric voltage withstand test of 900 volts for one (1) minute. The testing shall be performed after all body work has been completed.

The test shall be conducted as follows:

- 1) Isolate the power source from the panel board and disconnect any solid state low voltage components
- 2) Connect one lead of the dielectric tester to all the hot and neutral buses tied together
- 3) Connect the other lead to the fire apparatus frame or body
- 4) Close any switches and circuit breakers in the circuit(s)
- 5) Apply the dielectric voltage for one (1) minute in accordance with the testing equipment manufacturer's instructions

The electrical polarity of all permanently wired equipment, cord reels and receptacles shall be tested to verify that wiring connections have been properly made.

Electrical continuity shall be verified from the chassis or body to all line voltage electrical enclosures, light housings, motor housings, light poles, switch boxes and receptacle ground connections that are accessible to fire fighters in normal operations.

If the apparatus is equipped with a transfer switch, it shall be tested to verify operation and that all non grounded conductors are switched.

Electrical light towers, floodlights, motors, fixed appliances and portable generators shall be operated at their full rating or capacity for 30 minutes to ensure proper operation.

## **PERFORMANCE BOND**

The successful Bidder will be required to provide a 100% performance bond in the amount equivalent to the total amount of its bid including any additional options that may have been given. Performance bond shall be provided within two (2) weeks after notice of award.

If the Bidder to whom the contract is awarded, refuses or neglects to execute or fails to furnish the required 100% performance bond within two (2) weeks after notice, the amount of his deposit may be forfeited and retained by the King County Fire District 20 as liquidated damages.

The terms of the performance bond shall continue one (1) year after completion and delivery of the apparatus. The balance of any warranty, if greater than 12 months, shall continue to be guaranteed solely by Contractor.

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## WARRANTY

A full statement shall be provided of the warranties for the vehicle(s) being bid. Warranties should clearly describe the terms under which the vehicle manufacturer accepts responsibility for the cost to repair defects caused by faulty design, quality of work or material and for the applicable period of time after delivery.

Cost of repairs refers to all costs related thereto including, but not limited to, the cost of materials and the cost of labor.

The Body Manufacturer shall warrant all materials and accessories used on the vehicle(s), whether fabricated by manufacturer or purchased from an outside source and will deal directly with the King County Fire District 20 on all warranty work.

## GENERAL LIMITED WARRANTY - TWO (2) YEARS

The vehicle shall be free of defects in material and workmanship for a period of two (2) years or 36,000 miles (or 57,936 kilometers), whichever occurs first starting thirty (30) days after the original invoice date.

The Contractor must be the "single source" coordinator of all warranties on the vehicle.

## LOW VOLTAGE ELECTRICAL WARRANTY - FIVE (5) YEARS

The vehicle low voltage electrical system shall be free of defects in material and workmanship for a period of five (5) years or 60,000 miles (or 96,561 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

## STRUCTURAL WARRANTY - TEN (10) YEARS

The body shall be free of structural or design failure or workmanship for a period of ten (10) years, or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date.

## UNDERCOAT WARRANTY

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

## PAINT LIMITED WARRANTY - TEN (10) YEARS

The body shall be free of bubbling or peeling as a result of a defect in the method of manufacture for a period of ten (10) years or 100,000 miles (or 160,934 kilometers), whichever occurs first, starting thirty (30) days after the original invoice date. **Pro-rated warranties will not be acceptable.**

## GRAPHICS LIMITED WARRANTY

The 3M graphics installation shall be warranted for a period of two (2) years. The 3M materials installed on completed vehicle shall be warranted for seven (7) years. The 3M Diamond grade film (if specified) shall be warranted for ten (10) years.

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## **CONSTRUCTION PERIOD**

The completed vehicle shall be delivered within four hundred (400) days after receipt of a purchase order or contract.

Contractor shall not be held liable for delays of chassis delivery due to accidents, strikes, floods or other events not subject to their control. Contractor shall provide immediate written notice to King County Fire District 20 as to delays and to what extent these delays have in completing vehicle within the stated construction time period.

## **OVERALL HEIGHT REQUIREMENT**

There is no overall height (OAH) restriction for this vehicle.

## **OVERALL LENGTH REQUIREMENT**

There is no overall length (OAL) restriction for this vehicle.

## **OVERALL WIDTH**

The overall width (OAW) of the body at drip rails shall be 98" (8' - 2"), and body shall be 96" (8' - 0").

## **ANGLE OF APPROACH**

The angle of approach for this vehicle shall not be less than eight (8) degrees when it is loaded to the estimated in-service weight as specified by the current edition of NFPA 1901.

## **ANGLE OF DEPARTURE**

The angle of departure for this vehicle shall not be less than eight (8) degrees when it is loaded to the estimated in-service weight as specified by the current edition of NFPA 1901.

## **PRE-CONSTRUCTION CONFERENCE**

A pre-construction conference shall be required at the Contractor's factory for one (1) personnel from the King County Fire District 20 to finalize all construction details prior to manufacturing.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the pre-construction conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.

## **FINAL INSPECTION CONFERENCE**

A final inspection conference shall be required at the Contractor's factory for one (1) personnel from the King County Fire District 20 to inspect the vehicle and construction details prior to shipment of the completed vehicle. This inspection shall take place after any specified striping and lettering is installed.

The Contractor shall at his/her expense, provide transportation, lodging, rental car and meal expenses during the final inspection conference. Any travel distance greater than 250 miles shall be by non-stop commercial air travel.

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## **DELIVERY AND DEMONSTRATION**

The Contractor shall be responsible for the delivery of the completed unit to the King County Fire District 20's location. On initial delivery of the apparatus, the Contractor shall supply a qualified representative to demonstrate the apparatus and provide initial instruction to representatives of the King County Fire District 20 regarding the operation, care and maintenance of the apparatus and equipment supplied at King County Fire District 20 location.

The Delivery Engineer shall set delivery and instruction schedule with the person appointed by King County Fire District 20.

After delivery of the apparatus, the King County Fire District 20 shall be responsible for ongoing training of its personnel to proficiency regarding the proper and safe use of the apparatus and associated equipment.

## **CAB CHASSIS SPECIFICATION**

### **Base Vehicle**

X5H Base Vehicle Price (X5H)

### **Packages**

Code 660A

*Includes:*

- *Wheels: 19.5" Aluminum*

*Includes manual locking hubs.*

- *HD Vinyl 40/20/40 Split Bench Seat*

*Includes center armrest, cupholder, storage and driver's side manual lumbar.*

### **Powertrain**

Engine: 6.7L 4V OHV Power Stroke V8 Turbo Diesel B20

*Includes Diesel Exhaust Fluid (DEF) tank, Intelligent Oil-Life Monitor, manual push-button engine-exhaust braking and split-shaft calibration compatibility.*

*Includes:*

- *Dual 78-AH 750 CCA Batteries*

Transmission: TorqShift 6-Speed Automatic (6R140). *Includes SelectShift.*

Limited Slip w/4.88 Axle Ratio

GVWR: 19,500 lb Payload Plus Upgrade Package

*Includes upgraded frame, rear-axle and low deflection/high capacity springs. Increases max RGAWR to 14, 706. Note: See Order Guide Supplemental Reference for further details on GVWR.*

### **Wheels & Tires**

Tires: 225/70Rx19.5G BSW Traction (TGK)

*Includes 4 traction tires on the rear and 2 traction tires on the front. Not recommended for over the road applications; could incur irregular front tire wear and/or NVH.*

Wheels: 19.5" Aluminum

*Includes manual locking hubs.*

### **Seats & Seat Trim**

A HD Vinyl 40/20/40 Split Bench Seat

*Includes center armrest, cupholder, storage and driver's side manual lumbar.*

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Air Unit, SVI #1133

## Other Options

Monotone Paint Application

192" Wheelbase

XL Value Package

*Includes:*

- 4.2" Center-Stack Screen

- Radio: AM/FM Stereo/MP3 Player

*Includes 6 speakers.*

- SYNC Communications & Entertainment System

*Includes enhanced voice recognition with 911 Assist, 4.2" LCD center stack screen, AppLink, 1 smart-charging USB port and steering wheel audio controls.*

- Chrome Front Bumper

- Steering Wheel-Mounted Cruise Control

Power Equipment Group

*Deletes passenger side lock cylinder. Includes upgraded door-trim panel.*

*Includes:*

- Accessory Delay

- Advanced Security Pack

*Includes SecuriLock Passive Anti-Theft System (PATS) and inclination/intrusion sensors.*

- Trailer Tow Mirrors w/Power Heated Glass

*Includes manual telescoping, heated convex spotter mirror and integrated clearance lamps/turn signals.*

- MyKey

*Includes owner controls feature.*

- Power Front & Rear Side Windows

*Includes 1-touch up/down driver/passenger window.*

- Power Locks

- Remote Keyless Entry

Engine Block Heater

Transfer Case Skid Plates

Transmission Power Take-Off Provision

*Includes transmission mounted live drive and stationary mode PTO.*

Operator Commanded Regeneration (OCR)

Dual Extra Heavy-Duty Alternators (Total 377-Amps)

Rear View Camera & Prep Kit

*Upfitters kit includes camera with mounting bracket, 14' jumper wire and camera mounting and aiming instructions. Kit requires video display option to be added to unit. Reference order guide for additional information. Related option content: 872, 585 and 96V. Includes cab wiring, frame wiring to the rear most cross member and electrochromic mirror with video display. Video displayed in 4" display.*

110V/400W Outlet

*Includes 1 in-dash mounted outlet.*

Radio: AM/FM Stereo/MP3 Player

*Includes 6 speakers.*

*Includes:*

- SYNC Communications & Entertainment System

*Includes enhanced voice recognition with 911 Assist, 4.2" LCD center stack screen, AppLink, 1 smart-charging USB port and steering wheel audio controls.*

Exterior Backup Alarm (Pre-Installed)

*Custom accessory.*

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## **Fleet Options**

47J Fire/Rescue Prep Pkg w/EPA Special Emissions (LPO)

Requires valid FIN code.

*Includes 7,000 lbs. max front springs/GAWR rating for configuration selected. Incomplete vehicle package - requires further manufacture and certification by a final stage manufacturer. Ford urges Fire/Rescue Vehicle manufacturers to follow the recommendations of the Ford Incomplete Vehicle Manual and the Ford Truck Body Builders Layout Book (and pertinent supplements). Note 1: Stationary Elevated Idle Control (SEIC) has been integrated into the engine control module. Note 2: Engine calibration significantly reduces the possibility of depower mode when in stationary PTO operation. Note 3: Operator commanded regen allowed down to 30% of DPF filter full, instead of 100%. Note 4: Must meet the definition of an Emergency Vehicle, an Ambulance or Fire Truck per 40 CFR 86.1803.01 in the Federal Register. Note 5: California Code of Regulations allows for the sale of Federally certified emergency vehicles in California.*

*Includes:*

*- Dual Extra Heavy-Duty Alternators (Total 377-Amps)*

*- Operator Commanded Regeneration (OCR)*

Steering Wheel-Mounted Cruise Control

Daytime Running Lamps (DRL) (LPO)

Requires valid FIN code.

*The non-controllable 942 Daytime Running Lamps (DRL) replace the standard Daytime Running Lamps (DRL) on/off cluster controllable.*

Vermillion Red

Requires Valid FIN Code.

## **Emissions**

50-State Emissions System

## **Interior Colors**

Medium Earth Gray

## **CAB TO AXLE DIMENSION**

Cab to axle will be 84".

## **CAB RUNNING BOARDS**

The 4-door cab shall be provided with 3" diameter tube or Nerf type steps each side below the cab doors. Steps shall be able to support 300 lb. person. Steps shall be powder coat painted black.

SHOP NOTE; Does not meet NFPA



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## **CHASSIS MODIFICATIONS**

### **LUBRICATION AND TIRE DATA PLATE**

A permanent label in the driving compartment shall specify the quantity and type of the following fluids used in the vehicle and tire information:

- Engine oil
- Engine coolant
- Chassis transmission fluid
- Pump transmission lubrication fluid . . (if applicable)
- Pump priming system fluid, if applicable . . (if applicable)
- Drive axle(s) lubrication fluid
- Air conditioning refrigerant . . (if applicable)
- Air conditioning lubrication oil . . (if applicable)
- Power steering fluid
- Cab tilt mechanism fluid . . (if applicable)
- Transfer case fluid . . (if applicable)
- Equipment rack fluid (if applicable)
- CAFS air compressor system lubricant . . (if applicable)
- Generator system lubricant . . (if applicable)
- Front tire cold pressure
- Rear tire cold pressure
- Maximum tire speed ratings

### **VEHICLE DATA PLATE**

A permanent label in the driving compartment which indicates the following:

- Filter part numbers for the;
  - Engine
  - Transmission
  - Air
  - Fuel
- Serial numbers for the;
  - Engine
  - Transmission
- Delivered Weights of the Front and Rear Axles
- Paint Brand and Code(s)
- Sales Order Number

### **OVERALL HEIGHT, LENGTH DATA PLATE (US)**

The fire apparatus manufacturer shall permanently affix a high-visibility label in a location visible to the driver while seated.

The label shall show the height of the completed unequipped vehicle in feet and inches (meters), the length of the completed vehicle in feet and inches (meters to nearest 1/10th), and the GVWR in tons (metric tons).

Wording on the label shall indicate that; "The information shown was current when the apparatus was manufactured. If the overall height changes while the vehicle is in service, the fire department must revise that dimension on the plate".

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## **PERSONNEL CAPACITY**

A label that states the number of personnel the vehicle is designed to carry shall be located in an area visible to the driver.

## **SEAT BELT WARNING - FAMA06/07**

A safety sign FAMA06 shall be visible from each seat that is not equipped with occupant restraint and therefore not intended to be occupied while the vehicle is in motion.

A safety sign FAMA07, which warns of the importance of seat belt use, shall be visible from each seat that is intended to be occupied while the vehicle is in motion.

## **EQUIPMENT MOUNTING FAMA10**

A safety sign FAMA10, which warns of the need to secure items in the cab, shall be visible inside the cab.

## **FIRE SERVICE TIRES - FAMA12**

A safety sign FAMA12, which warns of the special requirements for fire service-rated tires, shall be visible to the driver entering the cab of any apparatus so equipped.

## **HELMET WARNING - FAMA15**

A safety sign FAMA15, which warns not to wear helmets while the vehicle is in motion, shall be visible from each seat that is intended to be occupied while the vehicle is in motion.

## **CLIMBING METHOD - FAMA23**

A safety sign FAMA23, which warns of the proper climbing method, shall be visible to personnel entering the cab and at each designated climbing location on the body.

## **REAR STEP CROSSWALK WARNING - FAMA24**

A safety sign FAMA24, which warns personnel not to ride on the vehicle, shall be located at the rear step areas and at any cross walkways.

## **FINAL STAGE MANUFACTURER VEHICLE CERTIFICATION**

A final stage manufacturer vehicle certification label shall be provided and installed in the driver cab door jamb area.

## **OEM FRONT BUMPER REPLACEMENT**

An SVI Extreme Contoured one-piece, fully welded steel construction front bumper shall be bolted in place of the OEM bumper. Two (2) 3/4" steel tow eyes shall be provided on front with 3/4" opening.

Bumper shall have a two-stage finish using epoxy pre-coating and high-grade textured black powder coating for durability and long lasting corrosion resistance.

## **FRONT BUMPER PUSH BAR**

The front bumper shall not be provided with a push bar.

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## **FRONT TOW PROVISIONS**

The front tow provisions shall be supplied and installed by the cab/chassis manufacturer.

## **AIR INTAKE SYSTEM**

An air filter shall be provided in the engine's air intake system by the body builder. Air inlet restrictions shall not exceed the engine manufacturer's recommendations.

The air inlet shall be equipped with a means of separating water and burning embers from the air intake system.

This requirement shall be permitted to be achieved by either of the following methods:

1. Provision of a device such that burning particulate matter larger than 0.039 in. (1.0 mm) in diameter cannot reach the air filter element.
2. Provision of a multi screen ember separator capable of meeting the test requirements defined in the Parker Hannafin, Racor Division, publication LF 1093-90, *Ember Separation Test Procedure*, or an equivalent test.

## **EXHAUST TAILPIPE MODIFICATION**

The exhaust tailpipe shall be modified from the stock location. The exhaust piping and discharge outlet shall be located or shielded so as not to expose any portion of the apparatus or equipment to excessive heating. Will be on Curbside.

Exhaust pipe discharge shall be directed away from any operator's position.

Where parts of the exhaust system are exposed so that they are likely to cause injury to operating personnel, protective guards shall be provided.

## **RADIO ANTENNA INSTALLATION**

There shall be three (3) radio antenna mounts provided and installed on the roof of the cab/chassis. The end of each radio antenna shall be routed to a location determined by the King County Fire District 20.

Due to multiple configurations of antenna whips, the Body Manufacturer shall provide the antenna base, and King County Fire District 20 shall provide the whip.

Note: King County Fire District 20 installed radio will be a Motorola XTL.

## **SEATING MODIFICATION**

The center portion of the 40/20/40 split bench seat shall be removed to accommodate the installation of the specified console.

## **SEAT BELT COLOR AND MOUNTING**

Section 14.1.3.3 of the NFPA 1901 Standards, requires all seat belt webbing in cab to be bright red or bright orange in color, and the buckle portion of the seat belt shall be mounted on a rigid or semi rigid stalk such that the buckle remains positioned in an accessible location.

The seat belt webbing color requirement of 14.1.3.3 shall not apply to vehicles with a GVWR of 19,500 lb (8,845 kg) or less.

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## **SEAT BELT WEB LENGTH - COMMERCIAL CAB**

Sections 14.1.3.2 and 14.1.3.3 of the NFPA 1901 standards, require the effective seat belt web length for a Type 1 lap belt for pelvic restraint to be a minimum of 60", and a Type 2 pelvic and upper torso restraint-style seat belt assembly to be a minimum of 110".

The chassis seat belt web length as supplied by the commercial chassis manufacturer will not be compliant to NFPA Standards 14.1.3.2 and 14.1.3.3.

Per King County Fire District 20 specification for a commercial chassis, this emergency vehicle may not have seat belts of this required length. These belts may not provide sufficient length for large firefighters in bunker gear. This specification for an emergency fire apparatus for these seat belts shall be non-compliant to NFPA 1901 standards, effective at the time of order.

## **SEAT BELT MONITORING SYSTEM - COMMERCIAL CAB**

Section 14.1.3.9 of the NFPA 1901 Standards, requires that a seat belt warning system be provided. The seat belt warning device is intended to assist the driver or officer in determining whether all occupants are seated and belted before the vehicle is driven.

Per King County Fire District 20 specification for a commercial chassis, this emergency vehicle may not have a seat belt monitoring system. Without this device, the driver must manually determine that all occupants are seated and belted before the apparatus is placed in motion. This specification for an emergency fire apparatus for the seat belt monitoring system shall be non-compliant to NFPA 1901 standards, effective at the time of order.

## **IGNITION KEY**

If the vehicle is specified to have an ignition key it will be attached to steering column or dash with vinyl covered steel cable.

## **SIX (6) – LED TIRE PRESSURE VISUAL INDICATORS**

Each tire valve stem shall be equipped with an LED Tire Alert (or equal), heavy duty valve cap LED indicator that indicates proper tire pressure. The LED Tire Alert valve cap is self-calibrating. When the cap is mounted on the valve stem the first time, it will memorize that tire pressure, and can be set to recognize a drop in pressure as little as 6 psi. It can be checked for functionality and battery condition by simply unscrewing the cap. If it is in working condition, it will immediately start blinking.

## **HELMET STORAGE**

No helmet storage is required in the cab driving area. A safety sign FAMA15, which warns not to wear helmets while the vehicle is in motion, shall be visible from each seat that is intended to be occupied while the vehicle is in motion.

## **CAB MIRRORS, DRIVER ADJUSTABLE**

Section 14.3.5 of the NFPA 1901 Standards, 2009 edition, requires all primary rear view mirrors used by the driver to be adjustable from the driver's position.

## **MUDFLAPS**

There shall be 1/4" rubber mudflaps provided and installed behind each set of tires to prevent throwing road debris and lower road spray.

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## ROAD EMERGENCY SAFETY KIT

The completed unit shall be supplied with one (1) set of three (3) dual faced reflective triangles, and three (3) warning flares complete with storage case per DOT requirements.

One (1) 2.5 lb. ABC type vehicle fire extinguisher with bracket per DOT requirements shall be provided and mounted inside cab area.

## FUEL FILL

There shall be one (1) chassis supplied fuel fill mounted in the streetside exterior wheel well panel, behind the rear axle.

## BODY DESIGN

The importance of public safety associated with emergency vehicles requires that the construction of this vehicle meet the following specifications. These specifications are written to establish the minimum level of quality and design. All Bidders shall be required to meet these minimum requirements.

It is the intent of these specifications to fully describe the requirements for a custom built emergency type vehicle. In order to extend the expected service life of this vehicle, the body module shall be removable from the chassis frame and be capable of being installed on a new chassis.

The sheet metal material requirements, including alloy and material thickness, throughout the specifications are considered to be a minimum. Since such materials are available to all Manufacturers, the material specifications shall be strictly adhered to.

The fabrication of the body shall be formed sheet metal. Formed components shall allow the King County Fire District 20 to have the body repaired locally in the case where any object has struck the body and caused damage. The use of proprietary extrusions will prevent the King County Fire District 20 from such repair and shall NOT be used. All fabricated body components to be cut by a laser or water-jet for superior cut edge quality.

Following construction of the subframe, which supports the apparatus body, the sheet metal portion of the body shall be built directly on the subframe. The joining of the subframe and body shall be of a welded integral construction.

The sheet metal fabrication of the body shall be performed using inert gas continuous feed welders only. The entire body shall be welded construction. The use of pop rivets in any portion of structural construction may allow premature failure of the body structure. Therefore, pop rivets shall NOT be used in the construction of the structural portions of the body. This includes side body sheets, inner panels of compartment doors, and any other structural portions of the body.

## EXTERIOR ALUMINUM BODY

The fabrication of the body shall be constructed from aluminum 3003H-14 alloy smooth plate. This shall include compartment front panel, vertical side sheets, side upper rollover panels, rear panels and compartment door frames.

The body compartment floors and exterior panels shall be constructed with not less than 3/16" (.187) aluminum 3003H-14 smooth plate. Interior compartment dividing walls shall be constructed with not less than 1/8" (.125) aluminum 3003H-14 smooth plate. Lighter gauge sheet metal will not be acceptable in these areas, No Exceptions.

The front and rear corners of body shall be formed as part of the front or rear body panels. This provides a stronger body corner and finished appearance. The use of extruded corners, or caps will not be acceptable, No Exceptions.

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The door side frame openings shall be formed "C" channel design. An electrical wiring conduit raceway running the full length of exterior compartments shall be provided. This raceway shall contain all 12 volt wiring running to the rear of the apparatus, permitting easy accessibility to wiring.

Individual compartment modules, with dead air space voids between compartments, will not be an acceptable method of compartment construction.

The compartments shall be an integral part of the body construction. Compartment floors from front of body to ahead of rear axle, also from rear axle to rear of body shall be single one-piece sections. Compartment floors shall be preformed, then positioned in body and welded into final position.

Compartment floors shall have a "sweep-out" design with door opening threshold positioned lower than compartment floor, permitting easy cleaning of compartments. Angles, lips, or door moldings are not acceptable in the base of compartment door opening. One-way rubber drain valves shall be provided in compartment floors so that a water hose may be used to flush-out compartment area.

All exterior seams in sheet metal below frame, and around the rear wheel well area shall be welded and caulked to prevent moisture from entering the compartments. All other interior seams and corners shall be sealed with silicone based caulk prior to painting.

Only stainless steel bolts, nuts, and sheet metal screws shall be used in mounting exterior trim, hardware and equipment.

### **DRIP RAILS**

The body shall have drip rails over the side full height compartments. The drip rails shall be formed into the upper body panels providing a ridged lower panel and a flat upper body panel surface. The use of mechanically fastened, taped or glued on drip rails will not be acceptable, No Exceptions.

### **ROOF CONSTRUCTION**

The roof structure shall be integral with the body sheet metal construction and shall be an all welded assembly. The body roof structure shall be overlaid with not less than 3/16" aluminum 3003H-14 alloy tread plate and welded to roof structure and body sheet metal. All seams in roof material shall be fully and continuously welded to prevent entry of moisture.

There shall be a total of four (4) 2" x 2" x 1/4" 6061-T6 alloy aluminum "C" channels running the length of body, two (2) on each outboard side. These "C" channels shall be used for roof support and in addition shall be used for mounting of any specified reels. This open "C" channel design along with special reel mounting clips allows for a universal location of any specified reels within each compartment.

In between the two (2) center "C" channels running the length of body shall be 2" x 2" x 1/4" 6061-T6 alloy aluminum tubing running in between and welded in place on approximate 16" centers to support roof and/or walkway structure if specified.

A 2" formed radius shall be provided along the body sides and utilized as a wiring trough. The use of aluminum extrusions in this area shall not be acceptable, .

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## **BODY SUBFRAME**

The chassis frame rails shall be fitted with 1/4" custom extruded UHMW polyethylene rail cap to isolate the body frame members from direct contact with chassis frame rails.

The body subframe shall be constructed from 6061T6 aluminum alloy tubing. Subframe shall consist of two (2) 2" x 4" x 1/4" aluminum tubes minimum, the same width as the chassis frame rails. Welded to this tubing shall be cross members of 2" x 4" x 1/4" aluminum. Smaller dimension, lighter gauge tubing or angle material subframe shall not be accepted.

These cross members shall extend the full width of the body to support the compartments. Cross members shall be located at front and rear of the body, below compartment divider walls, and in front and rear of wheel well opening. Additional aluminum cross members shall be located on 16" centers, or as necessary to support walkway or heavy equipment.

To form the frame, the tubing shall be beveled and welded at each joint using 5356 aluminum alloy welding wire.

## **BODY MOUNTING**

For optimum chassis frame and body life, the body subframe shall be fastened to the chassis frame with a minimum of four (4) 1/2" x 2" strap mounts, welded to the body subframe. The straps shall be bolted to the chassis frame work utilizing 1/2" Grade 8 bolts.

## **10" REAR STEP BUMPER**

The full width rear bumper shall be constructed from 2" x 2" x 1/4" aluminum tubing frame and covered with 3/16" NFPA compliant aluminum tread plate. The bumper shall extend from the rear vertical body panel 10" and provide a rear step with a minimum of 1/2" space at body for water drainage.

## **REAR TOW EYES**

There shall be two (2) heavy duty rear mounted tow eyes securely attached to the body subframe, below body. The tow eyes shall be fabricated from 3/4" thick steel plate with a 3" diameter opening. Tow eyes shall have a black powder coat finish.

## **GROUND LIGHTS**

There shall be two (2) OnScene 8" Access LED lights installed below bumper capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting shall be switchable but activated automatically when the vehicle park brake is set.

## **WHEEL WELL EXTERIOR PANEL**

The exterior panel of the body wheel well enclosure shall be constructed from 1/8" aluminum smooth plate.

## **DIEFORMED BEADED EDGE BODY FENDERS**

A die formed beaded edge shall be provided along the radius of the wheel well opening for a finished appearance.

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## WHEEL WELL LINERS

The wheel wells shall be provided with an easily removable polymer, circular inner fender liner. The inner liner shall be bolted to the wheel well with stainless steel bolts and spaced away from the wheel well so the liner will not accumulate dirt or water.

## BODY PAINT SPECIFICATIONS

### BODY PAINT PREPARATION

After the body and components have been fabricated they shall be disassembled so when vehicle is complete there shall be finish paint beneath the removable components. The body shall be removed from chassis during the paint process to insure proper paint coverage. The body and components shall be metal finished as follows to provide a superior substrate for painting.

The exterior (and interior, if painted) body shall undergo a thorough cleaning process starting with a biodegradable phosphoric acid solution to begin the etching process followed by a complete clear water rinse. The next step shall consist of a chemical conversion coating applied to seal the metal substrate and become part of the metal surface for greater film adhesion.

All bright metal fittings, if unavailable in stainless steel or polished aluminum, shall be chrome plated. Iron fittings shall be copper under plated prior to chrome plating.

### PAINT PROCESS

The paint process shall follow the strict standards set forth by PPG Industries guidelines. Painters applying PPG products will be PPG Certified Commercial Technicians, and re-certified every two (2) years. The body shall go through the following paint process;

- 1) Clean bare metal with a wax and grease remover using low lint rags.
- 2) Inspect, straighten, and hammer high points, grind all seams, sharp edges, and welds. DA sand entire paintable surfaces using 24-180 grit dry paper. Plastic fill all low spots and DA sand fill areas using 36-180 grit dry paper. Apply pinhole filler and DA sand areas using 80-180 grit dry paper.
- 3) Re-clean bare metal using a wax and grease remover and low lint rags.
- 4) Within 24 hours, a PPG Delfleet® epoxy color primer with proper hardener for corrosion resistance using a pressure pot spray gun and applying 2-5 full wet coats or 1.5-8.0 dry mils max. achieving full hiding and allow to air dry 60 minutes @ 70°F or bake for 45 minutes @ 140°F degree.
- 5) Inspect, putty fill, and dry guild coat entire body surface and DA sand using 180-400 grit dry paper.
- 6) Re-clean bare metal using a wax and grease remover using low lint rags.
- 7) A PPG Delfleet® primer sealer with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 1 full wet coat or 1.0-2.0 dry mils achieving full hiding and allow to flash off in spray booth for minimum of 60 minutes @ 70°F.
- 8) A PPG Delfleet® FBCH basecoat (color) with proper hardener and dry additive shall then be sprayed using a pressure pot set @ 45-60 PSI and achieving full hiding or 1.5-2.0 wet mils and allow to flash off in spray booth 45-60 minutes before applying clearcoat.
- 9) A PPG Delfleet® clearcoat with proper hardener and thinner shall be sprayed using a pressure pot spray gun and applying 2-3 full wet coats or 5.0 wet mils for a uniform gloss and allow to flash off in spray booth 10 minutes and bake for 120-140 minutes @ 125°F (surface temp.).
- 10) After cooling, DA sand heavy orange peel or runs using 1000 grit dry sand paper and final DA sand using 1500-2000 grit dry sand paper. Wipe off all surfaces to remove dust and debris. Buff unit as needed using 3M rubbing compound and a white wool pad and inspect until all sand scratches are removed.
- 11) Polish as needed using 3M Perfect-It-Polish and a black foam pad, repeat as necessary and inspect until all sand scratches are removed.



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## **PAINT - ENVIRONMENTAL IMPACT**

The contractor shall meet or exceed all current State (his) regulations concerning paint operations. Pollution control shall include measures to protect the atmosphere, water and soil. PPG Delfleet® Evolution paint shall be free of all heavy metal (lead & chromate) components. Paint emissions from sanding and painting shall be filtered and collected. All paint wastes shall be disposed of in an environmentally safe manner. Solvents used in cleanup operations shall be collected, sent off-site for distillation and returned for reuse.

## **FASTENERS**

Prior to the assembly and reinstallation of exterior components; i.e. warning and DOT lights, handrails, steps, door hardware, and miscellaneous items, a Mylar isolation tape, or gasket shall be used to prevent damage to the finish painted surface. These components shall be fastened to body using either a plastic insert into body metal with stainless steel screws or zinc coated nut-surts into body surface using stainless steel bolts to prevent corrosion from dissimilar metals.

## **ELECTROLYSIS CORROSION CONTROL**

The vehicle shall be assembled using ECK brand or similar corrosion control compound on all high corrosion potential areas.

ECK protects aluminum and stainless steel against electrolytic reaction, isolates dissimilar metals and gives bedding protection for hardware and fasteners. ECK contains anti-seizing lubricant for threads. ECK is dielectric and perfect for use with electrical connectors.

## **PAINT FINISH - SINGLE COLOR**

The body shall be painted with a single color of PPG Delfleet® Evolution per King County Fire District 20 approved paint spray out provided.

A small touch-up bottle of paint shall be provided with completed vehicle.

- Paint Color: Match cab/chassis supplied paint color.

## **BODY UNDERCOATING**

The entire underside of body shall be sprayed with black automotive undercoating. Undercoating shall cover all areas underside of body and wheel well area to help prevent corrosion under the vehicle.

## **UNDERCOAT WARRANTY**

The body undercoating shall have a warranty provided by the manufacturer for the lifetime of the vehicle or twenty (20) years, whichever occurs first. The warranty shall be transferable between vehicle owners. Should the undercoating material applied to the underside of the body and wheel wells of the vehicle ever flake off, peel, chip or crack due to drying out, the damaged area shall be re-sprayed without charge to the vehicle owner.

## **PAINT WARRANTY**

The vehicle shall be provided with a ten (10) year non-prorated warranty to the original owner. Warranty is provided by PPG Inc. A warranty sheet with all conditions and maintenance procedures shall be provided with the delivered vehicle.

**Pro-rated warranties will not be acceptable.**

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## **COMPARTMENT INTERIOR FINISH**

The interior of all exterior body compartments shall be a "Maintenance Free" smooth unpainted finish. All body seams shall be finished with a caulk sealant for both appearance and moisture protection.

## **REFLECTIVE STRIPE REQUIREMENTS**

### Material

All retroreflective materials shall conform to the requirements of ASTM D4956, *Standard Specification for Retroreflective Sheeting for Traffic Control*, Section 6.1.1 for Type I Sheeting.

All retroreflective materials used that are colors not listed in ASTM D4956, Section 6.1.1, shall have a minimum coefficient of retro-reflection of 10 with observation angle of 0.2 degrees and entrance angle of -4 degrees.

Any printed or processed retroreflective film construction used shall conform to the standards required of an integral colored film as specified in ASTM D4956, Section 6.1.1.

### Minimum Requirements

A retroreflective stripe(s) shall be affixed to at least 50 percent of the cab and body length on each side, excluding the pump panel areas, and at least 25 percent of the width of the front of the vehicle, not including mirrors or other protrusions.

The stripe or combination of stripes shall be a minimum of 4 in. (100 mm) in total width.

The 4 in. (100 mm) wide stripe or combination of stripes shall be permitted to be interrupted by objects (i.e., receptacles, cracks between slats in roll up doors) provided the full stripe is seen as conspicuous when approaching the apparatus.

A graphic design shall be permitted to replace all or part of the required striping material if the design or combination thereof covers at least the same perimeter length(s).

## **GRAPHICS PROOF**

A color graphics proof of the reflective striping layout shall be provided for approval by King County Fire District 20 prior to installation. The graphics proof shall be submitted to King County Fire District 20 on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

## **REFLECTIVE STRIPE - CAB SIDE**

The reflective stripe material shall be 4" wide, 3M Scotchlite 680 series graphic film.

- This reflective stripe shall be white in color.

## **REFLECTIVE STRIPE - CAB FRONT**

The reflective stripe material shall be 4" wide, 3M Scotchlite 680 series graphic film.

- This reflective stripe shall be white in color.

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## **REFLECTIVE STRIPE - CAB DOOR INTERIOR**

Any door of the apparatus designed to allow persons to enter or exit the apparatus shall have at least 96 in.2 (62,000 mm2) of retroreflective material affixed to the inside of the door.

The stripe material shall be 3M Scotchlite 680 series graphic film.

- This reflective stripe shall be white in color.

## **REFLECTIVE STRIPE - BODY SIDES**

The reflective stripe material shall be 4" wide, 3M Scotchlite 680 series graphic film.

- This reflective stripe shall be white in color.

The stripe shall remain in a straight line from the front of the front of cab to the rear body.

## **CHEVRON REFLECTIVE STRIPE - REAR SIDES PANELS**

At least 50 percent of the rear-facing vertical surfaces, visible from the rear of the apparatus, excluding any pump panel areas not covered by a door, shall be equipped with retroreflective striping in a chevron pattern sloping downward and away from the centerline of the vehicle at an angle of 45 degrees. Each stripe shall be 6" width.

The rear side panels of the body on each side of a rear stairway or compartment shall have a chevron style reflective stripe, extending from bumper height up to side compartment drip rail height. Each chevron panel shall be a full sheet and shall have a 3M UV over laminate to protect from UV rays, scene damage, and everyday use. Chevron panel shall have a minimum 10 year warranty for material failure, and colorfastness.

The stripe material shall be 3M Diamond Grade.

This reflective chevron stripe shall alternate red and fluorescent yellow-green in color.

## **LETTERING**

### **GRAPHICS PROOF**

A color graphics proof of the lettering layout shall be provided for approval by King County Fire District 20 prior to installation. The graphics proof shall be submitted to King County Fire District 20 on 8.5" x 11" sheets with front, sides, rear and plan views, each on one (1) sheet. In addition if there is any special art work an additional sheet shall be provided showing all details.

The following lettering shall be provided and installed on the completed unit as follows;

### **UPPER BODY SIDE LETTERING**

There shall be forty (40) 6" high 22K gold letters provided and installed on the vehicle. Lettering shall have a clear 3M UV protective overlamine applied before installation.

Final design and layout shall be determined prior to construction.

### **REAR BODY LETTERING**

There shall be six (6) 8" high reflective letters furnished and installed on the vehicle.

- This reflective lettering shall be black in color.

# King County Fire District 20

Air Unit, SVI #1133

## **EXTERIOR COMPARTMENT DOORS**

### **ROLL-UP DOOR CONSTRUCTION - AMDOR**

The apparatus shall be equipped with Amdor brand exterior roll-up compartment doors. Amdor roll-up doors shall be complete with the following features;

- 1" aluminum double wall slats with continuous ball & socket hinge joint and recessed dual durometer slat seal
- Double wall reinforced bottom panel with stainless steel lift bar latching system
- Bottom panel flange with cut-outs for ease of access with gloved hands
- Reusable slat shoes with positive snap-in securement
- Smooth interior door curtain to prevent equipment hang-ups
- One-piece aluminum door track / side frame, top gutter with non-marring seal
- Non-marring recessed side seals with UV stabilizers to prevent warping
- Dual leg bottom seal, with all wear component material to be Type 6 Nylon
- The door shall be warranted for a period of 36 months from the date of delivery. AMDOR Inc. liability covers the replacement or repair of any component that fails due to defects in material and / or workmanship during the coverage period.

Each shutter door shall decrease the compartment door frame opening approximately 2.00" in width and approximately 5.50" in height for the bottom section of door assembly.

The specified retroreflective stripe material shall be applied on the roll-up compartment doors. The stripe shall be precision machine cut for each door slat of the roll-up doors. Under no circumstance will the stripe material be cut on roll-up door surface.

### **BODY WIDTH DIMENSIONS**

The body shall be 96.0" wide, and 98.0" wide at drip rails. Interior compartment depth dimensions shall be approximately:

<u>Area Description</u>	<u>Dimension</u>
Transverse above subframe	91.0"
Compartment depth below subframe	21.0"

# King County Fire District 20

Air Unit, SVI #1133

## **STREETSIDE COMPARTMENT - FRONT (S1)**

The interior useable compartment width shall be approximately 49.5" wide.

The compartment door opening shall be approximately 42.2" wide.

This compartment shall have an Amdor roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The Amdor door shall be equipped with an integral switch in the lower door handle retainer block to activate compartment lighting and door ajar signal in cab when door is opened.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

## **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) SCBA cylinder storage module for 8" OD (maximum) SCBA bottles. The maximum length of the SCBA cylinder shall be 24.75". The module shall have an exterior shell fabricated from 1/8" (.125) 3003H-14 aluminum alloy sheet. The module shall have a 2" slope, front to back to prevent cylinders from sliding out. The SCBA cylinder storage tubing shall be fabricated from PVC pipe to prevent damage or abrasion to cylinders. In addition there shall be rubber matting provided in the base of each storage tube for bottle protection and to prevent slipping.
  - The SCBA cylinder module shall be capable of storing ten (10) SCBA cylinders up to 7.5" diameter.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- One (1) Hannay EFH1516-17-18 high pressure air hose reel(s) shall be provided in this compartment. Reel shall be designed to hold 110% of the capacity needed.
  - Power rewind control(s) shall be in a position where the operator can observe the rewinding operation and not be more than 72 in. (1830 mm) above the operator's standing position, and shall be marked with a label indicating its function and shall be guarded to prevent accidental operation.
  - A label shall be provided in a visible location adjacent to reel with following information: (1) Utility air or breathing air, (2) Operating pressure, (3) Total hose length, (4) Hose size (ID).
  - The hose reel shall be equipped with 300' of 3/16" Parker 527BA 7,000 PSI, high pressure air hose. A molded plastic ball clamp shall be provided on the hose to stop it at the 4-way roller. The hose shall be Blue in color with a red color coded end. High pressure air hose and couplings are to have a pressure rating equal to or greater than the highest pressure expected to be encountered, with a safety factor of 4 to 1.
  - The fitting on the end of the high pressure air hose reel shall be a CGA-347 high pressure fitting.

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## Air Unit, SVI #1133

- The air supply shall be from the specified mobile breathing air system.
- The air supply for specified reel(s) shall be from the on-board specified mobile breathing air system. The reel shut-off valve, pressure regulator, and gauge shall be provided at the specified breathing air control panel, not exceeding 72" from ground.
- The fairlead roller shall be mounted directly to the reel.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- The 12 volt electrical distribution panel shall be located in the front lower compartment.

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Air Unit, SVI #1133

## **STREETSIDE COMPARTMENT - ABOVE REAR WHEELS (S2)**

The interior useable compartment width shall be approximately 59.5" wide.

The compartment door opening shall be approximately 52.2" wide.

This compartment shall have an Amdor roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The Amdor door shall be equipped with an integral switch in the lower door handle retainer block to activate compartment lighting and door ajar signal in cab when door is opened.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

## **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- There shall be one (1) 120 VAC outlet(s) located in compartment on the forward wall.
  - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
  - Outlet(s) shall be powered through the on-board generator system.
- A Bauer model BP-13H-E3 air compressor with a recharging rate of 13.0 SCFM @ 6,000 PSI shall be provided, . Compressor skid shall include 13 HP, 3-phase soft start electric motor, P5 Securus purification system, electronic CO monitor with calibration kit, and fill station inter-connecting harness. Compressor module shall be approximately 53.5" L x 33.5" W x 37.5" H and weigh 700 pounds.

High pressure air hose and couplings are to have a pressure rating equal to or greater than the highest pressure expected to be encountered, with a safety factor of 4 to 1.

- An Appleton inlet and base shall be provided in compartment near compressor. The compressor shall have a 2/00 AWG SO cord with a matching Appleton plug for operating compressor from the on-board generator system. Another matching Appleton plug shall be provided with completed vehicle for operating the compressor from an in-house electrical system. All required building wiring shall be responsibility of King County Fire District 20.

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- Air storage shall consist of three (3) ASME 491 SCF @ 6,000 PSI, (does not require hydrostatic testing) shall be provided on completed vehicle complete with gauges and valves. Each cylinder shall measure 9.6" diameter x 55" long, and weigh 400 lbs.

The manufacturer's test date (month and year) on each air tank shall be current within 12 months of the apparatus delivery date.

Air tanks shall be marked with a label that reads;

“High Pressure 6,000 PSI Breathing Air” or “High Pressure 41,368 kPa Breathing Air.”

High pressure air hose and couplings are to have a pressure rating equal to or greater than the highest pressure expected to be encountered, with a safety factor of 4 to 1.

- There will be a welded reinforcement above the body frame to carry specified DOT or ASME cylinders. The mounting of the cylinders will be with adjustable track and powder coated steel band straps to securely hold all cylinders in place.
- The Bauer compressor shall be free from defects in material and workmanship for a period of two (2) years. The foregoing warranty period shall be extended to five (5) years from the date of shipment from Bauer for Customers that are Municipal Fire Departments with respect to the compressor block (breathing air application), provided that such extended warranty period shall only apply to product parts with proof of proper maintenance being completed in accordance with published Bauer factory recommendations. To be eligible for this limited warranty to cover Customer's product, Customer must return a properly completed start-up/warranty registration form to Bauer within ninety (90) days from the date of start-up.
- Training and instruction shall be provided by compressor manufacturer at King County Fire District 20 location on proper use of complete air compressor system.
- The NFPA required air quality test shall be completed by manufacturer prior to delivery. Complete results of test shall be provided to King County Fire District 20 upon delivery.



# King County Fire District 20

Air Unit, SVI #1133

## **STREETSIDE COMPARTMENT - REAR (S3)**

The interior useable compartment width shall be approximately 35.5" wide.

The compartment door opening shall be approximately 28.2" wide.

This compartment shall have an Amdor roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The Amdor door shall be equipped with an integral switch in the lower door handle retainer block to activate compartment lighting and door ajar signal in cab when door is opened.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

## **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.
  - The above component(s) shall have a smooth un-painted finish.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

# King County Fire District 20

Air Unit, SVI #1133

## **CURBSIDE COMPARTMENT - FRONT (C1)**

The interior useable compartment width shall be approximately 49.5" wide.

The compartment door opening shall be approximately 42.2" wide.

This compartment shall have an Amdor roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The Amdor door shall be equipped with an integral switch in the lower door handle retainer block to activate compartment lighting and door ajar signal in cab when door is opened.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

## **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) adjustable shelf/shelves approximately 65" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edges.
  - The above component(s) shall have a smooth un-painted finish.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.

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Air Unit, SVI #1133

## **CURBSIDE COMPARTMENT - ABOVE REAR WHEEL (C2)**

The interior useable compartment width shall be approximately 59.5" wide.

The compartment door opening shall be approximately 52.2" wide.

This compartment shall have an Amdor roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The Amdor door shall be equipped with an integral switch in the lower door handle retainer block to activate compartment lighting and door ajar signal in cab when door is opened.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

## **COMPARTMENT LAYOUT**

- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- One (1) 120/240 VAC load center.
- The generator gauge panel.
- There shall be one (1) 120 VAC outlet(s) located in compartment on the forward wall.
  - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R).
  - Outlet(s) shall be powered through the on-board generator system.
- Specified breathing air compressor and air storage system in center of compartment.

# King County Fire District 20

Air Unit, SVI #1133

## **CURBSIDE COMPARTMENT - REAR (C3)**

The interior useable compartment width shall be approximately 35.5" wide.

The compartment door opening shall be approximately 28.2" wide.

This compartment shall have an Amdor roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The Amdor door shall be equipped with an integral switch in the lower door handle retainer block to activate compartment lighting and door ajar signal in cab when door is opened.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.

## **COMPARTMENT LAYOUT**

- There shall be vertically mounted aluminum Shelf-Trac welded to compartment walls for specified component installation. Shelf-Trac extrusion shall have side extruded channels for use in mounting or securing special ancillary items, without need for drilling into body.
- There shall be one (1) adjustable shelf/shelves approximately 24" deep. Each shelf shall be fabricated from 3/16" 3003 aluminum sheet with a 2" vertical flange along the front and rear edge.
  - The above component(s) shall have a smooth un-painted finish.
- The floor of the compartment above the frame rails shall be extended to the interior edge of the door. The floor shall have a 2" vertical lip and a 1" return to increase strength.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- Two (2) 3-1/2" x 3-1/2" black plastic louvered vents shall be provided in the lower compartment.

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## REAR COMPARTMENT - CENTER (RC1)

The rear center compartment shall be closed to both side rear compartments.

The rear center compartment shall start at the top of the body sub-frame and be as high as the side compartments, unless specified otherwise.

The interior useable compartment width shall be approximately 49.0" wide.

The compartment door opening shall be approximately 42.0" wide.

This compartment shall have an Amdor roll-up door.

- The roll-up door shall have an unpainted satin aluminum finish on the door slats and the door trim components.
- The Amdor door shall be equipped with an integral switch in the lower door handle retainer block to activate compartment lighting and door ajar signal in cab when door is opened.
- There shall be NO keyed lock on this roll-up compartment door.
- A compartment threshold protection plate shall be installed on the bottom edge of the compartment door opening. The threshold protection shall be fabricated from an aluminum extrusion with an anodized exterior finish.
- Two (2) OnScene Access LED, full height compartment lights, vertically mounted.
- One (1) Bauer model CFS5.5 2M, NFPA 1901 compliant containment type two (2) cylinder filling station with compressor controls rated for cylinder pressures up to 5,500 PSI shall be provided with proper reinforcement for weight of fill station and venting thru floor opening. Fill station will be approximately 35.5" wide x 50.25" high x 21" deep, and weigh approximately 863 lbs. High pressure air hose and couplings are to have a pressure rating equal to or greater than the highest pressure expected to be encountered, with a safety factor of 4 to 1.
  - Filling operation shall be controlled with manual controls mounted on front of fill station. An air flow selector valve to fill from either compressor or storage, and manual valves and gauges for each air storage cylinder (maximum of four (4)).
  - An air storage refill port shall be provided on the fill station.
  - One (1) high pressure air hose reel gauge(s), adjustable regulator(s), and fill control(s) shall be provided on front panel with outlet port located on the rear of the fill station.
  - The fill station fill whip(s) shall terminate in a high pressure CGA-347 threaded connectors for 4,500 - 5,500 PSI air pack cylinders.

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## **PLASTIC FLOOR AND SHELF TILE**

Turtle Plastics 12" x 12" x 1/2", self-draining plastic inter-locking material shall be cut to size and cover all compartment floors, shelves, and trays.

- The plastic floor tile shall be red.
- The plastic edge trim shall be yellow.

## **LOWER SIDE BODY PROTECTION - RUB RAIL**

OnScene Solutions rub rails shall be provided below the compartment door openings on both the streetside and curbside.

The rub rail shall be fabricated from 6063 extruded aluminum, measuring approximately 2-3/4" high x 1-3/8" thick with tapered aluminum end caps. The rub rail shall be bolted to the body using stainless steel bolts and 1-1/2" diameter x 5/8" thick rubber mount isolators to prevent damage to the body.

The rails shall incorporate LED clearance marker lighting recessed into the rail fascia to avoid damage to the light in case of impact. The rub rail shall have an accessory mounting track integrated into the backside of the rail to allow mounting of accessories such as ground lighting.

## **FRONT GRAVEL GUARDS**

Gravel guards shall be provided on front lower body corners. Guards shall be 12" high, extend from behind cab or step and wrap around to the front compartment door opening fabricated from 20 gauge brushed stainless steel.

## **REAR ROLL-OUT AWNING**

The upper rear of truck shall be equipped with a Carefree Ltd Freedom wall mount awning. The box the awning is stored in is approximately 8' wide x 5-3/8" high x 5" deep and white in color. The awning shall be 8' wide with an extension length of 6-1/2'. The awning support arms are hidden inside the lead rail. The awning will be extended and retracted using a 12VDC motorized system with a manual override if power is lost.

The awning shall activate the door ajar warning system in the cab when not in the stowed position.

- The awning fabric color shall be red.

The specified awning above shall be surface mounted to upper body side. The awning shall add approximately 5.75" to body width.

## **AWNING HOUSING COLOR**

The awnings standard white housing color shall be re-painted to match upper body color.

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## **ROOF ACCESS HATCH COVER**

One (1) roof access hatch cover shall be provided in the roof structure to allow for installation or removal of large equipment into the compartment area. The roof around the hatch opening shall be reinforced as necessary to prevent deflection in the roof area. The hatch cover shall overlap a 2" vertical lip on the body roof to prevent entry of moisture. It shall be sealed with automotive type rubber molding to provide a weather resistant seal.

The hatch cover shall have a lift-up type door hinged on the front side. The door shall be fabricated from 3/16" aluminum treadplate with a pair of pneumatic type cylinders mounted to hold the door in the open position. The door shall be mounted using a full length 14 gauge stainless steel hinge, with 1/4" stainless steel pin. A polyester barrier film gasket shall be placed between the stainless steel hinge and any dissimilar metals as necessary to prevent corrosion.

## **LOW VOLTAGE ELECTRICAL SYSTEM- 12 VDC**

### General

Any low voltage electrical systems or warning devices installed on the fire apparatus shall be appropriate for the mounting location and intended electrical load.

Where wire passes through sheet metal, grommets shall be used to protect wire and wire looms. Electrical connections shall be with double crimp water-tight heat shrink connectors.

All 12 VDC wiring running from front to back of vehicle body shall be run in full length electrical wiring raceway down each side of body.

### Wiring

All electrical circuit feeder wiring supplied and installed by the fire apparatus manufacturer shall meet the requirements of NFPA Chapter 13.

The circuit feeder wire shall be stranded copper or copper alloy conductors of a gauge rated to carry 125 % of the maximum current for which the circuit is protected. Voltage drops in all wiring from the power source to the using device shall not exceed 10 %. The use of star washers for circuit ground connections shall not be permitted.

All circuits shall otherwise be wired in conformance with SAE J1292, *Automobile, Truck, Truck-Tractor, Trailer, and Motor Coach Wiring*.

### Wiring and Wire Harness Construction

All insulated wire and cable shall conform to SAE J1127, *Low Voltage Battery Cable*, or SAE J1128, *Low Voltage Primary Cable*, type SXL, GXL, or TXL.

All conductors shall be constructed in accordance with SAE J1127 or SAE J1128, except where good engineering practice dictates special strand construction. Conductor materials and stranding, other than copper, shall be permitted if all applicable requirements for physical, electrical, and environmental conditions are met as dictated by the end application. Physical and dimensional values of conductor insulation shall be in conformance with the requirements of SAE J1127 or SAE J1128, except where good engineering practice dictates special conductor insulation. The overall covering of conductors shall be moisture-resistant loom or braid that has a minimum continuous rating of 194°F (90°C) except where good engineering practice dictates special consideration for loom installations exposed to higher temperatures. The overall covering of jacketed cables shall be moisture resistant and have a minimum continuous temperature rating of 194°F (90°C), except where good engineering practice dictates special consideration for cable installations exposed to higher temperatures.

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All wiring connections and terminations shall use a method that provides a positive mechanical and electrical connection. The wiring connections and terminations shall be installed in accordance with the device manufacturer's instructions. All ungrounded electrical terminals shall have protective covers or be in enclosures. Wire nut, insulation displacement, and insulation piercing connections shall not be used.

Wiring shall be restrained to prevent damage caused by chafing or ice buildup and protected against heat, liquid contaminants, or other environmental factors.

Wiring shall be uniquely identified at least every 2 ft (0.6 m) by color coding or permanent marking with a circuit function code. The identification shall reference a wiring diagram.

Circuits shall be provided with properly rated low voltage over-current protective devices. Such devices shall be readily accessible and protected against heat in excess of the over-current device's design range, mechanical damage, and water spray. Circuit protection shall be accomplished by utilizing fuses, circuit breakers, fusible links, or solid state equivalent devices.

If a mechanical-type device is used, it shall conform to one of the following SAE standards:

- 1) SAE J156, *Fusible Links*
- 2) SAE J553, *Circuit Breakers*
- 3) SAE J554, *Electric Fuses (Cartridge Type)*
- 4) SAE J1888, *High Current Time Lag Electric Fuses*
- 5) SAE J2077, *Miniature Blade Type Electrical Fuses*

Switches, relays, terminals, and connectors shall have a direct current (dc) rating of 125 % of maximum current for which the circuit is protected.

### Power Supply

A 12 V or greater electrical alternator shall be provided. The alternator shall have a minimum output at idle to meet the minimum continuous electrical load of the vehicle, at 200°F (93°C) ambient temperature within the engine compartment, and shall be provided with full automatic regulation.

### Minimum Continuous Electrical Load

The minimum continuous electrical load shall consist of the total amperage required to simultaneously operate the following in a stationary mode during emergency operations:

- 1) The propulsion engine and transmission
- 2) All legally required clearance and marker lights, headlights, and other electrical devices except windshield wipers and four-way hazard flashers
- 3) The radio(s) at a duty cycle of 10 percent transmit and 90 % receive (for calculation and testing purposes, a default value of 5 A continuous)
- 4) The lighting necessary to produce 2 fc (20 lx) of illumination on all walking surfaces on the apparatus and on the ground at all egress points onto and off the apparatus, 5 fc (50 lx) of illumination on all control and instrument panels, and 50 percent of the total compartment lighting loads
- 5) The minimum optical warning system, where the apparatus is blocking the right-of way
- 6) The continuous electrical current required to simultaneously operate any fire pumps, aerial devices, and hydraulic pumps
- 7) Other warning devices and electrical loads defined by the purchaser as critical to the mission of the apparatus

If the apparatus is equipped to tow a trailer, an additional 45 A shall be added to the minimum continuous electrical load to provide electrical power for the federally required clearance and marker lighting and the optical warning devices mounted on the trailer.



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The condition of the low voltage electrical system shall be monitored by a warning system that provides both an audible and a visual signal to persons on, in, or near the apparatus of an impending electrical system failure caused by the excessive discharge of the battery set.

The charge status of the battery shall be determined either by direct measurement of the battery charge or indirectly by monitoring the electrical system voltage.

If electrical system voltage is monitored, the alarm shall sound if the system voltage at the battery or at the master load disconnect switch drops below 11.8 V for 12 V nominal systems, 23.6 V for 24 V nominal systems, or 35.4 V for 42 V nominal systems for more than 120 seconds.

A voltmeter shall be mounted on the driver's instrument panel to allow direct observation of the system voltage.

## Electromagnetic Interference

Electromagnetic interference suppression shall be provided, as required, to satisfy the radiation limits specified in SAE J551/1, *Performance Levels and Methods of Measurement of Electromagnetic Compatibility of Vehicles, Boats (up to 15 m), and Machines (16.6 Hz to 18 GHz)*.

## Wiring Diagram

A complete electrical wiring schematic of actual system shall be provided with finished apparatus. Similar or generic type electrical schematics shall NOT BE ACCEPTABLE.

## Low Voltage Electrical System Performance Test

A low voltage electrical system test certification shall be provided with delivered apparatus.

## **12 VOLT MULTIPLEX CONTROL CENTER**

The apparatus shall be equipped with a Weldon V-MUX multiplexed 12 volt electrical system that will provide complete diagnostic capability, No Exception. The system shall have the capability of delivering multiple signals via a CAN bus, utilizing specifications set forth by SAE J1939. The system shall be node based to maximize stability so that failure of one node does not affect the operation of the other nodes. The system shall use shielded twisted-pair wire for transmission of system function signals. The shielded wire shall provide protection against EMI and RFI noise interruptions.

The multiplex system shall be responsible for providing power management functions as well as load shedding. The warning light system shall be controlled by the multiplex system. The system shall be capable of displaying text and/or graphic messages on a display module. The system shall be based on solid-state technology and shall include self-contained diagnostic indicators.

### **Outputs:**

The outputs shall perform all the following items without added modules to perform any of the tasks;

1. Load Shedding: The system shall have the capability to load shed with 8 levels any output. This means you can specify which outputs (barring NFPA restrictions) you would like load shed. Level 1 12.9v, Level 2 12.5V, Level 3 - 12.1V, Level 4 - 11.7V, Level 5 11.3V, Level 6 10.9V, Level 7 10.5, Level 8 10.1. Unlike conventional load shedding devices you can assign a level to any or all outputs.
2. Load Sequencing: The system shall be able to sequence from 0 8 levels any output. With 0 being no delay and 1 being a 1 second delay, 2 being a 2 second delay and so on. Sequencing reduces the amount of voltage spikes and drops on your vehicle, and can help limit damage to your charging system.

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3. Output Device: The system shall have solid-state output devices. Each solid-state output shall be a MOS-FET (Metal Oxide Semiconductor - Field Effect Transistors); MOS-FETs are solid-state devices with no moving parts to wear out. A typical relay when loaded to spec has a life of 100,000 cycles. The life of a FET is more than *100 times* that of a relay.
4. Flashing Outputs: The system shall be able to flash any output in either A or B phase, and logic is used to shut down needed outputs in park, or any one of several combined interlocks. The flash rate can be selected at either 80, 160 or 200 FPM. This means any light can be specified with a multiplex truck with no need to add flashers. Flashing outputs can also be used to warn of problems or other unique idea you may come up with.
5. PWM: The modules shall have the ability to PWM at some outputs so that a headlight PWM module is not needed.
6. Diagnostics: An output should be able to detect either a short or open circuit. The system should be able report in "real time" a text based message that points the maintenance person to a specific output.

## Inputs:

1. The inputs shall have the ability to switch by a ground or vbatt signal.
2. The inputs shall be filtered for noise suppression via hardware and software so that RF or dirty power will not trick an input into changing its status.

## Auto-Throttle:

The multiplex system shall be able to perform automatic high idle via a network gateway or by using an existing output on a module to provide the proper signals to an OEM Engine ECU. This task should be handled with existing inputs and outputs.

## Displays:

Displays shall be able to provide real time information regarding load shedding and system status, such as network traffic/errors or shorts and open circuits.

## System Network:

The multiplex system shall contain a Peer-to-Peer network. A Master Slave Type network is not suitable for this type of unit. A Peer-to-Peer network means that all the modules are equal on the network; a Master is not needed to tell other nodes when to talk, **No Exceptions**.

## System Reliability:

The multiplex system shall be able to perform in extreme temperature conditions, from 40° to +85° C (-40° to +185° F.) The system shall be sealed against the environment, moisture, humidity, salt or fluids such as diesel fuel, motor oil or brake fluid. The enclosures shall be rugged to withstand being mounted in various locations or compartments around the vehicle. The modules shall be protected from over voltage and reverse polarity.

## WELDON CERTIFICATION

A letter shall be provided with bid submittal that the Contractor has successfully completed the Weldon training requirements for Level 1 of the V-MUX Certified Supplier Program and is authorized to design, build, and service V-MUX electrical systems.

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## **MULTIPLEX SYSTEM INTERFACE DISPLAY**

One (1) Weldon V-MUX Vista IV multiplex system interface display(s) with push-button control shall be provided in cab easily accessible to driver and/or passenger. The full-color Vista interface display allows the user to control warning and scene lighting, HVAC controls (when specified), and view on-board diagnostics including service information. This display has a wide operating temperature range, automatic screen switching in response to current conditions, and a sleep mode option to eliminate night glare. The following features shall be included;

- 800 x 480 resolution
- Four video ports
- Flash updates with USB memory stick
- Display inside and outside temperature (when specified)
- Automatic climate control (when specified)
- 100% Configurable (OEM Level)
- Field re-programmable
- Peer to peer network
- On-board diagnostics / service information
- Colors change to indicate button status
- Video Ready for: Backup camera, Thermal camera, DVD, GPS...

The multiplex display shall be located in the cab center console for control of all master and emergency lights.

## **CAB CONSOLE**

A center cab console shall be provided between the Driver's and Officer's seats. Console shall be as large as possible and fabricated of 1/8" smooth aluminum. A textured powder coat paint finish shall be provided for durability and finished appearance.

The rear portion of the console shall be provided with open top storage for notebooks or maps. Two (2) adjustable dividers shall be provided in the storage area. The forward portion of console shall be slanted for easy viewing of the specified multiplex display screen, and any siren or radio equipment and within easy access to both Driver and Officer. Two (2) cup holders shall be provided in console.

The following options shall be provided in specified center console;

- There shall be one (1) communications radio and/or siren 3" filler plate(s) with black powdercoat paint finish provided for future radio/siren location in specified console.
- There shall be two (2) Blue Sea 12 VDC USB port(s) provided in specified console.

## **MAP LIGHT**

There shall be one (1) 19" goose neck 12 volt map light(s) furnished and installed on the center console next to the Officer's position in the cab.

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## **BATTERY SYSTEM**

The battery connectors shall be heavy duty type with cables terminating in heat shrink loom. Heavy duty battery cables shall provide maximum power to the electrical system. Where required, the cables shall be shielded from exhaust tubing and the muffler. Large rubber grommets shall be provided where cables enter the battery compartment.

Batteries shall be of the high-cycle type. With the engine off, the battery system shall be able to provide the minimum continuous electrical load for 10 minutes without discharging more than 50 percent of the reserve capacity and then to restart the engine. The battery system cold cranking amps (CCA) rating shall meet or exceed the minimum CCA recommendations of the engine manufacturer. The batteries shall be mounted to prevent movement during fire apparatus operation and shall be protected against accumulations of road spray, snow, and road debris. The batteries shall be readily accessible for examination, testing, and maintenance.

A means shall be provided for jump-starting the engine if the batteries are not accessible without lifting the cab of a tilt-cab apparatus.

Where an enclosed battery compartment is provided, it shall be ventilated to the exterior to prevent the buildup of heat and explosive fumes. The batteries shall be protected against vibration and temperatures that exceed the battery manufacturer's recommendation.

An onboard battery conditioner or charger or a polarized inlet shall be provided for charging all batteries. Where an onboard conditioner or charger is supplied, the associated line voltage electrical power system shall be installed in accordance with Chapter 22.

One of the following master disconnect switches shall be provided:

- 1) A master body disconnect switch that disconnects all electrical loads not provided by the chassis manufacturer
- 2) A master load disconnect switch that disconnects all electrical loads on the apparatus except the starter

Electronic control systems and similar devices shall be permitted to be otherwise connected if so specified by their manufacturer.

The alternator shall be wired directly to the batteries through the ammeter shunt(s), if one is provided, and not through the master load disconnect switch.

A green "battery disconnect on" indicator light that is visible from the driver's position shall be provided.

Rechargeable hand lights, radios, and other similar devices shall be permitted to be connected to the electrical system ahead of the master disconnect switch.

A sequential switching device shall be permitted to energize the optical warning devices and other high current devices required in minimum continuous electrical load, provided the switching device shall first energize the electrical devices required in minimum continuous electrical load within 5 seconds.

## **BATTERY SWITCH**

The chassis ignition key shall activate a heavy duty relay to provide 12 volt battery power to the vehicle. There shall be a green "BATTERY ON" pilot light that is visible from the driver's position.

## **BATTERY SOLENOID**

Battery switch shall consist of a minimum 200 ampere, constant duty solenoid to feed from positive side of battery.

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## **BATTERY CONDITIONER**

One (1) Kussmaul model Auto Charge 1000 single battery conditioner, with 120 VAC input and 15 amp, 12 volt output shall be provided. This system shall monitor the condition of batteries and provide an electrical current at variable rates to overcome battery failure. A display shall be provided with charge indicator, remote mounted.

## **SHORE POWER INLET**

One (1) Kussmaul 120 VAC, 20 amp Super Auto-Eject shore power inlet(s) shall be provided. The shore power connection shall automatically disengage from vehicle when chassis ignition is engaged.

The protective ground from the shoreline inlet shall be bonded to the vehicle frame.

- The outlet cover shall be red.
- The shore power inlet shall be located on the streetside rear of the body.

## **ENGINE COMPARTMENT LIGHT**

There shall be one (1) OnScene Severe Service LED light(s) mounted in the engine compartment with integral switch with a light output of at least 20 candlepower (250 lumens). The engine compartment light(s) shall operate only when the master battery switch is turned "On".

## **CAB HAZARD WARNING LIGHT**

A Truck-Lite red LED flashing light shall be provided and located in the driving compartment and be illuminated automatically whenever the vehicles parking brake is not fully engaged and any of the following conditions exist:

- Any passenger or equipment compartment door is not closed.
- Any ladder or equipment rack is not in the stowed position.
- Stabilizer system is not in its stowed position.
- Powered light tower is not stowed.
- Any other device permanently attached to the apparatus is open, extended, or deployed in a manner that is likely to cause damage to the apparatus if the apparatus is moved.

Compartments and equipment meeting all of the following conditions shall be permitted to be exempt from being wired to the hazard light:

- The volume is less than or equal to 4 ft<sup>3</sup> (0.1 m<sup>3</sup>).
- The compartment has an opening less than or equal to 144 in.<sup>2</sup> (92,900 mm<sup>2</sup>).
- The open door does not extend sideways beyond the mirrors or up above the top of the fire apparatus.
- All equipment in the compartment is restrained so that nothing can fall out if the door is open while the apparatus is moving.
- Manually raised pole lights with an extension of less than 5 ft (1.5 m).

The hazard light shall be labeled; "Do not move apparatus when light is on."

In addition, label shall be in both English/French for units built for Canada; "*Ne pas déplacer l'engin lorsque la lumière est allumée.*"

An audible alarm shall be provided for the door ajar light.

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## **BACK-UP ALARM**

An electronic back-up alarm shall be supplied and installed by the cab/chassis manufacturer. The back-up alarm shall actuate automatically when the transmission gear selector is placed in reverse.

## **TAIL LIGHTS**

Rear body tail lights shall be vertically mounted and located per Federal Motor Vehicle Safety Standards, FMVSS and Canadian Motor Vehicle Safety Standards CMVSS. The following lights shall be furnished;

- Two (2) Whelen M6 Series M6T amber LED turn lights
- Two (2) Whelen M6 Series M6BTT red LED stop/tail lights
- Two (2) Whelen M6 Series M6BUW clear LED back-up lights with clear lens

Each light above shall be mounted in an M6FC chrome finish bezel.

## **MIDSHIP MARKER/TURN SIGNAL**

Two (2) Whelen model T0A00MAR 2" round amber LED midship body clearance marker/turn signal lights shall be provided and installed, one (1) light on each side of the body, in forward wheel well of rear axle. Midship marker/turn lights shall be wired to the headlight circuit of the chassis.

## **MARKER LIGHTS**

The body shall be equipped with all necessary side and rear clearance lights and reflectors in accordance with Federal Motor Vehicle Safety Standards (FMVSS) and Canadian Motor Vehicle Safety Standards (CMVSS). Clearance lights shall be Truck-Lite model 18 series, 3 diode LED, reflectorized type to reduce the need for maintenance and lower the amp draw. Clearance lights on body shall be connected to the clearance light circuit of the chassis.

## **CAB STEP LIGHTS / GROUND LIGHTS**

There shall be two (2) OnScene 8" Access LED light(s) installed on the vehicle capable of providing illumination at a minimum level of 2 fc (20 lx) on ground areas within 30 in. (800 mm) of the edge of the vehicle in areas designed for personnel to climb onto or descend from the vehicle to the ground level.

Lighting designed to provide illumination on areas under the driver and crew riding area exits shall be switchable but activated automatically when the exit doors are opened.

## **LICENSE PLATE LIGHT**

One (1) Arrow #437 chrome plated LED license plate light shall be installed on the rear of the body. License plate light shall be wired to the headlight circuit of chassis. A fastener system shall be provided for license plate installation.

## **ELECTRONIC SIREN**

One (1) Whelen model 295HFSC9 electronic siren control with 200 watt output, dual full function, park kill, with removable microphone shall be provided and installed in cab within easy reach of Driver. Siren power shall be wired through the horn button with E-master switch.

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## **SIREN SPEAKER**

Two (2) Whelen model SA314A 100 watt aluminum, 6.4" x 6.1" x 3.1" deep siren speakers shall be provided and located behind grille or front bumper with natural aluminum finish, one (1) on streetside, and one (1) on curbside. The solid state siren speaker shall be vibration resistant. The SA314A shall comply with California Title XIII, Class A, and SAE J1849 requirements and with OSHA 1910.95 Guidelines regarding "Permissible Noise Exposure". All mounting hardware shall be stainless steel and covered by a two year factory warranty.

## **SIDE LED SCENE LIGHTS**

There shall be two (2) Whelen Pioneer Plus model PFH2 with dual panel Super LED flood lights on the upper body sides with white powdercoat paint finish. Light quantity shall be divided equally per side. The PFH2 configuration shall consist of 36 white Super-LEDs with collimator/metalized redux flood reflector assembly with Proclera™ silicone optics and a clear non-optic polycarbonate lens. Lights shall be 12 VDC, 13 amp, 150 watt, with 17,750 useable lumens.

Each light shall be mounted in PBH203 mounting bracket, semi recessed into the apparatus body with chrome trim ring housing. The light mounts will provide either a straight out, 0 degree or a 15 degree downward angle.

The PFH2 is covered by a five year factory warranty.

The lights shall be controlled at the multiplex display(s) in the cab.

## **REAR LED SCENE LIGHTS**

Two (2) Whelen M9 Series Model M9LZC , 9" x 7" surface mounted scene light(s) shall be provided on the upper rear body to light the work area. The M9LZC configuration shall consist of 24 clear Super-LEDs and a clear gradient optic polycarbonate lens with chrome flange. The M9LZC series light shall have 6,500 useable lumens each. The scene light is covered by a five year factory warranty

The above scene lights shall light to a level of at least 3 fc (30 lx), measured at 25 equally spaced points on a 2.5 ft (750 mm) grid with in a 10 ft x 10 ft (3 m x 3m) square to the rear of vehicle.

The lights shall be controlled at the multiplex display(s) in the cab.

The rear scene lights shall also be activated when the apparatus is in reverse.

Rear Scene lights shall also have a rocker switch in RC1 next to awning control for operation.

## **TRAFFIC ADVISOR LIGHTS**

A traffic advisor system shall be provided on rear of vehicle using; six (6) Whelen Wide-angle ION series amber Super-LED lights with clear lens, and 25 Scan-Lock™ flash patterns. The center pair of lights shall be split amber/red. The red lights shall be connected to the brake light circuit on vehicle. Lights shall be individually mounted with chrome bezels and evenly distributed to rear, if split by a hose bed, or walkway.

The lights shall be controlled by the multiplexing system and provide; Left Arrow, Right Arrow, Center Out, and Wig-Wag patterns. The wig-wag light pattern shall be activated with the E-Master and can be switched to the other patterns at any time through the "TRAFFIC ADVISOR" menu on the Multiplex display.

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## **WARNING LIGHT PACKAGE**

Each apparatus shall have a system of optical warning devices that meets or exceeds the requirements of this section.

The optical warning system shall consist of an upper and a lower warning level. The requirements for each level shall be met by the warning devices in that particular level without consideration of the warning devices in the other level.

For the purposes of defining and measuring the required optical performance, the upper and lower warning levels shall be divided into four (4) warning zones. The four zones shall be determined by lines drawn through the geometric center of the apparatus at 45 degrees to a line drawn lengthwise through the geometric center of the apparatus. The four (4) zones shall be designated A, B, C, and D in a clockwise direction, with zone A to the front of the apparatus.

Each optical warning device shall be installed on the apparatus and connected to the apparatus's electrical system in accordance with the requirements of this standard and the requirements of the manufacturer of the device.

A master optical warning system switch that energizes all the optical warning devices shall be provided.

The optical warning system on the fire apparatus shall be capable of two (2) separate signaling modes during emergency operations. One (1) mode shall signal to drivers and pedestrians that the apparatus is responding to an emergency and is calling for the right-of-way. One (1) mode shall signal that the apparatus is stopped and is blocking the right-of-way. The use of some or all of the same warning lights shall be permitted for both modes provided the other requirements of this chapter are met.

A switching system shall be provided that senses the position of the parking brake or the park position of an automatic transmission. When the master optical warning system switch is closed and the parking brake is released or the automatic transmission is not in park, the warning devices signaling the call for the right-of-way shall be energized. When the master optical warning system switch is closed and the parking brake is on or the automatic transmission is in park, the warning devices signaling the blockage of the right-of-way shall be energized. The system shall be permitted to have a method of modifying the two (2) signaling modes.

The optical warning devices shall be constructed or arranged so as to avoid the projection of light, either directly or through mirrors, into any driving or crew compartment(s). The front optical warning devices shall be placed so as to maintain the maximum possible separation from the headlights.

Steadily burning, non flashing optical sources shall be permitted to be used.

## **UPPER LEVEL OPTICAL WARNING DEVICES**

The upper-level optical warning devices shall be mounted as high and as close to the corner points of the apparatus as is practical to define the clearance lines of the apparatus. The upper-level optical warning devices shall not be mounted above the maximum height, specified by the device manufacturer.

## **ZONE A - FRONT WARNING LIGHTS**

There shall be five (5) Whelen C9 SurfaceMax series (9" x 7") red Linear Super-LED with full-fill optic lights provided on front of body. The self-contained flashing light shall have 75 Scan-Lock™ flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a red lens and chrome flange.

The lights shall be controlled at the switch panel in cab.



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## **GTT OPTICOM**

A GTT Opticom model 795H Infrared LED emitter light with built-in power supply shall be provided on front of body. The LED technology uses less power, has a longer life, and non-visible to the human eye.

The Opticom emitter light shall be activated with light bar and de-activated when the park brake is set and the vehicle is in blocking mode.

## **ZONES B AND D - SIDE WARNING LIGHTS**

### **UPPER REAR CORNER WARNING LIGHTS**

There shall be two (2) Whelen M9 series Red Linear Super-LED lights (M9RC) provided, one (1) each side. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

### **UPPER FORWARD CORNER WARNING LIGHTS**

There shall be two (2) Whelen M9 series Red Linear Super-LED lights (M9RC) provided, one (1) each side. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

### **ZONE C - REAR WARNING LIGHTS**

There shall be two (2) Whelen M9 series Red Linear Super-LED lights (M9RC) provided, one (1) each side. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

## **LOWER LEVEL OPTICAL WARNING DEVICES**

To define the clearance lines of the apparatus, the optical center of the lower-level optical warning devices in the front of the vehicle shall be mounted on or forward of the front axle centerline and as close to the front corner points of the apparatus as is practical.

The optical center of the lower-level optical warning devices at the rear of the vehicle shall be mounted on or behind the rear axle centerline and as close to the rear corners of the apparatus as is practical. The optical center of any lower-level device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground for large apparatus, and 18 in. and 48 in. (460 mm and 1600 mm) above level ground.

A midship optical warning device shall be mounted right and the left sides of the apparatus if the distance between the front and rear lower-level optical devices exceeds 25 ft (7.6 m) at the optical center. Additional midship optical warning devices shall be required, where necessary, to maintain a horizontal distance between the centers of adjacent lower-level optical warning devices of 25 ft (7.6 m) or less. The optical center of any midship mounted optical warning device shall be between 18 in. and 62 in. (460 mm and 1600 mm) above level ground.

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## ZONE A - FRONT WARNING LIGHTS

There shall be two (2) Whelen ION Wide Series (6" x 1 3/4") red Super-LED surface mount lights (WIONSMCR) provided, one (1) on each side. The wide angle warning light shall incorporate six red Super-LEDs. The self-contained flashing light shall have 75 Scan-Lock™ flash patterns including steady burn with hi/low power and covered by a five year factory warranty. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the switch panel in cab.

## ZONES B AND D - CAB INTERSECTOR LIGHT (CAB FRONT CORNERS)

There shall be two (2) Whelen M4 series Red Linear Super-LED lights (M4RC) provided, one (1) each side. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

## ZONES B AND D - BODY INTERSECTOR LIGHT (BODY REAR CORNERS)

There shall be two (2) Whelen M6 series Red Linear Super-LED lights (M6RC) provided, one (1) each side. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

## ZONE C - REAR WARNING LIGHTS (LOWER REAR CORNERS)

There shall be two (2) Whelen M6 series Red Linear Super-LED lights (M6RC) provided, one (1) each side. Each light shall have a clear lens and chrome flange.

The lights shall be controlled at the multiplex display(s) in the cab.

## LINE VOLTAGE ELECTRICAL SYSTEM

### ONAN PTO GENERATOR

The vehicle shall be equipped with an Onan Protec PTO generator system with a capacity of 20,000 watts at 120/208 VAC, three phase. Current frequency shall be stable at 60 hertz.

The transmission's PTO port and PTO, or the split shaft PTO, and all associated drive shaft components shall be rated to support the continuous duty torque requirements of the generator's continuous duty rating as stated on the power source nameplate.

Where the generator is driven by the chassis engine and transmission through a split shaft PTO, the driving compartment speedometer shall register when the generator drive system is engaged.

Where the generator is driven by the chassis engine and transmission through a split shaft PTO and a chassis transmission retarder is furnished, it shall be automatically disengaged for generator operations.

The direct drive generator shall be mounted so that it does not change the ramp break-over angle, angle of departure, or angle of approach as defined by other components, and it shall not extend into the ground clearance area.

The direct drive generator shall be mounted away from exhaust and muffler areas or provided with a heat shield to reduce operating temperatures in the generator area.

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## **GENERATOR BONDING**

A minimum of four (4) 16" x 2 gauge copper ground straps shall be bolted to body sub-frame and chassis sub-frame for proper bonding of high voltage system. The conductor shall have a minimum amperage rating, as defined in 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*, of 115 percent of the rated amperage on the power source specification label.

## **GENERATOR ENGAGEMENT**

A "Generator Engaged" indicator shall be provided in the driving compartment to indicate that the generator shift has been successfully completed.

An "OK to Operate Generator" indicator shall be provided in the driving compartment to indicate that the generator is engaged (if not always engaged), the transmission is in the proper gear (if required, automatic transmissions only), and the parking brake is engaged (if applicable).

An interlock system shall be provided to prevent advancement of the engine speed in the driving compartment or at any operator's panel unless the parking brake is engaged, and the transmission is in neutral or the output of the transmission is correctly connected to a pump or generator instead of the drive wheels.

## **WARRANTY PERIOD**

Provided such goods are operated and maintained in accordance with Onan's written instructions, Onan warrants that the Protec YDCR series PTO generators shall be free from defects in material and workmanship for a period of five (5) years or one thousand (1,000) hours, whichever comes first, from the date of delivery to the first purchaser.

## **GENERATOR SPLASH GUARD**

A powder coat painted splash cover shall be installed to reduce the amount of road spray on the frame mounted PTO generator. A V-ring seal shall also be installed in the cover to provide additional protection against contaminants reaching the generator front seals.

## **GENERATOR CONTROL**

The generator shall be engaged at the multiplex display(s) in the cab.

## **GENERATOR MOUNTING**

The generator shall be mounted between the chassis frame rails. The generator mounting brackets shall be fabricated using heavy duty steel tubing, or structural channel. The generator mounting shall be bolted and removable so that the generator can be lowered from under apparatus for service, if necessary. The generator case shall not extend below the bottom edge of the apparatus body.

## **MANUALS AND SCHEMATICS**

Two (2) complete manuals on parts list, maintenance, wiring schematics, hydraulic schematics, circuit boards, voltage regulator board and other components shall be provided on delivery.

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## **DIRECTDRIVE PLUS 4 X 4 GENERATOR DRIVE**

The generator shall be driven by a DirectDrive PLUS system provided and installed by cab chassis manufacturer. The DirectDrive brings the flexibility no other PTO system currently on the market. Specifically designed for Ford Super Duty trucks with 4 x 4, it allows for convenient attachment of a wide range of accessories, including: fire pumps, generators (direct or hydraulic), large hydraulic pumps, air compressors, etc.

The 4 x 4 transfer case included in the DirectDrive PLUS kit has a fixed aluminum tube installed through a void space in the transfer case. The PTO driveline shaft is attached to the PTO with a universal joint and routed through the hollow aluminum tube to the rear of the transfer case where the shaft is supported with an external flange bearing.

Kit Includes:

- Converted Transfer Case
- Spicer 1310 PTO to Shaft Universal Joint / Coupling
- 1.25" Precision Ground Shaft with 5/16" Keys
- Replacement Drive shaft Flange Bolts
- Re-usable Crate/Packaging for Core Return
- SKF ConCentra High Speed Bearing
- Loctite Thread-locker
- Installation Manual
- 2 Warning Stickers
- 5 YEAR / 60,000 MILE WARRANTY

There shall be a "Hot Shift" power-take-off (PTO) installed on the transmission PTO opening of the chassis. The "Hot Shift" PTO is provided to allow the engagement of the PTO at higher engine RPM speeds. The PTO output shall be connected to the generator through hollow tube type driveline with heavy duty universals.

The engagement of the PTO shall be in the chassis cab with a rocker switch and red pilot light to note engagement of the PTO or via the V-Mux screen if so equipped.

The power supply to the PTO engagement control shall be wired to the parking brake and a neutral position transmission switch to prevent engagement unless the vehicle is stopped and transmission has been placed in neutral.

The installation of the engine, transmission, driven accessories (power takeoffs (PTO), etc.) shall meet the engine and transmission manufacturers' installation recommendations for the service intended.

Model part number shall be Chelsea 249 series.

(Note: If diesel, the DEF tank may be relocated to outboard curbside frame.)

Double check the model number and ratio with engineering before ordering the PTO on the chassis.

## **ENGINE SPEED CONTROL**

An engine speed auxiliary control device (high idle switch or throttle) shall be installed to maintain a stable cycle output from generator when the apparatus is parked.

An interlock shall prevent the operation of the engine speed auxiliary control device unless the parking brake is engaged and the transmission is in neutral or park, or the parking brake is engaged and the engine is disengaged from the drive wheels.

The engine shall be prevented from regulating its own engine speed during times when engine rpm control is critical for consistent apparatus functions such as generator, water pump, or aerial operation.

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## **LOADCENTER**

The loadcenter shall be an Eaton BR Series specifically designed for protection and distribution of AC line voltage such as lighting and small motor branch circuits. The loadcenter enclosure is made of 16 gauge galvanized sheet steel with a galvanized coating provided for corrosion protection. All trims used on BR loadcenters are chromate sealed and finished with an electro-disposition epoxy paint (ANSI-61) which exceeds requirements for outdoor and indoor applications. A combination surface/flush cover with integral door is supplied with indoor loadcenters rated from 100 through 400 amperes. All plug-in loadcenters are CSA listed to file LL98266. CSA Certified to C22.2 No.29, to loadcenter type and CSA listing.

## **GENERATOR MONITORING PANEL**

An AccuVim CL digital meter package shall be provided to properly monitor the generator performance and load demand during operation. The electrical parameters can be viewed on a backlit LCD screen. The 15 screens are accessible via four buttons on the front panel allowing the user to scroll between various screens. The following shall be displayed full-time;

- Generator frequency in hertz
- Line voltage, phase to neutral or phase to phase, in volts
- Line current in amperes
- Generator voltage in volts

In addition, an elapsed generator hours gauge shall be provided near the digital meter.

## **SHORE POWER INLET - BATTERY CHARGER**

The above mentioned shore power inlet, and battery conditioner shall be specified in the 12 volt section.

## **LINE VOLTAGE ELECTRICAL SYSTEM**

### **GENERAL REQUIREMENTS**

#### Stability

Any fixed line voltage power source producing alternating current (ac) shall produce electric power at 60 Hz,  $\pm 3$  Hz when producing power at all levels between no load and full rated power. Any fixed line voltage power source shall produce electric power at the rated voltage  $\pm 10$  percent when producing power at all levels between no load and full rated power.

The maximum voltage supplied to portable equipment shall not exceed 275 volts to ground. Higher voltage shall be permitted only when used to operate fixed wired, permanently mounted equipment on the apparatus.

#### Conformance with National Electrical Code

All components, equipment, and installation procedures shall conform to *NFPA 70, National Electrical Code*, except where superseded by the requirements of this chapter. Where the requirements of this chapter differ from those in *NFPA 70*, the requirements in this chapter shall apply.

Where available, line voltage electrical system equipment and materials included on the apparatus shall be listed and used only in the manner for which they have been listed. All equipment and materials shall be installed in accordance with the manufacturer's instructions.

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## Location Ratings

Any equipment used in a dry location shall be listed for dry locations. Any equipment used in a wet location shall be listed for wet locations.

Any equipment, except a PTO-driven generator, used in an underbody or under chassis location that is subject to road spray shall be either listed as Type 4 or mounted in an enclosure that is listed as Type 4.

If a PTO-driven generator is located in an underbody or under chassis location, the installation shall include a shield to prevent road spray from splashing directly on the generator.

## Grounding

Grounding shall be in accordance with 250.34(A) and 250.34(B) of *NFPA 70*. Ungrounded systems shall not be used.

Only stranded or braided copper conductors shall be used for grounding and bonding.

The grounded current-carrying conductor (neutral) shall be insulated from the equipment-grounding conductors and from the equipment enclosures and other grounded parts.

The neutral conductor shall be colored white or gray in accordance with 200.6, "Means of Identifying Grounded Conductors," of *NFPA 70*.

Any bonding screws, straps, or buses in the distribution panel board or in other system components between the neutral and equipment-grounding conductor shall be removed and discarded.

## Bonding

The neutral conductor of the power source shall be bonded to the vehicle frame. The neutral bonding connection shall occur only at the power source. In addition to the bonding required for the low voltage return current, each body and each driving or crew compartment enclosure shall be bonded to the vehicle frame by a copper conductor.

The conductor shall have a minimum ampere rating, as defined in 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*, of 115 percent of the rated ampere on the power source specification label.

A single conductor that is sized to meet the low voltage and line voltage requirements shall be permitted to be used.

## Ground Fault Circuit Interrupters

In special service vehicles incorporating a lavatory, sink, toilet, shower, or tub, 120 V, 15 or 20 A receptacles within 6 ft (1.8 m) of these fixtures shall have ground fault circuit interrupter (GFCI) protection. GFCIs integrated into outlets or circuit breakers or as stand-alone devices shall be permitted to be used in situations.

## Power Source General Requirements

All power source system mechanical and electrical components shall be sized to support the continuous duty nameplate rating of the power source.

The power source shall be shielded from contamination that would prevent the power source from operating within its design specifications.

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## Power Source Rating

For power sources of 8 kW or larger, the power source manufacturer shall declare the continuous duty rating that the power source can provide when installed on fire apparatus according to the manufacturer's instructions and run at 120°F (49°C) air intake temperature at 2000 ft (600 m) above sea level.

The rating on the power source specification label shall not exceed the declared rating from the power source manufacturer.

Access shall be provided to permit both routine maintenance and removal of the power source for major servicing. The power source shall be located such that neither it nor its mounting brackets interfere with the routine maintenance of the fire apparatus.

## Instrumentation

If the power source is rated at less than 3 kW, a "Power On" indicator shall be provided. If the power source is rated at 3 kW or more but less than 8 kW, a voltmeter shall be provided.

If the power source is rated at 8 kW or more, the following instrumentation shall be provided at an operator's panel:

- 1) Voltmeter
- 2) Current meters for each ungrounded leg
- 3) Frequency (Hz) meter
- 4) Power source hour meter

The instrumentation shall be permanently mounted at an operator's panel. The instruments shall be located in a plane facing the operator. Gauges, switches, or other instruments on this panel shall each have a label to indicate their function.

The instruments and other line voltage equipment and controls shall be protected from mechanical damage and not obstructed by tool mounting or equipment storage.

An instruction plate(s) that provides the operator with the essential power source operating instructions, including the power-up and power-down sequence, shall be permanently attached to the apparatus at any point where such operations can take place.

## Operation

Provisions shall be made for placing the generator drive system in operation using controls and switches that are identified and within convenient reach of the operator.

Where the generator is driven by the chassis engine and engine compression brakes or engine exhaust brakes are furnished, they shall be automatically disengaged for generator operations.

Any control device used in the generator system power train between the engine and the generator shall be equipped with a means to prevent unintentional movement of the control device from its set position in the power generation mode.

If there is permanent wiring on the apparatus that is designed to be connected to the power source, a power source specification label that is permanently attached to the apparatus at the operator's control station shall provide the operator with the information required.

The power source, at any load, shall not produce a noise level that exceeds 90 dBA in any driving compartment, crew compartment, or onboard command area with windows and doors closed or at any operator's station on the apparatus.

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## Power Supply Assembly

The conductors used in the power supply assembly between the output terminals of the power source and the main over current protection device shall not exceed 12 ft (4 m) in length.

All power supply assembly conductors, including neutral and grounding conductors, shall have an equivalent amperage rating and shall be sized to carry not less than 115 percent of the amperage of the nameplate current rating of the power source.

If the power supply assembly connects to the vibrating part of a generator (not a connection on the base), the conductors shall be flexible cord or other fine-stranded conductors enclosed in metallic or nonmetallic liquid tight flexible conduit rated for wet locations and temperatures not less than 194°F (90°C).

## Over-current Protection

Manually re-settable over current devices shall be installed to protect the line voltage electrical system components.

## Power Source Protection

A main over current protection device shall be provided that is either incorporated in the power source or connected to the power source by a power supply assembly.

The size of the main over current protection device shall not exceed 100 percent of the rated amperage stated on the power source specification label or the rating of the next larger available size over current protection device, where so recommended by the power source manufacturer.

If the main over current protection device is subject to road spray, the unit shall be housed in a Type 4-rated enclosure.

## Branch Circuit Over-current Protection

Over current protection devices shall be provided for each individual circuit and shall be sized at not less than 15 amps in accordance with 240.4, "Protection of Conductors," of *NFPA 70*.

Any panel board shall have a main breaker where the panel has six or more individual branch circuits or the power source is rated 8 kW or larger.

Each over current protection device shall be marked with a label to identify the function of the circuit it protects.

Dedicated circuits shall be provided for any large appliance or device (air conditioning units, large motors, etc.) that requires 60 percent or more of the rated capacity of the circuit to which it is connected, and that circuit shall serve no other purpose.

## Panelboards

All fixed power sources shall be hardwired to a permanently mounted panel board unless one of the following conditions exists:

- 1) All line voltage power connections are made through receptacles on the power source and the receptacles are protected by integrated over current devices.
- 2) Only one circuit is hardwired to the power source, which is protected by an integrated over current device.

The panel shall be visible and located so that there is unimpeded access to the panel board controls. All panel boards shall be designed for use in their intended location. The panel(s) shall be protected from mechanical damage, tool mounting, and equipment storage.



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Where the power source is 120/240 V and 120 V loads are connected, the apparatus manufacturer or line voltage system installer shall consider load balancing to the extent that it is possible.

### Wiring Methods

Fixed wiring systems shall be limited to the following:

- 1) Metallic or nonmetallic liquid tight flexible conduit rated at temperatures not less than 194°F (90°C) with stranded copper wire rated for wet locations and temperatures not less than 194°F (90°C)
- 2) Type SOW, SOOW, SEOW, or SEOOW flexible cord rated at 600 V and at temperatures not less than 194°F (90°C)

Electrical cord or conduit shall not be attached to chassis suspension components, water or fuel lines, air or air brake lines, fire pump piping, hydraulic lines, exhaust system components, or low voltage wiring and shall be arranged as follows:

- 1) Separated by a minimum distance of 12 in. (300 mm) from exhaust piping or shielded from such piping
- 2) Separated from fuel lines by a minimum distance of 6 in. (150 mm)

A means shall be provided to allow "flexing" between the driving and crew compartment, the body, and other areas or equipment whose movement would stress the wiring.

Electrical cord or conduit shall be supported within 6 in. (150 mm) of any junction box and at a minimum of every 24 in. (600 mm) of run.

Supports shall be made of nonmetallic materials or of corrosion-resistant or corrosion-protected metal. All supports shall be of a design that does not cut or abrade the conduit or cord and shall be mechanically fastened to the apparatus.

Only fittings and components listed for the type of cord or conduit being installed shall be used.

Splices shall be made only in a listed junction box.

### Additional Requirements for Flexible Cord Installations

Where flexible cord is used in any location where it could be damaged, it shall be protected by installation in conduit, enclosures, or guards.

Where flexible cord penetrates a metal surface, rubber or plastic grommets or bushings shall be installed.

### Wiring Identification

Each line voltage circuit originating from the main panel board shall be identified.

The wire or circuit identification either shall reference a wiring diagram or wire list or shall indicate the final termination point of the circuit.

Where pre-wiring for future power sources or devices exists, the un-terminated ends shall be marked with a label showing their wire size and intended function.

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## Wiring System Components

Only stranded copper conductors with an insulation rated for temperatures of at least 194°F (90°C) and wet locations shall be used. Conductors in flexible cord shall be sized in accordance with Table 400.5(A) of *NFPA 70*. Conductors used in conduit shall be sized in accordance with 310.15, "Ampacities for Conductors Rated 0–2000 Volts," of *NFPA 70*. Aluminum or copper-clad aluminum conductors shall not be used.

All boxes shall conform to and be mounted in accordance with Article 314, "Outlet, Device, Pull, and Junction Boxes; Conduit Bodies; Fittings; and Manholes," of *NFPA 70*. All boxes shall be accessible using ordinary hand tools. Boxes shall not be permitted behind welded or pop-riveted panels.

The maximum number of conductors permitted in any box shall be in accordance with 314.16, "Number of Conductors in Outlet, Device, and Junction Boxes, and Conduit Bodies," of *NFPA 70*.

All wiring connections and terminations shall provide a positive mechanical and electrical connection. Connectors shall be installed in accordance with the manufacturer's instructions. Wire nuts or insulation displacement and insulation piercing connectors shall not be used.

Each switch shall indicate the position of its contact points (i.e., open or closed) and shall be rated for the continuous operation of the load being controlled. All switches shall be marked with a label indicating the function of the switch. Circuit breakers used as switches shall be "switch rated" (SWD) or better. Switches shall simultaneously open all associated line voltage conductors. Switching of the neutral conductor alone shall not be permitted.

Line voltage circuits controlled by low voltage circuits shall be wired through properly rated relays in listed enclosures that control all non-grounded current-carrying conductors.

## Receptacles and Inlet Devices

### Wet and Dry Locations

All wet location receptacle outlets and inlet devices, including those on hardwired, remote power distribution boxes, shall be of the grounding type, provided with a wet location cover, and installed in accordance with Section 406.8, "Receptacles in Damp or Wet Locations," of *NFPA 70*.

All receptacles located in a wet location shall be not less than 24 in. (600 mm) from the ground. Receptacles on off road fire apparatus shall be a minimum of 30 in. (750 mm) from the ground. All receptacles located in a dry location shall be of the grounding type and shall be at least 12 in. (300 mm) above the interior floor height. No receptacle shall be installed in a face-up position.

The face of any wet location receptacle shall be installed in a plane from vertical to not more than 45 degrees off vertical.

### Receptacle Label

Each receptacle shall be marked with a label indicating the nominal line voltage (120 volts or 240 volts) and the current rating in amps of the circuit. If the receptacle is DC or other than single phase, that information shall also be marked on the label.

All receptacles and electrical inlet devices shall be listed to UL 498, *Standard for Safety Attachment Plugs and Receptacles*, or other recognized performance standards.

Receptacles used for DC voltages shall be rated for DC service.

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## Wiring Schematics

An "As-Built" Wiring diagrams for line voltage systems shall be provided to include the following information;

- (a) Pictorial representations of circuit logic for all electrical components and wiring
  - (b) Circuit identification
  - (c) Connector pin identification
  - (d) Zone location of electrical components
  - (e) Safety interlocks
  - (f) Alternator–battery power distribution circuits
  - (g) Input/output assignment sheets or equivalent circuit logic implemented in multiplexing systems
- There shall be one (1) 120 VAC outlet(s) located in compartment on the forward wall.
    - The outlet receptacle(s) shall be 20 amp, straight-blade (NEMA 5-20R). One (1) located in S2, and one (1) on C2.
    - Outlet(s) shall be powered through the on-board generator system.

## **EQUIPMENT PAYLOAD WEIGHT ALLOWANCE**

In compliance with NFPA 1901 standards, the special service vehicle shall be designed for an equipment loading allowance of 2,500 lbs. of King County Fire District 20 provided equipment based on a 15,001 - 20,000 pound gross vehicle weight rating.

## MINOR EQUIPMENT LIST

### **EQUIPMENT**

The following equipment shall be furnished with the completed special service vehicle;

- One (1) container of assorted stainless steel nuts, bolts, screws and washers used in the construction of the apparatus shall be provided with the completed apparatus.
- There shall be two (2) Zico AC-32, NFPA approved aluminum wheel chocks provided for 32" diameter tires that together will hold the vehicle when loaded to its GVWR or GCWR, on a hard surface with a 20% grade, with the transmission in neutral, and the parking brake released.
  - The wheel chock(s) shall be mounted in S1 next to 12V Panel on the apparatus.
- Two (2) Streamlight Survivor, C4 LED flashlight(s) shall be provided with 140 lumens, and 3.5/14 hour run time. Each flashlight shall be orange in color and have a 12 volt DC charger and vehicle mount kit. Each flashlight shall have an LED spotlight style bulbs and reflectors. The flashlight(s) shall be wired to battery direct unless otherwise specified by King County Fire District 20.
  - The flashlight(s) shall be mounted on the completed unit in the lower area of compartment S1.

### **REMAINING NFPA MINOR EQUIPMENT BY PURCHASER**

All other minor equipment not specified above, but required by NFPA 1901 for special service vehicles, section 10.9.3 shall be supplied and mounted by King County Fire District 20 before the unit is placed in emergency service.